ALTEC SERVICE COMPANY MOTIOGRAPH SOUND EQUIPMENT BULLETIN MAY 25, 1957 ISSUE #2 part 2 of 2

Scanned by Patrick Jankowiak KD5OEI

What's in here?

The Altec Service Company was a branch of Altec in the busines of servicing all kinds of movie theater audio and film gear. This is but one of many volumes concerning this work. It is invaluable for anyone seeking more knowledge of old-time high fidelity sound reproduction systems made from the 1930's to the 1950's. This includes Schematics, Factory mods, Factory upgrades, Setup instructions, Confidential Field Bulletins, and other generally unpublished information not available anywhere else

What does it pertain to?

According to the table of contents...

Amplifiers - some 15 different models, several WE, a couple high power.

Baffles - at least 6 kinds
Control Cabinets - three, plus variants
Horns - two kinds of HF horns

Loudspeakers - fourteen varieties comprising several theater systems

Motors - two kinds of projector motors

Networks - three. These adjust the characteristics for the entire system. This is often overlooked or misunderstood by WE fans today.

Power Units - eight kinds of power supplies

Reproducers - these get the audio off the film and have their own characteristics.

Switching Panels - three variants
Systems - nine types
Transformers - The SE-7040

Transmission Data - EQ methods and curves that may be of use.

What kinds of equipment?

Many Western Electric and several less-known but fine other kinds (Bogen etc). Simplex Projectors – as these are after all where the movie sound comes from!

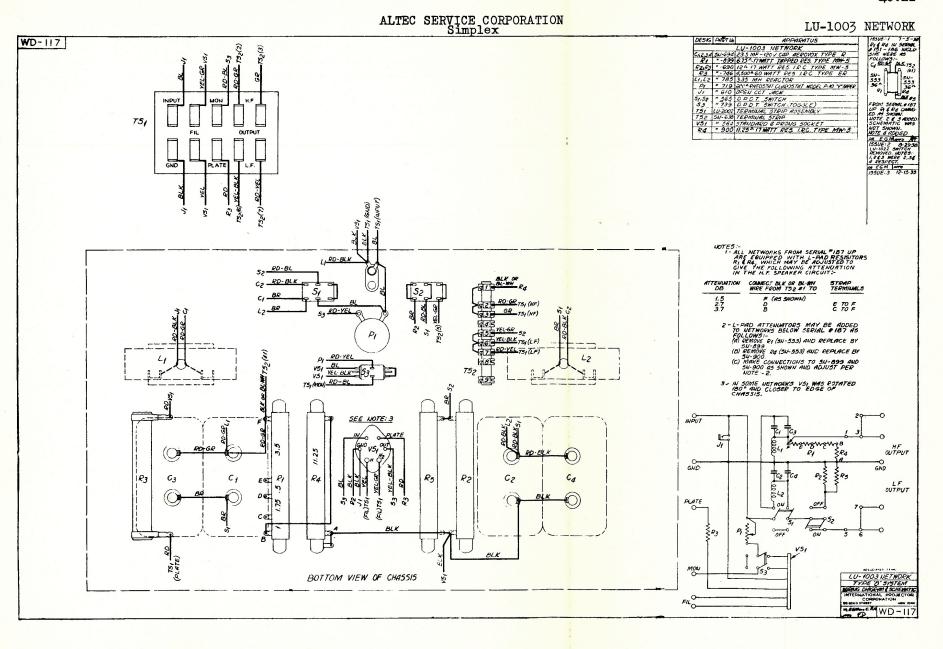
What is the resolution?

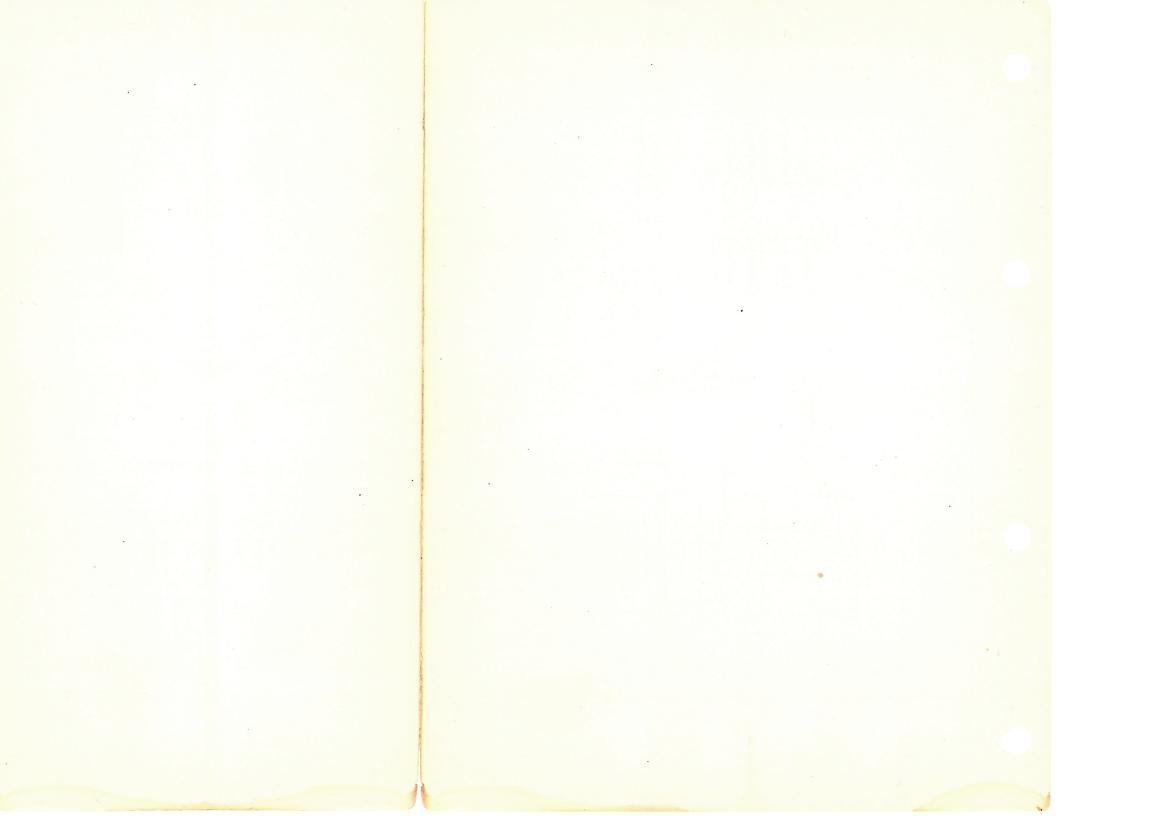
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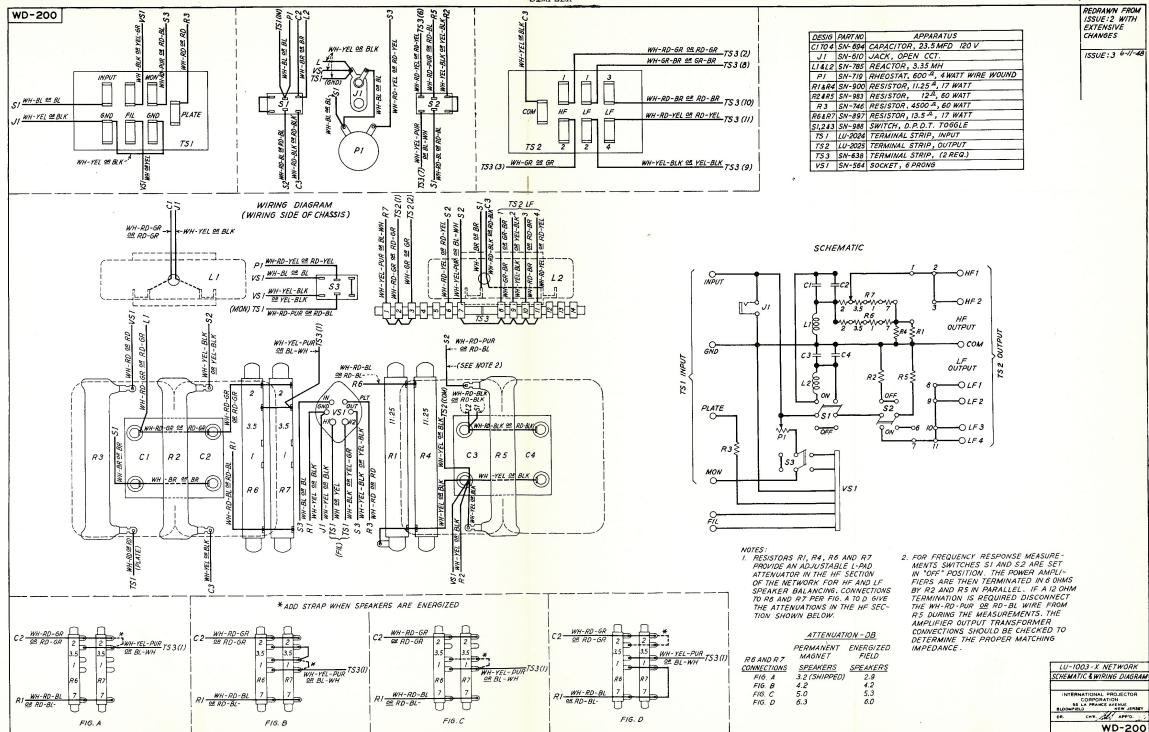
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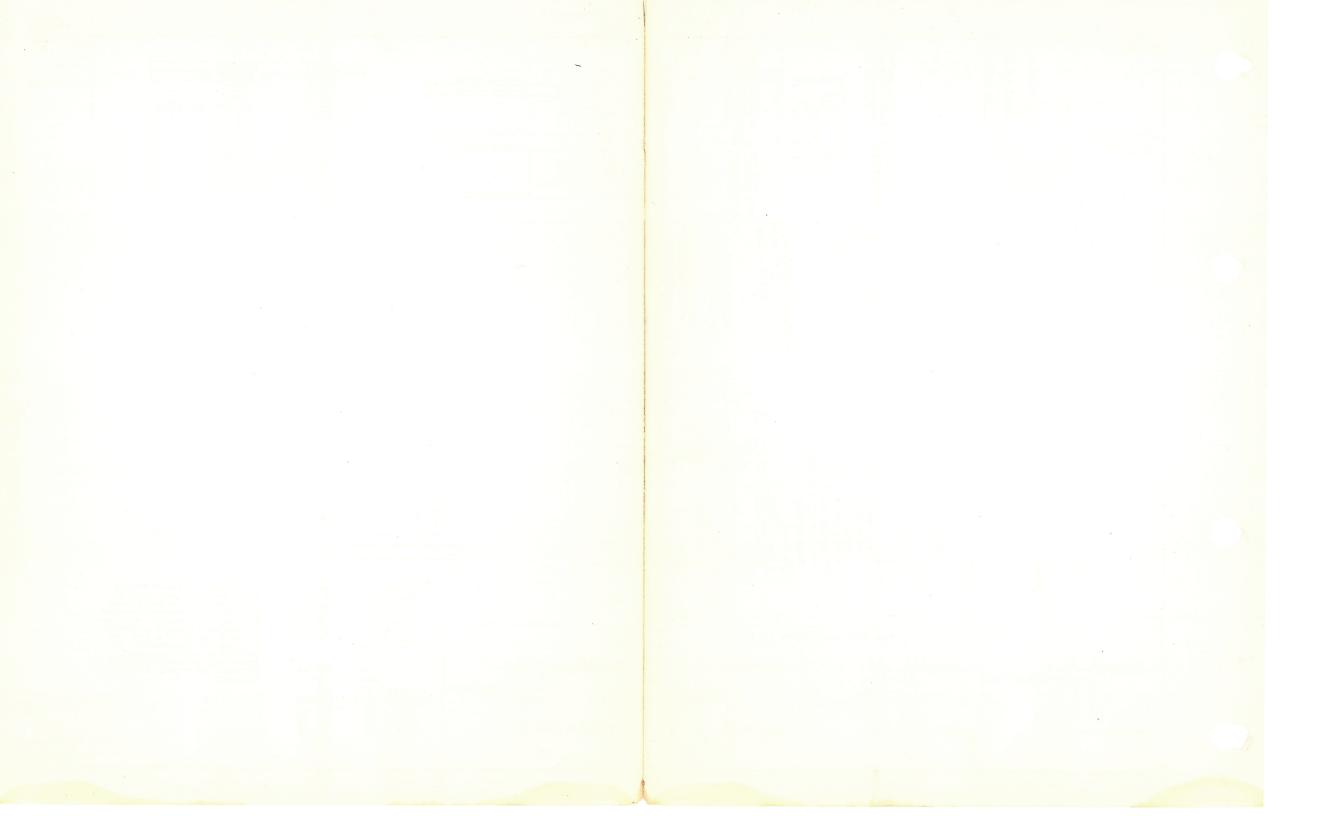
This scan is dedicated to peace, spiritual and military strength, the rights of individuals to bear arms, and to assemble, speak the truth openly, and worship freely, and to goodwill among all truly God-fearing peoples.

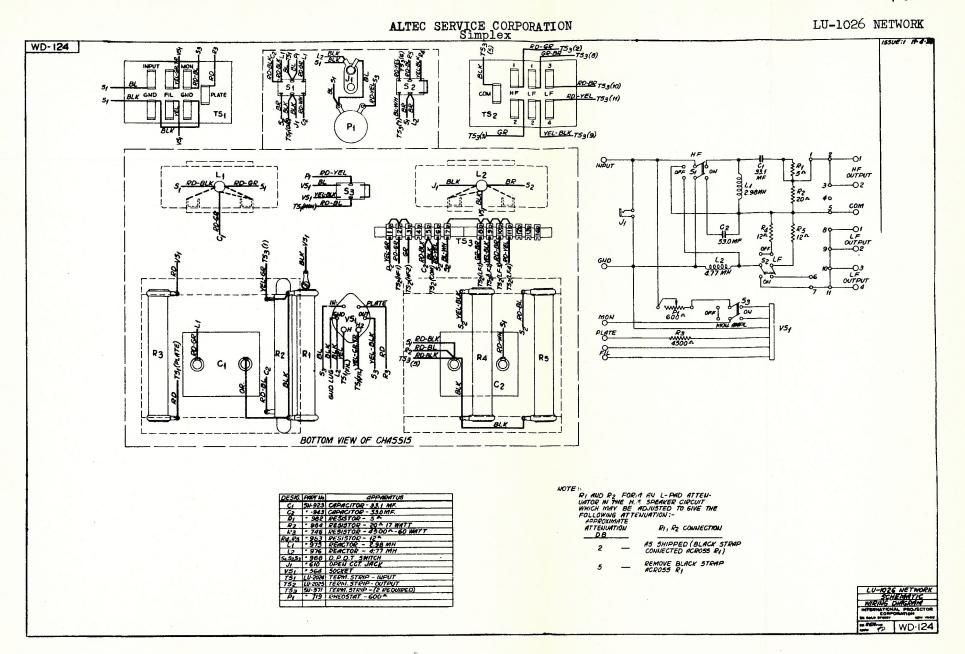
None of these are mutually exclusive in a free society.

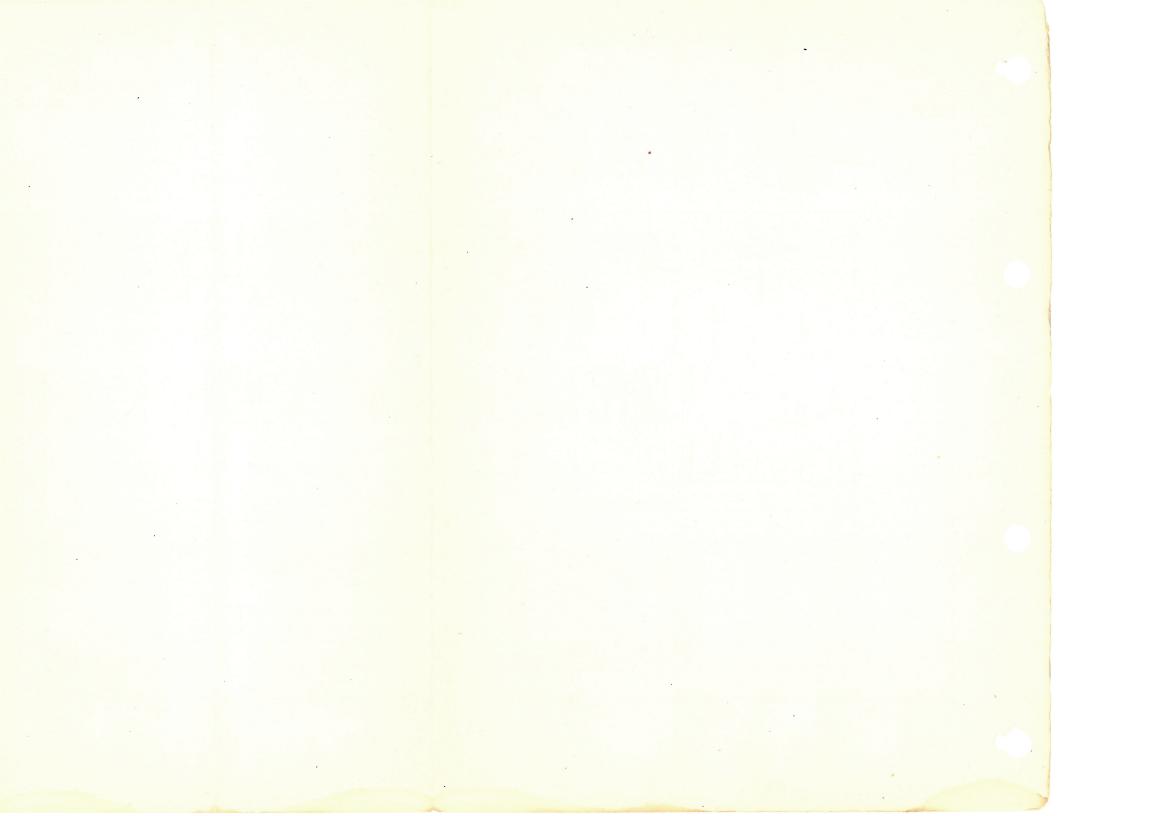












LU-1047 NETWORK

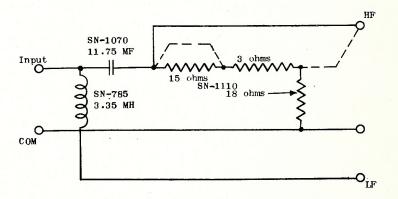
1. DESCRIPTION.

The LU-1047 is a two-way, series type dividing network on a chassis 7" high x 5-3/8" wide x 6-1/4" deep, weighing 5-1/4 lbs. A terminal strip is provided for external connections. The crossover frequency is 800 cycles, the input impedance 12 ohms and the high and low frequency output impedances each 12 ohms

2. INSTALLATION.

The LU-1047 should be installed in the LU-1017 Horn in the location shown on the system conduit layout drawing, and fastened by two wood screws. Connections should be made to the terminal strip per the system wiring diagram.

A. H.F. Speaker L-Pad Resistors, providing adjustable attenuation in the high frequency speaker circuit, may be adjusted as required per the schematic below to obtain optimum balance between H.F. and L.F. speaker.



Attenuation DB	L-Pad Connections
1•5	Connections shown solid.
4.8	Connections shown dotted. (Strap out 15 ohm section and transfer HF output lead to 18 ohm section.)
8.0	Transfer HF output leads to 18 ohm section & parallel 15 ohm resistor with additional 15 ohm 10 watt resistor.

Issue #2 September 15, 1941



40.21

SIMPLEX

SOUND EQUIPMENT BULLETIN

EQUIPMENT INSTRUCTION

1. DESCRIPTION.

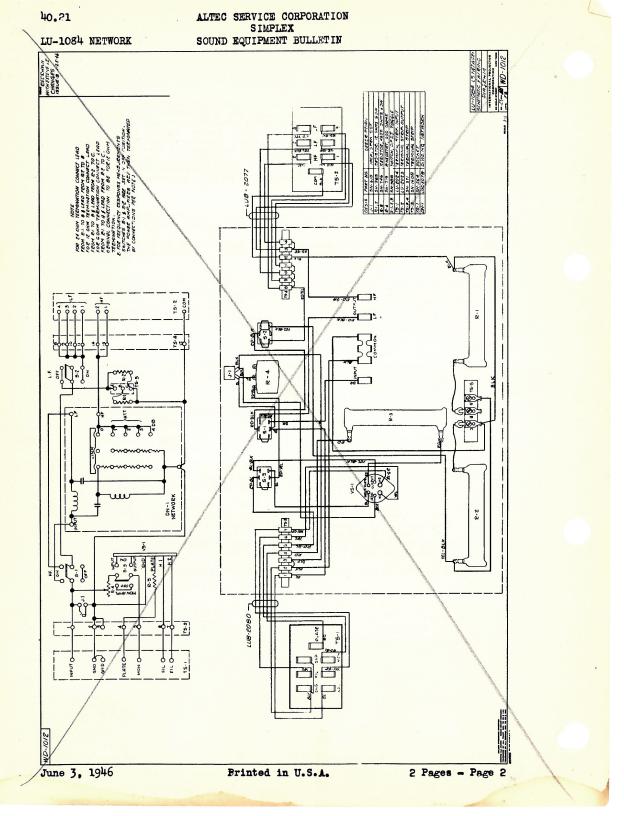
The LU-1084 is a two-way parallel type dividing network on a chassis 8-1/2" high x 17" wide x 10" deep weighing approximately 24 lbs. Two terminal strips, each on an external cable form, are provided for external connections. The crossover frequency is 500 cycles with a nominal input impedance of 12 ohms and high and low frequency output impedances of 12 ohms. Two switches (for stage loudspeaker testing, frequency response measurements or emergency operation), a monitor volume control rheostat and jack for head set monitoring or frequency response measurements are mounted on the front panel. A vacuum tube socket, into which an AM-1003 Monitor Amplifier may be plugged, and a monitor amplifier "ON-OFF" switch are on the chassis. Heater and plate supplies for the monitor amplifier are obtained from the AM-1001 Amplifier. Adjustable L-Pad resistors are provided in the H. F. speaker circuit for use in tuning up.

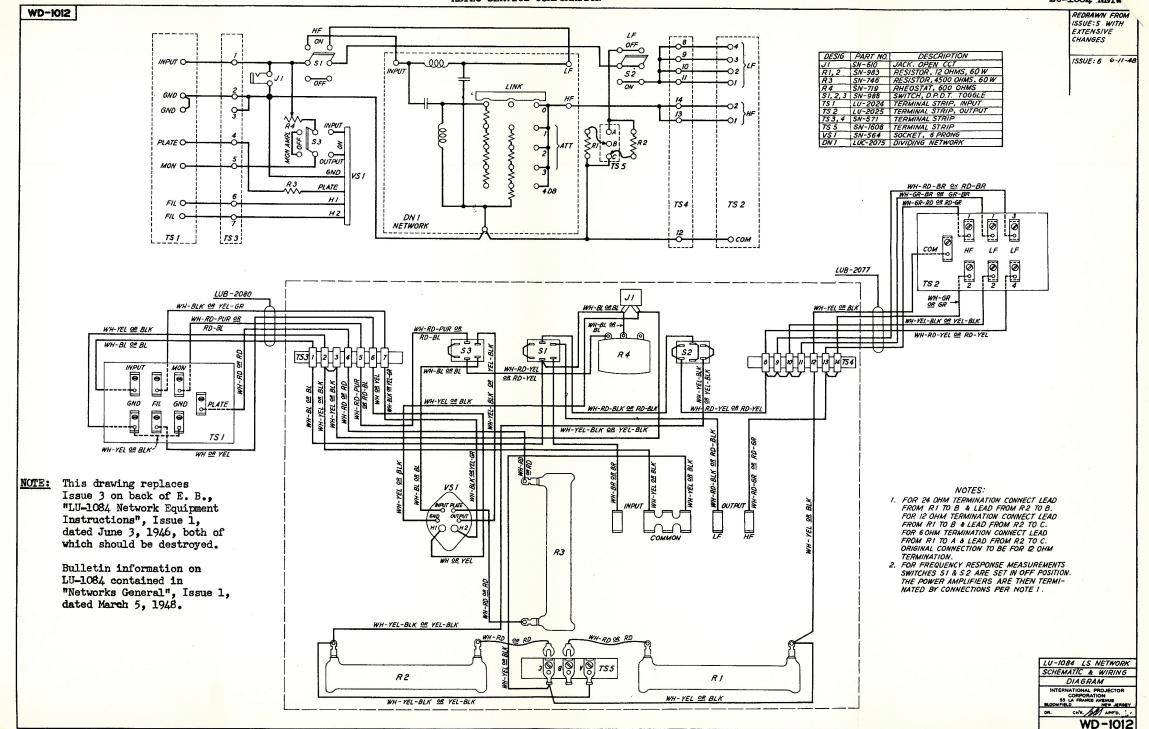
2. INSTALLATION.

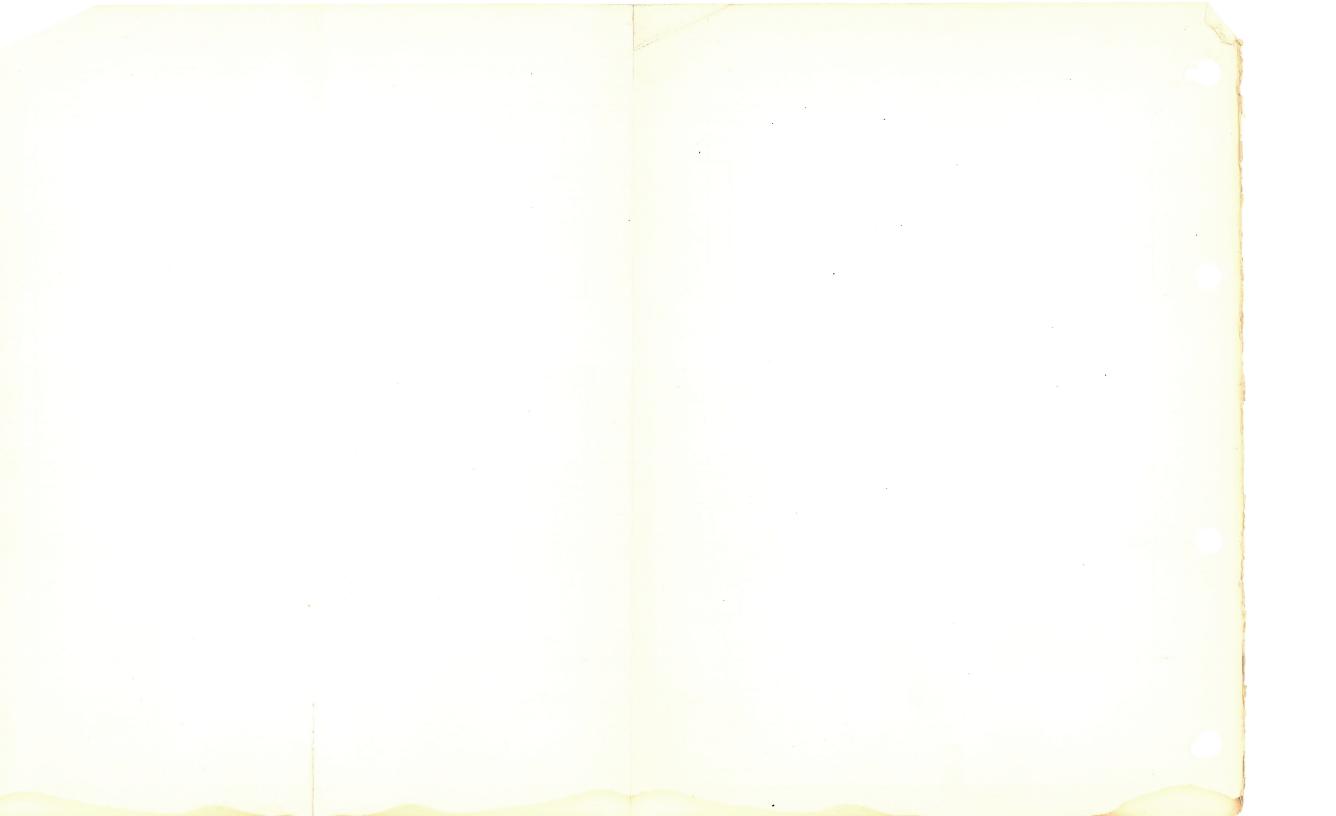
The LU-1084 should be installed in the AM-2023 Cabinet in the location shown on the system conduit layout drawing and per the Equipment Instruction "AM-2023 Cabinet", which is packed with the cabinet.

- A. H. F. Speaker L-Pad resistors provide adjustable attenuation in the H. F. Speaker circuit and may be adjusted as required, per the associated drawing WD-1012, to obtain optimum balance between the H. F. and L. F. speakers.
- B. Frequency Response Measurements. Plug the volume indicator into the jack on the front panel and set the H. F. and L. F. switches in the "OFF" position. The power amplifiers (AM-1001 or AM-1019) may then be terminated in either 6,12 or 24 ohms, in accordance with the associated drawing WD-1012, to obtain impedance matching. Check the amplifier output transformer connections to determine the matching impedance required. Refer to Equipment Instruction "AM-1001 Amplifier" for further details regarding its output transformer connections.

- A. Normal. Set the H. F. and L. F. switches in "ON" position. Set the monitor switch in "ON" position when the AM-1003 Monitor Amplifier is used. If the monitor amplifier is not used set this switch in "OFF" position.
- B. Emergency. In case of failure of one of the high frequency stage speakers, set the H. F. switch in "OFF" position and the L. F. switch in "ON" position. The network is then disconnected and the L. F. speakers operate across the full output of the final amplifier(s).
- C. Stage Speaker Testing. Stage speakers should be tested each day as follows and if the reproduction indicates a defective unit it should be replaced at once.
 - (1) H. F. Speakers. Set the H. F. switch in "ON" position and the L. F. switch in "OFF" position. This permits testing of all H. F. speakers as a group. To test each speaker separately lift each of the external connections to the H. F. terminals of the network.
 - (2) L. F. Speakers. Set the L. F. switch in "ON" position and the H.F. switch in "OFF" position. This permits testing of all L. F. speakers as a group. Where all L. F. speakers are connected in parallel, each speaker may be tested individually by lifting each of the external connections to the L. F. terminals of the network. When L. F. speakers are connected in series parallel, each group of two speakers in series may be tested by lifting the proper external connections to the L. F. terminals of the network.
- 4. ASSOCIATED DRAWING. WD-1012 LU-1084 Network, Schematic and Wiring Diagram







SOUND EQUIPMENT BULLETIN SIMPLEX

H. F. HORNS

Approximate Net Weight With Unit(a)	Note 2	45 Lbs.	60 Lbs.	27 Lbs.	167 Lbs.	208 Lbs.	228 Lbs.	149 Lbs.	unit deduct 8" os. for each
Requires	Speaker(s)	1 - LU-1060 PM	2 - LU-1060 PM	1 - LU-1060 РМ	2 - LU-1011 Energized Field	2 - LU-1011 Energized Field	2 - LU-1011 Energized Field	2 - LU-1011 Energized Field	For length of horn less speaker unit deduct 8" aker. lbs. for each PM speaker and 26 lbs. for each
Regi	Throat	Single	Double	Single	Double (Note 3)	Double (Note 3)	Double (Note 3)	Double (Note 3)	length of h for each PM
18	ı	38"	37"	21"	31"	31"	31"	31"	. For peaker 1 lbs.
Overall Dimonsions Note 1	W	31"	31"	20#	30"	38-1/2"	115"	38-1/2"	peaker units ized Field s nit deduct 2
Overs	н	20"	20"	17"	22-1/2"	23-1/2"	23-1/2"	16"	ncludes s for Energ speaker u r.
Description &	Distribution Angle	2 x 4 Multi-cellular 35º Vert 70º Horiz.	2 x 4 Multi-cellular 35° Vert 70° Horiz.	l x 3 Multi-cellular 17.50 Vert 52.50 Horiz.	3 x 4 Multi-cellular 52.50 Vert 700 Horiz.	3 x 5 Multi-cellular 52.50 Vert 87.50 Horiz.	3 x 6 Multi-cellular 52.50 Vert 1050 Horiz.	2 x 5 Multi-cellular 350 Vert 87.50 Horiz.	 Overall length of horn includes speaker units. For length of horn less speaker unit deduct for PM speaker and 5" for Energized Field speaker. For weight of horn less speaker unit deduct 21 lbs. for each PM speaker and 26 lbs. for each Energized Field speaker. These throats are detachable.
	Code #	1001	1029	1049	1012	1013	गाठा	1019	 EB L V V



LU-1018 Monitor Unit

SIMPLEX

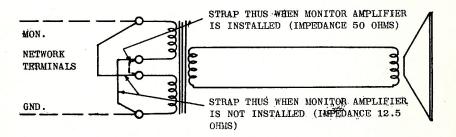
1. DESCRIPTION.

The LU-1018 is a permanent magnet, cone type loudspeaker, 8" in diameter, 4" deep, weighing ll lbs. The input transformer has two primary windings, which may be connected in series or in parallel to give an input impedance of 50 or $12\frac{1}{2}$ ohms, and a secondary winding with an impedance of 6 ohms. The impedance of the voice coil is 6 ohms.

2. INSTALLATION.

The LU-1018 should be installed in the LU-1024 Horn in accordance with the Equipment Bulletin LU-1024 Monitor Loudspeaker.

A. Connections to Input Transformer. The primary windings should be connected in parallel when a monitor amplifier is <u>not</u> installed, and in series when a monitor amplifier <u>is</u> installed, in accordance with the following sketch:



NOTE: - If a monitor amplifier is installed after the initial installation, the transformer connections should be carefully checked, and reconnections made per the above sketch.

3. OPERATION.

The Monitor volume control, located on the front panel of the network, should be adjusted for proper volume.



SIMPLEX

LU-1024

SOUND EQUIPMENT BULLETIN

MONITOR LOUDS PEAKER

1. DESCRIPTION.

The LU-1024 is a metal, folded, exponential type horn (8½" high x 20" wide x 12½" deep, weight 17 lbs.) equipped with a removable front cover, formed to three sides of a hexagon. The monitor speaker unit mounts behind the opening in the center section of the cover, and is protected by a metal grille. The other two sides of the cover are provided with louvres. Two vertical partitions in the horn are of aluminum to avoid weakening the magnetic field of the monitor unit. High frequency sound is radiated from the front of the speaker cone and low frequency sound from the rear through the louvres, thus giving full range high quality reproduction.

2. INSTALLATION.

The LU-1024 should be located in the Projection Room so that sound is audible at both projectors but is not projected through the ports into the balcony. It may be installed on the front or side wall (preferably left) by means of two holes in the rear, on the ceiling or on top of the system cabinet, using the mounting brackets provided. (See sketch on Page 2.)

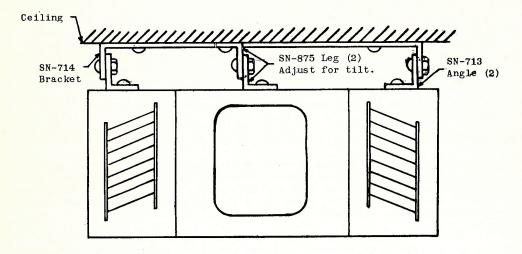
NOTE: Three holes are provided in the AM-2023 Cabinet for mounting the SN-713 Angles and SN-875 Leg. Similarly three holes are provided in the LU-1024 Monitor Loudspeaker for mounting the SN-714 Bracket and SN-875 Leg. It is not necessary to drill holes in the AM-2023 or LU-1024.

Five mounting holes are provided in the SN-714 Bracket for convenience in mounting on the ceiling or on the LU-1024. Two of the holes line up with holes in the LU-1024. Four holes are provided in the long side of the SN-875 Leg so that the LU-1024 may be tilted as required for sound distribution.

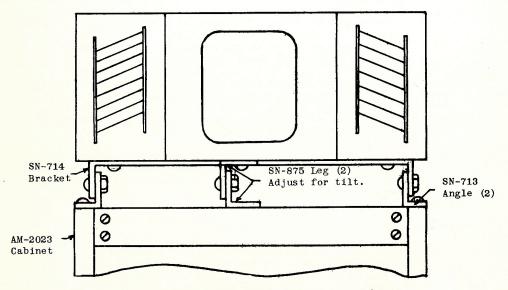
- A. Installation of LU-1018 Monitor Unit. Take off the cover of the LU-1024, remove the nuts and washers from the four screws on the front of the cover, mount the monitor unit, replace washers and nuts, and tighten. Strap the terminals of the unit per Equipment Instruction "LU-1018 Monitor Unit", and make connections per the system wiring diagram.
- B. Installation of Cover of LU-1024. In replacing the cover after the monitor unit has been mounted on it, all eight mounting screws should be threaded into the holes before any are tightened. The four mounting screws on the front of the cover should then be tightened first to make sure that the cover seats properly.

3. MAINTENANCE.

The cover and partition mounting screws should be checked periodically, and any loose screws tightened. For quality reproduction it is essential that all screws be tight. If the threads in the partitions become stripped, replace the screws with the larger Parker Kalon screws shipped loose with the horn.



LU-1024 Monitor Loudspeaker Mounted on Ceiling.



LU-1024 Monitor Loudspeaker Mounted on AM-2023 Cabinet.

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June 18, 1941	Printed in U.S.A.	

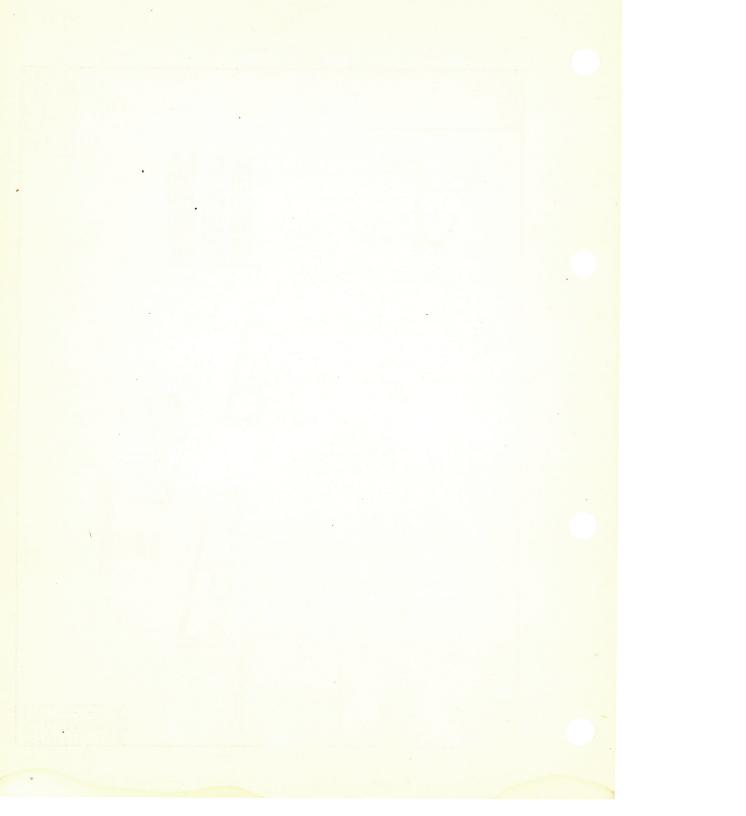
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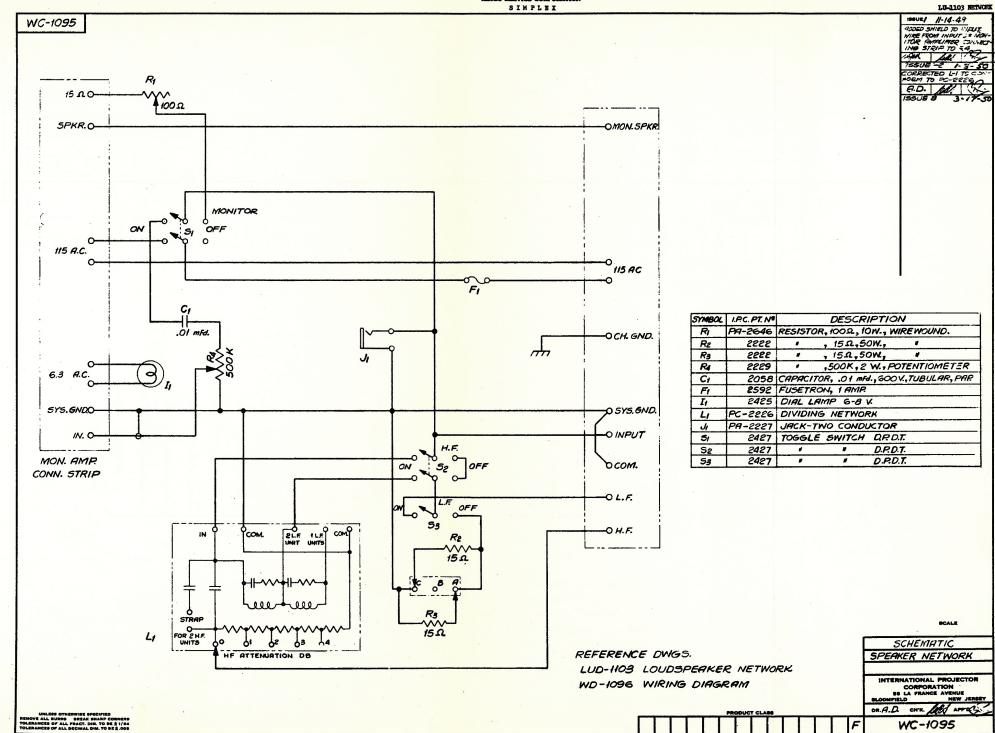
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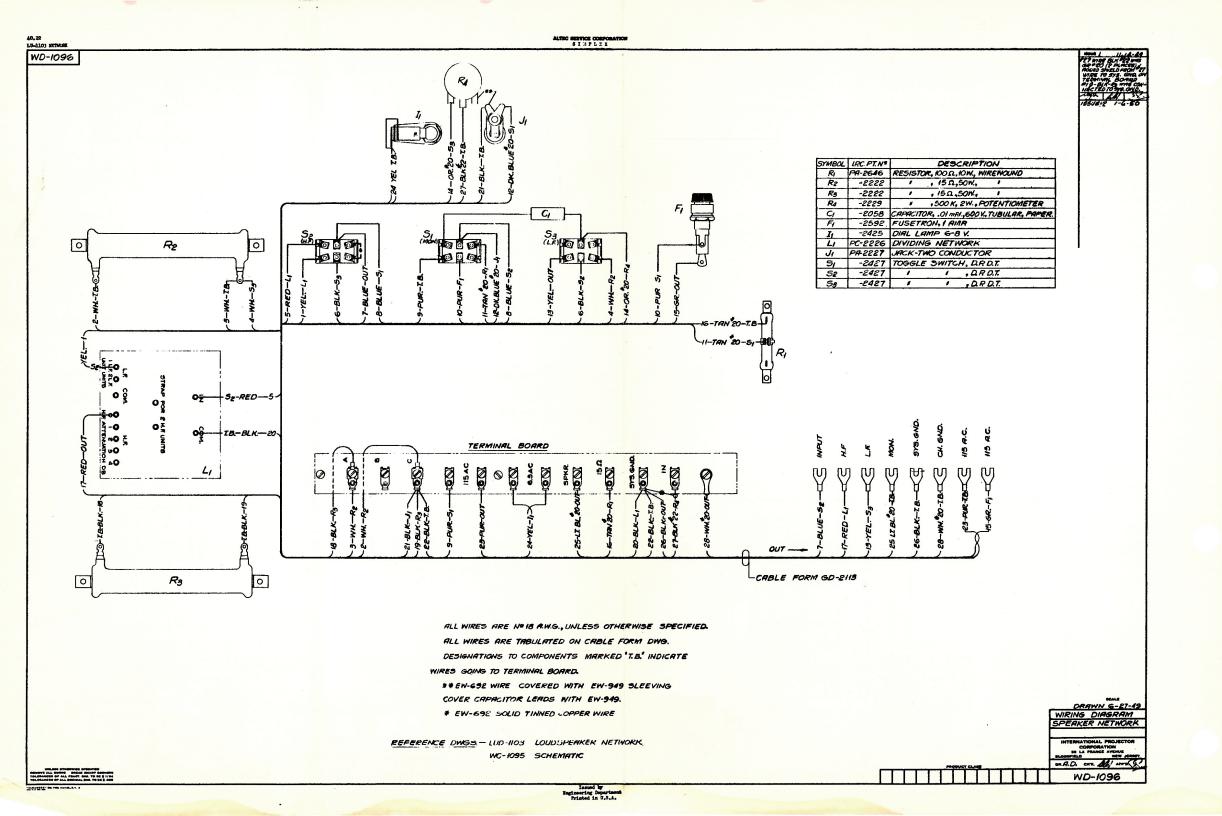


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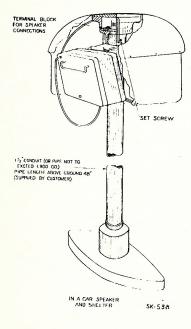


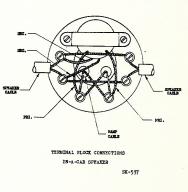
SIMPLEX

SOUND EQUIPMENT BULLETIN

IN-A-CAR SPEAKERS

- 1. DESCRIPTION The individual speaker furnished consists of a 6" permanent magnet (Alnico 5) cone type unit in an aluminum housing, containing a volume control and provided with rubber covered handles and a Tirex Cable.
- 1.1 Two of these units are permanently connected to screw type terminals inside a junction box on the upper end of a pipe stanchion that is located between every two cars. An open ended housing, for weather protection, is fastened above the junction box. When the speakers are not in use, they hang on hooks in the housing. The car occupant transfers the speaker from the housing to the inside of his car and adjusts the volume as required. The pipe stanchion is positioned so that the car occupant may transfer the speaker from the housing to his car at the beginning of the show and back to the housing at the end of the show without leaving his car.
- 1.2 Speaker V.C. Impedance 3.2 ohms. Matching Transformer (1 for 2 speakers). Primary Impedance 1125 ohms. Secondary impedance 1.6 ohms.







ALTEC SERVICE CORPORATION

SIMPLEX

SOUND EQUIPMENT BULLETIN

IN CAR SPEAKERS

40.22

O. ABSTRACT

0.1 To provide data regarding volume controls in Simplex In Car Speakers.

1. GENERAL

1.1 The following list gives code numbers and a partial description of Volume Controls used on Simplex In Car Speakers:

COLE NUMBER

PA-2944 ... Used on 1950 Type \(\bar{A} \) (4") speakers. Die cast metal knob. 35 ohms. May be used to replace "L" pad type on early speakers.

PA-2852 ... Used on all 1950 Type B (3-1/2") speakers. Medium straight knurl shaft. No knob. 35 ohms.

PA-3018 ... To be used on 1951 Type A (4") speakers. Plastic control knob. 35 ohms. Not interchangeable with either PA-2944 or PA-2852, \(\text{TPA-1309} \). Used on all 4" speakers made up to and including 1949.

(Clarostat #43) "L" pad.

2. REPLACEMENTS

2.1 International Projector Corporation advises that they are preparing to furnish a substitute Volume Control for use as follows, on Drive-In Speakers:

VOLUME CONTROL
CODE NUMBER
PA-3078

"L" PAD

PA-3078 Replacing PA-2944 Volume Control now used in LU-3021 and LU-3022 Speakers

35 OHM SERIES TYPE

PA-3078 Replacing PA-1309 Volume Control now used in LU-3002, LU-3004, 3006, 3007, 3008, 3009, 3012 and 3013 Speakers.

- 2.2 There are no wiring changes involved in the replacement of PA-2944 Volume Control.
- 2.3 The wiring changes involved in the replacement of the PA-1309 Volume Control are shown in the accompanying sketches.

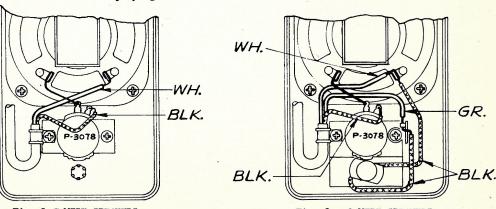


Fig. 1 ZWIRE SPEAKERS

Fig. 2 3 WIRE SPEAKERS

1 Page - Page 1

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Engineering Department
Printed in U. S. A.

April 17, 1951 Issue #1



X-L SPEAKER EQUIPMENT

LIST OF PARTS

		X-L SOUND SYSTEMS				
		X-L2-11	X-L2-12 X-L4-12 X-L6-12	X-L4-22 X-L6-22	X-L 6-24 X-L12-24	X-1.12-46
ALTEC		SPEAKER EQUIPMENT				
NUMBER	I.P.C. NO. AND DESCRIPTION	LU-143	LU-144	LU-145	LU-146	LU-147
289	LU-1104 H.F. Unit	1	1	2	2	4
515	LU-1081 L.F. Unit	1	2	2	4	6
30337	LU-1106 L.F. Horn (Single)	1	-	-	-	-
30338	LU-1107 L.F. Horn (Double)	-	1	1	2	3
30339	LU-1108 L.F. Horn Stand	1	1	1	-	-
30280	LU-1109 H.F. Horn Sled	1	1	. 1	1	1
H-804	LU-1110 H.F. Horn (2 x 4)	-	-	l or	-	-
H -1 505	LU-1087 H.F. Horn (3 x 5)	-	-	1 or	1 or	-
H-1005	LU-1086 H.F. Horn (2 x 5)	1	1	i	î	-
H-805	LU-1085 H.F. Horn (2 x 4)	or 1	or 1	-	-	-
H-1504	LU-1091 H.F. Horn (3 x 5)		-	-	-	1 or
H-1804	LU-1092 H.F. Horn (3 x 6)	-	-	-	-	i
30162	LU-2062 Horn Throat (Single)		1	-	-	-
30210	LU-2063 Horn Throat (Single)	or 1	or 1	-	-	-
30170	LU-2065 Horn Throat (Double)	-	_	1	1 or	2
30172	LU-2066 Horn Throat (Double)	-	-	or 1	1	-

NOTE: See 40.385 - Systems.



ALTEC SERVICE CORPORATION

SIMPLEX

CRY ROOM ATTACHMENT

(SPEAKER)

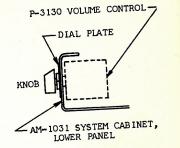
SOUND EQUIPMENT BULLETIN

1. DESCRIPTION

1.1 An Auxiliary Loudspeaker for Cry Room or similar use with volume control may be added to any Simplex XL Sound System.

The following equipment is required:

- 1 LU-142 Monitor Loudspeaker 1 AM-1053 Volume Control, consisting of -
 - - 1 P-3131 Dial Flate Monitor 1 P-3132 Dial Flate Auxiliary Loudspeaker
 - 2 P-2183 Knobs
 - 2 P-1859 Nuts
 - 2 P-3130 Volume Controls (15 ohm)



2. INSTALLATION

FIGURE 1

2.1 Auxiliary Loudspeaker

The LU-1/2 Monitor Loudspeaker should be installed in the desired location, in such a manner that sound is audible throughout the area.

2.2 Volume Controls

The two P-3130 Volume Controls should be installed in the bottom of the AM-1031 Cabinet in place of the left and right apparatus blanks per Figure 1 and connections made per Figure 2.

3.1 The P-3130 Volume Controls regulate the volume of the Projection Room Monitor, and the Auxiliary
Loudspeaker respectively. The Network Panel Volume Control is in the imput of the Monitor Amplifier,
adjusts the volume of the above speakers simultaneously, and should be set permanently so that the
monitor and auxiliary speaker volumes are adequate with their respective volume controls in approximately 2/3 maximum volume position. Volume adjustment should be made thereafter by means of the
P-3130 Volume Controls. 3. OPERATION P-3130 Volume Controls.

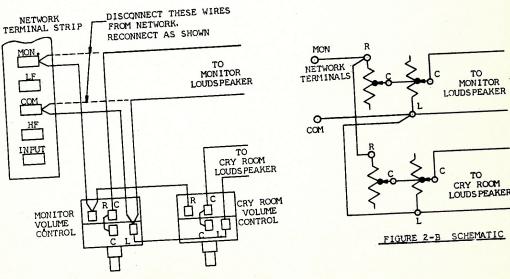
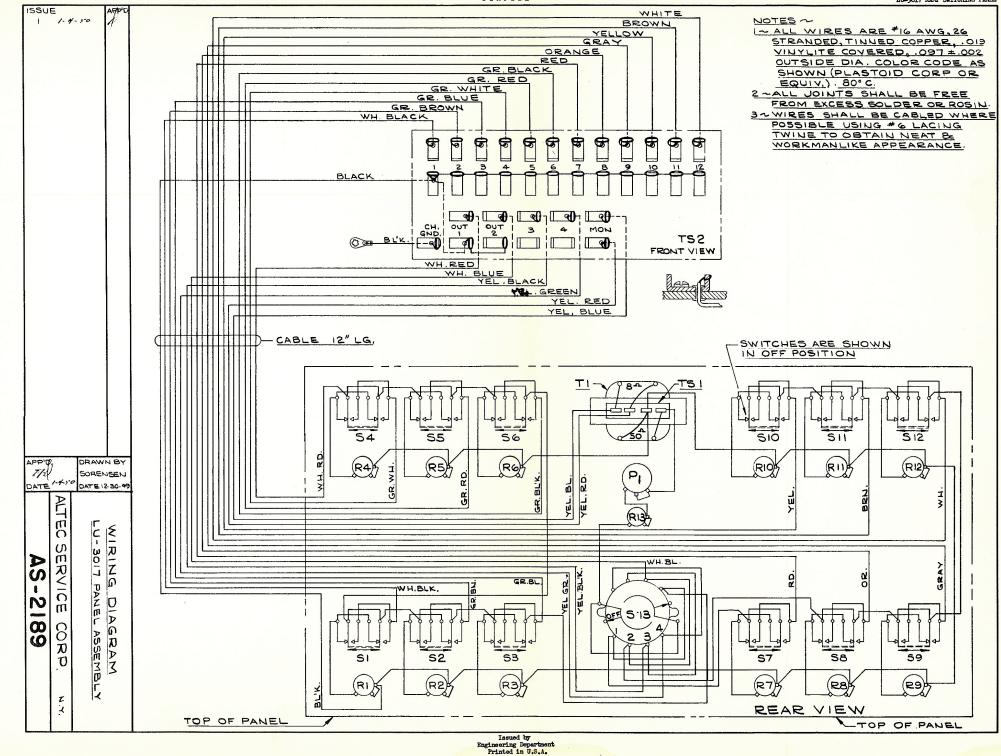
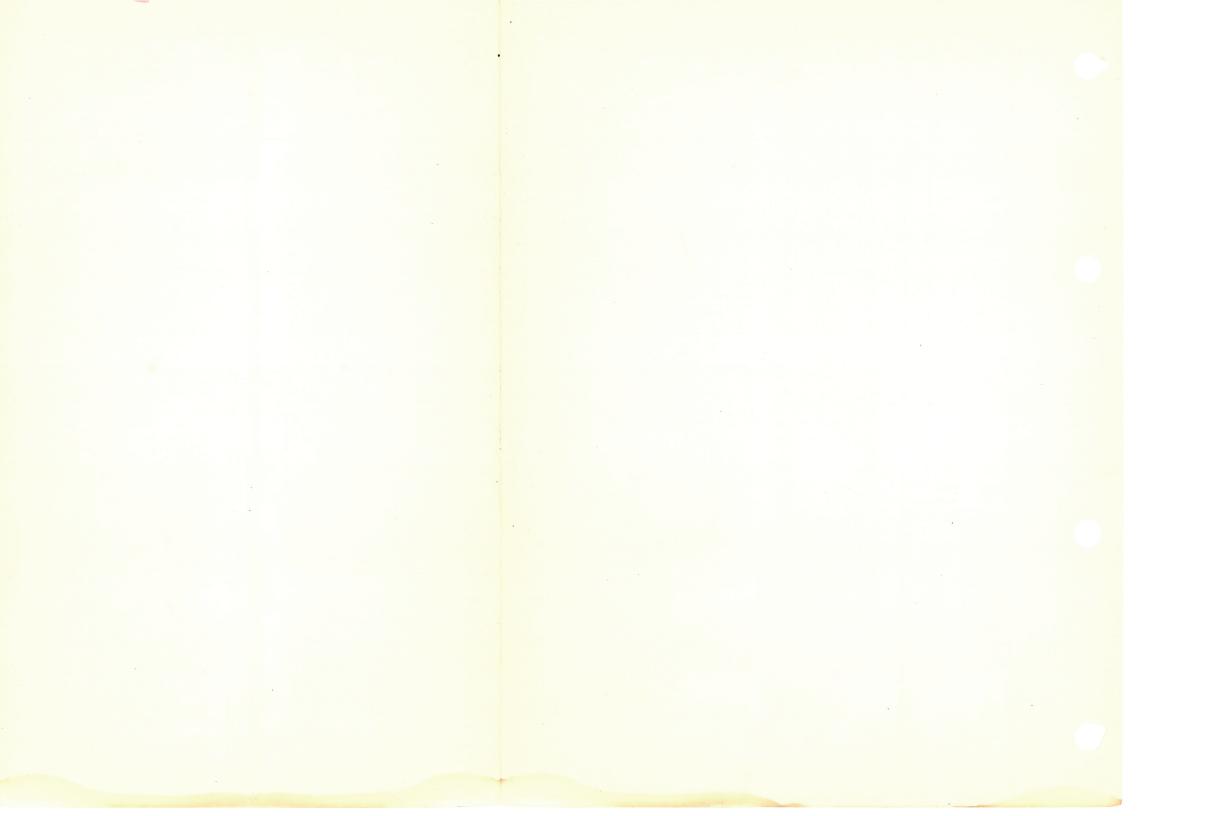


FIGURE 2-A WIRING DIAGRAM

CRY ROOM LOUDS PEAKER

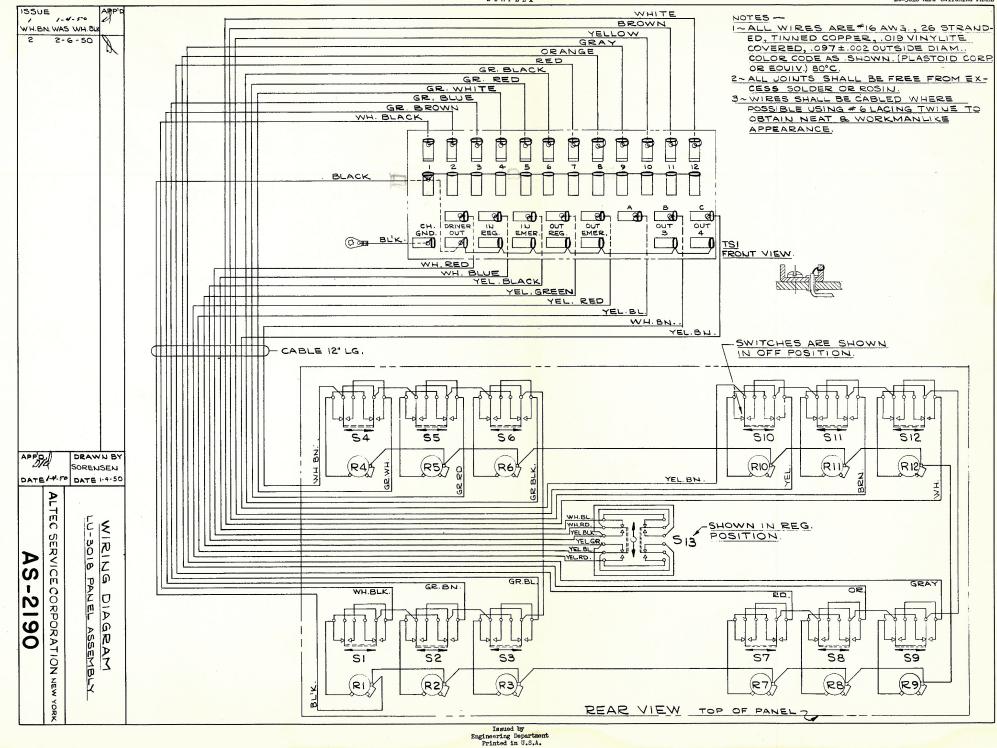
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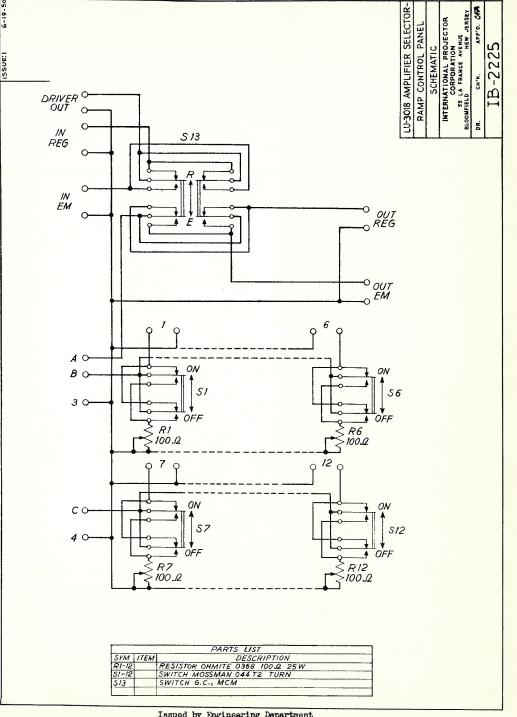
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ALTEC SERVICE CORPORATION S I M P L E X 40.27 LU-3018 AMPLIFIER SELECTOR RAMP CONTROL PANEL



Issued by Engineering Department Printed in U.S.A.



ALTEC SERVICE CORPORATION Sound Equipment Bulletin

SIMPLEX

PU-1000 POWER UNIT

1. DESCRIPTION.

Type - Chassis type. All AC. Full wave rectifier and AC emergency supply. - 2 SN 941 (G.E. 277465) Tungar Bulbs. Tubes - 1 SN 723 (Amperite 41-7 type). Ballast Lamp Output - DC - 4 amp 9 volts (ripple voltage 1% max.) for exciter lamp supply. AC - 2 Volts for preheat & 9 volts for AC emergency exciter lamp supply. - 100 - 130 V 50 - 60 cycles AC - 250 Watts. Power Supply Fusing - One SN-594 (1 amp) and one SN-605 (3.2) Fusetron. - 9" High x 17" wide x 10" Deep. Dimensions Weight - 65 lbs. Accessories - Equipped with "Rec" - "AC" Switch for switching to emergency output. WD-123 Schematic & Wiring Diagram. Associated Dwg.

2. INSTALLATION.

The PU-1000 should be installed in the AM-2023 or AM-2033 Cabinet in the location shown on the system conduit layout drawing. External connections to the terminal strips should be made in accordance with the system wiring diagram.

CAUTION:- The three wires to the AM-101 Volume Control Amplifier must be twisted tightly.

Do not operate the power unit without the exciter lamps installed, as the shunt resistor in the power unit may become damaged and make replacement necessary.

A. Power Transformer Connection. Transformers T₁ and T₂ have "125 V", "115 V" and "105 V" taps. Connections should be made to these taps as follows (See WD-123):-

Average Line Voltage	Connect to T and T Taps
120 - 130 110 - 120	125 V (Connection as shipped)
100 - 110	105 V

B. Adjustment of DC Exciter Lamp Current. It is important that the adjustments to obtain 14 ampere DC exciter lamp current be made carefully in accordance with the following procedure. The ballast lamp is designed for 1/2 amperes and, to maintain this current within the range of 7 to 13 volts drop across the lamp. So that the ballast lamp may compensate for both increase and decrease in line voltage, the normal drop should be adjusted near the middle of the lamp's operating range, approximately 10 volts. Reasonable care must be exercized in the selection of the "normal" ballast lamp voltage drop in order that extreme increases in line voltage will not cause the 1/2 mp to operate at or above its maximum voltage limit. Such a condition will shorten the lamp's life, and in some instances may destroy its regulating properties by open-circuiting parts of its multi-filament structure. It is therefore important that line voltage variations be carefully observed over a typical operating day, and the power unit adjustments made so that overload conditions will not be encountered.

Transformer To, which supplies the rectifier circuit, is provided with four secondary taps, each succeeding tap from 1 to 4 representing approximately 3 volts increase in secondary voltage. In order that the ballast lamp and rheostats will absorb a minimum of power, use the lowest secondary tap which will give satisfactory results.

The power units are shipped with the adjustable resistors in the minimum current position so that the exciter lamp will not be damaged when the power unit is turned on initially. Before making adjustments make sure of this condition and also that transformer primaries are connected for average line voltage.

To make the adjustments, invert the power unit and proceed as follows:-

- In the rear left corner remove the metal strap at "A" and connect a DC Ammeter (0 - 10 scale) to the two terminals for measuring the exciting lamp current.
- (2) Connect a DC Voltmeter (0 15 scale) to the two terminals in the rear left corner designated "V" for measuring the potential drop across the ballast lamp.
- (3) Set the "AC" switch in "ON" position, the "Output" switch in "REC" position, and allow the ballast lamp to heat up and stabilize.
- (4) Adjust the "series" rheostat until the current is 4 amperes.
- (5) Adjust the "shunt" rheostat so that the voltage across the ballast lamp is 10 volts.
- (6) Readjust the "series" and "shunt" rheostats successively as required to obtain the above readings as the adjustment of one affects the other. Since the resistance of the ballast lamp is dependent on its temperature, a minimum of ten seconds should be allowed between adjustments to permit stabilization of the ballast lamp.

NOTE: If the voltage across the ballast lamp, with rheostats in extreme counter-clockwise position, is more than ten volts, transfer the "low" leads from tap "3" to tap "2" or "1" as required before making adjustments 4, 5 or 6. On the other hand, if the rheostats are near the extreme clockwise position before a balance is obtained, transfer the "low" leads from tap "3" to tap "4". The current must be adjusted to 4 amperes. The voltage across the ballast lamp may be min. 9.5, max. 10.5 volts if closer adjustment is not possible.

When the final adjustments have been made, both rheostats, R_0 and R_2 , should be near their extreme clockwise position. In this position the voltage drop across R_0 is a minimum and, consequently, the regulation of the exciter lamp current can be accomplished more perfectly due to the fact that the lamp represents practically the entire load. If R_0 is set at its extreme clockwise position the current through it is a minimum and, therefore, the ballast lamp is required to handle a minimum load. Proper selection of the secondary voltage tap will facilitate arriving at these desirable rheostat settings.

- C. Adjustment of AC Exciter Lamp Current. To adjust the AC exciter lamp supply set the "Output" switch in "AC" position, connect an AC Voltmeter (0 15 scale) across "COM" and "DC" terminals in the rear left corner, and adjust "AC" rheostat R₁ until the meter reads 9 volts. Also check the "preheat" voltage (2 volts AC) by connecting the voltmeter across terminals "AC" and "COM".
- D. THE EXCITER LAMP BRACKET SHOULD NOT BE REMOVED FROM THE SOUNDHEAD WHILE THE LAMP IS BEING OPERATED ON DC, SINCE REMOVING THE LOAD FROM THE POWER UNIT WILL CAUSE A VOLTAGE SURGE, WITH THE POSSIBLE RESULT OF BURNING OUT THE PILOT LAMP OR FUSE IN THE VOLUME CONTROL AMPLIFIER. However, the exciter lamp operating on standby current may be removed without damage since the transformer which supplies both the standby and operating AC current is independent of the transformer used in connection with the DC supply.

3. OPERATION.

- A. Normal. Set "AC" Switch in "ON" position, and set "Output" switch in "REC" position. The tungar bulbs should normally begin to glow as soon as the "AC" switch is set in "ON" position. If one of the tubes is burned out, or "hard", the other will not start. If the tube is not burned out but the difficulty is due to a "hard" tube, the "AC" switch should be operated several times, which will in most instances start the "hard" tube. Otherwise, replacement will be necessary.
- B. Emergency. Set "AC" switch In "ON" position and "Output" switch in "AC" position. The "Output" switch in this position disconnects the rectifier transformer, and the tungar bulbs are dark.

4. MAINTENANCE.

- A. Tungar Bulbs. Check periodically to make sure that the bulbs are tight in their sockets, and the springs make good contact. A burned out bulb should be replaced at once as the other bulb will not carry the load. Flickering of the pilot light in the AM-101 Volume Control Amplifier is an indication of a defective bulb.
- B. Ballast Lamp. The prongs should make good contact, and the prongs and socket contacts should be clean and bright. Check periodically.
- C. Condensers. Check all clamping rings and nuts periodically, and tighten if necessary.
- D. Exciter Lamp Current Adjustment. The exciter lamp current should be checked periodically by the method described under 2-B above, since the characteristics of the tungar bulbs, ballast lamp and exciter lamp change with age. At no time should these adjustments be made without the aid of a voltmeter and an ammeter. If ammeter is not available, a DC voltmeter may be connected across exciter lamp terminals "1" and "2" in the "ON" sound mechanism. The meter should read 8.5 volts min., 9.0 volts max. If the voltage is lower, readjust by method described under 2-B above. If readjustment is impossible, replace ballast lamp and tungar bulbs successively, and repeat adjustments.

ALTEC SERVICE CORPORATION

40.31 PU-1000 POWER UNIT

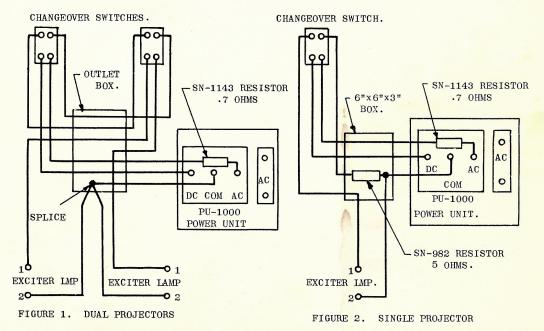
SOUND EQUIPMENT BULLETIN

USE IN TYPE "E"
SYSTEM
Addendum #1

SIMPLEX

When the PU-1000 Power Unit (DC exciter lamp supply for 4 amp,9 volt lamps) and the AM-2033 Cabinet are substituted for the PU-1005 Power Unit (AC exciter lamp supply for 7.5 amp,10 volt lamps) in single or dual projector Type "E" Systems installation, operation and maintenance of the system are the same except with reference to the exciter lamp supply circuit. The differences are noted below.

- 1. INSTALLATION. (Refer to conduit layout drawing WD-155)
 - A. Mount the AM-2033 Cabinet in a convenient location, preferably adjacent to the AM-142 Amplifier Equipment.
 - B. Connect AC conduit to the AM-2033. If convenient this conduit may terminate at item 9 (AC switch) on WD-155, and be wired so that the switch controls the AC supply to the AM-142 and PU-1000.
 - C. In dual projector systems mount a 4" outlet box on the front wall in place of item "E" on WD-155. In single projector systems mount a 6" x 6" x 3" box, supplied by the customer, in place of item "E" on WD-155, and install the SN-982 Resistor (60 watts 5 ohms) in it. Run a 1/2" conduit from this box to the AM-2033. Omit conduit 5 from item "E" to item 9.
 - D. Pull wires, install PU-1000 Power Unit per paragraph "E" below and connect the exciter lamp circuit per Figure 1 or Figure 2. Other system wiring is the same as shown on WD-157.

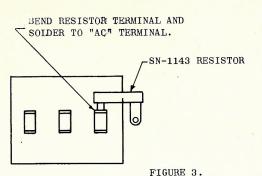


2 Pages - Page 1

Issue #1
June 18, 1941

40.31
PU-1000 POWER UNIT
USE IN TYPE "E" SYSTEM
Addendum #1

E. Install the PU-1000 Power Unit in the AM-2033 Cabinet per Equipment Instruction "AM-2033 Cabinet", connect the SN-1143 Resistor (10 watts 0.7 ohms) per Figure 3. This resistor reduces the "preheat" voltage on the "OFF" exciter lamp. Make external connections per Figure 1 or Figure 2.



- F. Adjust the exciter lamp current per Equipment Instruction "PU-1000 Power Unit" and supplement "Adjustment of PU-1000 Power Unit".
- G. Modification of AM-141 Volume Control Amplifier.

(Refer to drawing WD-158) In the AM-1010 Volume Control Amplifier strap out C_9 and L_1 per Figure 4.

TS₂ (OUT) SHIELDED RED-YEL C_9 FIGURE 4.

2. OPERATION.

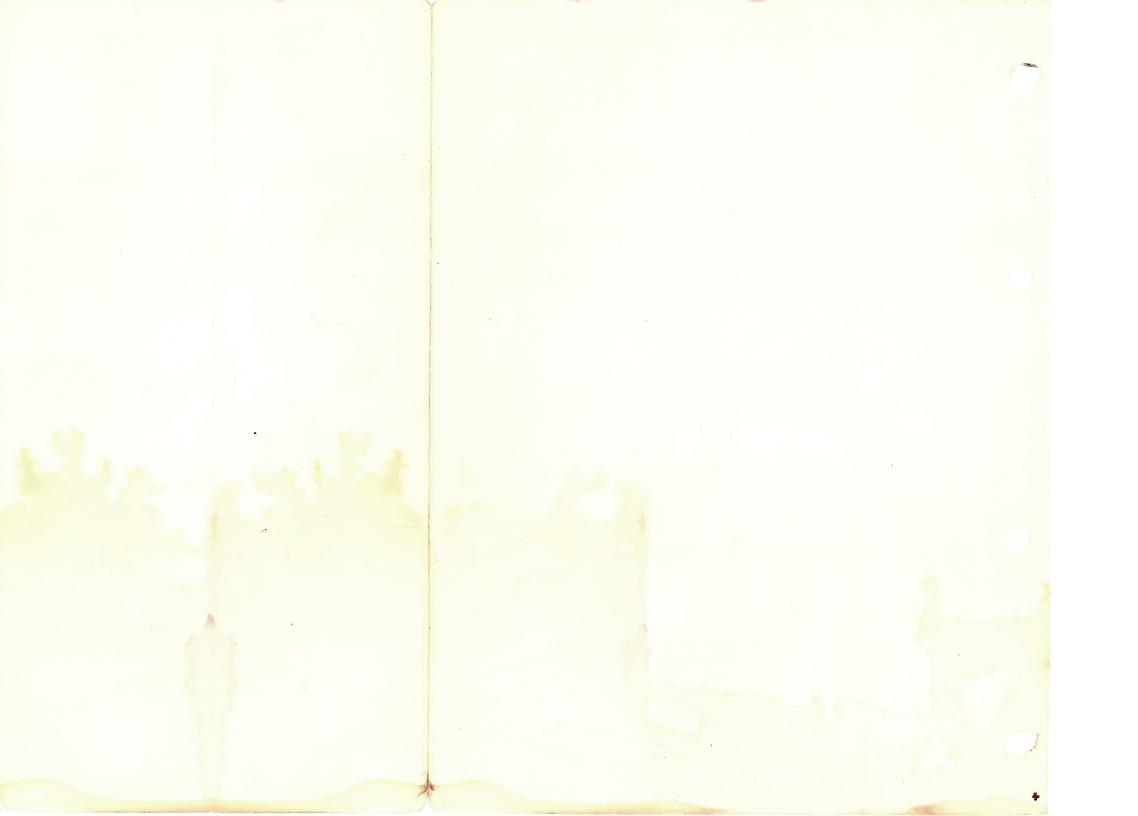
- A. AC Power. Turn the AM-142 Amplifier Equipment and PU-1000 Power Unit "ON" and "OFF" by means of the main AC power supply switch and the "AC" switch on the PU-1000. If the PU-1000 is connected to the main AC switch, its "AC" switch may be left in "ON" position.
- B. PU-1000 Power Unit. Set the "Output" switch in "REC" position. Tungar bulbs should begin to glow immediately, the exciter lamp in one sound mechanism should be bright (4 amps 9 volts) while the other exciter lamp should be dim (2 volts AC).

3. MAINTENANCE.

A. PU-1000 Power Unit. Maintain per Equipment Instruction "PU-1000 Power Unit".

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PU-1000 POWER UNIT ALTEC SERVICE CORPORATION SER UNII OF IC MATTER ADDRESS TO SELECT WD-123 PU NOT TERMINAL STUP ASSEMBLY
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1. DESCRIPTION

Type - Chassis type - all A.C. Full wave rectifier.

Tubes - Six 523 Vacuum Tubes.

Output - Maximum of 1.4 amps. at 110 V. DC to energize the fields of 4 to 6 speakers.

Power Supply - 100/125 Volts AC 50-60 cycles, 500 Watts.

Fusing - One SN-1373 Fusetron (6.25 amps.). Dimensions - 8-1/2" high x 17" wide x 10" deep.

Weight - 42 lbs.

Accessories - Two terminal strips, on extension cable forms for external connections.

Associated Dwg. - WD-182 - Wiring & Schematic.

INSTALLATION

The PU-1001 should be installed in an AM-2023 Cabinet in the location shown on the system conduit layout drawing. External connections to the terminal strips should be made in accordance with the system wiring diagram.

A. Power Transformer Primary Connections. Transformer T₁ has "125 V", "115 V" and "105 V" Taps. Connections should be made to these taps as follows (see WD-182):

Average Line Voltage	Connect to T1 Taps
120 - 130	125 Volts (Connections as shipped)
110 - 120	115 Volts
100 - 110	105 Volts

Average line voltage is the average of line voltage readings taken at regular intervals during operation hours.

B. Power Transformer Secondary Connections. Secondary taps "2" and "4" are provided to maintain constant output voltage with the loud speaker field loads given below. Connections should be made to these taps per the following tabulation:

Stage Speakers	Connect to Secondary Taps	Installed
]1	2	6
6	4	6

3. OPERATION

Set "AC" switch in "ON" position. Vacuum tubes should begin to warm up immediately.



ALTEC SERVICE CORPORATION SIMPLEX SOUND EQUIPMENT BULLETIN	PU-1001 POWER UNIT
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Associated Drawing - WD-140 Schematic & Wiring.

1. DESCRIPTION.

Type - Chassis Type. All AC. Full wave rectifier.

Tubes - 2 or 4 523 vacuum tubes (See Sec. 2-E).

Output - Maximum of .75 Ampere at 220 V DC (maximum ripple voltage 1%) to energize the fields of 2 to 6 stage speakers.

Power Supply - 100 - 130 V AC 50 - 60 cycles - 300 watts.

Fusing - One 605 (3.2 Amp) Fusetron.

Dimensions - 8-1/2 H x 17" W x 10" D.

Weight - 42 lbs.

Accessories - Supplied with two terminal strips on extension cable forms for external

2. INSTALLATION.

The PU-1003 should be installed in the AM-2023 Cabinet in the location shown on the system conduit layout drawing. External connections to the terminal strips should be made in accordance with the system wiring diagram.

A. Power Transformer Primary Connections. Transformer T has "125 V", "115 V" and "105 V" taps. Connections should be made to these taps as follows (See WD-140):

Average Line Voltage	Connect to T1 Taps
120 - 130	125 V (Connection as shipped)
110 - 120	115 V
100 - 110	105 V

Average line voltage is the average of line voltage readings taken at regular intervals during operating hours.

B. Power Transformer Secondary Connections. Secondary taps "2" and "4" are provided to maintain constant output voltage with the loudspeaker field loads given below. Two or four 523 vacuum tubes should be installed per the following tatulation.

Number Stage Speakers	Connect to Secondary Tap	Number 523 Installed
2	2	2
1.	14	2
6	4	4

3. OPERATION.

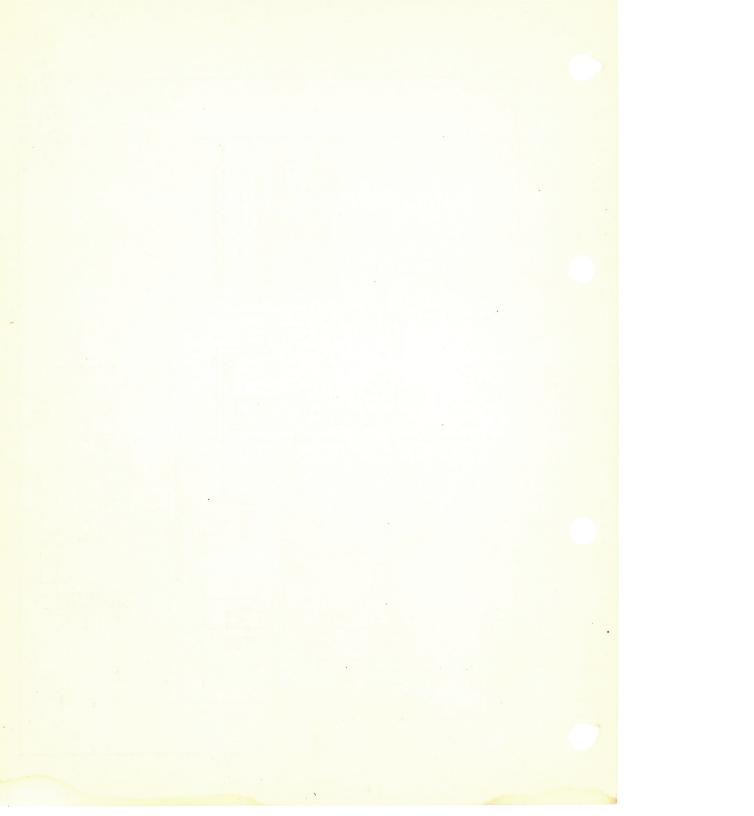
Set "AC" Switch in "ON" position. Vacuum Tubes should begin to warm up immediately.

4. MAINTENANCE.

- A. Vacuum Tubes. Check output voltage periodically. If below 220 volts replace one vacuum tube at a time until defective tube is located. If above 227 volts check connections to transformer T₁ (see section 2) and determine whether average line voltage has changed since initial installation. The field voltage should be checked at the speaker units and should be 220 V at Speaker.
- B. Capacitor. Check clamping ring and nut periodically and tighten if necessary.



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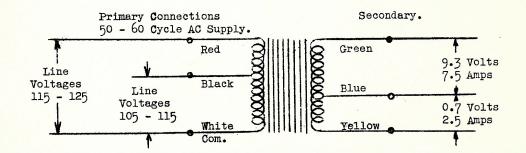


1. DESCRIPTION.

- A. Use. Exciter lamp supply. Consists of a step-down transformer, having six leads, in a wall mounting metal cabinet with a wiring compartment at the bottom.
- B. Power. Primary, 105 125 volts, 50 60 cycles, AC. Secondary, 7.5 amperes at 9.3 volts AC. 2.5 amperes at 0.7 volts AC.
- C. Power Consumption 85 Watts.
- D. Size 6-3/4" high x 5-1/4" wide x 3-7/8" deep.
- E. Weight approximately 10 lbs.

2. INSTALLATION.

- A. Mounting. The PU-1005 should be mounted on the front wall of the Projection Room between the two machines, in a convenient accessible location as shown on the system conduit layout.
- B. External Connections should be made to the transformer, by approved splices, per the system wiring diagram and the schematic below. For maximum exciter lamp life, the primary connections should always be made to the "Red" and "White" leads unless the line voltage (steady or surge voltage) never rises above 115 volts and the system gain is, at the same time, insufficient. The unused primary lead should be taped.





SIMPLEX

SOUND EQUIPMENT BULLETIN

PU-1011 POWER UNIT

1. PU-1014 POWER SUPPLY CABINET

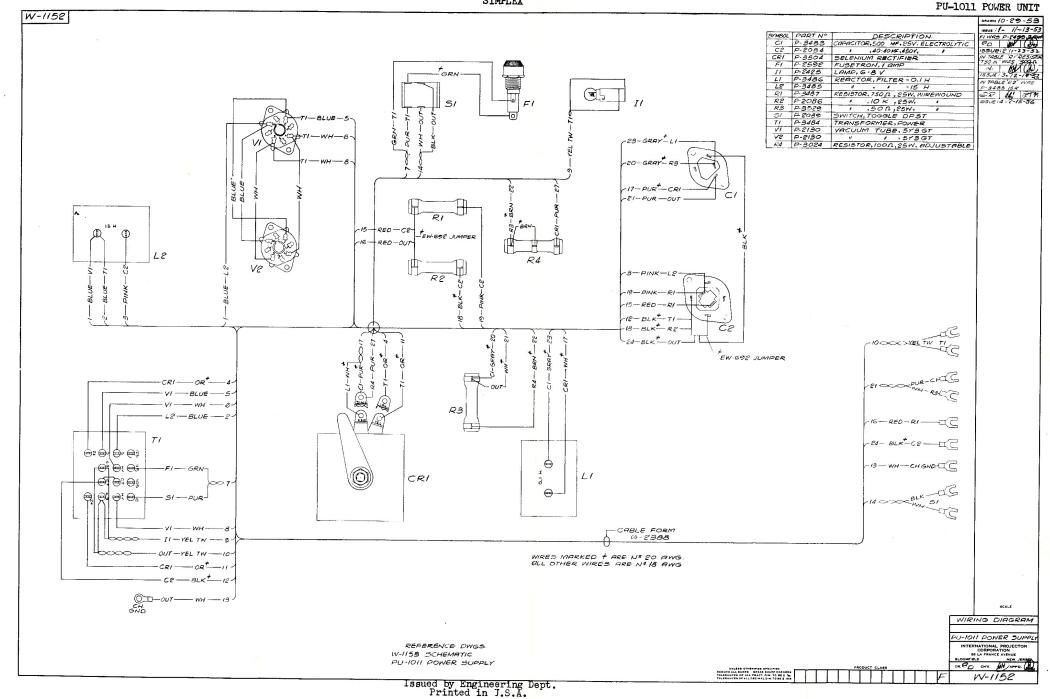
- a. This cabinet, designed to mount a modified PU-1011 Power Supply, replaces the PU-1012 Power Supply Cabinet in the XL101 and the XL532 and XL536 Series Sound Systems.
- b. The PU-1014 differs from the PU-1012, in which the original PU-1011 mounted, in that the two receptacles that accommodated the AN-1064 Control Units or PU-1013 Dummy Load(s) and the associated cable form have been omitted and three dummy load resistors, for plate voltage adjustment, are mounted on the terminal board.
- c. These three dummy load resistors, which eliminate the need for the PU-1013 Dummy Load(s) in these systems, should be strapped in accordance with IN-138.
- d. PU-1014 Power Supply Cabinet is now being shipped with new systems.

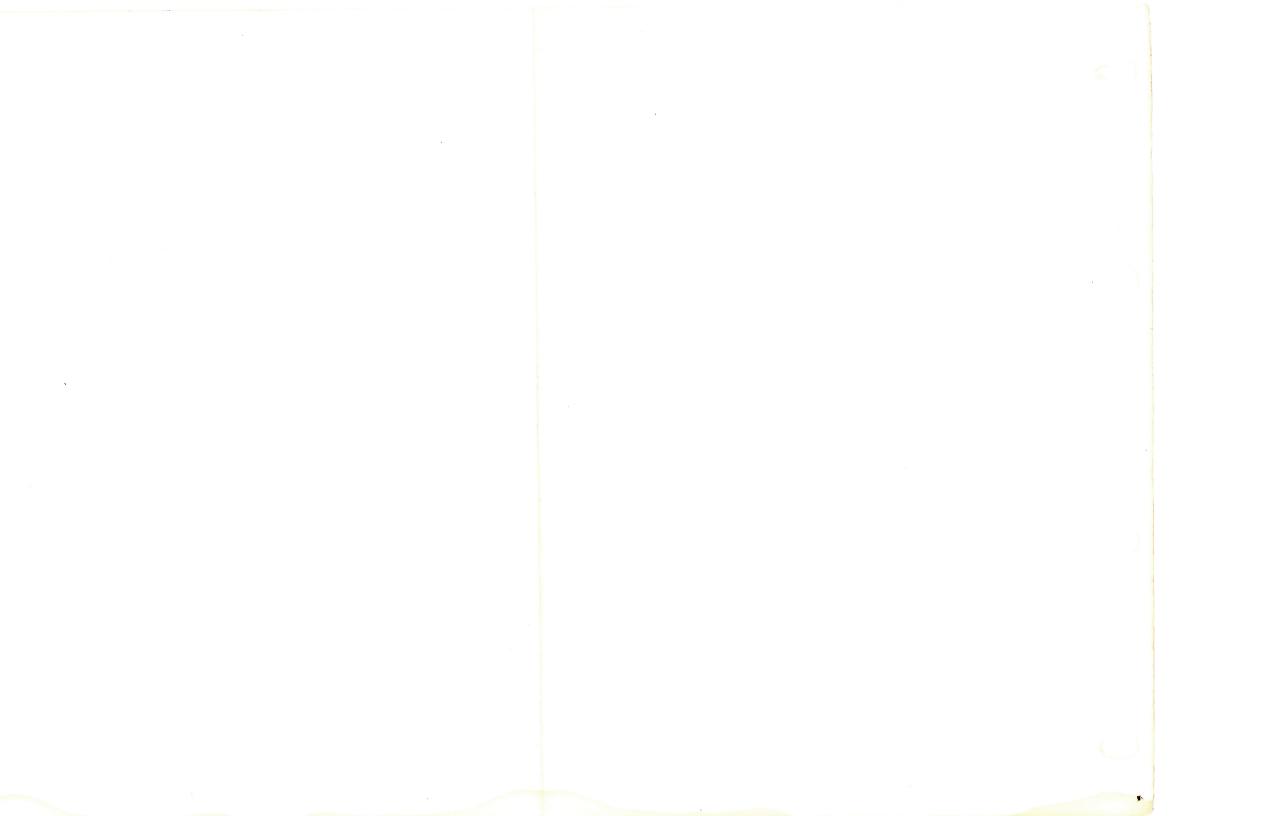
2. PU-1011 POWER SUPPLY

- a. The modification of this unit consists of changing R2 from 15,000 ohms to 10,000 ohms.
- b. The original PU-1011 was designed to supply plate and heater power for up to eight AM-1065 Pre-/mplifiers and two AM-1064 Control Units in the XL432 and XL436 Series Sound Systems.
- c. The XL232 and XL236 Series Sound Systems have a maximum of four AM-1065 Pre-Amplifiers and one AM-1064 Control Unit. One PU-1013 Dummy Load was supplied to adjust the plate voltage.
- d. In the XL101 System, having only two AM-1065 Pre-Amplifiers, two PU-1013 Dummy Loads were shipped for plate voltage adjustment.
- e. The modified PU-1011 Power Supply, mounted in the PU-1014 Power Supply Cabinet, will be used in the XL101 and the XL532 and XL536 Series Sound Systems.
- f. The modified FU-1011 Fower Supply may be used as a replacement for the original FU-1011 in XL222, XL226, XL522, XL526 Series Sound Systems and in the XL101 Sound System. However, the plate voltage should be checked when the replacement is made and the strapping of the FU-1013 Dummy Load(s) changed, as required, to obtain a plate supply close to 300 volts.
- g. When the modified PU-1011 Power Supply replaces the original unit in XL432 and XL436 Series Systems, R2 must be changed to its original value of 15,000 ohms.
- h. The modified PU-1011 Power Supply is now being shipped with new systems.
- 3. PU-1012 Power Supply Cabinets and PU-1013 Dummy Loads will be available for replacement purposes.
- 4. ASSOCIATED DRAWINGS

IN-138 PU-1014 Power Supply Cabinet, Dummy Load Resistor Strapping W-1152 PU-1011 Power Supply, Wiring Diagram
 PU-1011 Power Supply, Schematic

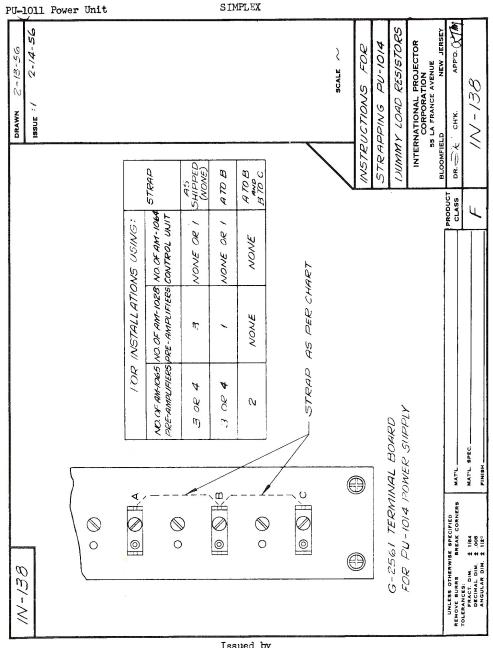
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ALTEC SERVICE CORPORATION

40.35 REPRODUCER SETS SH-1000 (60 CYCLES & DC) SH-1001 (50 CYCLES)

SOUND EQUIPMENT BULLETIN SIMPLEX

1. DESCRIPTION

The SH-1000 (SH-1001) designed for operation for single or push-pull sound track (when using SH-106 Push Pull Kit) on 35 mm film has a black outside, white inside finished casting with exciter lamp compartment in rear.

A motor assembly (furnished separately), either SH-2053 - 60 cycles, SH-2052 - 50 cycles, or SH-2063 - D.C., including motor and flywheel, flywheel guard and hand brake, is attached to the front of the sound mechanism and drives the projector mechanism and constant speed sound and holdback sprockets in the mechanism through a reduction gear box which may be removed as a unit. The takeup is driven from the mechanism. Belt drive is standard but chain drive may be obtained.

The scanning system, including rotary stabilizer, is assembled on a bracket attached to the sound system by special vibrationless mounting. Prefocused exciter lamp used. Light beam from optical system, after passing through sound film, is reflected to vertically mounted P.E.C. by an adjustable mirror.

Noise level - 35 db or better, flutter .15%, maximum weave ± .001, pick-up time 2 - 3 seconds.

P.E.C. Voltage and exciter lamp supply are obtained from separate sources.

2. MOTORS

Operate on 105/125 V. A.C., 50 or 60 cps $\pm 3\%$ - or 105/125 V. D.C. 5 amp, fusetron recommended for each circuit.

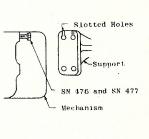
INSTALLATION

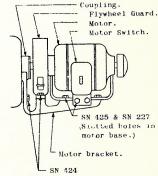
Remove all existing equipment from the projector pedestals, and install the sound head supports supplied with the system (see table).

Pedestal	Sound Head Support
"L"	SN-483
"R" or "M"	sn-484
Super Simplex	S-1183-L (Up to 20°) OR
or SI	S-12//1-I. (Above 200) UR

Clean all parts of the sound mechanism carefully and install to sound head support as follows:

- A. Main Frame Assembly. Bolt to the sound head support with four SN-476 Screws (3/8-16 x 1-1/4") and SN-477 Washers. Insert two upper bolts, hand assembly in slotted holes in support and thread in two lower bolts.
- B. Motor Assembly. The motor and flywheel, motor switch box, attached to the motor by flexible conduit, and flywheel guard are shipped mounted on the motor bracket. Remove the motor, motor switch and flywheel guard (see Paragraph C below) from the bracket and mount the bracket on the





front of the sound mechanism with four SN-424 Screws (5/16-18 x 3/4*). Mount motor, motor switch and flywheel guard. In assembly the motor shaft slides into the flexible coupling on the gear box drive shaft, the motor is positioned laterally so that it lines up with the coupling, the mounting bolts tightened and the Allen set screws in the coupling tightened.

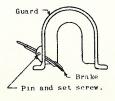
NOTE: Slotted holes are provided in the motor base and clearance holes in the motor bracket for alignment purposes. For lateral alignment, loosen the motor mounting bolts and

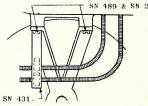
for alignment purposes. For lateral alignment, loosen the motor mounting bolts and shift the motor horizontally. For vertical alignment, loosen the motor bracket mounting bolts and adjust the vertical position of the bracket.

C. Flywheel Guard and Brake.

For installation, remove the brake from the guard by loosening the set screw and driving out the pin. To remove the guard from the motor bracket, withdraw the two SN-14214 Screws (5/16-18x3/4").

To reassemble the guard and brake, the procedure is re-



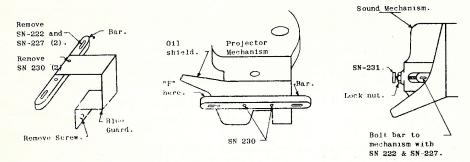


D. Lower Magazine. Bolt the lower magazine and SN-431 Cable Clamp Bracket to the bottom of the sound mechanism, using two SN-489 Screws (5/16-18 x 7/8") and SN-227 Washers. The contractor

REPRODUCER SETS SH-1000 (60 CYCLES & DC) SH-1001 (50 CYCLES)

should furnish the cable clamps and should clamp the cables securely so that they do not contact the take-up drive belt.

E. Take-up Belt. Adjust length as required and assemble. The take-up is driven from the sound rechanism.



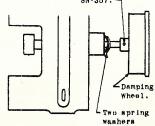
F. Projector Mechanism is installed as follows:

- (1) Remove the blue guard on the non-operating side of the sound mechanism, and the bar on the top of the mechanism as a unit, by taking out the screw on the side of the mechanism and the two SN-222 Screws (5/16-18 x 1") and SN-227 Washers fastening the bar to the mechanism.
- (2) Detach the blue guard from the bar and discard. Save the two SN-230 Screws ($3/8-16 \times 5/8$ ") as they are used to bolt the bar to the projector mechanism.
- (3) Fasten the oil shield and bar to the mechanism with the two SN-230 Screws. $^{"}F^{"}$ on the bar should be at the front.
 - NOTE: The SN-475 Oil Shield is used with Regular Super Simplex and E-7 Projector Mechanisms. The SN-493 Oil Shield is used with Model SI Mechanism.
- (4) Mount the projector mechanism oil shield and bar assembly on the sound mechanism with two SN-222 Screws and SN-227 Washers through the slotted holes in the bar. Be sure that the SN-231 Screw, on the front of the mechanism, is threaded all the way in for clearance in mounting the drive gear.
- (5) Install the drive gear and stud supplied with the system (see table).

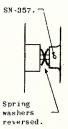
Mechanism	Drive Gear	Stud	
Regular	SH-2005	SH-200	
Super Simplex	SH-2005	SH-200	
E-7 or SI	SH-2060	SH-2008	

- (6) Turn the adjusting screw on the front of the mechanism so that proper mesh is obtained between the drive and driven gears. Tighten the lock nut and mounting bolts.
- G. Upper Magazine. Bolt to the top of the projector mechanism.
- H. Conduit Connections to Sound Mechanism. The coaxial cable should be installed in accordance with the equipment instruction packed with the cable. Flexible conduits should be installed and connected in accordance with the system wiring diagram. Be sure that the threads in the holes in the sound mechanism are clean so that the flexible conduit connectors make good contact when threaded into the holes.
- I. Damping Wheel. The SH-2026 Damping Wheel is shipped separately, and should be unpacked, handled and installed carefully to prevent damage. The following installation procedure should be followed carefully in order to insure proper installation and operation of the damping wheel, especially with regard to end play. Too much end play will cause weaving of the scanner drum and result in sprocket hole and frame line noise.

 SN-357.
 - Remove the SN-357 Screw and nut from the drum shaft on the non-operating side of the sound mechanism. The two loose spring washers on the shaft should not be removed.
 - (2) Unpack the damping wheel carefully, and make sure that all foreign material is removed from the mounting hole.
- (3) Slide the dampin; wheel carefully onto the shaft while holding the scanner drum (operating side of Mechanism) against its shoulder. Line up the mounting holes in the shaft and wheel,



normal.



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insert the screw, removed under (1) above, in the counter-bored hole in flange and tighten securely so that the slotted flange is clamped to the drum shaft. The nut removed under (1) above is not used.

- (4) Check the assembly for end play. The spring washers should hold the scanner drum firmly against its shoulder that is, the spring washers should be under compression at all times. Therefore, push the stabilizer drum carefully toward the operating side as far as it will go and release it. If the scanner drum does not return and seat firmly against its shoulder, there is too much end play. The damping wheel should then be removed, and one of the spring washers reversed. This will increase the effectiveness of the washers and should give the proper amount of end play.
- J. Rear Guard. Atrach to the non-operating side of the main frame assembly, tightening the thumb screws securely.
- K. Install the exciter lamp and photo-electric cell supplied with the system.
 SN-297 Exciter Lamp (4 mmps, 9 volts) Systems having PU-1000 Power Unit.
 SN-299 Exciter Lamp (7-1/2 amps, 10 volts) Systems having PU-1005 Power Unit.
- L. Fill the gear box on the non-operating side slowly with SAE #10 Gil (1-1/2 ounces required) to the red line of the sight glass while the mechanism is idle.

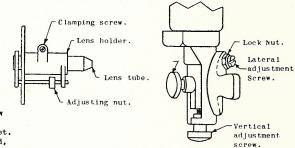
CAUTION: Do not add oil while the mechanism is running. Oil taken up by the running gears will drain into the bottom of the goar box when the mechanism is idle. The oil level will then be too high and leakage may occur around the bearings, especially with large projection angles.

Oil leakage around the bearings may be due to clogged oil return holes in the gear box casting, preventing oil thrown on the bearings from returning to the gear box. If such a condition is encountered (with correct oil level in the gear box) the gear box should be taken out of the sound mechanism, the retainer ring removed from each bearing and the oil return hole carefully cleaned with a toothpick or similar device by pushing the grease deposit down into the gear box.

M. Adjustment of Scanning System. The main frame assembly is shipped with the exciter lamp bracket, lens tube, lateral guide roller and reflector lens mounted and adjusted ready for use. It is recommended, however, that the adjustments be checked. Use Buzz Track Film to check the adjustment of the lateral guide roller. Use the Academy Standard Scanning Illumination Test Track to check the exciter lamp adjustment and for final precise adjustments of the lateral guide roller.

Before proceeding, however, it is extremely important that the exciter lamp, photo-electric cell and lenses be thoroughly cleaned with lens tissue, and all parts of the sound mechanism cleaned with a soft cloth. Refer to Equipment Bulletin "SH-106 Push Pull Kit", File 40.35, Addendum #1, Issue #1, for adjustments of push-pull scanner system.

(1) Exciter Lamp Bracket. Vertical and lateral adjustment are provided for the prefocused base exciter lamp. For vertical adjustment, loosen the clamping screw on the left of the bracket, and adjust the vertical knurled screw at the bottom as required. For lateral adjustment a screw and lock nut are provided on the front of the bracket. To move the bracket inward. loosen the screw and slide



the bracket in. To move the bracket outward, tighten the screw. After the adjustments have been completed, be sure that the clamping screw and nut are tight. Check the adjustment with the Academy Standard Scanning Illumination Test Track (See supplement).

- (2) Lens Tube. The lens tube is accurately adjusted for azimuth and properly focused before shipment. The azimuth adjustment should not be disturbed. To focus the lens tube, loosen the clamping screw above the lens holder and turn the knurled adjusting nut below as required. Be sure the clamping screw is tightened after the adjustment has been completed. Two methods of adjustment, using the Academy 8,000 Cycle or Multi-Frequency Test Film, may be used the response test or flicker test.
 - (a) Response Test. Thread the machine with the test film, run the machine and adjust the lens tube for focus until maximum response is obtained on a volume indicator or aurally.
 - (b) Flicker Test. Thread the machine with the test film, place a white card between the film and reflector less and turn the motor hand wheel slowly. The film frequency lines make a definite flicker of light on the card. The tube is focused when the lines are stationery. If they move downward on the card, the lens tube should be closer to the film, while if they move upward, the tube should be farther from the film,

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H-1000 (60 CYCLES & DC) H-1001 (50 CYCLES)	
(3) Reflector Lens (Single track film only). If properly adjusted	
the spot on the photo-cell should be about $7/16^{\circ}$ in diameter and centered on the anode of the cell. To position the spot Lens holder.	
of light, loosen the clamping screw at the top of the lens holder and carefully rotate the lens until the spot is cen-	
tered on the anode. To change the size of the spot, move the lens in or out of the bracket as required. If further move-	
ment is required, loosen the two lens holder mounting screws and adjust as necessary. Slotted holes are provided in the	
lens holder. These adjustments are more readily made if the photo-electric cell is removed and a piece of transparent paper	
substituted. Mounting	
(4) Pressure and Guide Roller. screws. To adjust, loosen the look- Lubricate	
ing screw in the center of Set Screw. the knurled adjusting nut (Roller rotation)	
and turn the nut as required. Clockwise rotation	
moves the roller inward. Be sure that the spiral spring	
at the rear of the pressure	
firmly against the knurled Nut.	
adjusting nut at all times. When properly adjusted the	
scanning beam does not strike the frame lines or sprocket	
holes. Check the adjustment, using Buzz Track Film, and	
make final precise adjustments Locking Screw. Screw. with Academy Standard Illumina- (Sprocket and roller clearance)	ice
tion Test Track. adjustment)	
(5) Pad Rollers. The clearance between the sound and hold-back sprockets and their pad rollers should be equal to two thicknesses of film. To adjust, loosen the fillister head clamping	
screw, insert two thicknesses of film between the roller(s) and sprocket, press the roller(s) firmly against the film and tighten the screw.	
The roller(s) should rotate freely. To adjust, loosen the set screw at the top of the	
bracket, grasp the knurled roller stud, pull carefully until the roller rotates freely and tighten the clamping screw. Do not allow more clearance than is necessary for free rotation.	
(6) Lubrication. See Lubrication Chart.	
(7) Threading Film in the Sound Mechanism. Film should be threaded in the projector mechanism in	
accordance with the instructions furnished therewith, and in the sound mechanism in accordance	Žel .
with the following sketch:	
Lower sprocket of projector mechanism.	
Total slack 2 3	
Lateral sprocket holes.	
Guide Roller Constand speed sprocket.	
7) \	
Scanner drum.	
Slark 8 Sprocket holes Film Hold back sprocket.	
Film-Hold back sprocket.	
. OPERATION	
A. Clean the mechanism thoroughly each day. It is extremely important that all glassware, reflector lens and lens tube lenses be thoroughly cleaned with lens tissue as these surfaces accumulate particles, such as carbon dust, rapidly with resulting loss in gain.	
B. Threading the Mechanism. Thread the mechanism in accordance with the instruction in the pre- vious section. The lateral guide roller must be closed after threading. If the sound mechanism door does not close, the guide roller is open.	
C. Lateral Guide Roller Assembly. Pull the guide roller assembly outward, after threading is com- pleted and the roller is closed, until it is in firm contact with the knurled adjusting nut. There is a spring on the stud at the rear of the assembly to hold it firmly against the adjusting	
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REPRODUCER SETS SH-1000 (60 CYCLES & DC) SH-1001 (50 CYCLES)

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nut. In some instances, however, the assembly may be pushed inward as it is closed and may not return to its proper position due to friction. Sprocket hole noise will occur and can not be remedied by adjustment.

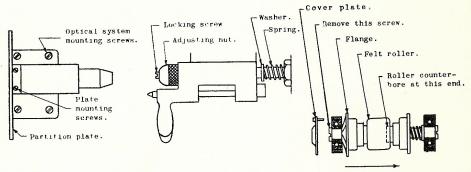
If the assembly has an unusual tendency to stick, the following should improve the condition:

- (1) A drop of Simplex Oil should be applied on the supporting stud between the knurled nut and the assembly. Distribute the oil along the stud by pushing the assembly back and forth and opening and closing it several times. Wipe off all excess oil.
- (2) Increase the length of the spring at the rear of the assembly from 13/16" to 1-1/8". The effectiveness of the spring will increase and will aid in returning the assembly to its proper position. To increase the length of the spring, remove the assembly and spring and stretch each spring coil carefully until the length is 1-1/8". It is essential that the lengthening be done carefully so that the ends remain perpendicular to the axis of the spring.
- (3) In some of the earlier sound mechanisms the threads on the stud were over-size and may tend to cause the assembly to stick. The assembly should then be removed, and fine emery cloth used carefully on the threads only and not on the stud shaft. Clean all parts carefully.

Leave the guide roller open when there is no film in the mechanism. If it is left closed, flat spots will develop on the felt rollers, will cause flutter and make replacement necessary.

5. MAINTENANCE

- A. General. Oil, dirt and other foreign material in the mechanism will impair the quality of reproduction, increase wear and eventually cause interruptions in the show and an increase in replacements. Careful cleaning and daily inspection, on the other hand, will insure continued uninterrupted high quality sound.
- B. Lateral Guide Roller Assembly. Be sure that the guide roller is left open when there is no film in the mechanism. If left closed, flat spots will develop on the felt rollers, will cause flutter and make replacement necessary. The guide roller assembly must be removed to replace a felt roller.



Slide as indicated by arrow.

(1) Removal and Reinstallation of Guide Roller Assembly.

- (a) Remove the exciter lamp bracket.
- (b) Remove the photo-electric cell and rear photo-electric cell shield.
- (c) Remove the two screws holding the partition plate in place and slide out the partition plate.
- (d) Remove the four screws mounting the entire optical system and lift out the optical system carefully.
- (e) Remove the lateral guide roller assembly by first loosening the locking screw in the center of the chromium plated adjusting nut, remove the adjusting nut and slide the entire assembly from the mounting stud. Be sure that the spring and steel washer back of the lateral guide roller assembly remain on the mounting stud.
- (f) Reinstall the guide roller assembly and adjusting nut. Do not tighten the locking screw.
- (g) Reinstall the optical system, partition plate and exciter lamp bracket.
- (h) By means of the adjusting nut locate the guide roller assembly laterally so that the scanning beam is properly positioned on the sound track, using buzz track and 17-position track film.
 - In making the above adjustments, be sure that the guide roller assembly is under tension - that is, that the spring on the mounting stud behind the guide roller assembly is functioning so that the guide roller assembly is in contact with the adjusting nut at all times.

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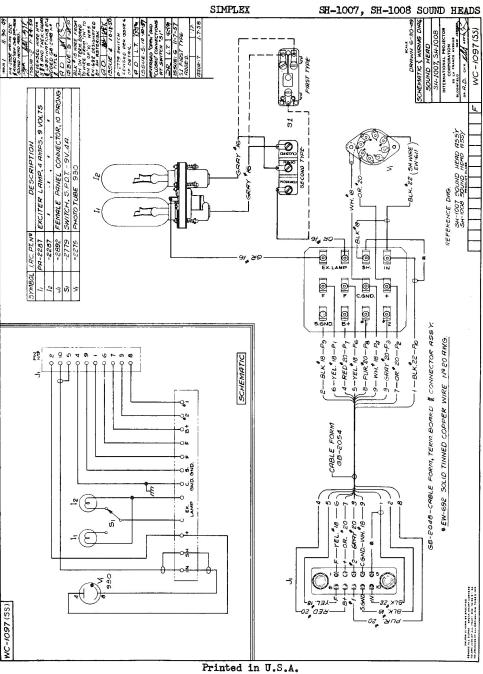
35 PRODUCER SETS	
-1000 (60 CYCLES & DC) -1001 (50 CYCLES)	
While the removal and reinstallation of the optical system may not seriously affect the focus thereof, the focus should be checked with frequency film at the first opportunity. NOTE: Assemblies returned should be packed carefully to prevent damage during shipment.	
Each assembly should be carefully wrapped in clean paper so that packing material, such as excelsion or other foreign matter, does not reach the assembly or damage the felt roller.	
(2) Replacement of Polt Roller.	
 (a) Remove cover plate. (b) Remove screw under cover plate. Use two screw drivers, one to hold screw on other end of shaft. (c) Slide roller assembly as indicated in the sketch and remove the flange and felt roller. (d) Install new felt roller and assemble the unit. (e) Install the lateral guide roller assembly and adjust per the previous section. 	
C. Deceleration Time - Rotary Stabilizer	
(1) The average deceleration time for the Rotary Stabilizer falls between 50 and 60 seconds, but may, however, be as low as 30 seconds without ill effect on reproduction. The deceleration of the stabilizer shaft and drum depends, to a large extent, upon the temperature of the mechanism and the condition of the oll in the bearings. The test procedure is as follows:	
 (a) Thread film in the projector and sound mechanism in the regular way and run the projector. The instant that the end of the film leaves the scanner drum, open the lateral guide roller - the checking time begins at this moment. (b) When making the above test, it is important to watch that a smooth run-out occurs; that 	
is, that no sudden stops are observed near the end of the run. If sudden stops happen, it is an indication that dirt has entered one or both ball bearings which will necessitate removal of the bearings, cleaning and relubricating them, or a complete replacement of the bearings.	
When it becomes necessary to obtain a replacement bearing it should be ordered as:	
1 - SN-359 Bearing.	
SN-539 Resistor 500,000 ohms, 1 watt.	
SH-1000, SH-1001 SOUND MECHANISM WIRING DIAGRAM AND SCHEMATIC Shielded cable. Terminal strip mounts	ling
Terminal strip mounts screws. 1 2 90 V Exciter lamp GND Lug. BLK Shield connection.	ing
SN-297 Exciter Lamp (4 amp., 9 volts) or SN-299 Exciter Lamp (7.5 amp., 10 volts) Exciter Lamp 01	
SN-724 Photo-electric Cell (Single track) R1 R1 Shield connection.	
GND 90 V	
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REPRODUCER SETS, SH-1000
LATERAL GUIDE ROLLER
PRESSURE MEASUREMENTS ALTEC SERVICE CORPORATION SIMPLEX
SOUND EQUIPMENT BULLETIN F LINE WITH CRAMPING. *30,APPROK WIRE COT SEE NOTE

SN-188 SPRING SEE NOTE 5. ASSOC. DWG'S. PRESSURE MEASUREMENT LATERAL GUIDE ROLLER SIMPLEX SH-1000 S. HEAD. ALTEC SERVICE CORPORATION NEW YORK

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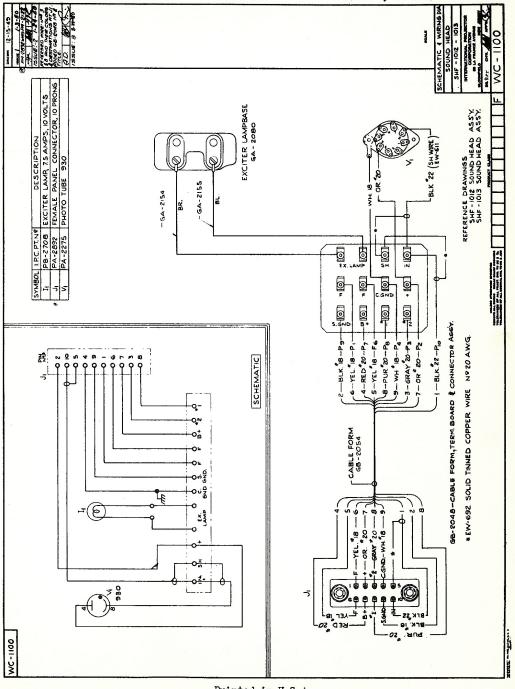


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SIMPLEX

SH-1012, SH-1013 SOUND HEADS

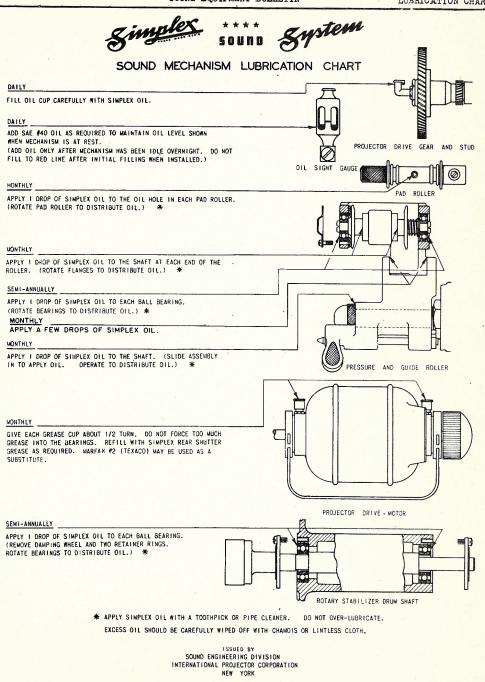
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LUBRICATION CHART
ADDENDUM #1

SIMPLEX SH-1007 SH-1013 SH-1020 X-L SOUND HEADS SH-1012 SH-1021

The supplier informs us that due to difficulties in obtaining the oil gauge used on Simplex Sound Mechanisms, a redesign has been necessary and current shipments include an oil cup instead of the oil gauge.

This oil cup should be filled full of Simplex Sound Mechanism Oil and this level maintained during operation. It will be necessary to check this level by inspection as there is no visual indication of the oil level such as was available on the previous design.

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SOUND EQUIPMENT BULLETIN SIMPLEX

SH-106 PUSH-PULL KIT

DESCRIPTION

A. Use. In SH-1000 and SH-1001 Sound Mechanisms to convert the mechanism for reproduction of either single track or push-pull film recordings. It may be added initially or at any future date as an extra.

In the SH-106 Push-Pull Kit the combination of signals is obtained by transmitting the signals from the anode of one-half of the cell and the cathode of the other half of the cell to a common point. Thus the phase relationship of the two signals is accomplished, and if the signal strength of each is adjusted to the same value optimum results are obtained.

- B. List of Parts (Per Sound Mechanism).
 - 1 SH-2020 Push-Pull Lens & Reflector Assembly (Beam Splitter)
 - 1 SH-2021 Push-Pull Balancing Unit Assembly
 - 1 SN-331 Photo-electric Cell (Push-Pull)

2. INSTALLATION

The procedure for installing the SH-106 Push-Pull Kit in the SH-1000 and SH-1001 Sound Mechanisms is as follows:-

- A. Remove the rear guard.
- B. Remove the damping wheel. Leave the spring washers on the shaft, and insert a screw in the hole in the shaft so that the shaft does not slide out.
- C. Disconnect the external wiring from the terminal strip.
- Remove the exciter lamp bracket and photo-electric cell.
- Remove the three sound bracket mounting bolts, and remove the sound bracket as a unit.
- F. On the sound bracket, disconnect the exciter lamp wires from the screw terminals of the exciter lamp base.
- G. On the photo-electric cell bracket remove the bottom plate, and disconnect the wires from the photo-electric cell socket.
- H. Remove the present terminal strip, blank plate and internal wiring.
- I. Remove the reflector lens and bracket from the sound bracket.
- J. Install the SH-2020 Push-Pull Lens & Reflector Assembly on the sound bracket in place of the present reflector lens bracket (per Figure 2).
- K. Install the SH-2021 Push-Pull Balancing Unit Assembly on the sound bracket (per Figure 2).
- L. Connect the SH-2021 wires to the exciter lamp terminals and photo-electric cell socket (per Figure 3), replace the plate on the bottom of the photo-electric cell bracket, and reinstall the sound bracket.
- M. Install the exciter lamp and SN-331 Photo-electric Cell, and close the photo-electric cell shield.

Note: When single track film is being run, the SN-724 photo-electric cell may be used in place of SN-331.

N. Reconnect the external wires and install the damping wheel and rear guard.

ADJUSTMENT OF SCANNER SYSTEM

The method of focusing light on the push-pull sound track is the same as that employed for single track reproduction. However, instead of a reflector being used to project the sound track image on the photo-electric cell as for single track reproduction, the image is passed through a "beam splitter" (having two cylindrical lenses) in such a manner that the image of each track falls on separate cathodes in the push-pull photo-electric cell (see Figure 1). The proper separation of these two sound tracks is dependent upon the correct adjustment of this "beam splitter", both as to focus and position.

A. The Exciter Lamp, Lens Tube and Lateral Guide Roller are adjusted for optimum response at the factory, and should be received ready for operation, If, however, there is definite evidence, during the adjustment procedure described below, that readjustment of these items is required, the method described in the Equipment Bulletin "SH-1000 Sound Mechanism", packed with the mechanism, should be followed.

SH-106 PUSH-PULL KIT

- B. Push-Pull Lens and Reflector Assembly
 - (1) Positioning Light on Cylindrical Lenses. With the exciter lamp bright and no film in the mechanism, the light (as viewed through a piece of translucent paper placed against the two cylindrical lenses) should practically fill both of the lenses and be centered vertically and horizontally. If necessary adjust the exciter lamp vertically and laterally.
 - (2) Focusing the Push-Pull Lens & Reflector Assembly. The assembly is in focus when the push-pull film track septum appears as a sharply defined vertical black line on the translucent paper placed against the lenses with the exciter lamp bright.

To focus, thread a standard push-pull film in the mechanism, preferably a variable density sound track, and rotate the motor hand wheel until the film is tight around the drum (in its normal running position). This film position must be maintained throughout the adjustment procedure. Adjust the "beam splitter" laterally, if necessary, so that the sound track septum does not coincide with the division line between the two lenses, and then adjust this assembly longitudinally until the septum is in focus as described above. Tighten the two longitudinal adjusting screws securely. This adjustment must be made carefully to obtain proper separation of the sound tracks and optimum results.

Note - Adjustment will be facilitated by the use of a short piece of $1/16^n$ drill rod in the holes provided in the bracket. (See Figure 2.)

(3) Alignment of Sound Track Septum and Division Line of the Two Lenses. The septum must be in exact alignment with the division line of the two lenses, as viewed on the translucent paper referred to above (exciter lamp bright), to obtain proper separation of the two tracks at the photo-electric cell and maximum cancellation.

This adjustment should be made only after the lens and reflector assembly has been focused per Paragraph (2) above. With the film positioned per the preceding paragraph, adjust this assembly laterally until the septum coincides exactly with the division between the two lenses. This adjustment must be made carefully, and the two adjusting screws tightened securely. Since the location of this septum varies slightly from film to film, and with film age due to shrinkage, the alignment must be checked with each print.

- C. Push-Pull Balance. Due to the fact that the two halves of the push-pull photo-electric cell seldom have the same sensitivity, a potentioneter has been provided to vary the potentials applied to the two anodes of the cell in order that this sensitivity may be equalized for push-pull reproduction. This voltage adjustment will also be used to balance out residual unbalance in illumination, but should be resorted to only after the best possible optical balance has been attained.
 - (1) Optical Balance. Having carefully adjusted the lens and reflector assembly per Section B above, set the switch in "PP" position and the balancing potentiometer in approximately mid-position. Then with the exciter lamp at full brilliancy on alternating current and no film in the machine;
 - (a) Readjust the exciter lamp laterally for minimum hum level, as indicated on a volume indicator at the main amplifier output.
 - (b) Finally adjust the potentiometer for minimum hum (preferably with the main system volume control set for maximum volume).
 - (2) Electrical Balance. Set the switch in "PP" position, operate the exciter lamp on direct current and thread the mechanism with a standard single track frequency film. With the mechanism running, further adjust the potentioneter for minimum signal, as observed on a volume indicator at the output of the main amplifier. The amount of signal cancellation may be observed, using this same film, by switching from "PP" to "STD" position. The difference in level should be 25 db or better.

4. OPERATION

- A. Single Track. Set the "STD-PP" switch in "STD" position.
- B. Push-Pull. Set the "STD-PP" switch in "PP" position.

Except for the operation of the "STD-PP" switch as described above, the mechanism should be operated in accordance with Equipment Bulletin "SH-1000 Sound Mechanism."

5. MAINTENANCE

The sound mechanism should be maintained in accordance with Equipment Bulletin "SH-1000 Sound Mechanism", except that the push-pull balance should be checked frequently as described above

and especially when a new exciter lamp or photo-electric cell is installed. The alignment of the sound track sentum and division line of the two lenses should be checked with each print.

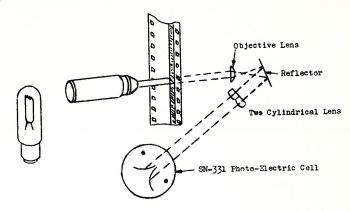


FIGURE 1
OPTICA SCHEMATIC

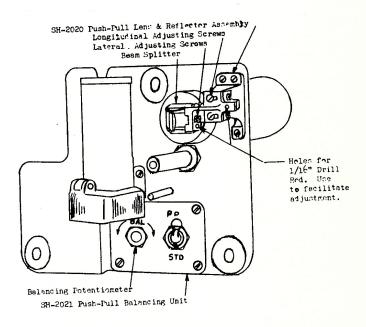
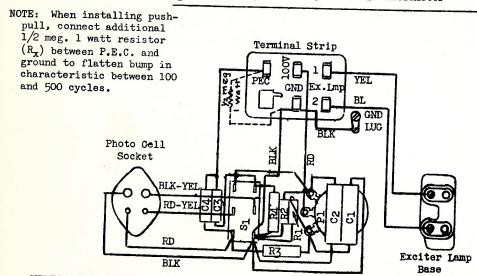


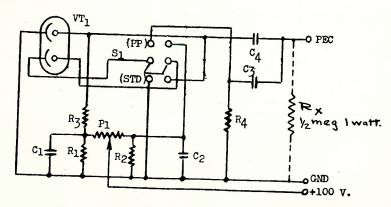
FIGURE 2

SCUND BRACKET SHO'ND'G
SH-2020 Push-Pull Lens and Reflector Assembly
and SH-2021 Push-Pull Balancing Unit Installed.

DESIG.	PART NO.	APPARATUS
VT1	SN-331	Push-Pull P.E.C. (RCA #920)
C3, C4	SN-515	.005 Mfd. 500 V. Mica Capacitor
R3, R4	SN-517	2 Meg. 1 Watt Resistor
S1	SN-853	Switch - DPDT Toggle
R1, R2	SN-864	500,000 ohm 1/2 Watt Resistor
C1, C2	SN-1035	.1 Mfd. 400 V. Paper Capacitor
P1	SN-1036	100,000 ohm Potentiometer



WIRING DIAGRAM



SCHELATIC

FIGURE 3

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SOUND EQUIPMENT BULLETIN SIMPLEX

SH-106 PUSH-PULL KIT ADDENDUM #1

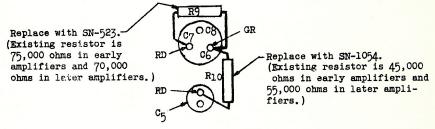
(AM-101 Volume Control Amplifier Resistor Change)

1. AM-101 VOLUME CONTROL AMPLIFIER RESISTOR CHANGE.

The following resistors are supplied with each SH-106 Push-Pull Kit:-

1 SN-523 Resistor (55,000 ohms) 1 SN-1054 Resistor (60,000 ohms)

These resistors should replace R_Q and R₁₀ respectively in each AM-101 Volume Control Amplifier (See figure below) in systems having SH-1000 or SH-1001 Sound Mechanisms equipped with the SH-106 Push-Pull Kit.



The resistors are installed in the voltage divider circuit of the AM-101. They increase the voltage applied to the potentiometer in the SH-2021 Push-Pull Balancing Unit Assembly, and thereby insure adequate adjustment range of the potentiometer as described in the Equipment Instruction "SH-106 Push-Pull Kit".

2. SPECIAL NOTES ON ADJUSTMENT OF SH-106 PUSH-PULL KIT.

A. Level.

1

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- (1) It is possible that there may be considerable variation in output level of individual push-pull cells SN-331 (RCA #920) and also of standard cells SN-724 (RCA #868). Accordingly the photo-electric cells should be interchanged between machines, and also replaced to determine whether or not this is the cause of the variation.
- (2) As another check, the push-pull cells should be replaced with standard SN-724 (RCA #868) Cells; again to determine whether the variation is due to the cell proper or to some other part of the circuit. The photo-electric cell wiring is such that the standard cells may be used without change in electrical connections. It is only necessary to throw the switch to "Standard" position.
- (3) There is a difference in the input resistance and capacitance, resulting in a change in the coupling impedance, which reduces the response approximately 2 db at 8,000 cycles in reproduction of both standard and pushpull where the push-pull kit is installed, as compared with the sound head without push-pull.

In tuning the system to the recommended Academy characteristic (equivalent to Lz, p) special attention should be given to the adjustment of the AM-1001 Amplifier warping circuit elements in order to obtain the proper electrical characteristic equivalent to the recommended Academy curve. With the facilities in the warping circuit, combinations of elements should be obtained easily even though they are not exactly as shown on drawing SC-21, associated with the Tuning-Up Instructions for the particular system. In all cases the electrical characteristic, as measured with multi-frequency film and a volume indicator, should be the final determination. Do not merely set the connections as shown in the block schematics on drawing SC-21 and expect the electrical characteristic to come out exactly as shown on the curve - as for critical adjustments, it is important to explore the characteristic by actual measure-

B. Cancellation or Balance.

- (1) To insure maximum cancellation or balance it is very important that the optical system be adjusted carefully per Equipment Instruction "SH-106 Push-Pull Kit", and also that the electrical circuit be properly adjusted by means of the balancing potentiometer in the SH-2021 Push-Pull Balancing Unit Assembly. The equipment instruction describes a method of performing this by using standard single track frequency film.
- (2) The cancellation factor can be improved by twisting SH-2021 wires to the photo-electric cell socket - that is, the black-yellow and the red-yellow wires should be twisted as a pair and the red and black wires should be twisted as another separate pair.

C. Optical Adjustments.

- (1) One of the most important and obvious reasons for loss of high frequencies is maladjustment of the lens assembly. While it is reasonable to assume that the lens tube focus has been checked using 8,000 cycle film in the regular manner (refer to Section 1 of the Tuning-Up Instructions for the particular system) this adjustment should be verified.
- (2) As mentioned under Section "B" above, it is most important that the reflector assembly with the cylindrical lenses be precisely located. Too much emphasis cannot be placed upon the importance of making these adjustments. By merely suying that it must be done "precisely" does not mean that it requires only a little more than ordinary care. It is a very precise adjustment and requires considerable time until an individual is thoroughly acquainted with the method and procedure.

In this connection the point mentioned in the equipment instruction with regard to accurate lateral positioning of the exciter lamp should be emphasized. This is best done with the standard Academy 17-Track. Test Film. The buzz track is not adequate for this adjustment.

The method outlined in the equipment instruction for obtaining optical balance with the exciter lamp operating on AC must be very carefully followed. It may be necessary to find an optimum setting between the balancing potentiometer and the position of the exciter lamp, this setting being arrived at by a simultaneous adjustment of both elements. In doing this, however, care should be taken that an incorrect position of the exciter lamp laterally is not compensated for in the adjustment of the balancing potentiometer.

SOUND EQUIPMENT BULLETIN SIMPLEX

SH-2066 COUPLING UNIT

1. DESCRIPTION.

- A. Use. Couples the SH-1000 or SH-1001 Sound mechanism output to a TA-7387
 Amplifier or 500 Type Amplifier Set when the sound mechanism replaces a
 Western Electric 209 or 211 Reproducer Set. It consists of a metal
 cabinet with a screw-cover, in which are installed, in the field, the PEC
 filter mesh, coupling transformer and terminal strip removed from the replaced Western Electric Reproducer Set.
- B. Mounting. On the sound mechanism by means of details supplied.
- C. Size. 62" H x 62" W x 9" D. D. Weight. 10 lbs.

2. INSTALLATION.

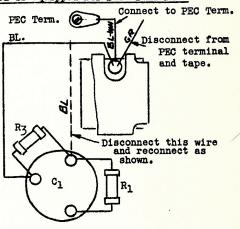
- A. The PEC filter mesh, coupling transformer and terminal strip should be removed from the replaced W.E. Reproducer Set, installed in the cabinet per the associated drawing SH-2066 and the wires connected to the same terminal strip terminals. Mount the assembly on the sound mechanism per SH-2066.
- B. Resistor R₃ Change. The SN-521 Resistor (75,000) ohms), packed in the cabinet, should be substituted for the Resistor R₃ (100,000 ohms) in the filter mesh circuit to provide the proper polarizing potential.

 Refer to circuit label on 209 or 211 Reproducor Set and drawing SH-2066.

C. Wiring Changes when SH-1000 or SH-1001 is equipped for Push-Pull Film

Roproduction.
In addition to the resistor change described in section 2-B, the following wiring changes are required in the coupling unit to provide for equalization of pushpull outputs. (see Figure)

- (1) At C₁ disconnect blue transformer lead from junction of R₁ and R₃, and reconnect to black terminal of C₁ (other side of R₃).
- (2) Disconnect the green transformer lead from PEC terminal on the transformer mounting brecket, and tape. Remove the tape from the blue-white transformer lead and connect it to this terminal.



- D. External Connections. Terminal Strip connections in the SH-1000 or Sh-1001 and SH-2066 should be made per drawing WD-161 associated with the Installation Tustructions.
- 3. ASSOCIATED DRAWING. SH-2066 Coupling Unit Assembly.

1 Page - Page 1

Printed in U.S.A.

September 2, 1941



		ALTEC SERVICE CORPORAT	SH-2066 COUPLING UNIT
M. O. S. Lanes	E90-NE	V-V - NOILO3S	FRONT OF CASINETON TOWN OF CASINETON OF CASINETON TOWN OF CASINETO
	SHING DOC (CS.), FU DOL 1211/1987 NI 034/388 SHING COC ST. (MO. 28/588) 125-NS 21141(159/18	THE STREET	
	205-NS-	2011-NS	
	ا السام	SALUS TANDE OASH ONDE	S O O O O O O O O O O O O O O O O O O O
	F HATERIAL PRAPATUS FORMAS HI FORMAS HI FORMAS HI FORMAS F	O WIN SH	
	SH-2066 See 18 S	* OCHOTS SHOWS SUPER	
	<u></u>		



1. DESCRIPTION.

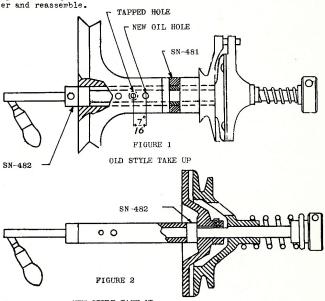
Two types of Simplex Take-Ups known as "Old Style" and "New Style", have been furnished. The differences are shown in the figures below. When used with the SH±1000 Sound Mechanism, a change should be made in the take-up to take care of a slight misalignment between the drive pulley on the sound mechanism and the driven pulley on the take-up. The parts required, one SN-L81 and one SN-L82 Spacer, are shipped with the sound mechanism accessories.

2. OLD STYLE TAKE-UPS.

Both spacers are required, located as shown in Figure 1. Disassemble the take-up and drill a new hole the same size as the present oil hole, 7/16" to the right of the tapped hole. Install the two spacers and reassemble. The new hole becomes the oil hole, and the set screw engages the former oil hole in the bushing.

3. NEW STYLE TAKE-UPS.

Only the SN-482 Spacer is required, located as shown in Figure 2. Disassemble the take-up, install the spacer and reassemble.



4. OPERATION.

NEW STYLE TAKE-UP

The take-up should be adjusted so that smooth operation is obtained throughout the running of the entire reel. At the beginning of the reel there should be no slack film, and at the end of the reel tension on the film should not be excessive.

In some instances, even after careful adjustment, difficulty may be experienced in obtaining constant smooth operation. This is usually due to the pulley and collar not rotating freely on the shaft, or the shaft not rotating freely in its bushing. It may be caused by dirt or too little clearance between the running surfaces. In such cases, disassemble the take-up, clean all parts carefully, check for clearance and, if the parts do not rotate freely, carefully ream out the collar, pulley or shaft bushing, as required. Enlarge the holes only enough to ensure free rotation of the parts. The friction discs should operate smoothly with or without lubrication - smooth operation is not aided by lubrication of the discs. An oil hole is provided for lubrication of the shaft. For this purpose Simplex Oil, applied sparingly, should be used.



ALTEC SERVICE CORPORATION

40.35

MODERNIZATION,

SIMPLEX
SOUND EQUIPMENT BULLETIN

REPLACEMENT OF W.F. SOUNDHEADS

1. EQUIPMENT

1.1 The equipment required in the sound mechanism modernization of systems using Western Electric Reproducer Sets depends upon the type of equipment installed. The tabulation lists the types of Western Electric equipment and the Simplex Modernization Kit to be ordered.

SIMPLEX MODERNIZATION KIT PER PROJECTOR			WESTERN ELECTRIC EQUIPMENT INSTALLED			
60 CYCLE	50 CYCLE	DC	REPRODUCER SET	PRE-AMPLIFIER	FADER	POWER AMPL.
SH-10	SH-13 S	SH-16	D-Spec. 1-A Base *206; 208	D-85943; D-86729 49 49 or 62	(398 (702 (705	(46; 41-42; (41 - 42-43
SH-11	SH-14 S	SH-17	206; 208	49 or 62	713 TA-7305	46, 41-42; 41-42-43; 86; 86-87; D-95036
SH-12	SH-15 S	SH-18	206; 208 209; 211 209; 211	TA-7387 TA-7387	753 753 753	86; 86-87; 86; 86-87; 91.

^{*} Special combination found only in systems that have been modernized.

In addition to the above, the type of exciter lamp supply determines the exciter lamp required (2 amperes or 4 amperes) which should be determined from the following:

ORDER	EXCITER LAMP SUPPLI		
SN-297 Exciter Lamp (4 Amperes)	Storage Batteries (12 Volt) KS-5259 Motor Generator Sei TA-4035 Power Unit 5-A Current Supply Set		
SN-312 Exciter Lamp (2 Amperes)	TA-7276 Power Unit KS-7146 Current Supply Set 12 Type Rectifier		

SH-106 Push-Pull Kits may be installed in SH-1000 or SH-1001 Sound Mechanism initially or at any future date as an extra. Mechanisms so equipped will reproduce either push-pull or single track film recordings, an important feature in the sale of sound mechanism modernizations.

Example:- If the power supply is 105 - 125 volts, AC, 60 cycles $\pm 3\%$, and the equipment installed consists of:

2 #1-A Bases 1 #41 and #42 Type Amplifier 2 #49 Amplifiers 1 KS-5259 Motor Generator Set 1 #702 Type Control Cabinet

Order: 2 SH-10 Modernization Kits with SN-297 Exciter Lamps

If push-pull equipment is also specified add to the above order:

2 SH-106 Push-Pull Kits.

2. INSTALLATION OF EQUIPMENT

2.1 These instructions cover the replacement of Western Electric Reproducer Sets by Simplex Sound Mechanisms. The associated drawing shows the typical conduit arrangement and wiring diagram for the modernization equipment furnished for the types of Western Electric equipment tabulated below.

FIGURE (WD-161	ON WEST REPRODUCER SET	ERN ELECTRIC EQUIPMENT INSTALLED PRE-AMPLIFIER FADER	POWER AMPLIFIER
1, 1-A	D-Spec.	D-85943; D-86729	(46; 41-42;
	1-A Base	(398 49 (702 (705	(40; 41-42;
	*206; 203	49 or 62	(41-42-4)

*This combination is special and will be found only in systems that have been modernized.

MODERNI ZATION

REPLACEMENT OF W.E. SOUNDHEADS

SIMPLEX
SOUND EQUIPMENT BULLETIN

	igure on D-161	REPRODUCER SET	FERN ELECTRIC EQUIPME PRE-AMPLIFIER	ENT INSTALLED FADER	POWER AMPLIFIER
2	, 2-A	206; 208	49 or 62	713 TA-7305	46, 41-42; 41-42-43; 86; 86-87; D-95036
3	, 3-A	206; 208	TA-7387	753	86; 86-87;
		209; 211	TA-7387	753	86; 86-87;
		209: 211		753	91

The preferred location of the equipment is shown on the associated drawing, and insofar as Projection Room front wall conditions permit this arrangement should be maintained.

- A. Mounting. All equipment, outlet boxes and condulets should be fastened to brick or concrete walls with bolts and expansion shields; to tile walls with toggle bolts; and to gypsum block or transite walls with through bolts.
- B. Conduit. The rigid conduit used should not be smaller than specified on the associated conduit layout, but larger conduits may be used if installed or if required to conform to local ordinances.

NOTE: "BK" or flexible conduit (Greenfield) may be used instead of rigid conduit for all runs if local, city and state regulations permit.

- C. SH-2100 Coaxial Cable. Special care should be taken in the handling and installation of the coaxial cable, coupling the sound mechanism output to the AM-145 Pre-Amplifier input, as sharp bends or kinks may damage it and make replacement necessary. A fixed length of coaxial cable is shipped completely assembled with a flexible conduit connector at each end. The connector clamping screws may be loosened for installation, but DO NOT DISSEMBLE THE CABLE OR SHORTEN IT.
- D. Wiring. The wires should be of the sizes specified on the above drawing, except that larger wires already installed may be used.

The color for wiring should be as follows:-

White Conductor - Negative, common or ground.
Black Conductor - Positive

All connections should be soldered with rosin core solder. No flux of any kind should be used.

3. INSTALLATION MATERIAL SUPPLIED BY THE CUSTOMER

- 3.1 Before ordering the installation material the associated conduit layout drawing should be carefully studied, the location of the equipment determined, and the conduit runs planned. Existing conduit and wiring should be used if suitable.
- 3.2 The number of feet of conduit, and the length of wire required, will depend upon the size of the Projection Room and the location of the equipment. The number of condulets required will depend upon the number of bends in the various conduit runs. Condulets are recommended so that wires may be more readily pulled through the conduit.

4. POWER REQUIRED.

- 4.1 The main power feeders to the Projection Room should be of adequate size to obtain good regulation, and the voltage and frequency should be within the limits given below during operating hours. High quality sound reproduction and equipment life are dependent upon these factors.
- 4.2 The power supply in the Projection Room should be 105 125 volts AC., 50 or 60 cycles plus or minus 3%. The main power feeders to the Projection Room should be of sufficient size to carry the regular load of the projector arcs, other projection room equipment, the sound system amplifiers, rectifiers, etc., and in addition a load of 30 amperes for the sound mechanisms (25 amperes starting, 3.2 amperes running current).
- 4.3 The existing conduit and wiring to the projector motors may be used wherever suitable. It is recommended that each motor be separately fused, preferably with a 5 ampere fusetron. If fusetrons are not available, a 20 ampere fuse may be used temporarily.
- 4.4 If the power supply is other than that given above, special equipment is required.

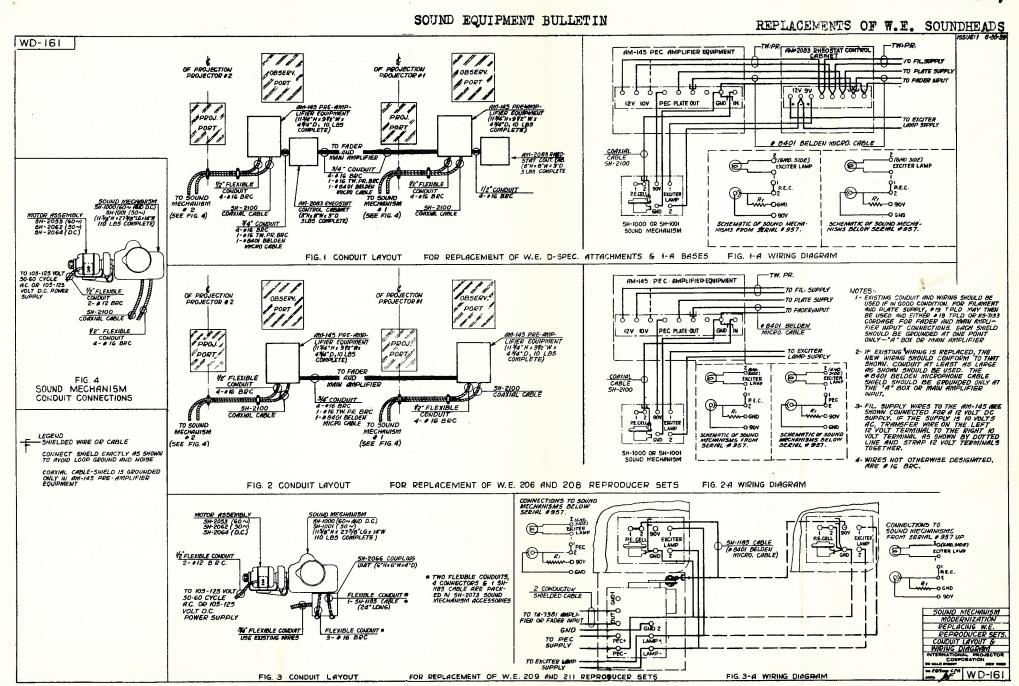
ASSOCIATED DRAWING - WD-161 - Conduit Layout and Wiring Diagram

October 25, 1945

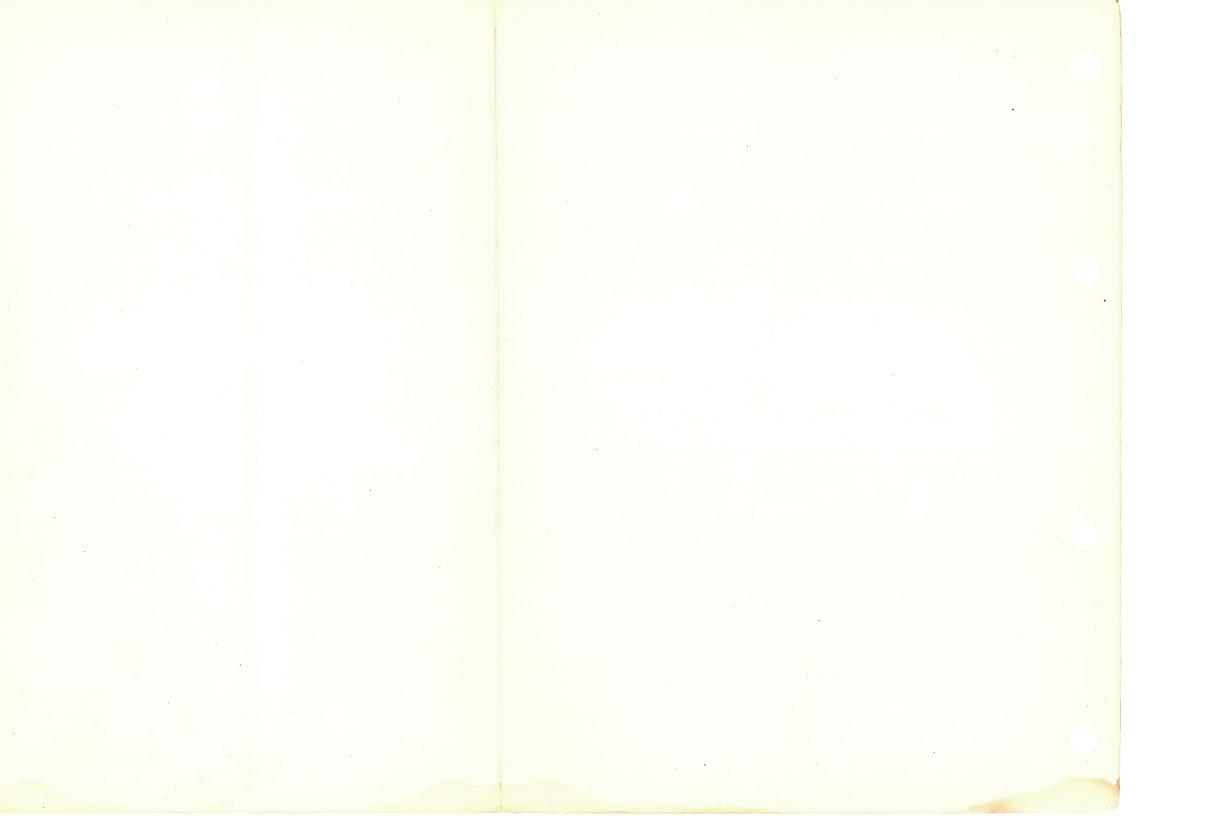
Issue #1

SIMPLEX

MODERNIZATION.



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SOUND EQUIPMENT BULLETIN SIMPLEX

AM-2069 N.S. - ANN. SWITCHING ATTACHMENT

1. DESCRIPTION.

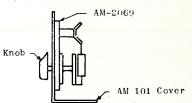
The AM-2069 consists of a three-position selector switch and knob, two single circuit jacks and four resistors on a mounting plate. A cable form is provided for external connections. When mounted in an AM -101 Volume Control Amplifier it selects any one of three inputs: film in middle position, microphone in left position (500,000 ohms) and phonograph in right position (500 ohms).

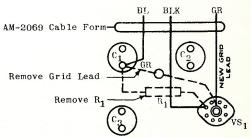
2. INSTALLATION.

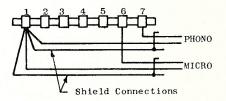
The AM-2069 should be installed in one of the AM-101 Volume Control Amplifiers in place of the nameplate on the cover, per the sketch at the right, using the present mounting screws, nuts and washers. Change R1 or Ra, if required, to match phonograph or microphone impedance.

The AM-101, in which the AM-2069 is installed, should be modified and AM-2069 connections made to it as shown in the sketch at the right. Note that R₁ and the existing VT₁ grid lead are removed. The new grid lead is the green wire in the AM-2069 cable form, and should be routed to VT; between the cover and the chassis.

The special inputs may be plugged into the jacks provided, or for a permanent installation these inputs may be connected to terminals 1 & 6 (Microphone) and 1 & 7 (Phonograph) as shown. Flexible shielded cable should be used and installed so that it does not interfere with the opening and closing of the cabinet door.







3. OPERATION

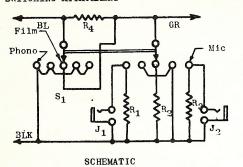
- A. Film Reproduction. Set the selector switch in "Film" position. System operation is normal and the special inputs are disconnected.
- B. Microphone or Phonograph Reproduction. Set the selector switch in left or right position respectively. Also set the changeover switch in the same cabinet so that the associated AM 1000 Volume Control Amplifier is operative (pilot lamp lighted). If plug connections are used, be sure the plug is in the jack. With the switch in either left or right position, the associated sound mechanism is inoperative.

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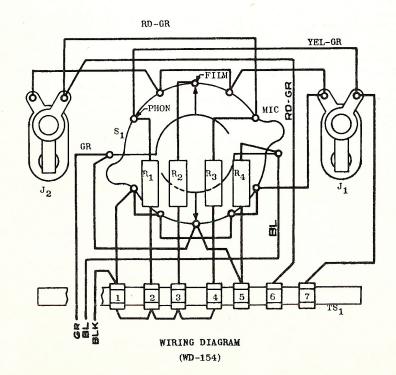
4. ASSOCIATED DRAWING. Wd-154 Schematic and Wiring Diagram.

40.384

AM-2069 N.S. - ANN. SWITCHING ATTACHMENT



DESIG.		ITE	EM
J ₁ -2	SN-610 SN-1030	Jack Resistor	500 ohms 1 Watt
J ₁ -2 R ₁ R ₂) R ₃) R ₄)	SN-539	Resistor	500,000 ohms 1 Watt
S ₁ TS ₁	SN-1063 SN-571	Switch Terminal	



Issue #1 June 30, 1941 2 Pages - Page 2

1. INSTALLATION

- 1.1 When AM-2069 N.S.-Ann. Switching Attachment is installed in AM-101 equipped with two AM-1000 Amplifiers, the following wiring changes should be made.
 - (a) Change the wiring in each AM-1000 per the Equipment Bulletin "AM-2069 N.S.-Ann. Switching Attachment"; i.e., remove R1 and VT1 grid lead.
 - (b) Referring to Figure 1 of Equipment Bulletin "AM-101 Volume Control Amplifier With two AM-1000 Volume Control Amplifiers, Addendum #1, Issue #1, omit the strap from C1 AM-1000 #1 to C1 AM-1000 #2.
 - (c) Connect the AM-2069 to AM-1000 #1 per the instructions.
 - (d) Connect the AM-2069 green grid lead to VT1 grid cap in AM-1000 #1, and the green jumper to VT1 grid cap in AM-1000 #2.
 - (e) Strap terminals per Figure 2 of Equipment Bulletin "AM-101 Volume Control Amplifier With Two AM-1000 Volume Control Amplifiers".
 - (f) Make external connections to the terminal strips per the system wiring diagram.
- 1.2 These wiring changes are necessary to permit operation of the AM-2069 with either of the AM-1000 Volume Control Amplifiers in the cabinet, and differ slightly from the changes shown in Figure 2 of Equipment Bulletin "AM-101 Volume Control Amplifier With Two AM-1000 Volume Control Amplifiers".



SIMPLEX

NTS-SOUND SYSTEMS DRIVE-IN THEATRES TYPE NTS-100, 200, 300, 400

SOUND EQUIPMENT BULLETIN

INSTALLATION

SECTION 1

A. GENERAL

The NTS-100 System includes one; the NTS-200, two; the NTS-300, three; and the NTS-400, four NTS-1150 Power Amplifiers. The NTS-1150 Amplifier is mechanically and electrically interchangeable with the NTS-1125 Amplifier.

There are three versions of each of these systems, as follows:

NTS-100, 200, 300, 400 No Ramp Control Cabinet NTS-100, 200, 300, 400 with NTS-81 Control Cabinet NTS-100, 200, 300, 400 with LU-3016 Control Cabinet

B. SPACE REQUIREMENTS

1. Projection Room

a. For two projectors only, this room should be at least 14 feet wide (parallel to the screen), 10 feet deep and 8 feet high. Larger Projection Rooms are desirable where space permits.

COTE: Additional space is needed for a third projector or if a rewind table, power conversion equipment or other auxiliary equipment is in the Projection Room.

b. Any local, city or state ordinances governing the size of the Projection Room and the clearance around the projectors supersede the above recommendations.

2. Power Conversion Equipment

- a. The rectifiers or motor generator set, supplying the direct current for the arc lamps, should be located in a separate room whenever possible.
- b. Good ventilation in this room is essential in view of the heavy power rating of this equipment.

C. POWER REQUIREMENTS

- For the power conversion equipment, the power supply to the Projection Room should be nominal 220 volts AC, 60 cycles, 3-phase. The consumption of typical power conversion equipment is listed in the table below.
- For the Sound Equipment, the power supply in the Projection Room should be 105-125 volts AC, 60 cycles ±3 percent.
- 3. Power consumption of power conversion equipment and sound equipment is tabulated below.

	Power Required	Power
<u>Equipment</u>	Each Unit	Factor
NTS-1150 Amplifier	400 Watts	86%
PU-1005 Power Unit	85 Watts	90%
PU-1008 Power Supply	2700 Watts	90%
1 Sound Mechanism Motor Starting	2300 Watts	-
1 Sound Mechanism Motor Running	155 Watts	-
HI-70/140 Arc Generator	7-1/2 HP	-
HT-135/270 Arc Cenerator	30 HB	_

D. MATERIAL SUPPLIED BY THE CUSTOMER

- 1. The customer furnishes all electrical conduit and wiring and associated material required for the installation of the sound system.
- Existing conduit may be used if suitable. Condulets are recommended so that wires may be pulled readily.
- 3. The estimated underground cable requirements for a typical Drive-In Theatre is given in the following table. This estimate is based on the Speaker Posts being 19 feet apart on ramps that are 40 feet center to center with an included angle of 80 degrees for the ramp area.

40.385

ALTEC SERVICE CORPORATION

MTS-SOUND SYSTEMS DRIVE-IN THEATRES TYPE NTS-100, 200, 300, 400

SIMPLEX SOUND EQUIPMENT BULLETIN

NOTE: In theatres having dome lights and more than eleven ramps, all underground cable is No. 12 single conductor.

UNDERGROUND CABLE REQUIREMENTS

COURT UND FTOURO

		SOUND A	SOUND ONLY	
	Number of			
Number of	Cars	#14-2 Cable	#12-1 Cable	#14-2 Cable
Ramps	(Approx.)	Feet	Feet	Feet
	156	3,000	3,500	3,000
6	208	4,000	4,500	4,000
7	266	5,000	5,000	5,000
8	330	6,000	6,000	6,000
9	400	7,000	7,500	7,000
10	476	8,500	8,500	8,500
11	558	10,000	10,000	10,000
12	646	-	34,500	11,500
13	742	-	39,000	13,000
14	844	-	45,000	15,000
15	952	_	52,000	17,000
16	1,066	-	56,000	19,000
17	1,186	-	63,000	20,500
18	1,312	_	67,500	23,000
19	1,444	-	73,000	26,000
20	1,582	-	78,500	28,500
21	1,726	_	84,000	31,000
22	1,876	-	90,000	34,000
23	2,032	-	95,000	37,000

E. CONDUIT AND WIRING

- 1. Conduit sizes should be as specified in the associated conduit layout and conduit runs should be as short as possible.
 - NOTE: When dome lights are not used, the PU-1008 Power Supply and the associated conduit and wiring are not required.
- 2. Wire sizes and connections should be in accordance with the associated wiring diagram. Splices should be made only when specified.
- 3. Sound Circuits to Ramps.
 - a. Connect no more than 500 In-A-Car speakers to each Amplifier.
 - b. Connect the same number of In-A-Car speakers to each Ramp Control Panel Switch (when installed) insofar as practical. The wiring becomes complicated if one circuit serves a part of more than one ramp.
 - c. Plan sound cable runs so that all Ramp Control Switches are used.
 - d. Run one sound circuit to each of the shorter ramps and two to each of the longer ramps and continue the sound circuit from post to post along the ramp.
 - e. The ramp wiring shown in the associated wiring diagram is for a typical average theatre. Modification may be necessary to meet specific conditions.
 - NOTE: While the wiring associated with the PU-1008 Power Supply is not required

	t is recommended that light cables be of lights is anticipated in the future.		
4. Lighting Circuits			
 Plan cable runs so that the same number more than 126, are connected to each of 	of dome lights, insofar as practical, the three transformers in the PU-1008	but not Power Supply.	
number of dome lights on each sid	calanced type, shown schematically in Fi de of the circuit, 63 maximum, must be f more than one circuit serves any half	the same.	
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NTS-SOUND SYSTEMS DRIVE-IN THEATRES TYPE NTS-100, 200, 300, 400

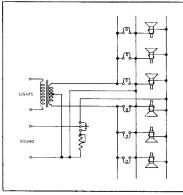


FIGURE 1

- b. Cable runs should be as direct as possible to avoid unnecessary line loss.
- c. Run one lighting circuit (2 wires) from each transformer in the PU-1008 to the ramps per the associated wiring diagram.

NOTE: While one lighting circuit may serve several of the shorter ramps, the number of ramps served by one circuit decreases as the length of the ramp increases.

- d. Continue one of the wires of each lighting circuit from post to post in one half of each of the ramps served by that circuit and the other wire in the same manner in the other half of the same ramps.
 - NOTE: When connections are properly made, the dome lights are connected between one lighting circuit wire and the sound common, but because of the balanced circuit, no current flows in the sound common.

F. EQUIPMENT MOUNTING

- 1. Projection Room Equipment
 - a. All wall mounting equipment, outlet boxes and condulets should be fastened to brick or concrete walls with bolts and expansion shields, to tile walls with toggle bolts and to gypsum block or transite walls with through bolts.
 - b. Equipment Mounted on Projection Room Front Wall

The changeover switches should be located for convenient changeover at each projector and the kM-141 Volume Control Amplifier so that the system volume control is readily accessible. An AM-2082 Extension Volume Control should be installed so that the volume may be conveniently adjusted at the right projector.

c. Equipment Mounted on the Projection Room Rear or Side Wall

This equipment should be so located that all controls are readily accessible and visible from the operating position at each projector and conduits may be run readily to the ramp cable vault. There should be at least three feet clearance in front for inspection and servicing.

2. In-A-Car Speaker Posts

They should be rigidly mounted. Concrete footing is recommended.

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ALTEC SERVICE CORPORATION

NTS-SOUND SYSTEMS
DRIVE-IN THEATRES
TYPE NTS-100, 200, 300, 400

SIMPLEX

SOUND EQUIPMENT BULLETIN

NOTE: Two inch galvanized pipe is recommended for speaker posts. If not available, 1-1/2 inch galvanized pipe may be used, in which case H-3716 Casting Set Screws should be obtained from a National Theatre Supply Branch and substituted for those furnished with the coupling units.

- 3. Coupling Units and In-A-Car Speakers
 - a. Slide the P-3546 Coupling Unit Casting over the top of the 2" post with the H-3715 Casting Set Screw facing away from the drive-in screen and tighten the set screw sufficiently to hold the casting in position.
 - $\underline{\text{NOTE}}\colon$ If a 1-1/2" post is used, obtain H-3716 Casting Set Screws from a National Theatre Supply Branch and substitute.
 - b. Slide the G-2542 Terminal Strip Assembly into the grooves in the casting, with the dome light over the 1" hole. Connect the external dome light supply and sound wires.
 - c. Hang the two In-A-Car Speakers on the coupling Unit, and feed the speaker cords through the holes in the bottom of the casting.
 - d. Tie a strain relief knot in each speaker cord, leaving sufficient slack so that there will be no strain on the conductor when connections are made to the speaker terminals. Connect the conductors per the associated installation drawings.
 - e. Slide the P-2815 Dome Retaining Clips into the square holes in the coupling unit casting with the open section upward. Depress the small projection on each clip to obtain the position shown before the dome is installed.
 - f. Place the P-3545 Coupling Unit Dome on the casting and press the clips inward until they snap and hold the dome firmly in position.
 - NOTE: To remove the dome, depress the small projection on each spring clip with a screw-driver and slide both clips outward.

OPERATION AND MAINTENANCE

SECTION II

- 1. Sound Mechanism
 - a. Daily Lubrication
 - (1) Projector Drive Gear with Regular, Super-Simplex or E-7 Projector Mechanisms. Fill oil cup on non-operating side with Simplex Projector Oil.
 - (2) Gear Box. Add Simplex Sound Mechanism Oil, as required to maintain oil level at top of oil cup.
 - b. Monthly Lubrication
 - (1) Pad Rollers. Apply one drop of Simplex Projector Oil to the oil hole in each Pad Roller and rotate to distribute the oil.
 - (2) Lateral Guide Roller
 - (a) Apply one drop of Simplex Projector Oil to the shaft at each end of the felt roller and rotate the flanges to distribute the oil.
 - (b) Apply one drop of Simplex Projector Oil to the pivot, at each end of the roller bracket and rotate the bracket to distribute the oil.
 - (c) Slide the assembly inward and apply one drop of Simplex Projector 0il to the stud. Open and close the assembly to distribute the oil.
 - (3) Drive Motor. Give each grease cip about 1/2 turn, but do not force too much grease into the bearings. Refill with Simplex Rear Shutter Grease, as required.
 - c. Semi-Annual Lubrication
 - Rotary Stabilizer Drum Shaft. Remove rotary stabilizer and two ball bearing retainer rings, apply one drop of Simplex Projector Oil to each ball bearing. Reassemble and rotate to distribute the oil.

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SIMPLEX

NTS-SOUND SYSTEMS
DRIVE-IN THEATRES
TYPE NTS-100, 200, 300, 400

SOUND EQUIPMENT BULLETIN

- (2) Lateral Guide Roller. Apply one drop of Simplex Projector Oil to each ball bearing and rotate to distribute the oil.
- (3) Projector Drive Gear with X-L Projector Mechanisms. Apply one drop of Simplex Projector Oil to each ball bearing.
- d. Annual Lubrication. Every twelve months, drain out all oil in the gear box. Fill slowly on the non-operating side with Simplex Sound Mechanism Oil (1-1/2 oz. required) to the top of the oil cup while the mechanism is idle.
 - <u>CAUTION</u>: Add oil only when the mechanism is idle. Oil is taken up by running gears, but will drain into the bottom of the gear box when the mechanism is <u>idle</u> and the oil level may be too high. There may be leakage around the bearings.
- e. Exciter Lamp, Photoelectric Cell, Reflector Lens and Lens Tube Lenses. Clean carefully each day with lens tissue. Be sure that all dirt, oil and finger prints are removed.
- f. Sprockets.
- Examine each sprocket carefully for foreign material, wear, under-cutting and looseness.
- 2. Clean, tighten or replace per Section III, paragraph A, 5.
- g. Film Compartment. Clean daily with a clean cloth.
- h. Photoelectric Cell Check the spot of light daily.
 - NOTE: The spot should be approximately 7/16" in diameter and centered on the cathode. Readjust per Section III, paragraph A, 9, if necessary.
- i. Lateral Guide Roller Assembly
 - 1. Check adjustment periodically and readjust per Section III, paragraph A, 5 as required.
 - NOTE: The spring at the rear should hold the assembly in firm contact with the knurled nut. In some instances, it may be pushed invard when the guide roller is closed, after film is threaded, and may not return to normal position due to friction. A few drops of Simplex Projector Oil applied to the stud should avoid this condition. Sprocket hole noise will result and cannot be remedied by adjustment until the tendency to stick is eliminated.
 - Clean the felt roller carefully with carbon tetrachloride each month. Inspect for flat spots and replace per Section III, paragraph A, 5, if necessary, as flat spots cause flutter.
 - Inspect the flanges each month and if scored, replace per Section III, paragraph A, 5, otherwise flutter will develop.
- j. Pad Rollers
 - Clean carefully, inspect for scoring, adjust to relieve binding or if required, replace per Section III, paragraph A, 4.
 - 2. Check the pad roller adjustment per Section III, paragraph A. 4.
- 2. Amplifier Equipment
 - a. Set each power amplifier and power unit AC switch or the master switch in "ON" position and allow the units to warm up for at least five minutes.
 - NOTE: The pilot light on each amplifier and PU-1008 Power Supply (when installed) and one of the exciter lamps should be bright.
 - b. When one NTS-86 Amplifier Cabinet is installed, set the monitor selector switch in position "l" and "2" successively, to test the sound from each amplifier.
 - NOTE: If amplifier #2 is for standby, it is disconnected when the amplifier selector switch is in position "1-2". Therefore, to test the sound from amplifier #2, set the amplifier selector switch on "2" when the monitor selector switch is on "2".

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c. When two NTS-86 Amplifier Cabinets are installed, set the amplifier selector and monitor selector switches as follows to test the sound from each amplifier.

	NTS-86 Am Cabinet		NTS-86 Amp Cabinet		
	Amplifier	Monitor	Amplifier	Monitor	Tests
Power	Selector	Selector	Selector	Selector	Sound
Amplifier	Switch	Switch	Switch	Switch	From
Combination	Position	Position	Position	Position	Amplifier
2 Regular	1-2	1	1-2	OFF	#1
1 Standby	1-2	2	1-2	OFF	#2
	2	OFF	1-2	1	#3
3 Regular	1-2	1	1-2	OFF	#1
No Standby	1-2	2	1-2	OFF	#2
	1-2	OFF	1-2	1	#3
3 Regular	1-2	1	1-2	OFF	#1
1 Standby	1-2	2	1-2	OFF	#2
•	1-2	OFF	1-2	1	#3
	1-2	OFF	2	2	#4
4 Regular	1-2	1	1-2	OFF	#1
No Standby	1-2	2	1-2	OFF	#2
•	1-2	OFF	1-2	1	#3
	1-2	OFF	1-2	2	#4

3. Emergency Procedure

- a. Exciter Lamp Out Replacement of the lamp should restore sound.
- b. Inoperative Power Amplifier.
 - An NTS-86 Amplifier Cabinet, which includes an amplifier selector switch, is provided to house each pair of power amplifiers in those installations requiring two or more power amplifiers.
 - (2) The three-position amplifier selector switch provides for the transfer of the In-A-Car speaker load from an inoperative amplifier to an operative amplifier.
 - (3) The normal setting of this switch is position "1-2". The positions for emergency operation for the several amplifier combinations are tabulated below.

Power Amplifier Combinations 1 Regular 1 Standby	NTS-86 Amp Cabinet N Inoperative Amplifier #1	o. 1 Switch	NTS-86 Amp Cabinet Inoperative Amplifier	No. 2 Switch
2 Regular	#1 #2	#2# #2#	-	-
2 Regular 1 Standby	#1 #2	#2# #2#	Switch shoul in Positi	
3 Regular	#1 #2	#]# #5#	#3	#2 #
3 Regular 1 Standby	#1 #2	#2# #1#	#3	#2#
4 Regular	#1 #2	11311 11511	#3 #4	"2" "1"

- c. Sound Circuits to Ramps defective.
 - (1) There is a remote possibility that a short circuit may develop in one circuit and affect all others.
 - (2) Turn the ramp control switches "OFF" progressively. The switch that restores sound is in the defective circuit.
 - (3) Leave it "OFF" until the trouble is corrected, and turn the other switches "ON".

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ADJUSTMENTS AND REPLACEMENTS

SECTION III

A. SOUND MECHANISM

- 1. Mounting on Projector Mechanism.
 - a. The sound mechanism components (main frame with rear guard attached, motor assembly and damping wheel) are shipped separately.
 - b. Soundhead Support.
 - (1) Remove all existing equipment from the projector pedestals, or in new installations position the pedestals properly with respect to the projection port.
 - NUTE: There should not be less than 6" clearance between the front of the sound mechanism and the front wall.
 - (2) Mount the soundhead support (selected from the following table) on each Simplex pedestal.

 PEDESTAL
 SOUNDHEAD SUPPORT

 Type L
 SN-483

 Type LL-4, LL-5
 S-1183-L

 or LL-6
 S

NOTE: National Theatre Supply Branches have information regarding the soundhead supports required for other pedestals.

3. Main Frame

- Insert two H-2647 Soundhead Support Fastening Screws, with two P-2792 Washers, in the upper holes in the main frame.
- (2) Position the main frame on the soundhead support with the two screws in the slotted holes in the soundhead support.
- (3) Insert two similar screws, with washers, in the two lower holes in the soundhead support and tighten all screws securely.

d. Motor Assembly

- (1) Remove the motor cover as follows:
 - (a) Disengage the front and loosen the rear motor cover fastening wing screws.
 - (b) Slide the motor cover forward and upward and remove.
- (2) Remove the four motor fastening bolts, nuts and washers, the two motor switch bracket fastening screws and the motor, including the switch, from the bracket.
- (3) Mount the motor bracket on the front of the main frame with four H-2646 Bracket fastening bolts.
- (4) Slide the flywheel on the motor shaft with its keyway in line with the key on the motor shaft (remove tape from key) and fasten with the two P-2788 Flywheel Locking Nuts.
- (5) Position the motor on the bracket with its shaft in alignment with the flexible coupling on the gear box drive shaft and slide the shaft into the coupling.
 - <u>MOTE</u>: Slotted holes are provided in the motor cradle for lateral alignment and clearance holes in the motor bracket for vertical alignment.
- (6) Secure the motor with the motor fastening bolts and tighten the motor coupling set screws.
- (7) Mount the motor switch and bracket.

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- (8) Turn the motor over by hand and, if necessary, readjust the motor bracket vertically and the motor laterally to obtain exact alignment.
- (9) Be sure that all bolts and set screws are tightened when alignment is obtained.
- (10) Install the motor cover making sure that the lips on the bottom, at the rear of the cover, are under the cover clamping bar. Align the cover with the main frame and tighten the rear and front wing screws.

e. Lower Magazine

- (1) Bolt the lower magazine to the bottom of the sound mechanism, fastening the P-2938 Cable Clamp Bracket by means of one of the magazine fastening screws.
 - NOTE: After connections to the sound mechanism have been made, fasten the flexible cable to the bracket with a suitable cable clamp, so that it does not interfere with the takeup drive belt.

f. Takeup Belt.

- (1) Adjust the length as required and close with the belt hook supplied.
- (2) Slide over the pulleys on the takeup and on the sound mechanism.
- g. Rotary Stabilizer
 - <u>CAUTION</u> The G-2002 Rotary Stabilizer is shipped separately and should be unpacked, handled and installed carefully to prevent damage. It is suggested that it be installed only after the installation of the projection equipment has been completed and the flexible conduit and wiring connected to the sound mechanism.

The installation procedure given below should be followed cardfully in order to insure proper installation and operation of the rotary stabilizer, especially with regard to end play. Too much end play will cause weaving of the scanning drum and result in sprocket hole and frame line noise.

- (1) Remove the Rear Guard.
- (2) Remove the P-2305 Corew and H-3202 Nut from the drum shaft on the non-operating side of the sound mechanism and discard the nut.

MOTE: The two loose spring washers on the shaft should not be removed.

- (3) Unpack the rotary stabilizer carefully and make sure that all foreign material is removed from the mounting hole.
- (4) Slide the rotary stabilizer carefully on the shaft, and line up the mounting holes in the shaft and rotary stabilizer flange.

NOTE: Be sure to hold the scanner drum against its shoulder on the operating side of the mechanism.

- (5) Insert the screw, removed under paragraph g, (2), above, in the counterbored hole in the flange and tighten securely.
- (6) Check the assembly for end-play by sliding the rotary stabilizer and drum shaft toward the operating side as far as it will go and releasing it. If the drum shaft does not return and seat firmly against its shoulder, there is too much end play.
 - NOTE: The spring washers should hold the scanner drum firmly against its shoulder, that is, the spring washers should be under compression at all times.
- (7) Remove the rotary stabilizer, reverse one of the spring washers and replace the stabilizer. This will increase the effectiveness of the washers and should give the proper end play.

h. Rear Guard

Position on the non-operating side of the main frame and tighten the thumb screws securely.

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- 2. Mounting the Projector Mechanism
- a. Remove the two H-2619 Mechanism Bar Fastening Screws, P-2331 Washers and the P-23% Mechanism Bar from the top of the sound mechanism.
- b. Fasten the mechanism bar to the projector mechanism with the two H-1511 Mechanism Fastening Screws. The "F" on the bar should be at the front.
 - NOTE: When Regular, Super Simplex or E-7 Projector Mechanisms are installed, an SH-2106 Oil Drainage Kit is required. An oil shield is not required with Simplex X-L Projectors.
- c. Mount the projector mechanism (and mechanism bar) on the sound mechanism with the two mechanism bar fastening screws finger tight.
- d. Loosen the mechanism bar adjustment locking nut and turn the mechanism bar adjusting screw so that there will be no gear interference during installation of the projector drive gear assembly.
- e. Install the G-2086 Main Drive and Idler Gear Assembly when the Simplex X-L Projector Mechanism is used, in accordance with the Instruction Manual for this mechanism.
- f. The projector drive assemblies, required with other Simplex projector mechanisms are tabulated below.

MECHANISM	DRIVE ASSEMBI
Regular	SH-1014
Super Simplex	SH-1014
Simplex E-7	SH-1015

NOTE: National Theatre Supply Branches have information regarding projector drive assemblies required when other projector mechanisms are used.

- 3. Exciter Lamp Bracket
 - a. Adjustment
 - For vertical adjustment, loosen the vertical adjustment clamping screw on the left of the bracket and turn the vertical adjusting screw as required.
 - (2) For lateral adjustment, loosen the lateral adjustment lock nut and turn the screw as required.
 - NOTE: Tightening the screw moves the bracket outward. Loosening the screw permits the bracket to be slid forward.
- 4. Gear Box
 - a. Gear Box Removal
 - (1) Loosen the two mechanism bar fastening screws.
 - (2) Loosen the mechanism bar adjusting screw locking nut and turn the adjusting screw inward so that the sound mechanism drive gear and the idler gear are out of mesh.
 - (3) Loosen the front and rear motor cover fastening wing screws, slide the motor cover forward and upward and remove.
 - (4) Loosen the two motor coupling set screws.
 - (5) Remove the four motor fastening bolts and slide the motor from the motor bracket.
 - (6) Remove the four gear box mounting screws and the gear box.
 - (7) Install the replacing gear box and reassemble.
 - b. Pad Roller Assembly Replacement
 - (1) Open the pad roller and compress the actuating spring to relieve the spring tension.
 - (2) Remove the pad roller assembly fastening screw and the pad roller assembly.
 - (3) Replace parts as necessary, reassemble and adjust the pad roller clearance per the following paragraph.

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- c. Pad Roller Replacement
 - (1) Open the pad roller.
 - (2) Loosen the pad roller stud set screw in the pad roller arm bracket.
 - (3) Remove the pad roller stud and pad roller.
 - (4) Replace parts as necessary and reassemble.

NOTE: Position the pad roller stud so that the pad rollers rotate freely before tightening the set screw.

- (5) Adjust the clearance between the pad rollers and sprocket as follows:
 - (a) Thread two thicknesses of film on the sprocket and close the pad roller.
 - (b) Loosen the pad roller arm adjusting screw lock nut and position the pad roller arm adjusting screw so that the pad rollers rotate freely.
 - (c) Tighten the pad roller arm adjusting screw lock nut and check the adjustment.
- d. Sprocket Replacement
 - (1) Open the pad roller
 - (2) Remove the stripper
 - (3) Remove the sprocket fastening screw and the sprocket.
 - (4) Replace parts as necessary and reassemble.
- 5. Lateral Guide Roller
 - a. Adjustment
 - (1) Thread the Academy buzz track film in each projector and sound mechanism. Start the projector and listen for the tones indicative of frame line or sprocket hole noise.
 - (2) Loosen the locking screw in the center of the knurled adjusting nut, turn the nut as required to eliminate frame line and sprocket hole noise and tighten the locking screw.

NOTE: Clockwise rotation of the knurled nut moves the lateral guide roller inward. Be sure that the spiral spring at the rear, holds the guide roller firmly against the knurled adjusting nut at all times. A drop or two of Simplex Projector Oil on the stud periodically will eliminate any tendency to stick.

- b. Lateral Guide Roller Removal
 - (1) Remove the photo-electric cell shield and the cell.
 - (2) Remove the two partition plate fastening screws and slide out the partition plate.
 - (3) Remove the four optical system mounting screws and the optical system.
 - (4) Loosen the lateral guide roller locking screw, remove the adjusting nut and the lateral guide roller.

NOTE: Be sure that the spiral spring and steel washer remain on the mounting stud.

- (5) Install the lateral guide roller, optical system and partition plate.
- (6) Adjust the lateral guide roller per Section III, paragraph A, 5,a.
- c. Parts Replacements
 - (1) Remove the lateral guide roller per the previous paragraph.
 - (2) Remove the cover plate fastening screws and the cover plate.
 - (3) Remove the ball bearing fastening screw under the cover plate.

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NOTE: Use two screw drivers, one to hold the screw at the other end of the shaft.

- (4) Slide the felt roller inward and remove the outer bearing, fixed flange, felt roller, adjustable flange, and inner bearing as required.
- (5) Replace parts and reassemble.
- (6) Adjust the lateral guide roller per Section III, paragraph A, 5,a.

6. Motor

- a. Remove the motor cover per Section III, paragraph A, 4,a,(3).
- b. Disconnect the wires from the motor.
- c. Loosen the motor coupling set screws.
- d. Remove the four motor mounting bolts and slide the motor from the bracket. Reinstall the replacing motor, reassemble and reconnect the wires.
 - NOTE: It is extremely important that the motor shaft be in exact alignment with the coupling. Clearance holes are provided in the motor bracket for vertical adjustment and slotted holes in the motor cradle for lateral adjustment of the motor. These adjustments should be made if necessary.

7. Optical System

- a. Adjustment
 - (1) Thread an Academy 7000 cycle or 9000 cycle test film in each projector and sound mechanism.
 - (2) Connect a volume indicator across the output of one of the power amplifiers.
 - (3) Start the projector.
 - (4) Loosen the lens holder clamping screw and turn the knurled adjusting nut as required until maximum response is read on the volume indicator.
 - NOTE: The flicker test may be used as an alternative. With the test film threaded as above, place a white card between the film and reflector lens. Turn the motor hand wheel slowly. The film frequency lines will make a definite flicker of light on the card. The optical system is focused when the lines are stationary. If they move downward on the card, the lens tube should be closer to the film, while if they move upward, the optical system should be farther from the film.
 - (5) Tighten the clamping screw securely when the adjustment is completed.

CAUTION: The azimuth adjustment is made at the factory and should not be disturbed.

- b. Optical System Removal
 - (1) Remove the photo-electric cell shield and photo-electric cell.
 - (2) Remove the two partition plate fastening screws and the partition plate.
 - (3) Remove the four optical system mounting screws and the optical system.
 - (4) Reinstall the replacing optical system and reassemble.
 - (5) Adjust per the preceding paragraph.
- 8. Photo-electric Cell
 - a. Remove the photo-electric cell shield and photo-electric cell and replace.
- 9. Reflector Lens
 - a. Adjustment
 - Loosen the reflector lens clamping screw and rotate the lens carefully until the spot of light is centered on the anode of the photo-electric cell.

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- (2) To change the size of the spot of light, move the reflector lens in or out of the bracket as required.
 - NOTE: The spot of light should be 7/16" in diameter and centered on the anode. If further movement of the reflector lens is required, loosen the two lens holder bracket mounting screws and adjust in the slotted holes as
- (3) Tighten all screws securely when the adjustment is completed,
- b. Replacement
 - (1) Loosen the reflector lens clamping screw and withdraw the lens.
 - (2) Install the replacing reflector lens and adjust per the preceding paragraph.
- 10. Rotary Stabilizer Removal
 - a. Remove the rear guard.
 - b. Remove the rotary stabilizer fastening screw and slide the stabilizer carefully from the NOTE: The two spring washers should remain on the shaft.
 - c. Slide the replacing rotary stabilizer on the shaft with the mounting hole in the flange and in the shaft in alignment.
 - d. Insert the clamping screw in the counterbore in the flange of the stabilizer and tighten.
 - e. Check the assembly for end play by pushing the scanner drum carefully toward the operating side as far as it will go and release it.
 - NOTE: The spring washers should hold the scanner drum firmly against its shoulder, that is, the spring washers should be under compression at all times. If the scanner drum does not return and seat firmly against its shoulder, there is too much end play.
 - f. Remove the rotary stabilizer and reverse one of the spring washers. This will increase the effectiveness of the washers and should give the proper amount of end play.

11. Scanner Drum

- a. Remove the rotary stabilizer per Section III, paragraph A, 10 and the spring washers.
- b. Remove the reflector lens bracket mounting screws and the bracket.
- c. Open the lateral guide roller.
- d. On the operating side, slide the scanner drum from its bearings.
- e. Install the replacing scanner drum, reassemble and check for end play per the preceding
 - NOTE: It is extremely important that the scanner drum rotate freely and smoothly. If there are any rough spots or lack of freedom of rotation, the assembly should be dismantled and the new scanner drum and ball bearings checked carefully, replacing any parts required.
- f. Adjust the reflector lens per Section III, paragraph A, 9.

B. VOLUME CONTROL AMPLIFIER

- Modification Connect the 100 mf capacitor, that is shipped with the power amplifier, across
 the cathode resistor, R3, of the first tube. This change increases the gain of the amplifier nine db.
- 2. Sound Mechanism Output Balancing Adjust potentiometer, P2, as required to equalize outputs. P2 varies the potential applied to the photo-electric cells in the two sound mechanisms.
- 3. Amplifier Removal Disconnect the cable form wires, from the terminal strip, loosen the amplifier mounting screws and remove the unit.

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C. POWER AMPLIFIER

- 1. Output Transformer (T1) Strap for 6 ohm output impedance.
- Power Transformer (T2 and T3) Set S1 on 125V when the average AC voltage is between 120 and 125 volts. For a power supply between 110 and 120 volts, set S1 on 117 V.
- 3. Volume Control, R1 Set in extreme clockwise position (maximum volume). If, however, the normal setting of the main system volume control in the volume control amplifier is well below the midpoint, adjust R1, as necessary, to obtain a normal setting of the main system volume control at approximately midpoint.
- 4. Bias and Screen Voltage Adjustment R-26 and R-29 are adjusted before shipment so that the bias is -7.5 to -8.0 volts (pin 1 of V4 to ground) and the screen voltage is 300 (pin 2 of V5 or V6 to ground) with a normal line voltage of 117 volts (S1 on 117V) or 125 volts (S1 on 125V). These voltages should be checked when vacuum tubes (especially V4, V5 or V6) are changed and R-26 and R-29 adjusted as follows, when necessary.
 - a. Turn the amplifier off and if the screen voltage is above 300, move the slider of R-29 toward ground. If the screen voltage is below 300 move the slider in the opposite direction.
 - b. Turn the amplifier on and adjust R-26 to obtain -7.5 to -8.0 volts from pin 1 at V4 to ground.
 - c. Check the voltage from pin 2 of either V5 or V6 to ground.
 - d. If this voltage is other than 300, repeat a, b and c until the proper voltage is obtained.

D. RAMP CONTROL CABINETS

- One or more LU-3016 Ramp Control Cabinets (each containing one or two LU-3018 Ramp Control Panels) or NTS-81 Ramp Control Cabinets may be provided, as desired by the customer and depending upon the size of the theatre.
- 2. LU-3018 Ramp Control Panel
 - a. Divide the ramp load as evenly as possible between the amplifiers by modifying each ramp control panel as required.
 - b. Load Resistor Adjustment
 - An adjustable resistor is provided for each ramp control switch so that the amplifier load will remain constant regardless of the number of ramps in use.
 - (2) Adjust each resistor per the following table.

Speakers	Load Resistor
Per Circuit	Setting-Chms
20	100
30	100
40	75
50	60
60	50
70	43
80	38
90	33
100	30
110	27
120	25
130	23

- c. Switch Contact Adjustment
 - (1) The switch contact springs should have slight follow on make.
 - (2) Adjust the springs carefully, as necessary, to obtain proper contact in both positions.
 - (3) Burnish the contacts carefully, if necessary, to remove foreign deposits.

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- 2. NTS-81 Ramp Control Panel
 - a. Divide the ramp load as evenly as possible between the amplifier by modifying each ramp control panel, as required.
 - b. Switch Contact Adjustment.
 - (1) The switch contact springs should have slight follow on make.
 - (2) Adjust the springs carefully, as necessary, to obtain proper contact in both
 - (3) Burnish the contacts carefully, if necessary, to remove foreign deposits.
- E. SYSTEM FREQUENCY RESPONSE
 - The frequency response of the system should be adjusted carefully in accordance with the tabulation below to obtain the most pleasing sound reproduction from the In-A-Car speakers.

TYPICAL FREQUENCY RESPONSE

NTS SOUND SYSTEMS

USING MODIFIED AM-141 VOLUME CONTROL AMPLIFIER AND NTS-1125 OR NTS-1150 AMPLIFIER

EQUALIZATION	TERMINAL

	CONNEC	CTIONS											
Curve	1 & 2	1 & 3	40	70	130	300	500	1000	2000	3000	5000	7000	8000
a*	Open	.002	-17.4	-15.8	-5.7	+0.8	+1.3	0	-4.2	-8.7	-17	-24.5	-28.5
ъ	Open	•004	-12.8	-11.8	-2.7	+1.7	+1.8	0	-4.2	-8.7	-17	-24.5	-28.5
c	.27 Meg	.0005	- 9.4	-10.6	- 5	-1.3	-0.7	0	-0.9	-3.6	-11	-18.5	-22.5
		.47 Meg											
ď	Open	.006	-10.4	- 9.9	-1.7	+2.0	+2.1	0	-4.2	-8.7	-17	-24.5	-28.5
e	.47 Meg	•0005	- 8.7	- 9.8	-4.5	-1.2	-0.4	0	-1.4	-4.4	-12	-19.8	-24
		.47 Meg											
f	Open	.0005	- 6.9	- 8.5	-3.5	-0.6	+0.1	0	-3.1	-6.6	-14.9	-22.5	-26.7
		.47 Meg											
g	.47 Meg	.0002	- 5.3	- 6	-1.4	+1.7	+1.1	0	-2.9	-6.2	-12.7	-19.5	-23.4
		.47 Meg											
h	Open	.0002	- 3.9	- 5.4	-0.6	+2	+1.8	0	-3	-6.7	-14	-21.3	-24.7
		.47 Meg											
i	Open	Strapped	- 5.8	- 5.9	-7.5	+2.1	+2	0	-4.2	-8.7	-17	-24.5	-28.5
MORRE													

- NOTES

 1. The 100 MF Capacitor, shipped as a loose part, should be connected across R-3 in the cathode circuit of first stage of the AM-141 Amplifier. This will provide additional gain of approximately 9 db.

 AM-141 Volume Control set for 30 db loss.

 NTS-1125 or NTS-1150 terminated in 6 ohm load.

 Gain of NTS-1125 or NTS-1150 amplifier 46.4 db from 5000 ohm input.

 All measurements made with an Altec ED-35 Test Film. If other Test Films are used, some

- differences are to be expected.

ASSOCIATED DRAWINGS

LU-3018 NTS-81 NTS-86 NTS-86	Ramp Control Panel, Ramp Control Cabinet, Amplifier Cabinet, Amplifier Cabinet,	Schematic & Wiring Diagram Wiring Diagram Schematic Schematic Wiring Diagram	AS-2190 NS-159 NS-207 NS-208	- See Simplex E. B See Simplex E. B See Page 15 - See Page 16 - See Page 17
		Wiring Diagram Schematic		- See Page 17 - See Page 18
PU-1008	Power Supply	Schematic & Wiring Diagram		- See Page 19

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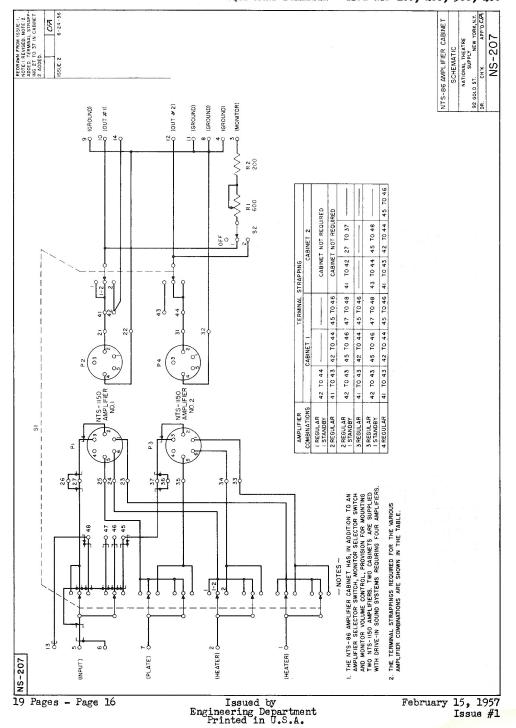
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	ALTEC SERVICE COMPANY SIMPLEX SOUND EQUIPMENT BULLETIN SOUND EQUIPMENT BULLETIN TYPE NTS-100, 200, 300, 400 TO STAND THE ATTENT OF THE ATTE
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ALTEC SERVICE COMPANY
SIMPLEX
SOUND EQUIPMENT BULLETIN

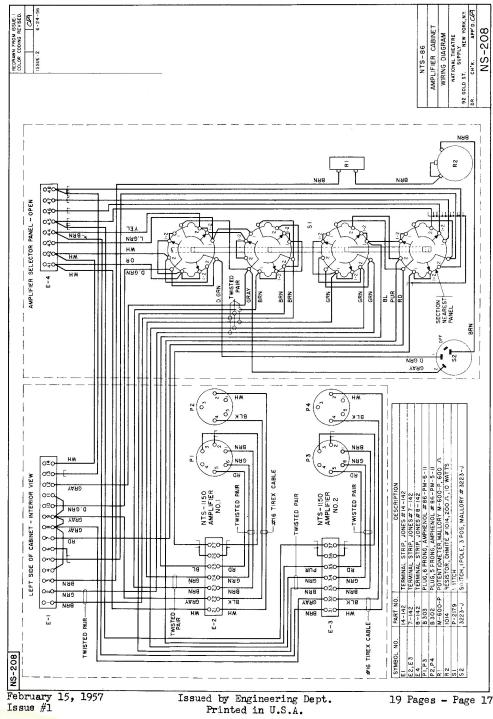
NTS-SOUND SYSTEMS
DRIVE-IN THEATRES
TYPE NTS-100, 200, 300, 400

40.385 NTS-SOUND SYSTEMS



40.385 NTS-SOUND SYSTEMS DRIVE-IN THEATRES TYPE NTS-100, 200, 300, 400

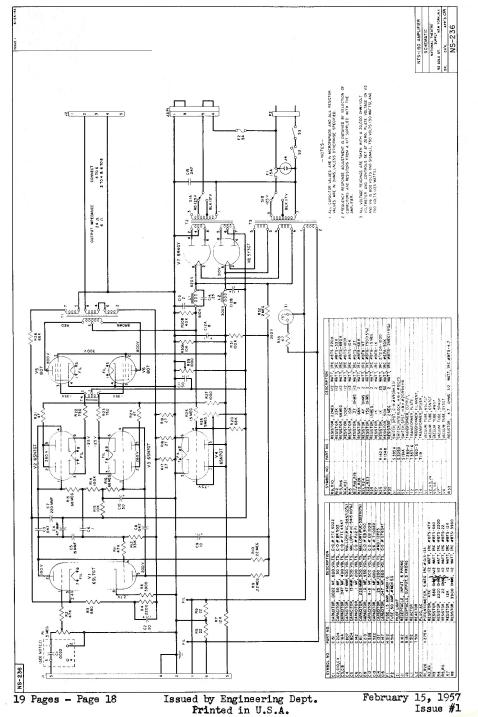
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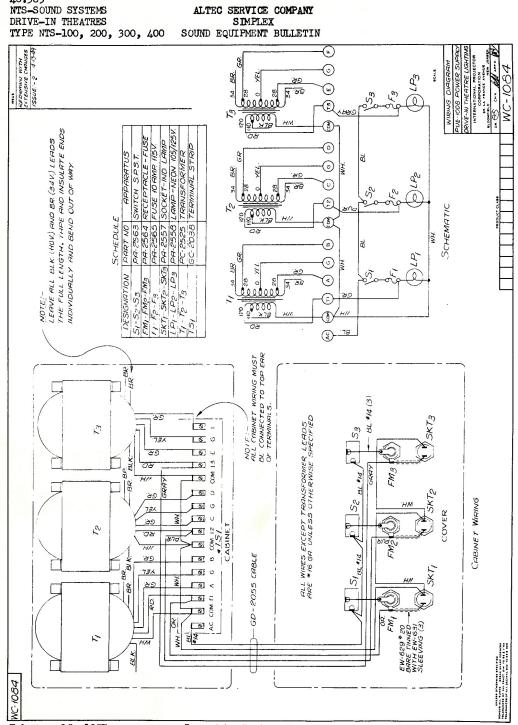
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SIMPLEX
SOUND EQUIPMENT BULLETIN

40.385 NTS-SOUND SYSTEMS DRIVE-IN THEATRES TYPE NTS-100, 200, 300, 400



40.385 NTS-SOUND SYSTEMS



February 15, 1957 Issue #1

Issued by Engineering Dept.
Printed in U.S.A.

ALTEC SERVICE CORPORATION

SIMPLEX SOUND EQUIPMENT BULLETIN

40.385 SYSTEMS

							1		
	EQUIPMENT L	IST FOR S	DAPLEX X-L S	SYSTEMS OF	ERATING ON 1	15 VOLT	60 CYC	LE AC	
SYSTEM	AMPL.POWER	CABINET KIT	POWER AMPLIFIER	NETWORK (NOTE 4)	POWER UNIT	H.F. HORN			R EOPT. L.F. UNIT
X-L2-11	20	AM-1032	AM-1027	LU-1103	PU-1009	2 x 4 2 x 5	1.	1	1
X-L2-12	20	AM-1032	AM-1027	LU-1103	PU-1009	2 x 4 2 x 5	1	1	2
X-L4-12	40	AM-1033	AM-1027(2)	LU-1103	PU-1009	2 x 4 2 x 5	1,	1	2
X-L4-22	40	AM-1033	AM-1027(2)	LU-1103	PU-1009	2 x 4 2 x 5 3 x 5	2	ì	2
X-16-12	60	A14-1032	AM-1026	LU-1103	PU-1009	2 x 4 2 x 5	1	1	2
X-16-22	60	AM-1032	AM-1026	LU -11 03	PŰ-1009	2 x 4 2 x 5 3 x 5	2	1	2
X-16-24	60	AM-1032	AM-1026	LU-1103	PU-1009	2 x 5 3 x 5	2	2	4
I-112-24	120	AM-1033	AM-1026(2)	LU-1103	PU-1009	2 x 5 3 x 5	2	2	4
X-L12-46	120	AM-1033	AM-1026 (2)	LU-1103	PU-1009	3 x 5 3 x 6	4	3	6
DRIVE-IN					100	R	AMP SWI	TCHING	PANELS
X-L7-D	70	AM-1037	AM-1026	-	PU-1005 (2)		I	U-3017	
X-L14-D	140	AM-1037 AM-1038	AM-1026 (2)	<u>-</u>	PU-1005(2)		I	U-3017	
X-L25-D	250	AM-1037	AM-1027 AM-1040	-	PU-1005(2)		I	U-3 017	-3018
X-1.25X-D	250	AM-1037	AM-1027(2) AM-1040(2)	-	PU-1005 (2)		I	U-3017	-3018
X-L28-D	280	AM-1039	AM-1026(4)	-	PU-1005(2)		I	U-3017	-3018

NOTES - 1. Three AM-1028 Pre-Amplifiers furnished; one for each Sound Mechanism, one for AM-1035 Non-Sync. Cabinet.

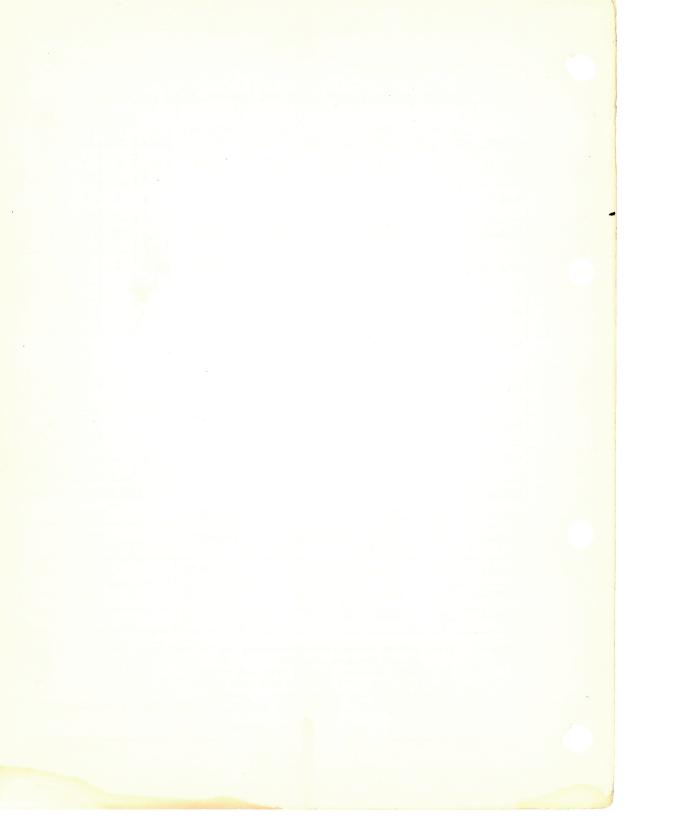
2. One AM-1035 Non-Sync. Cabinet with each system.

3. Two AM-197 Changeover Cabinets with each system.

4. AM-1029 Monitor Amplifier mounted in Network.

5. FU-1009 (60 cycles), FU-1010 (50 cycles). For two 9 volt, 4 amp. Lamps.

(See File 40.22 - Speaker Equipment)



ALTEC SERVICE CORPORATION SOUND EQUIPMENT BULLETIN SIMPLEX

SYSTEMS

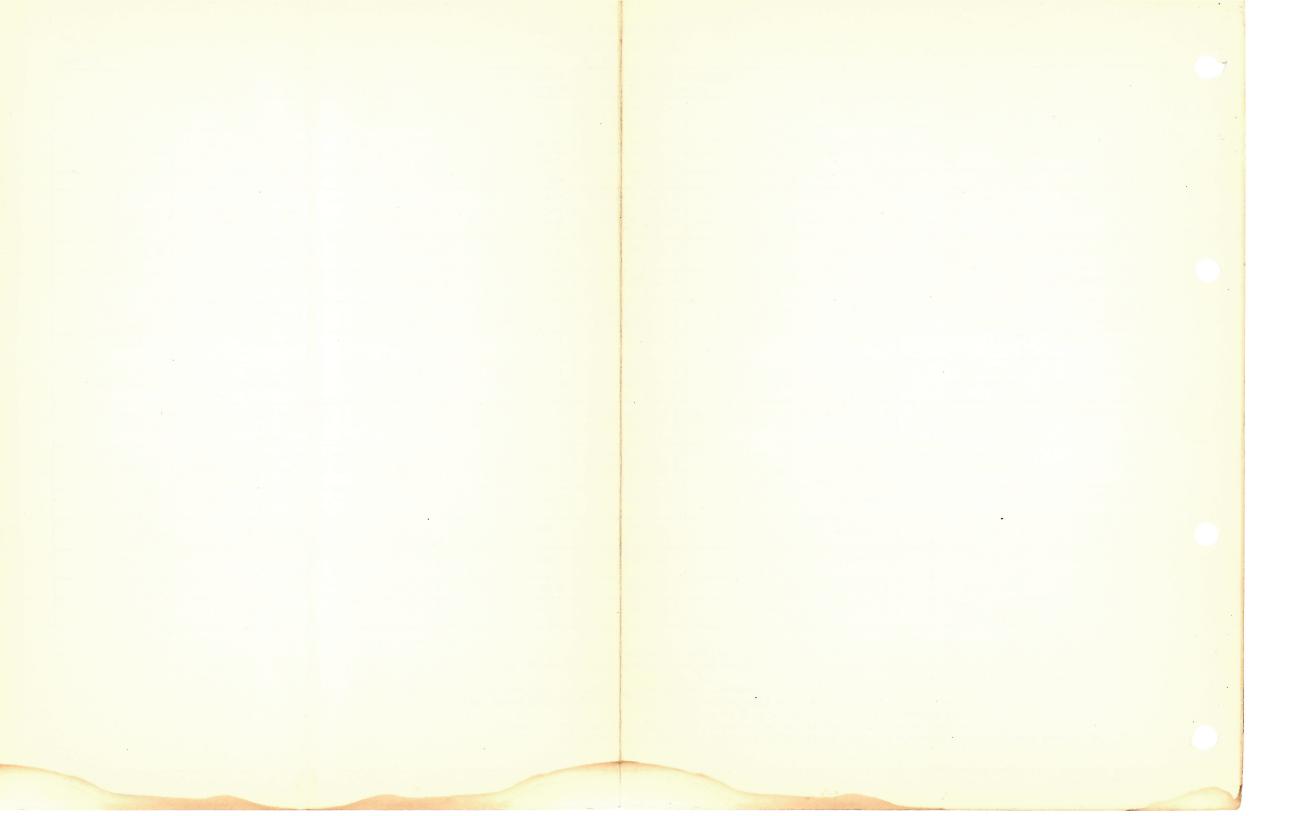
EQUIPMENT LIST FOR STANDARD SIMPLEX SYSTEMS OPERATING ON 115 VOLT 60 CYCLE AC

			OFF	ERATING ON 115 VOLT	OO CICLE AC			
EQUIPMENT	E	A & A-15	A-30	B-30 (Formerly B)	B-60	C-60 (Formerly C)	15 WATT SPECIAL	30 WATT SPECIAL
Power	10 Watts - 32 DB	15 Watts - 34 DB	30 Watts - 37 DB	30 Watts - 37 DB	60 Watts - 40 DB	60 Watts - 40 DB	15 Watts - 34 DB	30 Watts - 37 DB
Seat Limit	800	1,500	1,500 *	2,500	2,500 *	4,500	1,500	2,500
Volume Limit	100,000	200,000	200,000 *	500,000	500,000 *	1,200,000	200,000	500,000
Volume Control Amplifier(s)	1 AM-141 Ampl. Unit AM-1010	2 AM-101 Units each including 1 AM-1000 Amp.	2 AM-101 Units each including 2 AM-1000 Amps.	2 AM-101 Units each including 2 AM-1000 Amps. Note 2	2 AM-101 Units each including 2 AM-1000 Amps.	2 AM-101 Units each including 2 AM-1000 Amps. Note 2	2 AM-101 Units each including 1 AM-1000 Ampl,	2 AM-101 Units each including 1 AM-1000 Ampl.
Power Amplifier(s)	1 AM-142 Ampl. Eqpt. AM-1011	1 AM-1001	2 AM-1001	2 AM-1001	4 AM-1001	4 AM-1001	1 AM-1001	2 AM-1001
Monitor Amplifier	Incorporated as part of AM-1011	1 AM-1003	1 AM-1003	1 AM-1003	1 AM-1003	1 AM-1003	1 AM-1003	1 AM-1003
Monitor Unit and Horn	1 LU-1046 L. S. T. in AM-142	1 LU-1018 Unit 1 LU-1024 Horn	1 LU-1018 Unit 1 LU-1024 Horn	1 LU-1018 Unit 1 LU-1024 Horn	1 LU-1018 Unit 1 LU-1024 Horn	1 LU-1018 Unit 1 LU-1024 Horn	1 LU-1018 Unit 1 LU-1024 Horn	1 LU-1018 Unit 1 LU-1024 Horn
System Switching Panel	None	See Note 1	1 AM-2013	1 AM-2013	1 AM-2013	1 AM-2013	See Note 1	1 AM-2013
Network	1 LU-1047 12 ohm input	1 LU-1002 12 ohm input	1 LU-1002 12 ohm input	1 LU-1003 6 ohm input Note 3	1 LU-1003-X 6 ohm input	1 LU-1026 12 ohm input	1 LU-1026 12 ohm input	1 LU-1026 12 ohm input
Stage Speakers	1 LU-1060 HF PM 1 LU-1004 LF PM	1 LU-1060 HF PM 1 LU-1004 LF PM	1 LU-1060 HF PM 1 LU-1004 LF PM	2 LU-1060 HF PM 2 LU-1004 LF PM	2 LU-1060 HF PM 2 LU-1004 LF PM	2 LU-1011 HF 4 LU-1010 LF Note 5	2 LU-1011 HF 2 or 4 LU-1010 LF Notes 5 & 6	Same as 15 Watt Special
Stage Horns	1 LU-1049 HF 1x3 1 LU-1017 LF	1 LU-1001 HF 2x4 1 LU-1017 LF	1 LU-1001 HF 2 אן 1 LU-1017 LF	1 LU-1029 HF 2x4 2 LU-1017 LF	1 LU-1029 HF 2x4 2 LU-1017 LF	1 LU-1012,1013,1014, or 1019 HF Note 4 2 LU-1015 LF	1 LU-1012,1013,1014, or 1019 HF Note 4 1 or 2 LU-1015 Note 6	Same as 15 Watt Special
Wings (Set)	None	1 LU-1041	1 LU-1041	1 LU-1042	1 LU-1042	1 LU-1040	1 LU-1039 or 1040	Same as 15 Watt Special
Power Unit(s)	1 PU-1005	1 PU-1000	1 PU-1000	1 PU-1000	1 PU-1000	1 PU-1000 1 PU-1003	1 PU-1000 1 PU-1003	1 PU-1000 1 PU-1003
Sound Mechanisms (Note 7)	2 SH-1000	2 SH-1000	2 SH-1000	2 SH-1000	2 SH-1000	2 SH-1000	2 SH-1000	2 SH-1000
Motors (Note 8)	2 SH-2053	2 SH-2053	2 SH-2053	2 SH-2053	2 SH-2053	2 SH-2053	2 SH-2053	2 SH-2053
Non-Synch. Attach.	Jack input in AM-142 Amp.	1 AM-2069	1 AM-2069	1 AM-2069	1 AM-2069	1 AM-2069	1 AM-2069	1 AM-2069

* Academy Ratings

NOTES: 1. AM-2049 Reg. Emergency Switch supplied where emergency amplifier installed.

- 2. Earlier B & C systems equipped with only 1 AM-1000 Volume Control Amplifier in each AM-101 Unit.
- 3. B-30 Systems equipped with LU-1003-X Network.
- 4. HF Horns supplied according to height and width of theatre. LU-1012 3x4; LU-1013 3x5; LU-1014 3x6; LU-1019 2x5.
- 5. These HF and LF speaker units are energized field type requiring 200 Volts DC from PU-1003 Power Unit.
 6. System furnished with either 1 or 2 LF Horns and 2 or 4 LF speakers.
- 7. For push-pull operation the SH-106 Push-Pull Kit is installed in the SH-1000 Sound Mechanisms.
- 8. Where power is DC or 50 cycle AC see installation drawings for code number of motors.



MAGNETIC/STEREOPHONIC

ALTEC SERVICE CORPORATION SIMPLEX

SOUND EQUIPMENT BULLETIN

THEATRE MAGNETIC SOUND SYSTEMS

2 Pages - Page 1

Issued by Engineering Department Printed in U. S. A.

40.385 SYSTEMS

MAGNETIC/STEREOPHONIC

ALTEC SERVICE CORPORATION SIMPLEX

SOUND EQUIPMENT BULLETIN DRIVE-IN MAGNETIC SOUND SYSTEMS

				DRIVE-IN MAGNE	FIC SOUND SYSTEM	
4D SYSTEM	NTS- NTS- NTS- NTS- 125 250 1258CX 2508CX	<u>«</u> еннничн	1110	1111118	הומווחת	
DOS NI	NTS- 125RCX	и <i>е</i> ппана	1114	1111141		
RIVE	NTS-	~~~~~~	1110	TITTLE	1111144	- Arrest and the contract
NTS	NTS-	~~~~~~	LLIA	1111141	TITLE	
SYSTEM	F-70 F-140 F-210 F-280 F-250 F-250K	0.044444444444444444444444444444444444	1111	1 1 1 1 1 1 1	aaata t	
GNUCS	F-250	~~~~~	1881	144111	4441411	
IVE-IN	F-280	аечанача	4111	4111411	далтатт	
STAR DR	F-210	««чичи«чи	w111	attiatt	ааататт	
EXISTING SYSTEM	F-140	001111011	וווא	1044111	·	
STAPLED	F-70	,0000000000000000000000000000000000000	нии	1881111	датаатт	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	XL7-D XL14-D XL21-D XL28-D XL25-D XL25X-D	<u>«</u> Фананача			4441411	
INDOS N	IL25-D	<u>«ма</u> панана	1441	Iddilii	дадідіі	
DR IVE-I	XI.28-D	~~~~~~	4111	A111A11	4441411	
TEX XII	XI.21-D	аппана	w111	artari	нен гет т	
SIM	XI.14-D	««пппппппп	0.111	10000111	1811811	
	XL7-D	менничн	H 1 1 1	1881111	1411411	
	DESCRIPTION	Magnetis Sound Head Pre-sapilities Cabinet Pre-sapilities Cabinet Pre-sapilities Cabinet Preven Supply Cabinet System Salestore & Cabinet System Salestore & Caninet System Salestore & Caninet	Power Amplifter Power Amplifter Power Amplifter Power Amplifter	System Cabinet (4 place) System Cabinet 114 System Cabinet 114 System Cabinet 114 Immire Tolume Control Ren. Volume Control Ren. Volume Control Ren. Vol. Cont. & Ampl. Selector Sw.	Gontrol Fanel Gabinet Amon. Selector & Ramp Cont. Panel Ampl. Selector & Ramp Cont. Panel Fanel Bane Ramp Kontrol Speaker Assembly Kontlor Uperker Assembly Kontlor Horn	
		Magne-ar Pre-ar Pre-ar Power Four Syste	Power Power Power Power	System System System Monitum	Contraction. Ampl. Panel	1
COMPONENT	NUMBER	SH-1025 AM-1065 AM-1066 PU-1011 PU-1012 PU-1013 AM-213 AM-1063	AM-1026 AM-1027 AM-104,0 NTS-1125	AM-1031 AM-1034 AM-1037 AM-1038 AM-1039 NTS-69 NTS-70	LU-3016 LU-3017 LU-3019 LU-3019 LU-1018 LU-1034	1114
ADDITIONAL PROJECTION ROOM SOUND EQUIPM, FOR	TWO CHANNEL STEREO. SOUND	Δ-202-D	AMPLIFIERS	GABINETS AND KITS	RAMP CONTROL AND MONITOR SPEAKERS	

August 26, 1954 Issue #1

SOUND EQUIPMENT BULLETIN

SIMPLEX

SYSTEM OPERATION

1. STARTING THE SYSTEM

- A. AC Power. On "E" Systems turn on the AM-11/2 Amplifier Equipment and PU-1005 Power Unit by setting the main AC power supply switch in "ON" position. On all other systems, turn on by setting AC switches on the AM-1001 Amplifier(s) and the Power Unit(s) in "ON" position.
 - NOTE:- If a master switch is provided in the main power supply to the System Cabinet, these "AC" switches may be left in the "ON" position, and the AC power supply controlled by the master switch.

If the main power supply is DC, the rotary converter should be started before the "AC" switches are thrown in "ON" position.

- B. AM-1001 Amplifier. Test the Vacuum Tubes in each amplifier daily. Replace any defective tubes at once.
- C. PU-1000 Power Unit. Set "Output" switch in "REC" position. Tungar bulbs should begin to glow immediately, the exciter lamp and pilot lamp in one AM-101 Volume Control Amplifier should be bright (4 amps. 9 volts DC). In the other AM-101 Amplifier the pilot lamp should be out, and the exciter lamp dim (2 volts AC).
- D. SH-1000 Sound Mechanism.
 - (1) Lubrication. Lubricate per the "Sound Mechanism Lubrication Chart".
 - (2) Optical System. Clean exciter lamp, photo-electric cell, reflector lens and lens tube lenses carefully each day with lens tissue. Be sure that all dirt, oil and finger prints are removed.

Check the spot of light on the photo-electric cell daily. It should be 7/16" in diameter and centered on the cathode. Readjust if necessary.

- E. Drive Motor. Run each motor for five minutes before starting the show to thoroughly distribute the oil in the gear box. In cold weather, turn the motor over by hand a few times before turning on the power.
- F. AM-101 Volume Control Amplifier. Be sure the switch on one of the amplifier terminals strips in each cabinet is set in "ON" position. The switch on the other amplifier terminal strip in each cabinet should be set in "OFF" position. Check the changeover switch during the sound test by changing over at each position twice.
- G. Network. Set "H.F." and "L.F." and "Monitor Ampl." switches in "ON" position.
- H. AM-2013 Switch. (where installed)
 - A. Set in position "1-2" for normal operation. All AM-1001 amplifiers operate in parallel.
 - B. In systems having two AM-1001 Amplifiers, Amplifier #1 (lower) only is operative when the switch is in position "1" Amplifier #2 being disconnected. Amplifier #2 (upper) only is operative when the switch is in position "2", Amplifier #1 being disconnected.
 - C. In systems having four AM-1001 Amplifiers, amplifiers #1 and #3 (upper cabinet) only are operative when the switch is in position "1", amplifiers #2 and #4, being disconnected. Amplifiers #2 and #4, (lower cabinet) only are operative when the switch is in position #2, amplifiers #1 and #3 being disconnected.
 - D. Set the switch in all three positions each day and test for sound quality.
- I. Sound Test. For a preliminary sound test, move a card rapidly in and out of the light beam (exciter lamp bright) between the reflector lens and the photoelectric cell in each mechanism. A "thump" should be heard from the stage and monitor speakers. If possible, a short reel should be run in each machine to test for sound quality, and at the same time test the stage loudspeakers.
- J. Stage Speaker Testing. Stage speakers should be tested each day by means of the switches on the network panel. The procedure is described in Equipment Instruction packed with the network.
- 2. RUNNING THE SHOW.
 - A. Threading the Mechanism. The film should be threaded in an "OFF" sound mechanism (exciter lamp dim) in accordance with Equipment Bulletin "SH-1000 Sound Mechanism". This applies especially to the first reel of the show, to prevent threading noises reaching the audience.

SYSTEM OPERATION

Be sure that the lateral guide roller is closed after film is threaded. If the mechanism door does not close, the lateral guide roller is open. Pull the lateral guide roller assembly outward, after threading is completed, until it is in firm contact with the knurled adjusting nut. In some instances the assembly may be pushed inward as it is closed, and may not return to its proper position due to friction. Sprocket hole noise will occur, and cannot be remedied by adjustment.

- B. Starting the Projector. Turn the power switch on the motor to $^{m}ON^{m}$, and when the motor is up to speed make the sound changeover.
- C. Changeover. In the "E" System the changeover is made by operating the SN-1087 Changeover Switch at either machine. In all other systems, to make sound changeover, operate the changeover switch in either Volume Control Amplifier. The three-way circuit used permits changeover at either machine.

3. STOPPING THE SYSTEM.

- A. In "E" Systems set the main "AC" power supply switch in the "OFF" position. In other systems set "AC" switches on the AM-1001 Amplifiers and the Power Unit(s) (or the master power switch) in "OFF" position.
- B. In the SH-1000 Sound Mechanism leave the lateral guide roller open. If it is left closed flat spots will develop on the felt roller, cause flutter and make replacement necessary.

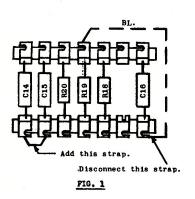
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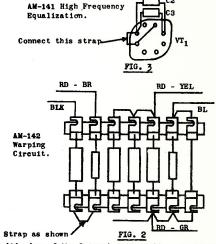
TUNING UP

1. SOUND MECHANISM SCANNING SYSTEM

The exciter lamp, lens tube, reflector lens and lateral guide roller are adjusted for optimum response at the factory and should be received ready for operation. If however, there is definite evidence that the scanning system is out of adjustment, readjustments should be carefully made in accordance with the procedure in Equipment Bulletin, "SH-1000 Sound Mechanism".

A. To facilitate adjustments of the lens tube, using an 8,000 cycle test film, as described in Equipment Bulletin "SE-1000 Sound Mechanism", the temporary wiring changes (referred to factory adjustment) in the warping circuit of the AM-1001 Amplifier, as shown in Figure 1 are recommended. Similar changes should be made in the warping circuit of the AM-11/2 Amplifier Equipment and in the high frequency equalization in the AM-11/1 Volume Control Amplifier as shown in Figures 2 & 3. These changes raise the characteristic at the high end in contrast to the normal droop, and thereby increase the accuracy of the adjustment. The warping circuit should be restored to normal after the adjustments have been completed.





B. Uniformity of illumination and correct positioning of the lateral guide roller should be checked with the A17P-1 Test Film and buss track film.

2. ADJUSTMENT OF GAIN

In the AM-1001 Amplifier an adjustable gain control is provided so that adequate volume level may be obtained in an auditorium with a normal setting of step 9 of the main volume control in the AM-101 Volume Control Amplifier. To set this gain control, turn the main volume control in the AM-101 to step 9, rum an average standard print (Academy Test Reel may be used), and adjust the gain control in the amplifier so that adequate volume is obtained in the auditorium. Once adjusted there should be no necessity for readjustment, as the main volume control in the AM-101 should be adjusted to take care of variations in prints, size of audience, etc. In the AM-1/11 Volume Control Amplifier adjust the main volume control as required to obtain adequate volume in the auditorium.

3. PHASING OF STAGE LOUDSPEAKERS

- A. Connections The following are the stage speaker combinations.
 - 1 One H.F and one L.F. Speaker are connected across the high and low frequency leg of the network respectively.
 - 2 Two H.F and two L.F. Speakers are connected in parallel across the high and low frequency leg of the network respectively.
 - 3 Two H.F. speakers are connected in parallel across the high frequency leg of the network and four L.F. Speakers are connected in series parallel across the low frequency leg of the network.
- B. Testing Where P.M. Speakers are installed the high and low frequency speakers should be put-of-phase electrically with respect to each other. Each should be tested by connecting

TUNING UP

a DC voltmeter to terminals "L," and "Lo", the same lead to the same terminal of each unit. On the LF unit depress the diaphragm by hand from the front of the unit. The deflection should be in the same direction for each unit. On the HF unit depress the diaphragm by a sharp blow on the orifice with the palm of the hand. The deflection of the meter should be in the opposite direction.

Where energized field speakers are employed the high and low frequency speakers should be in phase electrically with respect to each other. Each should be tested by connecting a DC voltmeter across the speech terminals, the same lead to the same terminal of each unit, and a battery across the field terminals, the negative and positive battery terminals being connected to the negative and positive terminals of each speaker field coil respectively. The voltmeter should show a deflection in the same direction on each speaker when the battery supply is opened. Do not break the loud speaker field supply circuit to test polarity as the speakers may be damaged.

- C. Positioning of Horns The horns should be positioned initially in accordance with the Eq. Instruction packed with the set of wings or with LU-1049 Horn & Cradle. After the horns have been finally set for distribution (See Section 5), a standard test reel should be rum and the high frequency horn and oradle moved back and forth until best quality is obtained. Then fasten the oradle securely in position.
- D. High and Low Frequency Loud Speaker Units.
 - (1) The LU-1060 High Frequency Loud Speaker Unit is a permanent magnet, metal diaphragm, moving coil speaker, 7" in diameter and weighing 21 lbs. The voice coil impedance is 18 chms. In all but the "E" system, one unit mounts on the LU-1001 (2 x 4) High Frequency Horn, or two units on the LU-1029 (2 x 4) High Frequency Horn. The high frequency horns are multicellular, exponential horns made of termsplate. In the "E" system one unit mounts on the LU-1049 (1 x 3) High Frequency Horn. This horn is a multicellular exponential horn made of special lead coated metal.
 - (2) The LU-1011 High Frequency Loud Speaker Unit is an energized, metal diaphragm, moving coil speaker, 6-1/2" in diameter and weighing 26 lbs. The voice coil impedance is 22 ohms. The field coil resistance is 2500 ohms and field excitation of 220 volts DC, is obtained from the PU-1003 Fower Unit. Two units mount on the LU-1012 (3 x 4), LU-1013 (3 x 5), LU-1014 (3 x 6) or LU-1019 (2 x 5) High Frequency Horn. The high frequency horns are multicellular, exponential horns made of lead coated metal.
 - (3) The LU-1004 Low Frequency Loud Speaker Unit is a permanent magnet, moving coil, cone type speaker, 15" in diameter and weighing 20 lbs. The voice coil impedance is 12 chms. One unit mounts in each LU-1017 Low Frequency Horn. The LU-1017 is a wooden, folded, exponential horn.
 - (4) The LU-1010 Low Frequency Loud Speaker Unit is an energized, moving coil, cone type speaker, 15" in diameter and weighing 27 lbs. The voice coil impedance is 6 ohms. The field coil resistance is 1600 ohms and field excitation of 220 volts DC is obtained from the PU-1003 Power Unit. Two of these units mount in each LU-1015 Low Frequency Horn. The LU-1015 is a wooden, folded, exponential horn.

4. FREQUENCY RESPONSE ADJUSTMENTS

A. For AM-1001 Amplifiers.

The Warping Circuit in each AM-1001 Amplifier is set for the L₂ H₂ curve (See drawing SC-21). If, after carefully positioning the horns in accordance with Sections 3 and 5, careful listening tests indicate the necessity for a change in the frequency response characteristic, the warping circuit may be adjusted per drawing SC-21.

B. For AM-141 and 142 Amplifiers

The High and Low End Warping Circuit in the AM-LL2 Amplifier Equipment is set for the L11, H11, curve (See drawing SC-L3), while the high frequency equalization in the AM-LL1 Volume Control Amplifier is "out" as shipped. If, after carefully positioning the horns in accordance with Sections 3 and 5, careful listening tests in the auditorium using the test film (not the monitor speaker in the Projection Rocm) indicate the necessity for a change in the frequency response characteristic, the warping circuit and high frequency equalization may be adjusted per the associated drawing SC-L3.

C. In Concealed Conduit Installations #6401 Belden Microphone Cable should be substituted for the SN-1101 Coaxial Cable furnished for exposed conduit installations. Due to a difference in the capacity of the two cables, a compensating capacitor should be added in each AM-1011 Amplifier in the AM-142 Amplifier Equipment, when #6401 Belden is used, to obtain the frequency response characteristics shown on drawing SC-43. Refer to Equipment Instruction "Cable, #6401 Belden Microphone" for the size and method of connecting the additional capacitor.

5. ACOUSTICS OF AUDITORIUMS

The shape of the auditorium, the material used on the walls and ceiling, the decorative drapes on the walls and the type of seats and carpeting used determine the acoustic properties of the auditorium and the final positioning of the stage horns. When reverberation and reflections are encountered, special considerations apply.

- A. Reverberation Where reverberation exists due to wall and ceiling contour and nonabsorbent qualities of surfaces, the stage horns should be set so that direct sound is projected into the seating area and does not strike any reflective surfaces.
- B. Reflection In auditoriums, having large reflective surfaces, such as flat or curved walls, ceiling domes, etc., reflected sound may be concentrated in certain areas within the seating section of the auditorium. Such a condition, depending upon the source of the reflected sound, is known as side wall, back wall or ceiling "slap", and results in distorted sound in those areas.
 - (1) Side Wall "Slap". To eliminate side wall "Slap", the two upper, outside cells of the high frequency horn may be plugged with wool yarn. Do not pack tight. The yarn should be in a loosely formed cone.
 - (2) Ceiling "Slap". Tilting the high frequency horn downward so that the direct sound is projected into the seating area and does not strike the ceiling will generally eliminate ceiling "Slap".
 - (3) Back Wall "Slap". This condition is probably the most difficult to clear, especially in houses with high balconies or large unbroken back wall areas as the direct sound may be reflected from the back wall to the seating area, or to the ceiling and then into the seating area. Under these conditions the following adjustments are suggested
 - (a) If possible, the high frequency horn should be tilted downward so that direct sound is just heard in the last row of seats, in which case the audience and seats will usually absorb the sound and avoid reflections.
 - (b) If the condition still exists, the entire loud speaker system should be moved off center on the stage and adjusted to give proper distribution. This change alters the reflection pattern, and back wall "slap" may not be noticeable.
 - (c) Another method of altering the reflection pattern is to angle the loud speaker system with respect to the screen. The amount of rotation necessary for effective results depends upon the size and shape of the auditorium and the nature of the surfaces. Care should be exercised in this procedure so as not to introduce "screen slap," which may be caused by too much angling of the horns.





TYPE "A-15" SYSTEM EMERGENCY FEATURES AND HOW TO USE THEM

INOPERATIVE APPARATUS

EMERGENCY PROCEDURE

 ONE EXCITER LAMP. (LAMP BURNED OUT.) REPLACE EXCITER LAMP.
(PREFOCUSED BASE LAMP MAY BE USED TEMPORARILY WITHOUT ADJUSTMENT. CHECK ADJUSTMENT AS SOON AS POSSIBLE.)

2. PU-1000 POWER UNIT.
(TUNGAR BULBS NOT LIGHTED, "ON"
MECHANISM EXCITER LAMP AND
PILOT LAMP NOT LIGHTED.)



SET "OUTPUT" SWITCH ON PU-1000 IN "AC" POSITION. (EXCITER LAMP SUPPLY AC.)

3. HIGH FREQUENCY STAGE SPEAKER. (NO HIGH FREQUENCIES REPRODUCED.)



SET "HF" SWITCH ON LU-1002 NETWORK IN "OFF" POSITION. (ALL FREQUENCIES REPRODUCED BY LOW FREQUENCY STAGE SPEAKER.)

4. LOW FREQUENCY STAGE SPEAKER.
(NO LOW FREQUENCIES REPRODUCED.)



SET "LF" SWITCH ON LU-1002 NETWORK IN "OFF" POSITION. (PREVENTS OVERLOADING H.F.SPEAKER AND MAINTAINS CONSTANT IMPEDANCE.)

 AM-1003 AMPLIFIER (MONITOR NOT OPERATING.)



SET "MON.AMPL." SWITCH ON LU-1002 NETWORK CHASSIS IN "OFF" POSITION. (LU-1018 MONITOR UNIT OPERATES ACROSS NETWORK INPUT.)

 AM-1000 AMPLIFIER - SYSTEMS HAVING TWO AM-1000 AMPLIFIERS IN EACH AM-101 VOLUME CONTROL AMPLIFIER.



SET INOPERATIVE AMPLIFIER SWITCH IN "OFF" POSITION, AND STANDBY AMPLIFIER IN "ON" POSITION.

7. AM-1001 AMPLIFIER - SYSTEMS HAVING EMERGENCY AM-1001.
(NO SOUND OR QUALITY POOR - NO PLATE METER READINGS.)



SET AM-2049 SWITCH IN "EMER" POSITION. (EMERGENCY AMPLIFIER CONNECTED, REGULAR AMPLIFIER DISCONNECTED.)

IF THE SYSTEM BECOMES INOPERATIVE, FOLLOW THE ABOVE EMERGENCY PROCEDURE TO RESTORE SOUND TEMPORARILY





TYPE "A - 30" SYSTEM EMERGENCY FEATURES AND HOW TO USE THEM

INOPERATIVE APPARATUS

EMERGENCY PROCEDURE

1. ONE EXCITER LAMP. (LAMP BURNED OUT.) REPLACE EXCITER LAMP. (PREFOCUSED BASE LAMP MAY BE USED TEMPORARILY WITHOUT ADJUSTMENT. CHECK ADJUSTMENT AS SOON AS POSSIBLE.)

2. PU-1000 POWER UNIT. (TUNGAR BULBS NOT LIGHTED, "ON" MECHANISM EXCITER LAMP AND PILOT LAMP NOT LIGHTED.)



REC SET "OUTPUT" SNITCH ON PU-1000 IN (EXCITER LAMP SUPPLY AC.)

3. AM-1001 AMPLIFIER #1. (NO SOUND OR QUALITY POOR -NO PLATE METER READINGS.)



SET AM-2013 SWITCH IN POSITION "2". (AMPLIFIER #2 CONNECTED, #1 DISCONNECTED.)

4. AM-1001 AMPLIFIER #2. (NO SOUND OR QUALITY POOR -NO PLATE METER READINGS.)



SET AM-2013 SWITCH IN POSITION "1". (AMPLIFIER #1 CONNECTED, #2 DISCONNECTED.)

5. HIGH FREQUENCY STAGE SPEAKER(S). (NO HIGH FREQUENCIES REPRODUCED.)



SET "HF" SWITCH ON NETWORK IN "OFF" (ALL FREQUENCIES REPRODUCED BY LOW FREQUENCY STAGE SPEAKERS.)

LOW FREQUENCY STAGE SPEAKER(S).
 (NO LOW FREQUENCIES REPRODUCED.)



O SET "LF" SWITCH ON NETWORK IN "OFF" POSITION. F (PREVENTS OVERLOADING H.F. SPEAKERS AND MAINTAINS CONSTANT IMPEDANCE.)

7. AM-1003 AMPLIFIER (MONITOR NOT OPERATING.)



MON AMPL
SET "MON. AMPL." SWITCH ON NETWORK
CHASSIS IN "OFF" POSITION. (LU-1018
MONITOR UNIT OPERATES ACROSS NETWORK INPUT.)

B. AM-1000 AMPLIFIER-EITHER OF THE TWO IN EACH AM-101 VOLUME CONTROL (NO SOUND.)



SET INOPERATIVE AMPLIFIER SWITCH IN "OFF" POSITION, AND STANDBY
AMPLIFIER IN "ON" POSITION.

IF THE SYSTEM BECOMES INOPERATIVE, FOLLOW THE ABOVE EMERGENCY PROCEDURE TO RESTORE SOUND TEMPORARILY.



40.385 B-30 EMERGENCY OPERATION



TYPE "B-30" SYSTEM EMERGENCY FEATURES AND HOW TO USE THEM

INOPERATIVE APPARATUS

EMERGENCY PROCEDURE

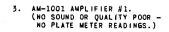
ONE EXCITER LAMP. (LAMP BURNED OUT.)

REPLACE EXCITER LAMP. (PREFOCUSED BASE LAMP MAY BE USED TEMPORARILY WITHOUT ADJUSTMENT. CHECK ADJUSTMENT AS SOON AS POSSIBLE)

2. PU-1000 POWER UNIT. (TUNGAR BULBS NOT LIGHTED, "ON" MECHANISM EXCITER LAMP AND PILOT LAMP NOT LIGHTED.)

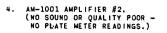


REC SET "OUTPUT" SWITCH ON PU-1000 IN (EXCITER LAMP SUPPLY AC.)





SET AM-2013 SWITCH IN POSITION "2". (AMPLIFIER #2 CONNECTED, #1 DISCONNECTED.)





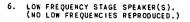
SET AM-2013 SWITCH IN POSITION "1". (AMPLIFIER #1 CONNECTED, #2 DISCONNECTED.)

5. HIGH FREQUENCY STAGE SPEAKER(S). (NO HIGH FREQUENCIES REPRODUCED.)



SET "HF" SWITCH ON NETWORK IN "OFF" POSITION.

(ALL FREQUENCIES REPRODUCED BY LOW FREQUENCY STAGE SPEAKERS.)





PET THE SHILL SHIL

7. AM 1003 AMPLIFIER (MON TOR NOT OPERATING.)



MON AMPL
SET "MON. AMPL." SWITCH ON NETWORK
CHASSIS IN "OFF" POSITION. (LU-1018
MONITOR UNIT OPERATES ACROSS NETWORK
INDIT \

8. AM 1000 AMPLIFIER-EITHER OF THE TWO IN EACH AM-101 VOLUME CONTROL AMPLIFIER. (NO SOUND.)



SET INOPERATIVE AMPLIFIER SWITCH IN "OFF" POSITION, AND STANDBY AMPLIFIER IN "ON" POSITION.

IF THE SYSTEM BECOMES INOPERATIVE, FOLLOW THE ABOVE EMERGENCY PROCEDURE TO RESTORE SOUND TEMPORARILY.





TYPE B - 60 SYSTEM EMERGENCY FEATURES AND HOW TO USE THEM

INOPERATIVE APPARATUS

EMERGENCY PROCEDURE

1. ONE EXCITER LAMP. (LAMP BURNED OUT.) REPLACE EXCITER LAMP. (PREFOCUSED BASE LAMP MAY BE USED TEMPORARILY WITHOUT ADJUSTMENT. CHECK ADJUSTMENT AS SOON AS POSSIBLE.)

2. PU-1000 POWER UNIT. (TUNGAR BULBS NOT LIGHTED, "ON" MECHANISM EXCITER LAMP AND PILOT LAMP NOT LIGHTED.)



REC SET "OUTPUT" SWITCH ON PU-1000 IN "AC" POSITION.
(EXCITER LAMP SUPPLY AC.) (EXCITER LAMP SUPPLY AC.)

- 3. AM-1001 AMPLIFIER #1 OR #3. (NO SOUND OR QUALITY POOR-NO PLATE METER READINGS.)

SET AM-2013 SWITCH IN POSITION "2". (AMPLIFIERS #2 AND #4 CONNECTED, #1 AND #3 DISCONNECTED.)

4. AM-1001 AMPLIFIER #2 OR #4. (NO SOUND OR QUALITY POOR -NO PLATE METER READINGS.)



SET AM-2013 SWITCH IN POSITION "1". (AMPLIFIERS #1 AND #3 CONNECTED, #2 AND #4 DISCONNECTED.)

5. HIGH FREQUENCY STAGE SPEAKER(S). (NO HIGH FREQUENCIES REPRODUCED.)



SET "HF" SWITCH ON NETWORK IN "OFF" O POSITION. N (ALL FREQUENCIES REPRODUCED BY LOW FREQUENCY STAGE SPEAKERS.)

6. LOW FREQUENCY STAGE SPEAKER(S). (NO LOW FREQUENCIES REPRODUCED.)



SET "LF" SWITCH ON NETWORK IN "OFF" O SET "LF" S F (PREVENTS OVERLOADING H.F. SPEAKERS AND MAINTAINS CONSTANT IMPEDANCE.)

7. AM-1003 AMPLIFIER. (MONITOR NOT OPERATING.)



MON. AMPL. SET "MON. AMPL." SWITCH ON NETWORK CHASSIS IN "OFF" POSITION. (LU-1018 ON CHASSIS IN "OFF" POSITION. (LU-1018 MONITOR UNIT OPERATES ACROSS NETWORK INPUT.) INPUT.)

8. AM-1000 AMPLIFIER-EITHER OF THE TWO IN EACH AM-101 VOLUME CONTROL (NO SOUND.)



SET INOPERATIVE AMPLIFIER SWITCH IN "OFF" POSITION, AND STANDBY AMPLIFIER IN "ON" POSITION.

IF THE SYSTEM BECOMES INOPERATIVE, FOLLOW THE ABOVE EMERGENCY PROCEDURE TO RESTORE SOUND TEMPORARILY.





TYPE C-60 SYSTEM EMERGENCY FEATURES AND HOW TO USE THEM

INOPERATIVE APPARATUS

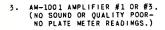
EMERGENCY PROCEDURE

1. ONE EXCITER LAMP. (LAMP BURNED OUT.) REPLACE EXCITER LAMP. (PREFOCUSED BASE LAMP MAY BE USED TEMPORARILY WITHOUT ADJUSTMENT. CHECK ADJUSTMENT AS SOON AS POSSIBLE.)

2. PU-1000 POWER UNIT. (TUNGAR BULBS NOT LIGHTED, "ON" MECHANISM EXCITER LAMP AND PILOT LAMP NOT LIGHTED.)

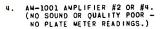


REC SET "OUTPUT" SWITCH ON PU-1000 IN





SET AM-2013 SWITCH IN POSITION "2". (AMPLIFIERS #2 AND #4 CONNECTED, #1 AND #3 DISCONNECTED.)





SET AM-2013 SWITCH IN POSITION "1". (AMPLIFIERS #1 AND #3 CONNECTED, #2 AND #4 DISCONNECTED.)

HIGH FREQUENCY STAGE SPEAKER(S). (NO HIGH FREQUENCIES REPRODUCED.)



SET "HF" SWITCH ON NETWORK IN "OFF" O POSITION. N (ALL FREQUENCIES REPRODUCED BY LOW FREQUENCY STAGE SPEAKERS.)

LOW FREQUENCY STAGE SPEAKER(S). (NO LOW FREQUENCIES REPRODUCED.)



SET "LF" SWITCH ON NETWORK IN "OFF" O SET "LF" SWITCH ON NETWORK IN "OFF"
POSITION.
F (PREVENTS OVERLOADING H.F. SPEAKERS AND MAINTAINS CONSTANT IMPEDANCE.)

7. AM-1003 AMPLIFIER. (MONITOR NOT OPERATING.)



MON. AMPL. SET "MON. AMPL." SWITCH ON NETWORK CHASSIS IN "OFF" POSITION. (LU-1018 ON CHASSIS IN "OFF" POSITION. (LU-1018 MONITOR UNIT OPERATES ACROSS NETWORK INPUT.)

B. AM-1000 AMPLIFIER-EITHER OF THE TWO IN EACH AM-101 VOLUME CONTROL AMPLIFIER. (NO SOUND.)



SET INOPERATIVE AMPLIFIER SWITCH IN "OFF" POSITION, AND STANDBY AMPLIFIER IN "ON" POSITION.

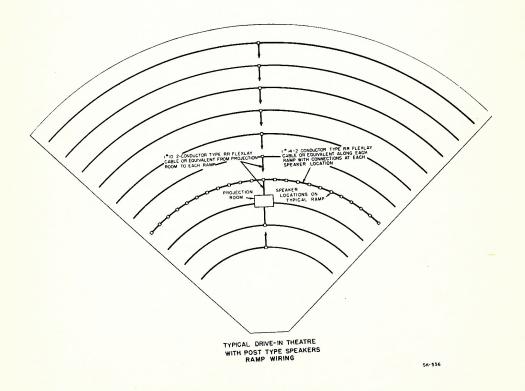
IF THE SYSTEM BECOMES INOPERATIVE, FOLLOW THE ABOVE EMERGENCY PROCEDURE TO RESTORE SOUND TEMPORARILY.



40.385

SIMPLEX

	SOUND EQUIPMENT BULLETIN	DRIVE-IN THEATRE SYSTE
System	F-250	F-250-X
Power	250 watts	250 watts
Volume Control Amplifier(s)	2 AM-101 (1 AM-1000 each)	2 AM-101-X (2 AM-1000 each)
Driver Amplifier(s)	1 AM-1020	2 AM-1020 (1 Emergency)
Power Amplifier	1 AM-1018 (Altec A-287-WS)	1 AM-1018 (Altec A-287-WS)
	1 LU-1018 - 1 LU-1024	1 LU-1018 - 1 LU-1024
Monitor Speaker & Horn	SK-538 (as required)	SK-538 (as required)
In-A-Car Speaker & Shelter	1 LU-3001	1 LU-3001
Speaker Control Cabinet	1 FU-1005	1 PU-1005
Power Unit		2 SH-1000
Sound Mechanisms	2 SH-1000	1 AM-2069
N.S. Ann. Switching Attachment	1 AM-2069	1 AM-2013
System Switching Panel		1 Ma-co1)





ALTEC SERVICE CORPORATION

SIMPLEX XL SINGLE FILM MAGNETIC SOUND SYSTEMS SERIES XL-101

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- 1.1 The XL-101 Single Track Magnetic Sound System consists of the following components:
 - 1 PU-1012 Power Supply Cabinet
 - 1 PU-1011 Pre-Amplifier Power Supply
 - 2 PU-1013 Dummy Loads
 - 2 SH-1026 Magnetic Soundheads
 - 1 AM-1066 Pre-Amplifier Cabinet
 - 2 AM-1065 Pre-Amplifier 1 - AM-1079 Warping Unit
 - 2 AM-211 Changeover Cabinets

 - 1 AM-207 System Selector Box

2. INSTALLATION

1. GENERAL

- 2.1 Mount and wire equipment in accordance with Fig. 1, Drawing I-2257, Conduit Layout, and Fig. 2. Drawing W-1187, Wiring Diagram.
- 2.11 SH-1026 Sound Heads Follow instruction covering SH-1025 Sound Heads, E. B., Series XL-200 Systems, file 40.385, paragraph J, pages 11 and 12.
- 2.12 AM-211 Changeover Cabinet Refer to E. B., Series XL-200 Systems, file 40.385, paragraph F, page 8.
- 2.13 AM-207 System Selector Box Refer to E. B., Series XL-200 Systems, file 40.385, paragraph H,

2.14 AM-1066 Pre-Amplifier Cabinet

- 1. Whenever possible, mount the cabinet on the front wall of the Projection Room between projectors not less than three feet from the projector motors and picture changeovers, and so that it will be convenient for servicing.
- 2. In some instances, it may be necessary to improvise suitable mounting brackets to clear obstructions.
- 3. Make connections to the terminal strip per the system wiring diagram.
- 4. Plug an AM-1065 Pre-Amplifier into each of the two multi-conductor receptacles at left and an AM-1079 Warping Unit into receptacle at the right. (See Figure 1).

2.15 PU-1012 Pre-Amplifier Power Supply Cabinet

- 1. Mount the cabinet in the selected location and make connections to the terminal strip in accordance with the system wiring diagram.
- 2. Mount the PU-1011 Power Supply on the back of the cabinet using the mounting screws provided and connect the cable form terminals to the terminal strip in accordance with the system wiring diagram.
- 3. Plug a PU-1013 Dummy Load into each of the two receptacles on the rear of the cabinet.
- 4. Strap resistors in each Dummy Load as follows: A-B and B-C.

3. ADJUSTMENTS AND REPLACEMENTS

3.1 SH-1026 MAGNETIC SOUNDHEAD

3.11 Pad Roller Assembly Replacement

- a. Open the Pad Roller and compress the actuating spring to relieve the spring tension.
 - NOTE: Before removing the Lower Pad Roller Assembly, remove the Lower Tension Roller Fastening Screw and the Lower Tension Roller.
- b. Remove the Pad Roller Assembly Fastening Screw and the Pad Roller Assembly.
- c. Replace parts as necessary, reassemble, and adjust the Pad Roller clearance per the following paragraph.

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SIMPLEX XL SINGLE FILM MAGNETIC SOUND SYSTEMS SERIES XL-101 SIMPLEX

SOUND EQUIPMENT BULLETIN

3.12 Pad Roller Replacement

- a. Open the Pad Roller.
- b. Loosen the Pad Roller Stud Set Screw in the Pad Roller Arm Bracket.
- c. Remove the Pad Roller Stud and Pad Roller.
- d. Replace Parts as necessary and reassemble.
 - NOTE: Position the Pad Roller Stud so that the Pad Roller rotates freely before tightening the set screw.
- e. Adjust the clearance between the Pad Roller and Sprocket as follows:
 - <u>CAUTION:</u> The Upper and Lower Pad Rollers must be adjusted as described to minimize the possibility of film damage. Under normal operating conditions these pad rollers will not rotate. They should not be adjusted in an attempt to make them rotate.
 - (1) Thread two thicknesses of film on the sprocket and close the Pad Roller.
 - (2) Loosen the Pad Roller Arm Adjusting Screw Locknut and position the Pad Roller Arm Adjusting Screw so that the Pad Roller rotates freely.
 - (3) Tighten the Pad Roller Arm Adjusting Screw Locknut and check the adjustment.

3.13 Sprocket Replacement

- a. Open the Pad Rollers.
- b. Remove the Sprocket Fastening Screw and the sprocket. Be sure that the spring washer and thrust washer behind the sprocket remain on the stud.
- c. Replace parts as necessary and reassemble.

3.14 Upper or Lower Guide Roller Replacement

- a. Remove the Guide Roller Fastening Screw and the Guide Roller.
- b. Replace parts as necessary and reassemble, making sure that the Guide Roller rotates freely.

3.15 Upper or Lower Tension Roller Replacement

- a. Remove the Roller Fastening Screw and the Roller. Be sure that the washers behind the Tension Rollers remain on the stud.
 - <u>CAUTION</u>: Be careful not to bend the stud. If the stud is bent, the film will be forced against one of the flanges on the upper Stabilizer Drum and flutter will increase.
- b. Replace parts as required and reassemble, making sure that the roller rotates freely.
- c. Adjust per the following paragraph, if required.

3.16 Upper and Lower Tension Roller Adjustment

- a. With film running through the soundhead, the center of the Upper and Lower Tension Rollers should be equi-distant from the center of the Upper and Lower Stabilizer Drum Shafts respectively.
- b. Adjust as follows:
 - (1) Loosen the Tension Roller Adjustment Locking Screw one quarter turn.
 - (2) Rotate the Tension Roller Adjusting Screw until the Tension Rollers are in proper position and tighten the Tension Roller Adjustment Locking Screw.

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3.17 Upper or Lower Stabilizer Drum Replacement

- a. Remove the Flywheel Fastening Screw, Washer and the Flywheel on the non-operating side.
- b. Remove the Pin, Flat Washer, Spring Washer and Thrust Washer from the shaft.

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SOUND EQUIPMENT BULLETIN

- c. Withdraw the Stabilizer Drum and Shaft from the operating side carefully in view of the ball bearings at both ends of the shaft.
- d. Replace parts, as required, and reassemble.

3.18 Magnetic Pickup Head Replacement

- a. Disconnect the Cable Connector from the Magnetic Head.
- b. Remove the four Magnetic Head Mounting Screws and the shield and head from the bracket.
- c. Replace the head, reassemble and adjust per the following paragraph.

3.19 Magnetic Pickup Head Adjustment

- NOTE: lagnetic Soundheads are shipped with the Magnetic Pickup Head precisely adjusted.

 Adjustments should be made at installation only when there is definite evidence that the factory setting has been disturbed. When the Magnetic Pickup Head is replaced, the adjustment procedure below must be followed.
- a. Precise adjustment of each Magnetic Pickup Head is essential to obtain maximum uniform output. The gain of the Pro-Amplifier associated with each machine must be adjusted so that the level as measured at the output of the power amplifier is the same for each machine.
- b. The following sequence of adjustments is recommended with the two-position switch in the Magnetic Soundhead set on SINGLE TRACK.
 - (1) Make the visual preliminary lateral adjustment per paragraph "c" below.
 - (2) Make the pressure adjustment per paragraph "d" below.
 - (3) Adjust the gain of each AM-1065 Pre-Amplifier per paragraph "c" below.
 - (4) Complete the lateral and azimuth adjustments per paragraphs "e", "f" and "g" below.

c. Visual Preliminary Lateral Adjustment

- (1) Thread a magnetic sound sound film in the soundhead.
- (2) Loosen the Lateral Adjustment Locking Screw and turn the Lateral Adjusting Screw until track #1 on the film and on the magnetic pickup head are in alignment visually.
- (3) Tighten the Lateral Adjustment Locking Screw.

d. Pressure Adjustment

- (1) Thread a 1 KC (4-track level balance) test film in the soundhead.
 - NOTE: This film loop is threaded in the normal manner except that it is routed over (instead of under) the Upper Guide Roller and around the Upper Feed Sprocket in the Projector Mechanism.
- (2) Turn the motor manually, check the running of the film and turn the motor switch ON.
- (3) Loosen the Pressure Adjustment Locking Screw approximately one-half turn.
- (4) Rotate the Pressure Adjusting Screw so that the film runs smoothly off the Upper Stabilizer Drum without any tendency to ride up on either of the flanges.
- (5) Tighten the Pressure Adjustment Locking Screw.

e. Final Lateral Adjustment

- (1) Terminate the output of the power amplifier in a matching resistive load.
- (2) Connect an AC voltmeter (1,000 chms/volt sensitivity or better) across the output of the power amplifier.
- (3) With the 1 KC film loop running in each machine successively, loosen the Lateral Adjustment Locking Screw.

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SIMPLEX

SOUND EQUIPMENT BULLETIN

- (4) Turn the Lateral Adjusting Screw to obtain the maximum voltage reading on the AC voltmeter.
- f. The Lateral and Pressure Adjustments are interacting. Paragraphs "d" and "e" should be repeated until voltage readings for both machines are a maximum.
- g. Azimuth Adjustment.
 - NOTE: The two-positionswitch should still be on SINGLE TRACK, the power amplifier terminated and the AC voltmeter connected as before.
 - (1) Thread an 8 KC azimuth test film, in each machine successively, in the same manner as the 1 KC test film.
 - (2) With the film running, loosen the Azimuth Adjustment Locking Screw approximately one-half turn.
 - (3) Turn the Azimuth Adjusting Screw to obtain the maximum voltage reading.
 - (4) Tighten the Azimuth Adjustment Locking Screw.

3.2 AM-1065 PRE-AMPLIFIER

- 3.21 The gain of the Pre-Amplifier, associated with each machine, is adjusted in conjunction with the magnetic Pickup Head adjustments, described in paragraph 3.19, so that each machine output as measured at the output of the power amplifier is the same.
- 3.22 Initially set each Pre-Amplifier gain control, R-10, in mid-position.
- 3.23 Adjust the R-10, as required, when the lateral and azimuth adjustments of the Magnetic Pickup Head are made so that the output of each machine is the same.

3.3 AM-211 CHANGEOVER CABINET

3.31 Changeover Switch Removal

- a. Depress the Changeover Button and rotate so that the set screw is accessible inside the cabinet.
- b. Loosen the Set Screw and slide the button from the switch shaft. Retain the spring.
- c. Through the hole in the Cabinet Cover, remove the Changeover Switch Fastening Nut.
- d. Remove the Switch from the Bracket and disconnect the wires.
- e. Reconnect the wires to the replacing Switch.

3.4 PU-1011 PRE-AMPLIFIER POWER SUPPLY

3.41 Power Transformer Strapping

a. At T1, the green wire should be connected in accordance with the following table for the average line voltage during operating hours.

Average Line Voltage	Connect to T3 Tap
120-130	125 Volt
110-120	115 Volt (Connection as shipped)
100-110	105 Volt

NOTE: Average line voltage is the average of the voltage readings taken during operating hours. If the average line voltage is above or below the above limits, the cooperation of the Power Company should be requested to bring the voltage within the recommended 105-125 volt limits.

3.42 Heater Supply Adjustment

a. With all Pre-Amplifiers operating, connect a 20,000 ohm/volt voltmeter across terminals "-19V DC" and "+19V DC" and adjust R4 until the reading is exactly 19 volts DC.

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SOUND EQUIPMENT BULLETIN

SIMPLEX XL SINGLE FILM MAGNETIC SOUND SYSTEMS SERIES XL-101

3.43 Replacement

- a. Disconnect each of the cable form wires from the terminal strip.
- b. Remove the four Power Supply Fastening Screws and the Power Supply.
- c. Install the replacing unit and reconnect the wires.
- 3.5 AM-1079 WARPING UNIT (Refer to Drawing SK-951).

3.51 Balance and Warping Adjustments

- a. Adjust the system gain so that under normal operating conditions the volume control in the AM-207 System Selector Box is in about mid-position.
- 3.52 Make careful listening tests throughout the auditorium and adjust the frequency response, as required, to obtain the highest quality sound in the auditorium.

ASSOCIATED DRAWINGS

Schematic	Wiring <u>Diagram</u>	
W-1145 W-1172 W-1150	W-1147 W-1171 W-1155 G-2401 AM-1079 SK-951 I-2257	AM-207 System Selector Box AM-211 Four Channel Changeover Cabinet AM-1065 Pre-Amplifier Cabinet AM-1079 Warping Unit Balance and Warping Adjustments System Conduit Leyout
W-1153	W-1187 W-1152 G-2386	System Wiring Diagram PU-1011 Pre-Amplifier Power Supply PU-1012 Pre-Amplifier Power Supply Cabinet

40.385 SIMPLEX XL SINGLE FILM MAGNETIC SOURD SYSTEMS SERIES XL-101

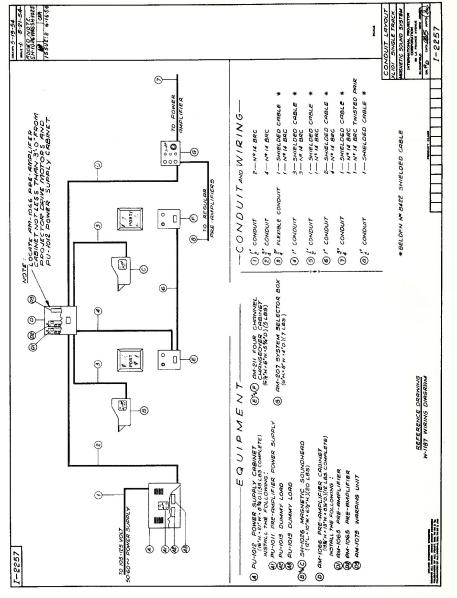
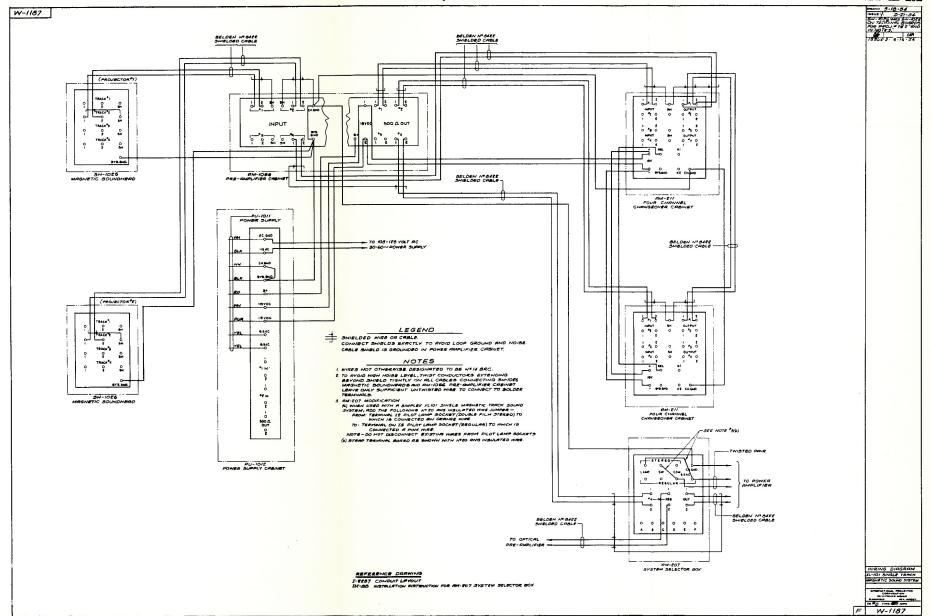


FIGURE 1 XL101 SINGLE CHANNEL MAGNETIC SOUND SYSTEM CONDUIT LAYOUT

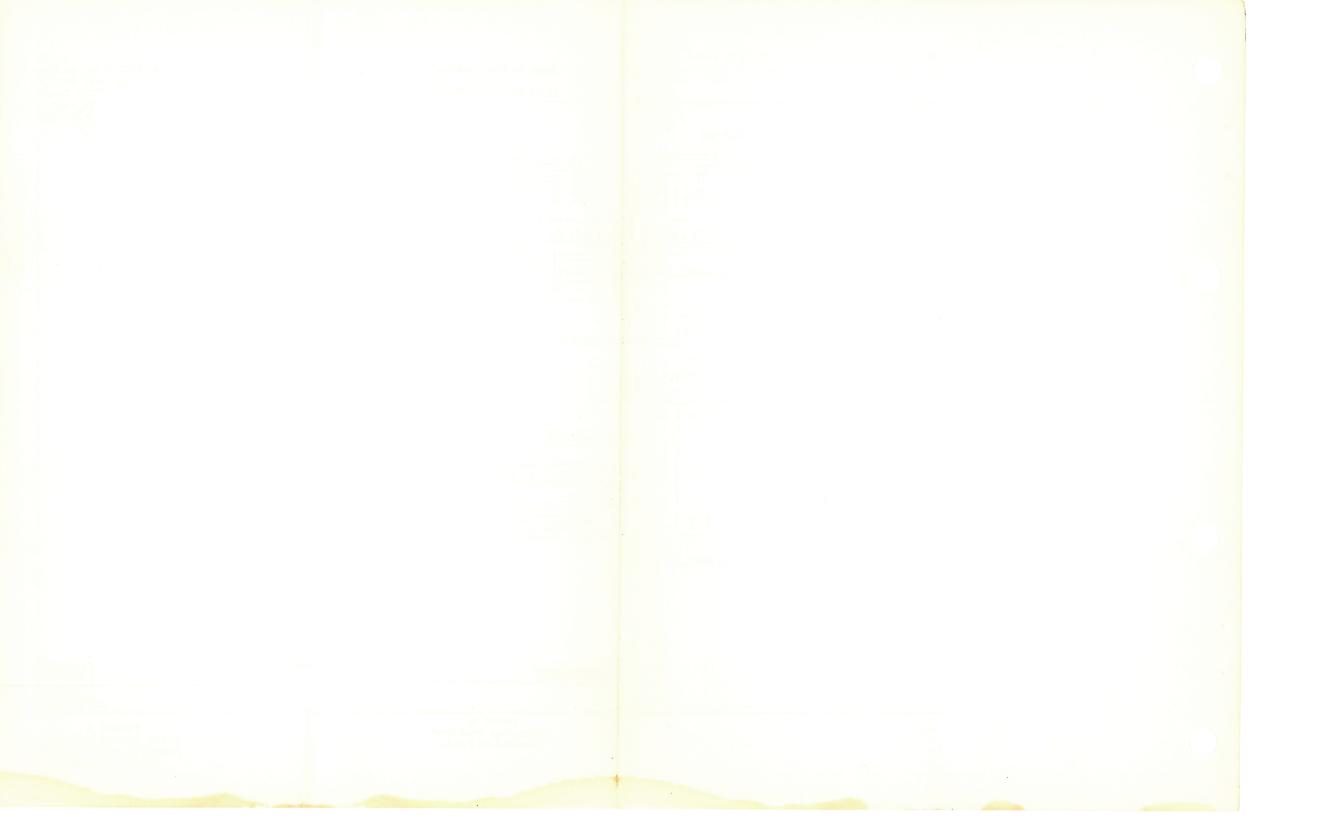
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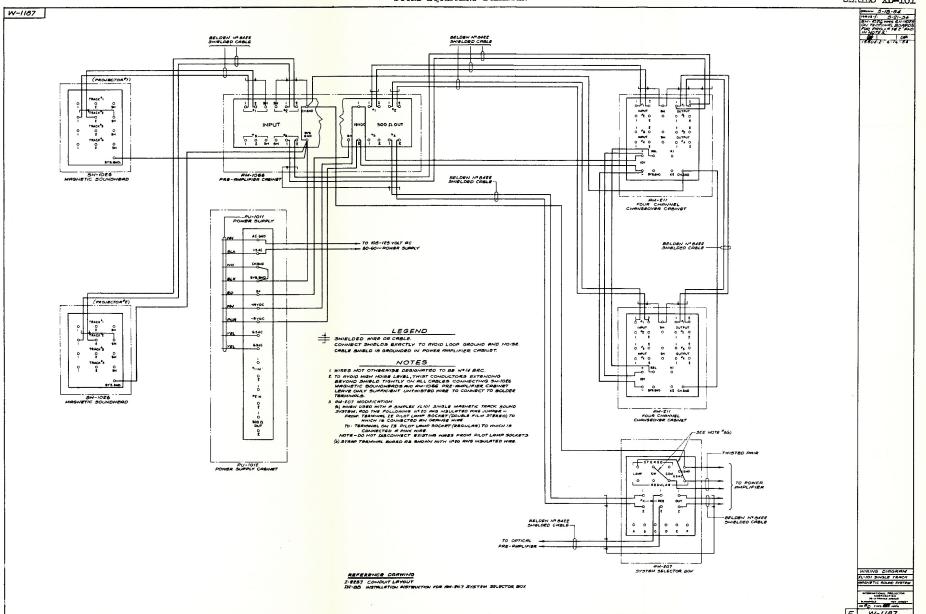
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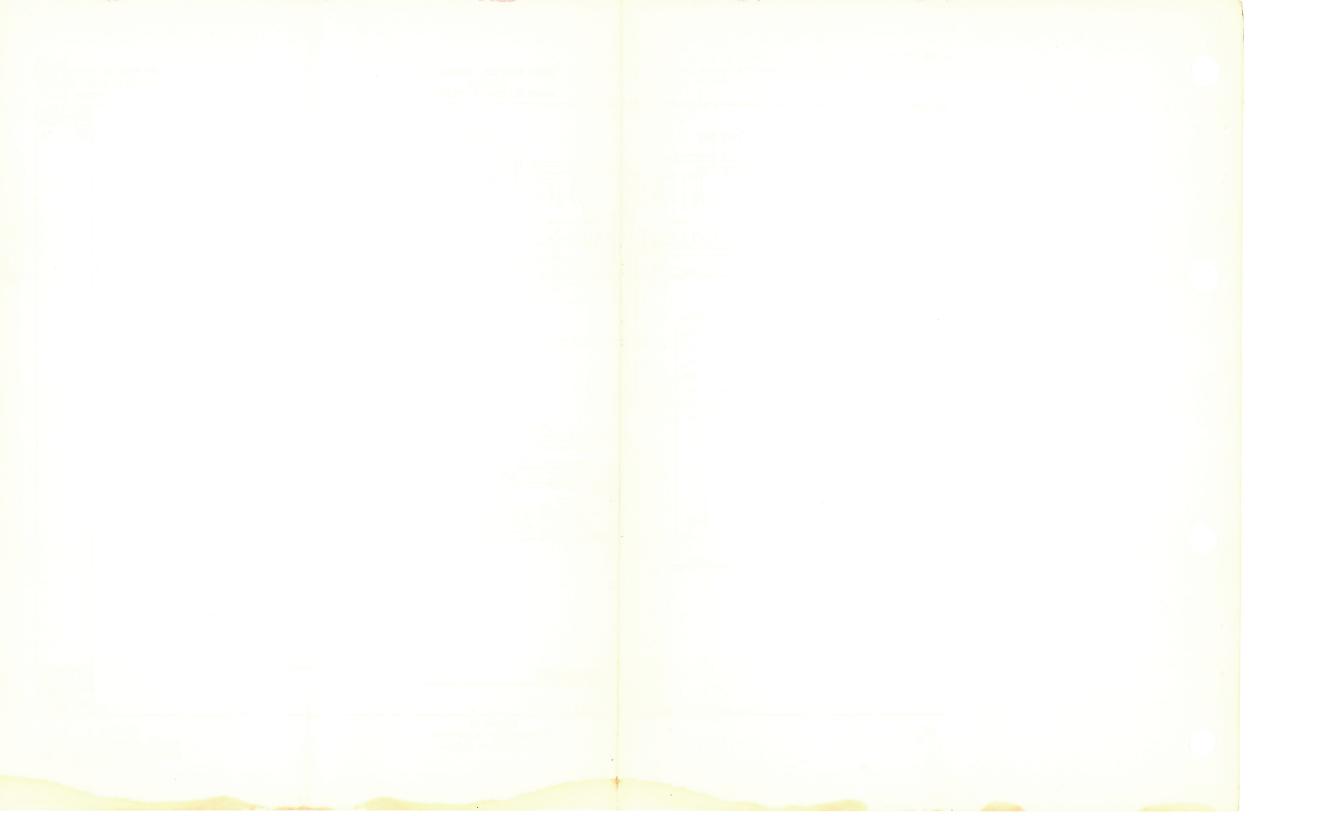
FIGURE 2 XL101 SINGLE CHANNEL MAGNETIC SOUND SYSTEM WIRING DIAGRAM





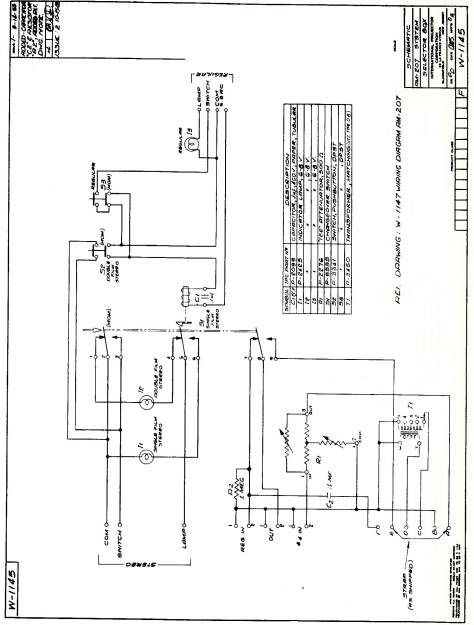
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FIGURE 2 XL101 SINGLE CHANNEL MAGNETIC SOUND SYSTEM WIR ING DIAGRAM



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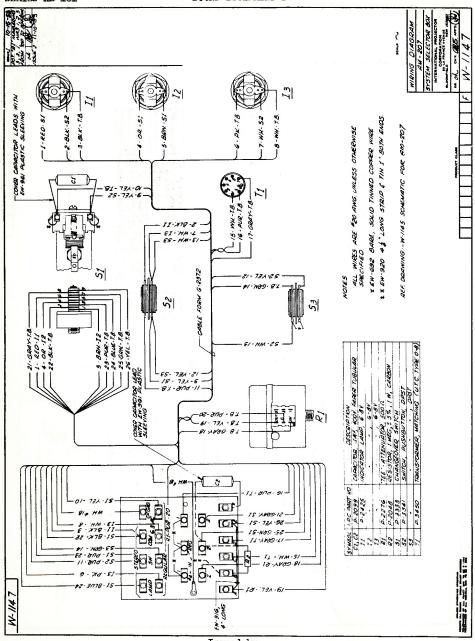
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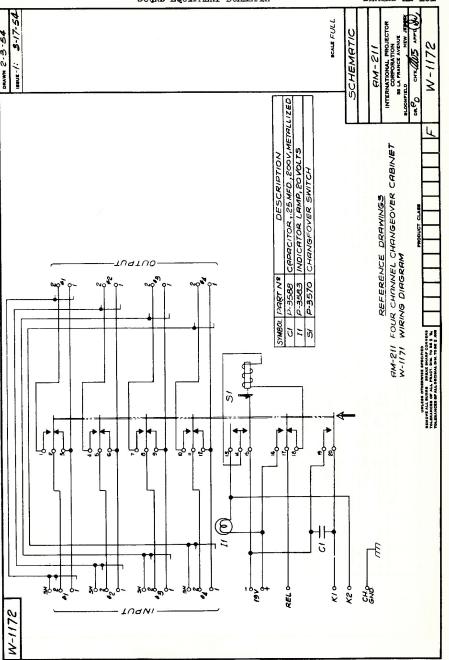
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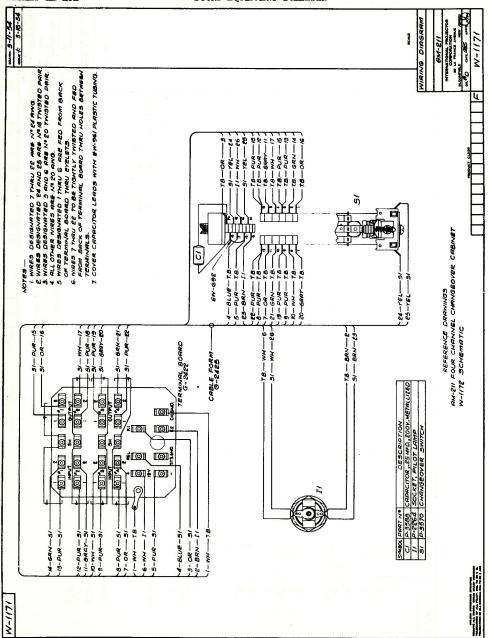
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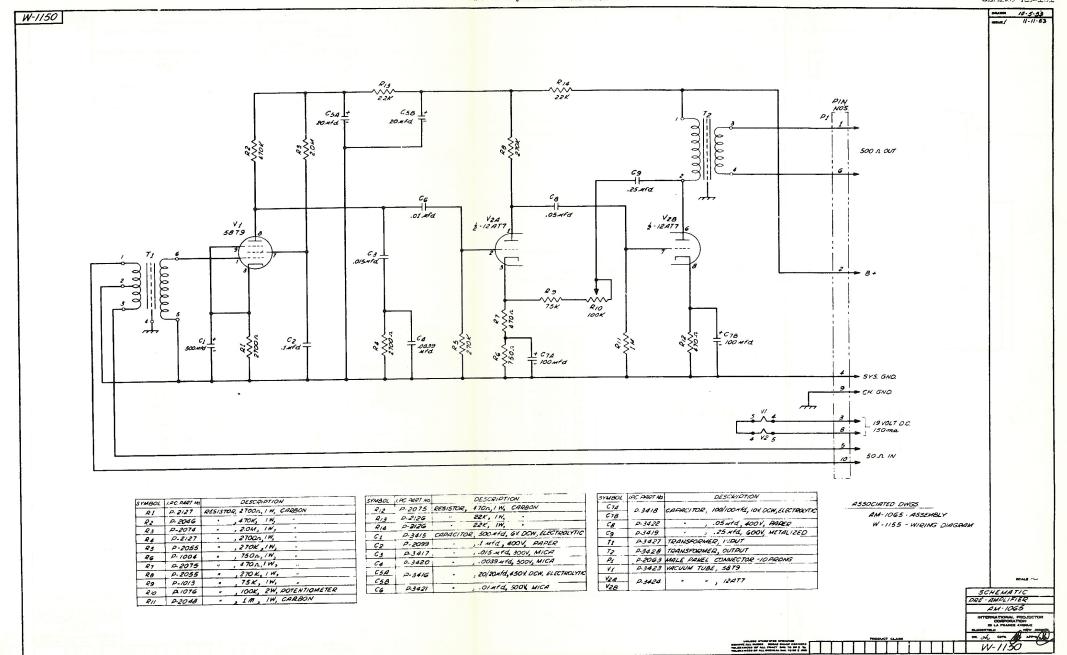


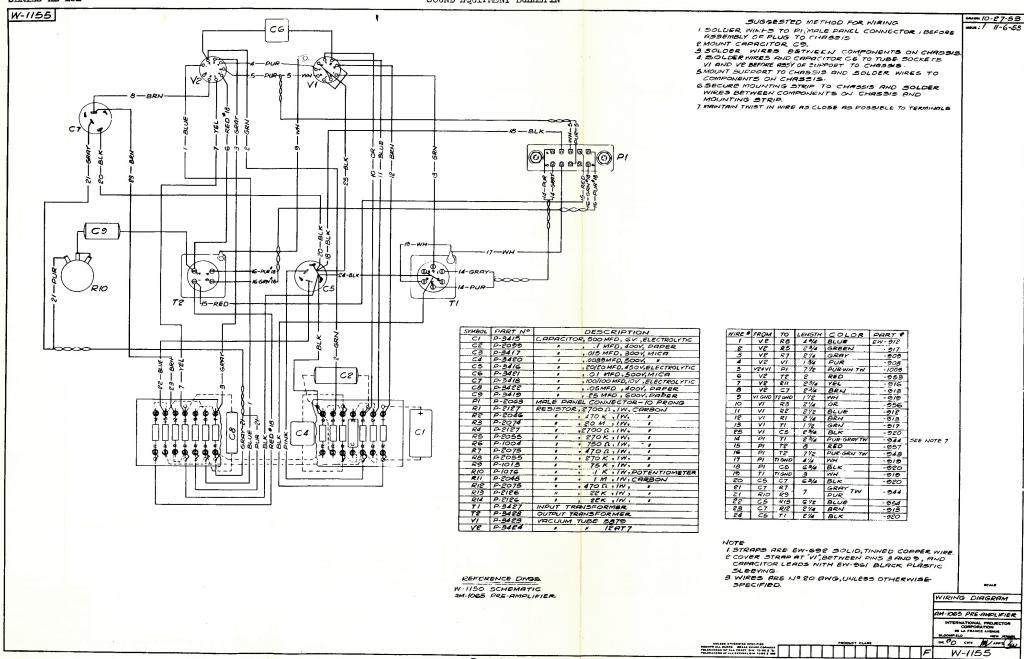
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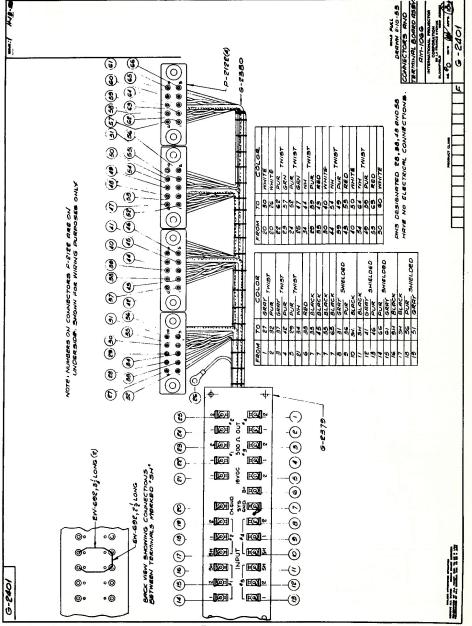
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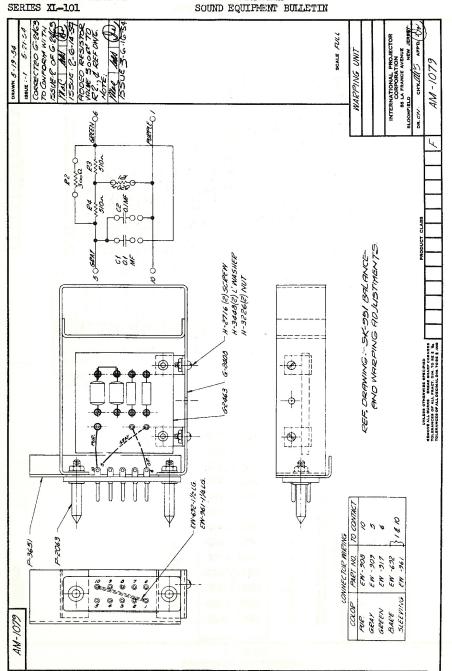
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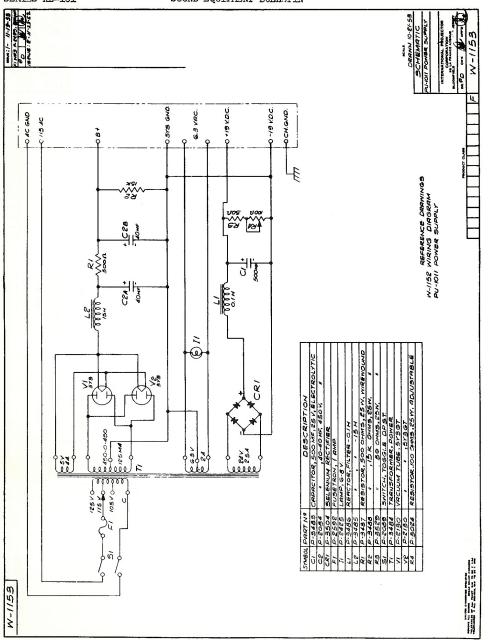
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HIGH FREQUENCY WARPING	595. C-43,5, C-6,46, 5789 Ref RefleckE CCKREE REGESCE COKREE REGESCE REGESCE COKREE REGESCE REGE	FIG. 2 FIG. 6 FIG. 7 FIG. 7
72/13 72/13	130 130	Pro-2-1
ANAMUSON CE ASYNA & TENET	575. 641W-0b E-18.00 CM COMMOS CM COMMOS CM	
SYSTEM BALANC	575. 6411/-06 -2 -4 -6 -8 -8 -10 -12 -12 -12 -12 -12 -12 -12	
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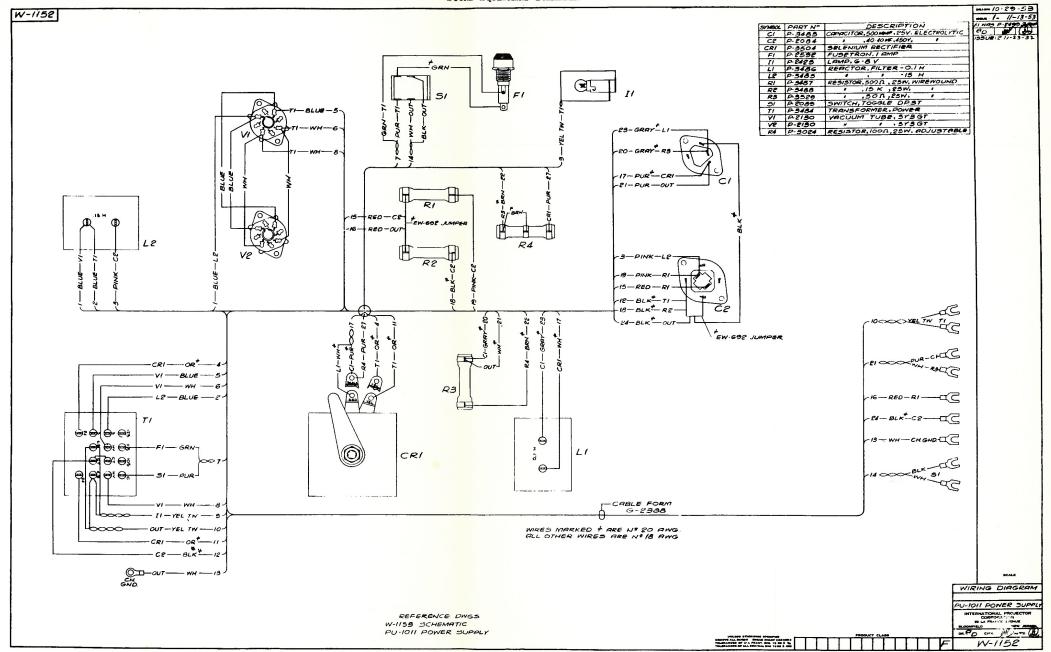
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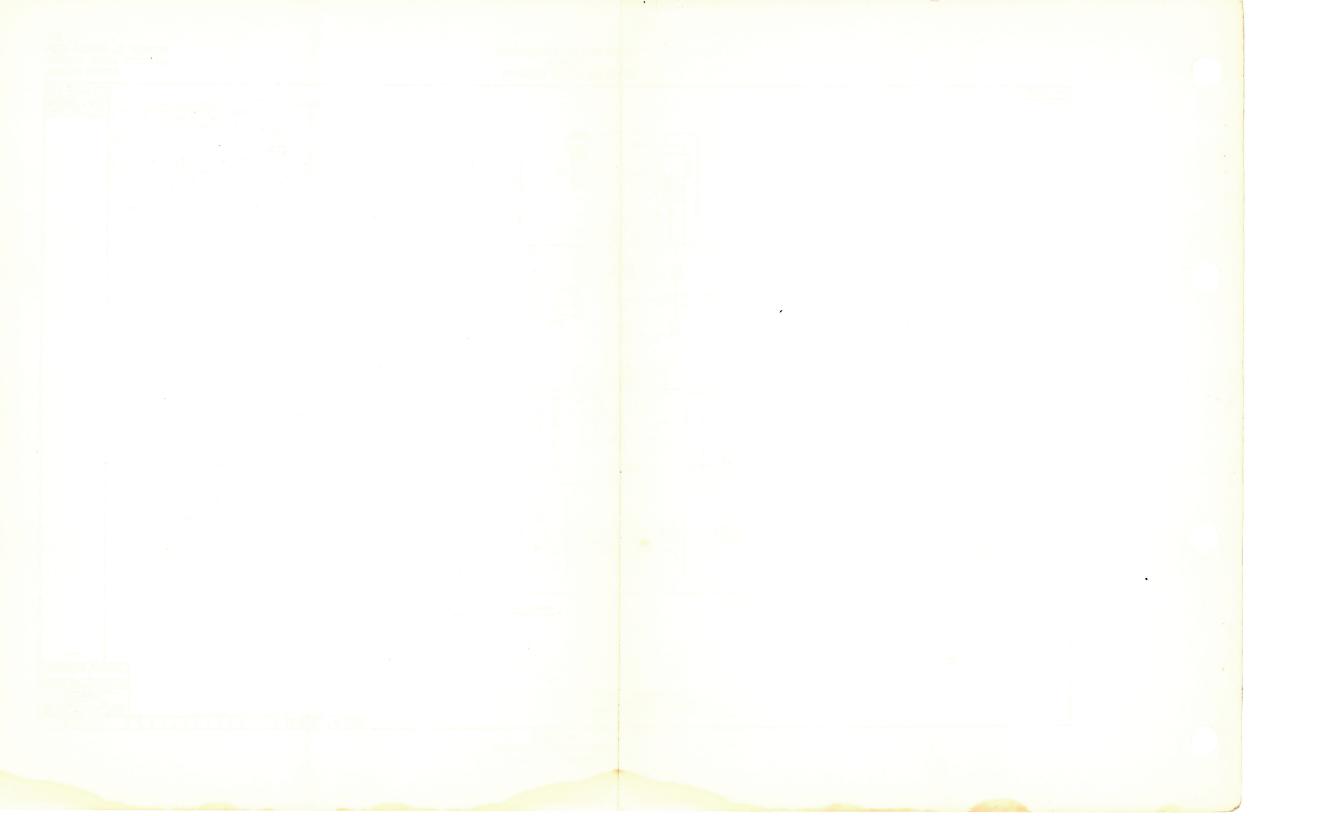
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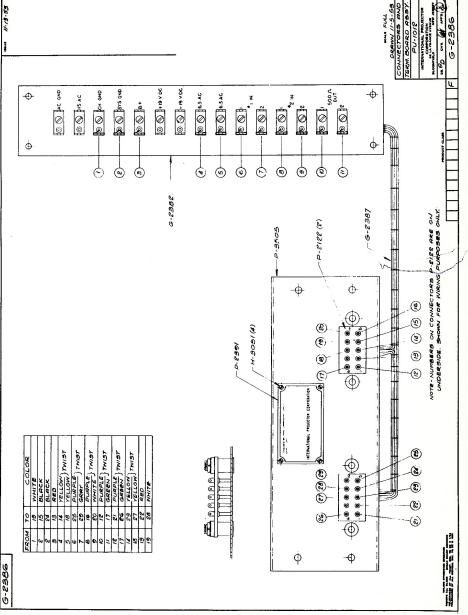
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40.385 SIMPLEX XL SINGLE FILM MAGNETIC SOUND SYSTEM SERIES XL500

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DESCRIPTION	MAGNETIC SOUNDHEAD (MIXER TYPE) FOUR CHANNEL CHANGEOVER CAB. WARPING UNIT	POWER AMPLIFIER	PRE-AMPLIFIER SYSTEM CABINET (4 PLACE) MONITOR AMP. & CONTROL PANEL	SYSTEM CANIDAL KIT	PRE-AMPLIFIER " CABINET	SYSTEM CONTROL CABINET	PRE-AMPLIFIER POWER SUPPLY POWER SUPPLY CABINET	= =	STAGE SPEAKER EQUIPMENT	=		= :	SPEAKER NETWORK ASSEMBLY	SYSTEM SELECTOR BOX	MONITOR STEARER POWER SUPPLY DIMMY LOAD	SPARE TUBE KIT	= = =		FOR FOUR CHANNEL INSTALLATION ADD:	XL500 4th CHANNEL KIT	AUDIŢORIUM SPEAKER		POWER AMPLIFIER EQUIPMENT IS DESIRED, ADD AIDITORIIM AMP. KIT	AM-1071
COMPONENT	SH-1025 SH-1026 AM-211 AM-1079	AM-1026 AM-1027	AM-1028 AM-1031 AM-1054	AM-1055	AM-1065	AM-1089	PU-1011 PU-1012	PU-1014	10-143	10-145	LÚ-146	10-148	UU-160	AM-207	PIP-1013	AM-1063	AM-1067	7000	NNF! INSTA	*AM-1091	LU-150	10-151	FOURTH CHANNEL	AM-1071
	REPRODUCER EQUIPMENT		AMPI LETER	FOLLIPAGNT	EQUIT MEN				T	- DOUD -	SPEAKER	EQU! PMENT		ACCESSORY	EQUITMEN!	EMERGENCY	TUBE KITS		FOR FOUR CHA				IF NEW FOURT	

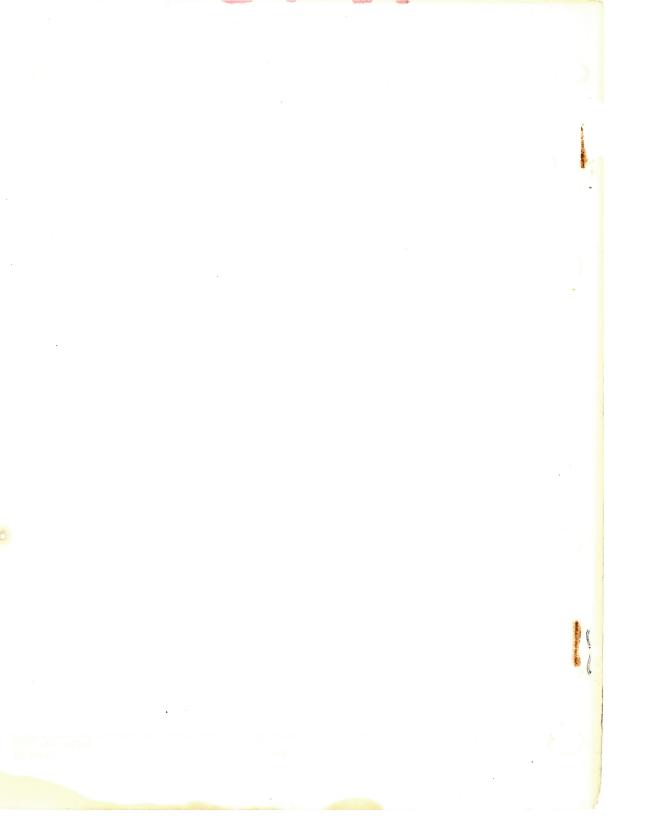
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SIMPLEX XL MAGNETIC STEREOPHONIC/OPTICAL SOUND KITS

AM-1070 AMPLIFIER KIT

1 - AM-1026 1 - AM-1034 1 - AM-1037 1 - P-2076	Power Amplifier System Cabinet (Single Place) Cabinet Kit Resistor
	AM-1071 AMPLIFIER KIT
1 - AM-1027 1 - AM-1034 1 - AM-1037 1 - P-2076	Power Amplifier System Cabinet (Single Place) Gabinet Kit Resistor
	AM-1091 XL500 4TH CHANNEL KIT
1 - AM-1064 1 - AM-1065 1 - P-3257	Control Unit Pre-Amplifier Transformer
	AM-1092 XL500 OPTICAL CONVERSION KIT
1 - AM-1034 1 - AM-1050 1 - AM-1081 1 - G-2474	System Cabinet (Single Place) Cabinet Kit Monitor Control Panel Network Box
AM-1093	XL500 NEW THEATRE EQUIPMENT KIT
1 - AM-1034 2 - SH-1007	System Cabinet (Single Place) Sound Head Assembly (60 Cycle)
or 2 - SH-1008 2 - SH-1009	n n (50 Cycle) Motor Assembly (60 Cycle)
or 2 - SH-1010 1 - SH-1011 1 - PU-1009 or	n n (50 Cycle) Sound head Accessory Kit Power Unit (60 Cycle)
1 - PU-1010	" (50 Cycle)
1 - AM-1050	Cabinet Kit



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STEREOPHONIC SOUND SYSTEMS
SEPIES XL200

SECTION I

PRE-INSTALLATION RECOMMENDATIONS

A. GENERAL

- 1. The customer should become thoroughly familiar with the conduit layout and wiring diagram included at the end of this section. The appropriate Stage Speaker Equipment layout and wiring diagram should be selected from the several available combinations of high and low frequency speakers included in this section. These illustrations not only list the dimensions and weight of the various components, but show the size of the interconnecting conduit and the size and type of wire. They are a valuable aid in planning for the efficient installation of the system.
- 2. He is urged to conform to these recommendations before arrangements are made for the installation of the Sound System.
- 3. He should contract for the necessary labor and material required for the complete installation of the entire Sound System far enough in advance of the arrival of the Installation Inspector so that there will be no delays in completing the work.
- 4. These recommendations are based on the regulations of the National Board of Fire Underwriters and it is the duty of the Customer to insist that all work performed by the electrical contractor shall be in accordance with these regulations.
- 5. Sometimes special conditions may necessitate deviation from these instructions. In such cases, it is recommended that the nearest Branch Office of National Theatre Supply be advised before any work progresses.
- 6. Close adherence to all national and local codes and regulations and complete cooperation with the Installation Inspector will result in the most satisfactory installation at a minimum of expense and time.

B. SPACE REQUIREMENTS

- 1. Projection Room.
 - a. The Magnetic Soundhead, which is mounted above the projector mechanism, raises the upper magazine 4-1/2 inches. There must be sufficient head room for this increase in height.
 - b. The System Cabinet requires a wall mounting space 44-1/4" high, 21" wide and 14" deep. There should be at least 6" clearance on all sides and not less than two feet in front for inspection and servicing.

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The bottom of the cabinet should not be less than 6" from the floor.

- c. The Pre-Amplifier Cabinet, which provides for the mounting of four pre-amplifiers, requires a space 13-3/8" high, 12-3/4" wide and 7-1/4" deep. Wherever possible, it should be mounted on the front wall between machines. In some instances, it may be necessary to build offset mounting brackets that will provide clearance for obstructions on the front wall. It should not be less than three feet from the projector drive motors, the projector changeover or the Pre-Amplifier Power Supply Cabinet to prevent the possibility of hum pickup. The clearance on all sides should not be less than 3" and not less than two feet in front for servicing and inspection.
- d. The Four-Channel Changeover Cabinet, requiring a wall mounting space of 6-1/2" high, 6" wide and 5-3/4" deep, should be mounted on the front wall in a convenient operating position at each projector.
- e. The Balance and Warping Cabinet, requiring a wall mounting space 12" high x 10" wide x 6" deep, should be mounted on the front wall between machines. Since the system volume control is in this cabinet, it should be convenitently located from an operating standpoint.
- f. The System Selector Box, requiring a wall mounting space of 6" high, 8" wide and 4" deep, should also be mounted on the front wall, preferably between the two machines in a two-projector installation. If however, front wall conditions prohibit such a location, it may be mounted adjacent to the system cabinet, referred to in paragraph "b" above.
- g. The Pre-Amplifier Power Supply, requiring a wall mounting space of 16" high, 21" wide and 8-3/4" deep, may be located in any convenient position in the Projection Room, not less than three feet from the Pre-Amplifier Cabinet, although the conduit runs required, should be considered in this location.

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2. Auditorium.

- a. Select locations for the Auditorium Speakers on the walls around the seating area (including the balcony, if any) to obtain complete coverage of the seating area. Approximately 60° vertical and horizontal coverage may be assumed for each speaker.
- b. The conduit run from the Projection Room to the Speakers should be planned. A 1/2" conduit is required between speakers and from the most convenient speaker to the Projection Room.

3. Stage.

a. Three identical stage speaker equipments are mounted behind the screen, one located at the center and the other two at two-thirds of the distance from the center to either edge of the screen.

NOTE: Each stage speaker equipment should cover the entire seating area. It may be necessary, therefore, in some instances, to move the left and right equipments and angle them to obtain full coverage.

b. The overall size of one of each of the various stage speaker equipments available supplied is tabulated below, Space should be provided for the three equipments and also not less than 18" behind the Low Frequency Horn for servicing.

	No.	No.	Overal	1 Dimens	ions - I	nches
System	HF Units	LF Units	Height	Width	Depth	Fig.
XL232-38 XL233-39	1	1	67	50	23	2A
XL232-39 XL233-39	1	1	72	48	26	28
XL232-311 XL233-311	1	1	65	77	35	2C
XL232-312 XL233-312 XL236-312	1	2	65	77	35	2 D
XL232-322 XL233-322 XL236-322	2	2	73	77	35	2E
XL236-324	2	4	115	77	35	2F
XL2312-346	4	6	161	77	38	2G

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C. POWER REQUIREMENTS

 A power supply of 105-125 volts AC, 50-60 cycles ±3% is required for this equipment, the maximum power consumption being 500 watts.

NOTE: If the power supply is other than that specified, special equipment is required, unless the Power Company will cooperate to provide a power supply within the above limits.

D. MATERIAL SUPPLIED BY THE CUSTOMER

 The Customer furnishes all electrical conduit and wiring and associated material required for the installation of this system.

NOTE: Before ordering such material, the appropriate drawings should be studied carefully, the location of the equipment determined and the conduit runs planned.

- Conduits are recommended so that wires may be pulled through readily.
- 3. The following list of material isgiven as an indication of the various items required to complete the installation satisfactorily.

NOTE: Since the amount of the material will vary, this list is typical only.

Quantity

As required Approximately 5 feet As required

As required
As required
As required

Conduit, 1/2", 3/4" and 1" rigid
Conduit, 1" flexible
Condulets and outlet boxes,
1/2", 3/4" and 1".
Connectors, 1" flexible conduit
Wire, No. 14 BRC, black and white
Microphone cable, Belden #8422*
Locknuts, bushings, 1/4" toggle
bolts, expansion bolts or through
bolts, shields, straps, etc.for
equipment mounting.

*May be obtained from National Theatre Supply.

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SECTION II

INSTALLATION OF EQUIPMENT

A. GENERAL

The Single Film Stereophonic Sound Systems should be installed in accordance with the instructions below. Figures 1 and 2 show typical arrangements to provide maximum ease of operation and servicing. In some instances, however, close adherence to the layouts shown may be impractical. In such cases, it is recommended that either National Theatre Supply or the Installation Inspector be consulted before any work progresses. In any case, the various system components should not be mounted closer to each other than the minimum dimensions shown.

B. UNPACKING

- 1. Unpack the equipment only as required during installation, to avoid possible damage and the introduction of foreign material that may affect operation.
- Inspect carefully during unpacking and remove any foreign material at once.

C. EQUIPMENT MOUNTING

Fasten all wall mounting equipment, outlet boxes, conduits and condulets to brick or concrete walls with bolts and expansion shields, to tile walls with toggle bolts and to gypsum blocks or transite walls with through bolts.

D. CONDUIT AND WIRING

- 1. Conduit sizes and wire sizes should be as specified on the appropriate associated drawings.
- 2. Conduit runs should be as short as possible.
- 3. Connections should be made in accordance with the associated drawings.

NOTE: The AC power supply wires may, if desired, be fastened under the terminal screws, using the P-2942 Cup Washers supplied with the cabinet kit.

- 4. Splices are to be made only as specified.
- 5. Shielded cable connections in the magnetic soundhead and pre-amplifier cabinet, should be made with the minimum of unshielded conductors exposed and these unshielded conductors twisted as close to the terminals as possible.

CAUTION: Unless this method of connection is followed carefully, noise and hum may be introduced into the system.

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E. AMPLIFIER EQUIPMENT

- Mount the system cabinet in the location selected so that
 it is convenient for inspection and servicing and the controls are readily accessible and visible from the operating
 position at the projectors.
 - NOTE: The speaker switch kit is installed first, the cabinet kit second, followed by the control panel and amplifiers.
- 2. Install the speaker switch kit in the bottom section of the cabinet as follows:
 - a. Fasten the mounting plate to the upper four studs on the rear of the cabinet with the cable form at the left, using the screws supplied.
 - b. Fasten the terminal strip to the lower four studs on the rear of the cabinet, using the screws supplied.
 - c. Make all connections to the terminal strip per the system wiring diagram.
 - d. Connect to and strap the transformer primary, in accordance with the following table, to match the output impedance of the amplifier driving the Auditorium Speakers.

	Primary			Secon	dary	
Impedance Ohms	Connect	Strap	Impedance Ohms	Connect to	Strap	Power in 70 Volt Line-Watts
16 12 8 4	7 and 12 7 and 11 8 and 11 7 and 12 8 and 11	9 to 10 9 to 10 9 to 10 7 to 10 9 to 12 8 to 10 9 to 11	625 470 312 156 78	1 and 6 1 and 5 2 and 5 1 and 6 2 and 5	3 to 4 3 to 4 3 to 4 1 to 4 3 to 6 2 to 4 3 to 5	8 11 16 32 64

e. Initially, connect to and strap the transformer secondary, per the above table, so that the power available in the 70 volt line to the Auditorium Speakers is the rated power of the Auditorium Speaker Amplifier or for the next higher power if the amplifier rating is in between two powers listed above.

NOTE: For example, if the rated power of the amplifier is 40 watts, strap and connect for 64 watts.

- f. Determine the normal volume level per paragraph L, 4 below and if necessary revise the connections to the transformer to change the power available.
- 3. Install the cabinet kit in the system cabinet as follows:

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NOTE: The cabinet kit includes the terminal strips properly interconnected and the necessary mounting details.

- a. Position the terminal strips, having terminal designations beside the terminals, on the vertical mounting rails, so that the bottom of each is even with the top of the cable clamp.
- b. Secure each terminal strip with four H-2724 Screws, P-1146 Lockwashers and two P-2314 Clamping Plates.
- c. Make all external connections to the terminal strips per the system wiring diagram.
- 4. Install each unit in the system cabinet as follows, starting at the bottom.
 - a. With the cabinet cover off, pull out both chassis slides, depress each locking lever so that it clears the stop screw and release, thereby preventing the slides from returning into the cabinet.
 - b. Guide the chassis between the slides and position with the rear chassis support screws in the slots in each slide.

NOTE: The rear chassis support screws depress the locking lever so that they clear the stop pins and the chassis may be pushed into the cabinet.

- c. Push the chassis and slides in so that the front of the chassis rests on the crossbar of the cabinet, but the pivot mounting holes are still accessible.
- d. Line up the pivot screw hole in the slide and chassis, insert a spacing washer between the chassis and slide and line up with the hole.
- e. Insert the pivot screw and fasten with the nut..
 - NOTE: The washer must be positioned so that it is free to turn after the nut is tightened.
- f. Insert the cable form in the P-1066 Cable Clamp, (position to clamp the cable form at the lacing) and mount the cable clamp with an H-2723 Screw.
 - NOTE: Be sure that there is no twist in the cable form that may tend to cause interference with the chassis.
- g. Connect the cable form wires from each chassis to its associated terminal strip per the system wiring diagram.

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F. AM-211 FOUR-CHANNEL CHANGEOVER CABINET

- 1. Mount one cabinet on the front wall of the Projection Room adjacent to each Projection Port and in such a location that the Projectionist can make the sound changeover at the operating position at each Projector.
- 2. The cabinets should be so located that the connecting conduits may be run between them without interference from other equipment that may be mounted on the front walll.
- 3. Make connections to the terminal strip per the system wiring diagram and form the wires so that they will not contact the changeover switch when the door is closed.

G. AM-212 BALANCE AND WARPING CABINET

- Mount the cabinet on the front wall so that the system volume control and emergency switch contained therein, are readily accessible.
- Locate so that the connecting conduits may be run to it without interference from other equipment that may be mounted on the front wall.
- Make connections to the terminal strip per the system wiring diagram.
- 4. During the tuning-up procedure described in the Operating Instructions, Section III, paragraph K, adjust the high frequency response and system gain as required.

H. AM-207 SYSTEM SELECTOR BOX

- 1. Wherever possible, mount on the front wall in a convenient location between machines, bearing in mind that this cabinet is used to select the type of reproduction: optical or single film magnetic sound.
- 2. This unit selects either optical or single film stereo-phonic. During stereophonic operation, the regular sound system power amplifier usually drives the auditorium speakers. For the special condition, involving the use of a separate power amplifier to drive these speakers, refer to paragraph 8 below. The connections and strapping required for use with various types of sound systems are described below.
- 3. Simplex XL Sound Systems and other systems having these characteristics:

500 ohm line between the Pre-Amplifier output and the Power Amplifier input:- one side grounded.

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Power Amplifier with a nominal input level of -20 db/6 mw.

No DC voltage on the line between the Pre-Amplifier and the Power Amplifier.

- a. Make external connections per the appropriate system wiring diagram. No internal strapping changes required.
- 4. Simplex Four Star Sound Systems and other Systems having these characteristics:-

High impedance line (10,000 to 20,000 ohms) between the Pre-Amplifier output and the Power Amplifier input:- one side grounded.

Power Amplifier with a nominal input level of -20 db/6 mw.

DC voltage on the line between the Pre-Amplifier and the Power Amplifier.

- a. Remove the yellow wire between terminals "A" and "E".
- b. Strap terminal "A" to terminal "C" and terminal "D" to terminal "E".
- c. Connect the regular Pre-Amplifier output to terminals "REG IN 1" and "F" (instead of "REG IN 1" and "REG IN 2" as shown on the system wiring diagram).
- d. Make all other connections per the appropriate system wiring diagram.

CAUTION: Connect the ground side of all circuits to terminal "1" of each pair of terminals.

5. Systems having these characteristics.

High impedance line (10,000 to 20,000 ohms) between the Pre-Amplifier output and the Power Amplifier input:- one side grounded.

Power Amplifier with a nominal input level of -20 db/6 mw.

No DC voltage on the line between the Pre-Amplifier and the Power Amplifier.

- a. Remove the yellow wire between terminals "A" and "E".
- b. Strap terminal "A" to terminal "C" and terminal "D" to terminal "E".
- c. Make all external connections per the appropriate system wiring diagram.

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		CAUTION: Connect	the around	side of all	circuits to	
6.		termina tems having a powe	1 "1" of eac	ch pair of te	rminals.	
	Leve	el of less than -2	O db/6mw.			6
		Remove the yellow Determine the att				
		setting of the vo approximately in paragraph L), sel low and connect.	lume control mid-position	in this cal (refer to S	inet will be ection II,	
		Attenuation db	R1 & R3 Ohms	R2 Ohms		
		-10 -20 -30 -40	1,000 620 510 510	750 2,400 7,500 24,000		
		Connect R1 to ter R2 to ter R3 to ter	minals "A" a minals "A" a minals "B" a	and "E"		
		Make all external system wiring dia		per the app	ropriate	
		CAUTION: Connect termina	the ground 1 "1" of eac	side of all th pair of te	circuits to rminals.	
7.	Syst grou	tems having a Powe unded input.	r Amplifier	with a Balan	ced or Un-	
	NOTE	E: A 500/500 ohm m E-372-Q or equi quired.	atching tran valent, furn	isformer (Pee ished by cus	rless Type tomer)is re-	
		Mount this matchi jacent to the Sys ing connections i	tem Selector	Box and mak	e the follow-	
	b.	Remove the yellow	wire betwee	n terminals	"A" and "E".	
	c.	Remove the strap "REG IN 1".	between term	ninals "#4 IN	1" and	٠ -
	d.	Strap terminal "R	EG IN 1" to	terminal "OU	T 1".	
		Connect one windi former to termina winding to termin	1s "#4 IN1"	and "A" and	tching trans- the other	
	f.	Make all other ex strip per the app	ternal conne ropriate sys	ctions to th tem wiring d	e terminal iagram.	
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- 8. Additional Amplifier to Drive the Auditorium Speakers.
 - a. The Auditorium Kit (AM-1070 for large theatres, AM-1071 for small theatres or the AM-1073 for medium theatres) provides a separate amplifier to drive the Auditorium Speakers when it is difficult or undesirable to use the regular Power Amplifier for both optical sound reproduction and to drive the Auditorium Speakers. The changes are described below.
 - b. Remove the yellow wire between terminals "A" and "E".

NOTE: In some installations it may be necessary to remove the strap between terminals "#4-IN-1" and "REG-IN-1" to avoid a system loop ground.

- c. Connect a 500 ohm, 1/2 watt resistor between terminals "A" and "B".
- d. Install the terminal strip in the AM-1034 System Cabinet and make external connections to this terminal strip and the System Selector Box per Figure 5. Other connections should be made per the appropriate system wiring diagram.
- e. Install the amplifier in the cabinet per Section II, paragraph E, 4, and connect the amplifier cable form wires to the terminal strip per Figure 5.

I. AM-1066 PER-AMPLIFIER CABINET

- Whenever possible, mount the cabinet on the front wall of the Projection Room between Projectors not less than three feet from the projector motors and picture changeovers, and so that it will be convenient for servicing.
- In some instances, it may be necessary to improvise suitable mounting brackets to clear obstructions.
- Make connections to the terminal strip per the system wiring diagram and per paragraph D, 5 on page 2-1.
- 4. Plug an AM-1065 Pre-Amplifier into each of the four multi-conductor receptacles in each cabinet. Refer to the Operating Instructions, Section III, c for adjustment procedure.

J. SH-1025 MAGNETIC SOUNDHEAD

- 1. Remove the upper magazine from the projector mechanism.
 - NOTE: When the upper magazine is a Simplex XL, remove the pilot light cover plate and unsolder the wire from the toggle switch before removing the magazine.
- 2. Remove the rear cover from the magnetic soundhead by loosening the two knurled captive screws.

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- 3. Mount the soundhead on the top of the projector mechanism with the four socket head screw supplied.
 - NOTE: When the projector mechanism is other than Simplex XL, an adapter will be necessary and should be installed per the instructions packed with it.
- 4. Using a straight edge held against the face of the upper feed sprocket of the projector mechanism and extending into the magnetic soundhead, adjust the soundhead so that the straight edge just touches the sprocket in the magnetic soundhead. Also align the bottom edge of the magnetic soundhead with the top edge of the projector mechanism. Tighten the four mounting screws.
- 5. Fasten the film slot closure plate to the bottom of the soundhead.
- 6. Slide a flywheel on the lower and upper stabilizer shafts. Position so that the pin on the shaft is in alignment with the keyway in the hub of each flywheel and fasten securely with the screws supplied and replace the rear cover.
- 7. Modify each upper magazine per paragraph N below and mount on top of the magnetic soundhead with the screws previously removed.
 - NOTE: If the mechanism is other than Simplex XL, and adapter will be necessary and should be installed per the instructions shipped with it.
- 8. Remove the terminal strip cover, make all connections to the terminal strip per the system wiring diagram and per paragraph D, 5. Replace the cover.
- Refer to the Operating Instructions, Section III, B, 9 for magnetic pickup head adjustments.
- K. PU-1012 PRE-AMPLIFIER POWER SUPPLY CABINET
 - Mount the cabinet in the selected location and make connections to the terminal strip in accordance with the system wiring diagram.
 - 2. Mount the PU-1011 Power Supply on the back of the cabinet using the mounting screws provided and connect the cable form terminals to the terminal strip in accordance with the system wiring diagram.
 - 3. Plug an AM-1064 Control Unit into the left receptacle and a PU-1013 Dummy Load into the right receptacle on the rear of the cabinet.

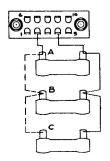
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4. Refer to the Operating Instructions, Section III, F for PU-1011 Power Supply adjustments and to Section III, G for adjustment of the AM-1064 Control Unit.

5. The resistors in the PU-1013 Dummy Load should be strapped in accordance with the figure and table below to maintain a constant load on the PU-1011 Power Supply B+ output.



No. of AM-1065 Pre-Amplifiers	No. of AM-1064 Control Units	Strap
6	None	A to B
4	1	A to B
4	None	A to B, B to C
3	None	A to B, B to C

L. AUDITORIUM SPEAKERS

 Remove the cabinet cover from each cabinet, mount the cabinets in the selected locations, run the connecting conduit and wires.

NOTE: In some instances, it may be necessary to use spacers at the top of the LU-151 Cabinet to tilt it downward to improve distribution.

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- 2. Fasten the speaker unit behind the grille on the cover and the matching transformer in a convenient location on the cover or in the bottom of the cabinet, using the screws supplied.
- 3. Connect the primary windings of all matching transformers in parallel across the line from the Speaker Switch Kit.
- 4. Divide the wattage rating of the power amplifier, driving the speakers, by the number of speakers to obtain the nor-number of watts per speaker.
 - NOTE: Normal Auditorium Speaker level should be obtained with the volume control in the System Selector Box in mid-position. If, however, normal volume control setting is near either end, changes in the strapping of the matching transformer secondary in the Speaker Switch Kit (see paragraph E, 2 above) and of the matching transformer primary in each Auditorium Speaker (see table in paragraph 7, below) should be made so that normal setting is near mid-position. Also, it may be necessary to change the primary strapping of some transformers to reduce the level of individual speakers. The line impedance, referred to in the following paragraph, should then be determined by the parallel resistance method.
- 5. The line impedance from the Speaker Switch Kit will usually be the primary impedance of the Auditorium Speaker transformer, as strapped, divided by the number of transformers, which determines the strapping of the matching transformer in the Speaker Switch Kit.
- 6. For example, if the power amplifier driving the speakers is rated at 40 watts, and there are 10 speakers, the power available for each speaker will be four watts. The primary winding of each matching transformer should then be strapped initially for 1,250 ohms. The matching transformer secondary in the LU-1122 Speaker Switch Kit should be strapped initially for 78 ohms, that is, for the next higher power rating.
- 7. LU-150 Matching Transformer Strapping.
 - a. Secondary Strap terminals 9 and 10 and connect terminals 8 and 11 (8 ohms impedance) to the voice coil terminals of the speaker.
 - b. Primary Strap and connect per the following table.

Primary	Connect	Strap	Power From
Impedance	To		70 Volt Line
10,000 ohms	1 - 6	3 to 4	1/2 Watt
7,500 ohms	1 - 5	3 to 4	2/3 Watt
5,000 ohms	2 - 5	3 to 4	1 Watt
2,500 ohms	1 - 6	1 to 4 & 3 to 6	2 Watts
1,250 ohms	2 - 5	2 to 4 & 3 to 5	4 Watts

- 8. LU-151 Matching Transformer Strapping.
 - a. Secondary Connect terminals \$1 and \$2 (8 ohms impedance) to the voice coil terminals of the speaker.
 - b. Primary Strap and connect per the table in the preceding paragraph 7. b.
- Fasten the cover to each cabinet when all connections have been made.

M. STAGE SPEAKER EQUIPMENT

 Three identical two-way loudspeaker equipments, including networks, are to be located on the stage directly behind the screen.

NOTE: The stage must be level and rigid and support the weight of the speaker equipment.

- 2. One of these equipments is centrally located behind the screen, the other two to the left and right of center, approximately two-thirds of the distance from the center to the edge of the screen.
 - NOTE: The location of the left and right equipments may have to be adjusted in some installations to obtain complete coverage of the seating area and so that drapes, etc. will not interfere.
- Assemble each low frequency horn component per the appropriate layout, fastening them together with the bolts supplied.
 - NOTE: The final position of each low frequency horn assembly, after tuning up is completed (see Operating Instructions, Section III) should be such that the high frequency horn is as close to the screen as is practicable.
- 4. Set a horn sled on top of each low frequency horn assembly (Figures 2A and 2C to 2G inclusive) and mount the high frequency horn. In Figure 2B, fasten the high frequency horn bracket to the top of the low frequency horn. Two mounting holes are drilled in the top of the low frequency horn.

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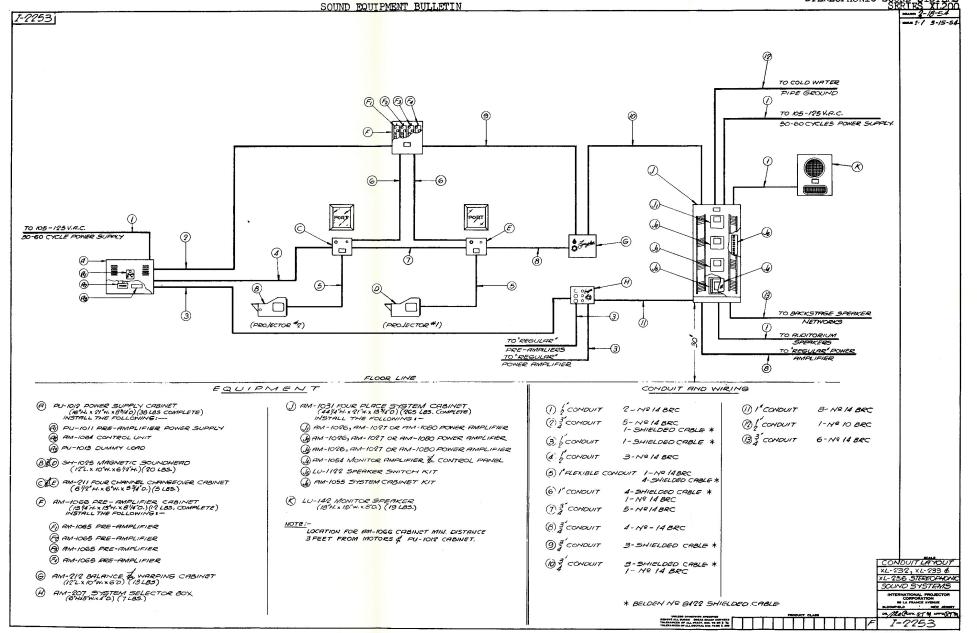
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NOTE: Hole locations are spotted on the horn sled (Figures 2A and 2C to 2G inclusive) for the various types of high frequency horns to aid in properly positioning the brackets and tilting arm, furnished to secure the horn to the sled.

- 5. Fasten the horn throat and high frequency unit(s) to the horn (Figures 2A and 2C to 2G inclusive), making sure that the throat and speaker(s) are in alignment before the stud nuts are tightened. In Figure 2B, the horn throat is part of the horn and the high frequency unit threads into the horn.
- 6. Initially, set the front edge of the leading cell of the high frequency horn 2" in front of the low frequency horn (Figures 2C to 2G inclusive) or 1" in front (Figure 2A) and tilt for proper distribution. In Figure 2B the high frequency horn is fastened to the top of the low frequency horn, using holes provided, and its position is fixed.
- 7. Remove the rear cover of the low frequency horn(s) and mount the low frequency speaker unit(s).
- 8. Mount a network on each of the three sets of low frequency horns in a convenient accessible location.
- 9. Make all connections per the appropriate speaker wiring diagram (Figures 4A to 4G inclusive) and replace the cover on all low frequency horns.
- N. UPPER AND LOWER MAGAZINE MODIFICATIONS Refer to Equipment Bulletin, Paragraph M, Pages 10-12, XL-432 & XL-436 Systems, file 40.385.
- O. XL OR FOUR STAR SOUND MECHANISM MODIFICATION Refer to Equipment Bulletin, Paragraph N, Pages 12-13, XL-432 & XL-436 Systems, file 40.385
- P. XL PROJECTOR MECHANISM MODIFICATION Refer to Equipment Bulletin, Paragraph 0, Pages 13-19, XL-432 & XL-436 Systems, file 40.385.



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FIGURE 1

XL232, XL233, XL236 SERIES

SIMPLEX SINGLE FILM STEREOPHONIC SOUND SYSTEMS

CONDUIT LAYOUT

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STEREOPHONIC SOUND SYSTEMS
SEPIES XL200

LU-1102 HIGH FREQUENCY UNIT (1)

(19" H.18" W. 17" D) (17 LBS, WITH UNIT)

(19" H.18" W. 17" D) (17 LBS, WITH UNIT)

(19" H.10 LOW FREQUENCY HORN AND WINGS
(19" H.50" W.24" D, (67 LBS, WITH UNIT)

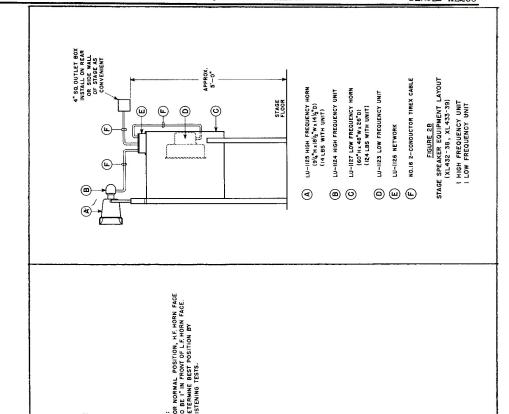
) LU-1098 NETWORK

) NO.16. 2-CONDUCTOR TIREX CABLE

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FIGURE 2A STAGE SPEAKER ECUIPMENT LAYOUT (XL232-38,XL23-38) I HIGH FREQUENCY UNIT I LOW FRECUENCY UNIT

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FIGURES 2A AND 2B

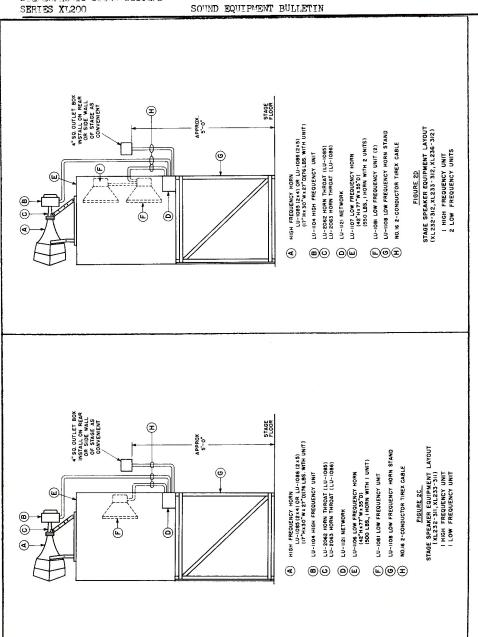
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40.335 SIMPLEX XL SINGLE FILM STEREOPHONIC SOUND SYSTEMS SERIES XL200

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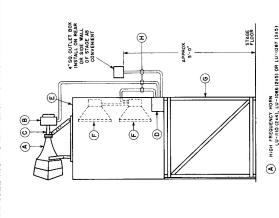
FIGURES 2C AND 2D

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SERIES XL200

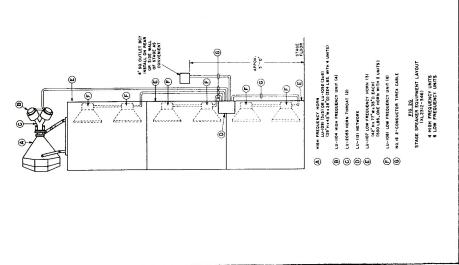
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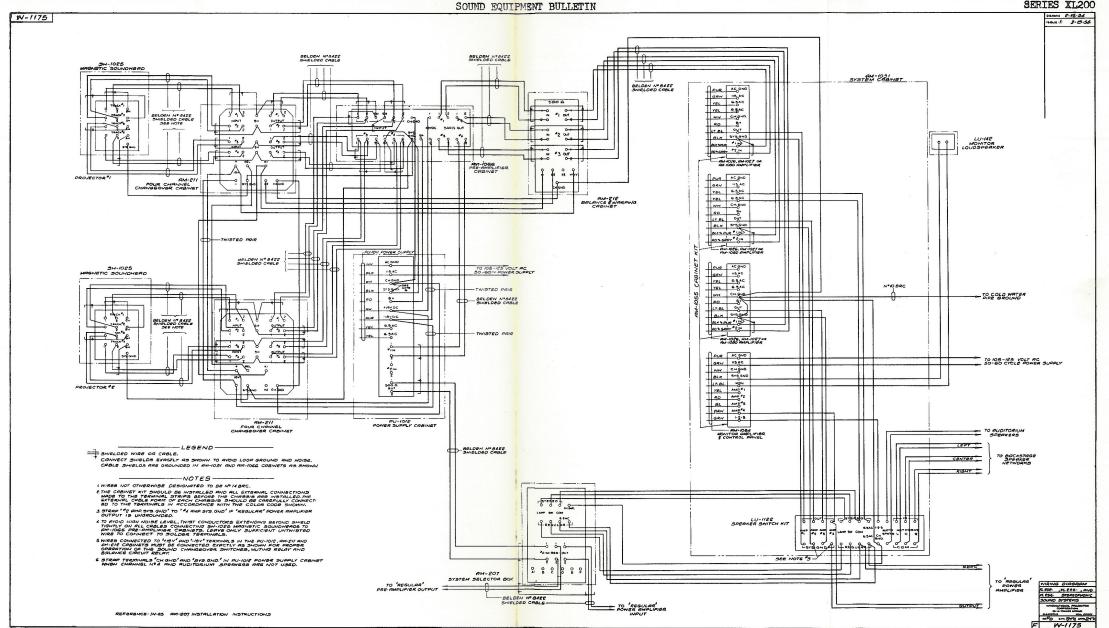
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FIGURES 2E AND 2F



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	FIGURE 2G	
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FIGURE 3

XL232, XL233, XL236 SERIES

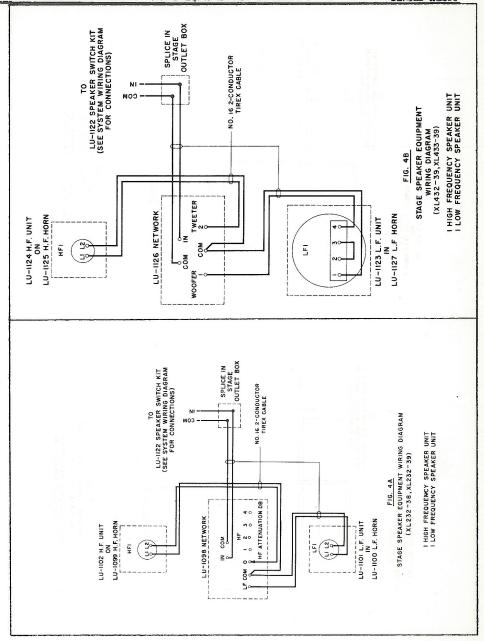
SIMPLEX SINGLE FILM STEREOPHONIC SOUND SYSTEMS

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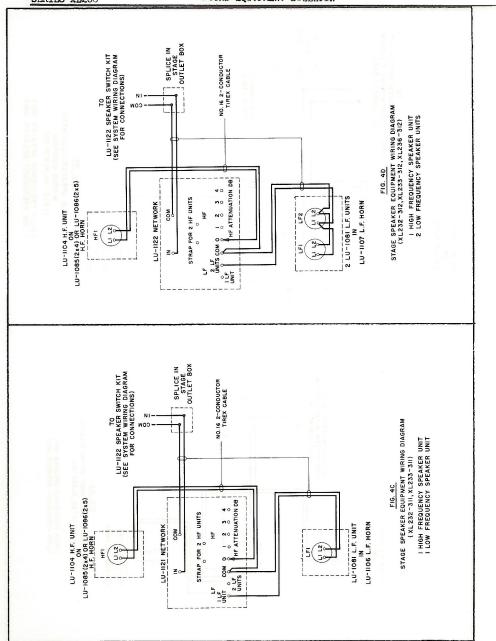
FIGURES 4A AND 4B

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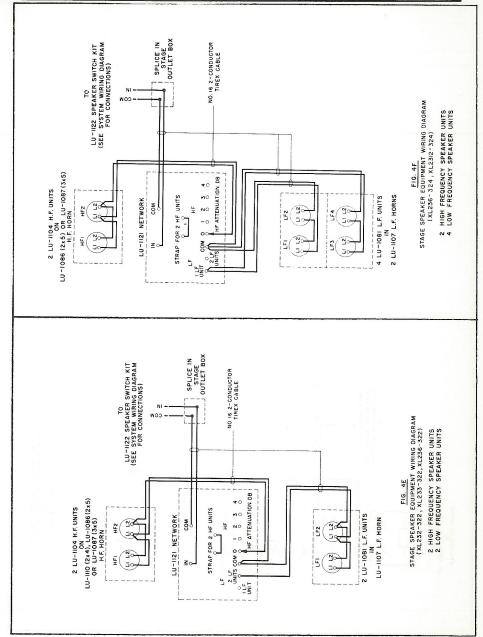


FIGURES 4C AND 4D

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FIGURES 4E AND 4F

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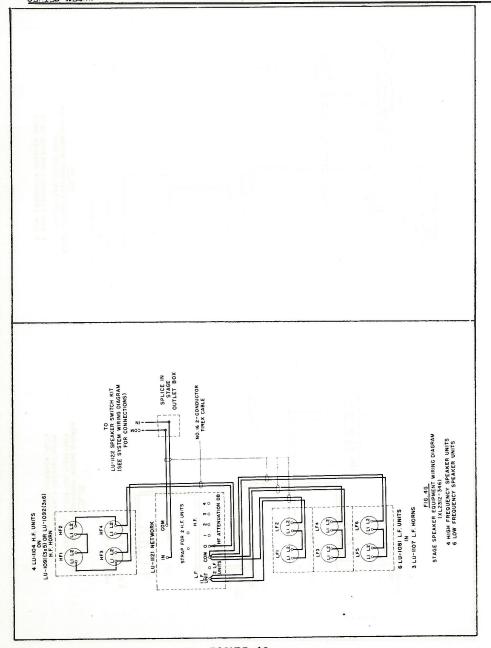
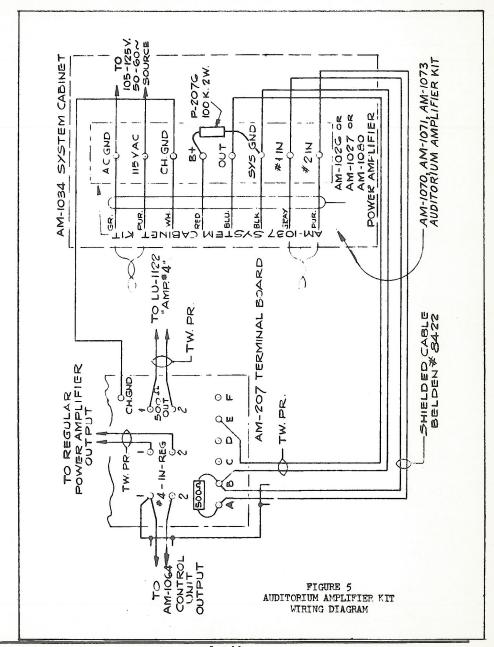


FIGURE 4G

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40.385 XL-432 & XL-436 SINGLE FILM STEREOPHONIC SOUND SYSTEMS

SECTION I

INSTALLATION OF EQUIPMENT

A. GENERAL

The Single Film Stereophonic Sound Systems should be installed in accordance with the instructions below. Figures 1 to 4 inclusive show typical arrangements to provide maximum ease of operation and servicing. In some instances, however, close adherence to the layouts shown may be impractical.

In any case, the various system components should not be mounted closer to each other than the minimum dimensions shown.

B. UNPACKING

- Unpack the equipment only as required during installation, to avoid possible damage and the introduction of foreign material that may affect operation.
- Inspect carefully during unpacking and remove any foreign material at once.

C. EQUIPMENT MOUNTING

1. Fasten all wall mounting equipment, outlet boxes, conduits and condulets to brick or concrete walls with bolts and expansion shields, to tile walls with toggle bolts and to gypsum blocks or transite walls with through bolts.

D. CONDUIT AND WIRING

- Conduit sizes and wire sizes should be as specified on the appropriate associated drawings.
- 2. Conduit runs should be as short as possible.
- Connections should be made in accordance with the associated drawings.
 - NOTE:- The AC power supply wires may, if desired, be fastened under the terminal screws, using the P-2942 Cup Washers supplied with the cabinet kit.
- 4. Splices are to be made only as specified.
- 5. Microphone cable connections in the magnetic soundhead and pre-amplifier cabinet, should be made with the minimum of unshielded conductors exposed and these unshielded conductors twisted as close to the terminals as possible.
 - CAUTION: Unless this method of connection is followed carefully, noise and hum may be introduced into the system.

E. AMPLIFIER EQUIPMENT

- Mount the system cabinet in the location selected so that it is convenient for inspection and servicing and the controls are readily accessible and visible from the operating position at the projectors.
 - NOTE: The speaker switch kit is installed first, the cabinet kit second, followed by the control unit and amplifiers.
- 2. Install the speaker switch kit in the bottom section of the cabinet as follows:
 - a. Fasten the mounting plate to the upper four studs on the rear of the cabinet with the cable form at the left, using the screws supplied.
 - b. Fasten the terminal strip to the lower four studs on the rear of the cabinet, using the screws supplied.
 - c. Make all connections to the terminal strip per the system wiring diagram.
 - d. Strap the Transformer Terminals in accordance with drawing W-1131 in the Operating Instructions, subject to Section II, paragraph K.
- 3. Install the cabinet kit in the system cabinet as follows:-
 - NOTE: The cabinet kit includes the terminal strips properly interconnected and the necessary mounting details.
 - a. Position the terminal strips, having terminal designations beside the terminals, on the vertical mounting rails, so that the bottom of each is even with the top of the cable clamp.
 - b. Secure each terminal strip with four H-2724 Screws, P-1146 Lockwashers and two P-2314 Clamping Plates.
 - c. Make all external connections to the terminal strips per the system wiring diagram.
- Install each unit in the system cabinet as follows, starting at the bottom.
 - a. With the cabinet cover off, pull out both chassis slides, depress each locking lever so that it clears the stop screw and release, thereby preventing the slides from returning into the cabinet.
 - b. Guide the chassis between the slides and position with the rear chassis support screws in the slots in each slide.

- NOTE: The rear chassis support screws depress the locking lever so that they clear the stop pins and the chassis may be pushed into the cabinet.
- Push the chassis and slides in so that the front of the chassis rests on the crossbar of the cabinet, but the pivot mounting holes are still accessible.
- d. Line up the pivot screw hole in the slide and chassis, insert a spacing washer between the chassis and slide and line up with the hole.
- e. Insert the pivot screw and fasten with the nut.
 - NOTE: The washer must be positioned so that it is free to turn after the nut is tightened.
- f. Insert the cable form in the P-1066 Cable Clamp, (position to clamp the cable form at the lacing) and mount the cable clamp with an H-2723 Screw.
 - NOTE: Be sure that there is no twist in the cable form that may tend to cause interference with the chassis.
- Connect the cable form wires from each chassis to its associated terminal strip per the systemwiring diagram.

F. TRIPLE CHANGEOVER CABINET

- 1. Mount one cabinet on the front wall of the Projection Room adjacent to each Projection Port and in such a location that the Projectionist can make the sound changeover at the operating position at each Projector.
- 2. The cabinets should be so located that the connecting conduit may be run between them without interference from other equipment that may be mounted on the front wall.
- 3. Make connections to the terminal strip per the system wiring diagram.

G. SYSTEM SELECTOR BOX

- 1. Wherever possible, mount on the front wall in a convenient location between machines, bearing in mind that this cabinet is used to select the type of reproduction: - optical, single film magnetic sound or dual film magnetic sound.
- 2. This unit selects any one of three types of sound reproduction: - optical, double film stereophonic or single film stereophonic. For either type of stereophonic operation, the regular sound system power amplifier usually drives the auditorium speakers. For the special condition, involving the use of a separate power amplifier to drive these speakers, refer to paragraph 8 below. The connections and

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strapping required for use with various types of sound systems are described below.

3. Simplex XL Sound Systems and other systems having these characteristics:

500 ohm line between the Pre-Amplifier output and the Power Amplifier input:- one side grounded.

Power Amplifier with a nominal input level of 0 db/6 mw.

No DC voltage on the line between the Pre-Amplifier and the Power Amplifier.

- a. Make external connections per the appropriate system wiring diagram. No internal strapping changes required.
- 4. Simplex Four Star Sound Systems and other Systems having these characteristics:-

High impedance line (10,000 to 20,000 ohms) between the Pre-Amplifier output and the Power Amplifier input:- one side grounded.

Power Amplifier with a nominal input level of O db/6 mw.

DC voltage on the line between the Pre-Amplifier and the Power Amplifier $_{\circ}$

- a. Remove the yellow wire between terminals "A" and "E".
- b. Strap terminal "A" to terminal "C" and terminal "D" to terminal "E".
- c. Connect the regular Pre-Amplifier output to terminals "REG IN 1" and "F" (instead of "REG IN 1" and "REG IN 2" as shown on the system wiring diagram).
- d. Make all other connections per the appropriate system wiring diagram.

CAUTION:- Connect the ground side of all circuits to terminal "1" of each pair of terminals.

5. Systems having these Characteristics.

High impedance line (10,000 to 20,000 ohms) between the Pre-Amplifier output and the Power Amplifier input:- one side grounded.

Power Amplifier with a nominal input level of 0 db/6 mw.

No DC voltage on the line between the Pre-Amplifier and the Power Amplifier.

- Remove the yellow wire between terminals "A" and "E".
- b. Strap terminal "A" to terminal "C" and terminal "D" to terminal "E".
- c. Make all external connections per the appropriate system wiring diagram.

CAUTION: - Connect the ground side of all circuits to terminal "1" of each pair of terminals.

- 6. Systems having a power amplifier with a Nominal Input Level of -20db or less.
 - a. Remove the yellow wire between terminals "A" and
 - b. Determine the attenuation required so that normal setting of the volume control in this cabinet will be approximately in mid-position (refer to Section II, paragraph K), select the resistors from the table below and connect.

Attenuation <u>db</u>	R1 & R3 Ohms	R2 Ohms
-10	1,000	75
-20	620	2,400
-30	510	7,500
-40	510	24,000

Connect R1 to terminals "A" and "B" R2 to terminals "A" and "E" R3 to terminals "B" and "E"

c. Make all external connections per the appropriate system wiring diagram.

CAUTION: - Connect the ground side of all circuits to terminal "1" of each pair of terminals.

7. Systems having a Power Amplifier with a Balanced or Ungrounded input.

NOTE:- This connection will result in an insertion loss of approximately 14 db.

- a. Remove the yellow wire between terminals "A" and "E".
- b. Remove the strap between terminals "#4 IN 1" and "REG IN 1".
- c. Strap terminal "A" to terminal "D" and terminal "C" to terminal "E".
- d. Connect a 500 ohm, 1/2 watt resistor between terminals "A" and "B".

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- e. At T1, remove the strap between terminals #5 and #6 and transfer the purple wire from terminal #5 to terminal #6.
- f. Run a wire from T1, terminal #6, to terminal"#4 IN 1".
- g. Make all external connections to the terminal strip per the appropriate system wiring diagram.
- 8. Additional Amplifier to Drive the Auditorium Speakers.
 - a. The AM-1070 Auditorium Amplifier Kit is used to provide separate amplifier to drive the Auditorium Speaker when it is difficult or undesirable to use the regular Power Amplifier for both optical sound reproduction and to drive the Auditorium Speakers. The changes are described below.
 - b. Remove the yellow wire between terminals "A" and "E".
 - c. Connect a 500 ohm, 1/2 watt resistor between terminals "A" and "B".
 - d. Install the terminal strip in the AM-1034 System Cabinet and make external connections to this terminal strip and the System Selector Box per Figure 5. Other connections should be made per the appropriate system wiring idagram.
 - e. Install the amplifier in the cabinet per paragraph E, 4, and connect the amplifier cable form wires to the terminal strip per Figure 5.

H. PRE-AMPLIFIER CABINET

- Wherever possible, mount one cabinet on the front wall of the Projection Room adjacent to each Projector not less than three feet from the projector motors and picture changeovers, and so that it will be convenient for servicing.
- 2. In some finstances, it may be necessary to improvise suitable mounting brackets to clear obstructions.
- Make connections to the terminal strip per the system wiring diagram.
- 4. Plug a pre-amplifier into each of the four multi-conductor receptacles in each cabinet.

I. MAGNETIC SOUNDHEAD

- 1. Remove the upper magazine from the projector mechanism.
 - NOTE: When the upper magazine is a Simplex XL, remove the pilot light cover plate and unsolder the wire from the toggle switch before removing the magazine.

- 2. Fasten the film slot closure plate to the bottom of the soundhead.
- 3. Remove the rear cover from the magnetic soundhead by loosening the two knurled captive screws.
- 4. Mount the soundhead on the top of the projector mechanism with the four socket head screws supplied.
 - NOTE: When the projector mechanism is other than Simplex XL, an adapter will be necessary and should be installed per the instructions packed with it.
- 5. Using a straight edge held against the face of the upper feed sprocket of the projector mechanism and extending into the magnetic soundhead, adjust the soundhead so that the straight edge just touches the sprocket in the magnetic soundhead. Also align the bottom edge of the magnetic soundhead with the top edge of the projector mechanism. Tighten the four mounting Screws.
- 6. Slide a flywheel on the lower and upper stabilizer shafts. Position so that the pin on the shaft is in alignment with the keyway in the hub of each flywheel and fasten securely with the screws supplied and replace the rear cover.
- 7. Modify each upper magazine per paragraph M below and mount on top of the magnetic soundhead with the screws previously removed.
 - NOTE: If the upper magazine is a Simplex XL, thread the wire previously removed through the soundhead, resolder to the toggle switch and replace the cover plate. If the magazine is other than Simplex XL, an adapter will be necessary and should be installed per the instructions shipped with it.
- 8. Remove the terminal strip cover, make all connections to the terminal strip per the system wiring diagram and replace the cover.

J. PRE-AMPLIFIER POWER SUPPLY

- 1. Mount the cabinet in the selected location and make connections to the terminal strip in accordance with the system wiring diagram.
- 2. Mount the power supply chassis on the back of the cabinet using the mounting screws provided and connect the cable form terminals to the terminal strip in accordance with the system wiring diagram.
- 3. Plug the two control units into the receptacles on the rear of the cabinet.

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K. AUDITORIUM SPEAKERS

- 1. Remove the cabinet cover from each cabinet, mount the cabinets in the selected locations, run the connecting conduit and wires.
 - NOTE: In some instances, it may be necessary to use spacers at the top of the LU-151 Cabinet to tilt it downward to improve distribution.
- 2. Fasten the speaker unit behind the grille on the cover and the matching transformer in a convenient location on the cover or in the bottom of the cabinet, using the screws supplied.
- 3. The primary windings of all matching transformers are connected in parallel across the line from the Speaker Switch Kit.
- 4. The number of watts per speaker will normally be the wattage rating of the power amplifier driving the speakers divided by the number of speakers.
 - NOTE: Normal level should be obtained with the volume control in the System Selector Box in mid-position. If, however, normal volume control setting is near either end, changes in the strapping of the matching transformer primary (see table in paragraph 7b below) should be made so that normal setting is near mid-position. Also, it may be necessary to change the primary strapping of some transformers to reduce the level of individual speakers. The line impedance, referred to in the following paragraph, should then be determined by the parallel resistance method.
- 5. The line impedance from the Speaker Switch Kit will usually be the primary impedance of the transformer, as strapped, divided by the number of transformers, which determines the strapping of T1 (P-3257 Transformer) in the Speaker Switch Kit (refer to drawing W-1131 in the Operating Instructions).
- 6. For example, if the power amplifier driving the speakers is rated at 40 watts, and there are 10 speakers, the power available for each speaker will be four watts. The primary winding of each matching transformer should then be straped for 1,250 ohms. The P-3257 Transformer secondary should be strapped for 78 ohms, that is, for the next higher power rating.
- 7. LU-150 Matching Transformer Strapping.
 - a. Secondary Strap terminals 9 and 10 and connect terminals 8 and 11 (8 ohms impedance) to the voice coil terminals of the speaker.
 - b. Primary Strap and connect per the following table.

Primary	Connect	Strap	Power From
Impedance	To		70 Volt Line
10,000 Ohms	1 - 6	3 to 4	1/2 Watt
7,500 Ohms	1 - 5	3 to 4	2/3 Watt
5,000 Ohms	2 - 5	3 to 4	1 Watt
2,500 Ohms	1 - 6	1 to 4 & 3 to 6	2 Watts
1,250 Ohms	2 - 5	2 to 4 & 3 to 5	4 Watts

- 8. LU-151 Matching Transformer Strapping.
 - a. Secondary Connect terminals S1 and S2 (8 ohms impedance) to the voice coil terminals of the speaker.
 - b. Primary Strap and connect per the table in the preceding paragraph 7b.
- 9. Fasten the cover to each cabinet when all connections have been made.

L. STAGE SPEAKER EQUIPMENT

1. Three identical two-way loudspeaker equipments, including networks, are to be located on the stage directly behind the screen.

NOTE: - The stage must be level and rigid and support the weight of the speaker equipment.

- 2. One of these equipments is centrally located behind the screen, the other two to the left and right of center, approximately two-thirds of the distance from the center to the edge of the screen.
 - NOTE: The location of the left and right equipments may have to be adjusted in some installations to obtain complete coverage of the seating area and so that drapes, etc. will not interfere.
- 3. Assemble each low frequency horn component per the appropriate layout, fastening them together with the bolts supplied.
 - NOTE: The final position of each low frequency horn assembly, after tuning up is completed should be such that the high frequency horn is as close to the screen as is practicable.
- 4. Set a horn sled on top of each low frequency horn assembly and mount the high frequency horn.
 - NOTE: Hole locations are spotted on the horn sled for the various types of high frequency horns to aid in properly positioning the brackets and tilting arm, furnished to secure the horn to the sled.

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- 5. Fasten the horn throat and high frequency unit(s) to the horn, making sure that the throat and speaker(s) are in alignment before the stud nuts are tightened.
- 6. Initially, set the front edge of the leading cell of the high frequency horn. 2" in front of the low frequency horn (1" for Figure 2A) and tilt for proper distribution.
- 7. Remove the rear cover of the low frequency horn(s) and mount the low frequency speaker unit(s).
- 8. Mount a network on each of the three sets of low frequency horns in a convenient accessible location.
- Make all connections per the appropriate speaker wiring diagram and replace the cover on all low frequency horns.

M. UPPER AND LOWER MAGAZINE MODIFICATIONS

- Non-magnetic rollers are substituted for certain of the magnetic rollers used. The film used in the Single Film System has four magnetic sound tracks, which may be adversely affected, if these tracks contact magnetic materials.
- 2. Simplex XL 18" Magazines (G-2337 XL Magazine Roller Kit).
 - a. Upper Magazine (refer to the XL Projector Mechanism Parts Catalogue, page 3-0).
 - (1) Remove the P-1886 Roller Holder Right Cover Fastening Screw and the G-1880 Roller Holder Right Cover.
 - (2) Replace two P-1873 Small Rollers with two P-3316 Small Rollers.
 - (3) Reassemble, securing the G-1880 Roller Holder Right Cover with the P-1886 Roller Holder Right Cover Fastening Screw.
 - (4) On installed magazines, cut off enough of the flanges of G-1880 and G-1881 so that the door of the Magnetic Soundhead closes.
 - NOTE: On new magazines, the portion of the flanges, that must be removed is pinned in place and can be pulled away.
 - b. Lower Magazine (refer to the XL Projector Mechanism Parts Catalogue, page 3-2).
 - (1) Remove the two P-1887 Roller Holder Fastening Screws and the Roller Holder Assembly from the magazine.

- (2) Remove the two P-1557 Roller Holder Right Cover Fastening Screws and the G-1883 Roller Holder Right Cover.
- (3) Replace the P-1873 Small Roller and the P-1568 Large Lower Roller with the P-3316 Small Roller and the P-3315 Large Roller respectively.
- (4) Reassemble the Roller Holder, fastening the G-1883 Roller Holder Right Cover with the two P-1557 Roller Holder Right Cover Fastening Screws.
- (5) Mount the Roller Holder Assembly in the magazine with the two P-1887 Roller Holder Fastening Screws removed under (1) above.
- 3. Simplex Regular 18th Magazines (G-2336 Regular Magazine Roller Kit).
 - a. Upper Magazine (refer to the XL Projector Mechanism Parts Catalogue, page 2-7).
 - (1) On the G-2108 Upper Magazine Adapter, remove the two P-2746 Roller Pivot Screws that mount the two P-2747 Small Rollers and remove the rollers.
 - (2) Install two P-3317 Small Rollers and secure them with the P-2746 Roller Pivot Screws previously removed.
 - b. Lower Magazine (refer to the Accessories Parts List, page 8).
 - (1) Remove six S-485-C Roller Pivot Screws that hold the three R-160-C Small Rollers and remove the rollers.
 - (2) Install three P-3317 Small Rollers and secure with the six S-485-C Roller Pivot Screws previously removed.
- 4. Simplex XL 25" Magazines (G-2338 25" Magazine Roller Kit).
 - a. Upper Magazine (refer to the XL Projector Mechanism Parts Catalogue, page 2-7).
 - (1) On the G-2108 Upper Magazine Adapter, remove the two P-2746 Roller Pivot Screws that hold the two P-2747 Small Rollers and remove the rollers.
 - (2) Install two P-3317 Small Rollers using the P-2746 Roller Pivot Screws previously removed.
 - b. Lower Magazine.
 - (1) Remove the nine Support Bracket Fastening Screws

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(P-1921) and separate the Support Bracket from the Magazi ne Case and Cover Assembly.

- (2) Loosen the four Roller Holder Fastening Screws (H-2038 and H-2039).
- (3) Remove the two Roller Holder Right Cover Fastening Screws (P-1557) and the Roller Holder Right Cover (G-1883).
- (4) Replace the small and large Rollers (P-1873 and P-1568) respectively with P-3316 and P-3315 respectively.
- (5) Reassemble, securing the roller holder right cover with the two Roller Holder Right Cover Fastening Screws (P-1557) previously removed.
- (6) Tighten the four roller holder fastening screws to secure the roller holder assembly to the support bracket.
- (7) Mount the magazine case and cover assembly on the support bracket with the nine bracket fastening screws previously removed.
- N. XL OR FOUR STAR SOUND MECHANISM MODIFICATION (refer to the XL Sound Mechanism Parts Catalogue, page 5-1 or the Four Star Sound Mechanism Parts List) (G-2334 Sound Mechanism Kit).
 - The sound and holdback sprockets, which conform to the narrower perforations on the film, are substituted and nylon (non-magnetic) pad rollers replace the magnetic pad rollers currently used.

NOTE: In the following paragraphs, the numbers in parenthesis apply to the Four Star Sound Mechanism.

- 2. Sprocket Replacement.
 - a. Remove the two H-1501 (SN-140) Stripper Fastening Screws from each stripper and each P-2211 (SN-125) Stripper Plate.
 - b. Remove the H-1502 (SN-144) Sound Sprocket Fastening Screw from the sound sprocket and replace the P-2197 (SN-122) Sound Sprocket with the P-3322 Sound Sprocket and secure with the H-1502 (SN-144) Screw previously removed.
 - c. Remove the H-1502 (\$N-144) Holdback Sprocket Fastening screw and the P-2198 (\$N-123) Holdback Sprocket and replace with the G-2331 Holdback Sprocket. Secure with the screw previously removed.
 - d. Mount the P-2211 (SN-125) Stripper Plates previously removed and fasten with the H-1501 (SN-140) Screws.

- 3. Pad Roller Replacement.
 - a. Loosen the three H-2702 (SN-139) Pad Roller Stud Set Screws and remove the three G-1959 (SN-131) Pad Roller Studs and Knobs.
 - b. Slide the pad rollers from each of these studs and substitute the P-3085 Nylon Pad Rollers.
 - NOTE: Any washers between the pad rollers and pad roller arms should be replaced in the same position when installing nylon pad rollers.
 - c. Slide the pad roller stud and knob into the hole in the pad roller arm and secure with the H-2702 (SN-139) Screw previously loosened.
- XL PROJECTOR MECHANISM MODIFICATION (G-2333 XL Projector Modification Kit)
 - 1. Upper and lower sprockets, which conform to the narrower perforations on the film, are substituted. Nylon (non-magnetic) pad rollers replace the magnetic pad rollers currently used. Heat shields, to accommodate the increased picture size, are substituted and a support for 4" diameter projection lens is added.
 - 2. For other than 4" diameter projection lenses, the lens support is not required. Spacers and/or adapters, obtainable from the lens manufacturer, provide for the attachment of the Cinemascope lens to the projection lens.
 - Upper and Lower Sprocket Replacement (refer to the XL Projector Mechanism Parts Catalogue, pages 1-18 and 1-28).
 - a. Remove one of the P-1432 Stripper Fastening Screws on each sprocket assembly, loosen the other and rotate the stripper to clear the sprocket.
 - b. Open the pad rollers.
 - c. Remove P-1652 Sprocket Retaining Screw and slide the sprocket from the shaft.
 - d. Slide the replacing G-2332 Sprocket on the shaft with the key pin and keyway in alignment and secure with the sprocket fastening screw.
 - e. Insert the P-1432 Stripper Fastening Screw and tighten both screws.
 - 4. Upper and Lower Feed Sprocket Pad Roller Replacement (see XL Projector Mechanism Parts Catalogue, pages 1-18 and 1-28).

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- a. Open each of the pad rollers.
- b. Loosen the P-1557 Stud Roller Set Screw (H-3707 in some mechanisms) in each assembly and remove the pad rollers.
- c. Substitute P-3085 Nylon Pad Rollers and reassemble.
 - NOTE: Any P-3066 Pad Roller Spacing Washers between the pad rollers and pad roller arms should remain in the same position when the pad rollers are replaced.
- d. Position the pad roller arm adjusting screw on the sprocket assembly casting so that with two thicknesses of film between the sprocket and pad rollers, both pad rollers just rotate. Be sure that the adjusting screw locknut is then tightened securely.
- 5. Intermittent Sprocket Replacement (refer to XL Projector Mechanism Parts Catalogue, page 1-17).
 - a. Open the film trap door, remove the knurled trap door fastening nut at the top and bottom of the door and the door.
 - b. Loosen the single captive film trap fastening screw and remove the film trap.
 - c. Turn the framing knob clockwise (film side) until the P-1190 Stripper Fastening Screw is accessible. Remove the screw and the P-1593 Stripper.
 - d. Rotate the intermittent so that one of the index lines on the P-1938 Starwheel Shaft Collar is in alignment with the index line on the G-2144 Front Bearing Plate and retain this setting.
 - e. Remove the P-1601 Intermittent Sprocket Fastening Screw and the P-1602 Nut.
 - f. Loosen the two P-1971 Collar Set Screws and remove the P-1938 Starwheel Shaft Collar.
 - g. Remove the two P-1778 Front Bearing Plate Fastening Screws and the G-2144 Front Bearing Plate.
 - h. Remove the intermittent sprocket and substitute the G-2330 Sprocket.
 - NOTE: Make sure that the "Simplex" trademark is direct reading when viewed from the outboard end of the sprocket. This method of assembly is necessary as the contact rings on either side of the sprocket are of different widths. These rings are so dimensioned that a minimum width film will not be less than the overall length of the sprocket, thereby avoiding the wearing of a groove on the inner contact ring.

- i. Position the G-2144 Front Bearing Plate with the P-1778 Front Bearing Plate Fastening Screws finger tight.
- j. Adjust G-2144, as required so that the bearing is precisely centered with respect to the intermittent shaft and tighten the fastening screws.
- k. Fasten the intermittent sprocket to the shaft with the fastening screw and nut.
- 1. Slide the starwheel shaft collar on the shaft with one of its index lines in alignment with the index line on the front bearing plate.
- m. Pull the sprocket forward and at the same time, press the collar inward so that there is just perceptible end play.
- n. Tighten the collar fastening screw securely and check for just perceptible end play.
- 6. Film Trap Heat Shield Replacement (refer to the XL Projector Mechanism Parts Catalogue, page 1-2).
 - a. Remove the P-1703 Heat Shield Fastening Screws and the G-1908 Heat Shield.
 - b. Substitute the G-2329 Heat Shield and secure with the P-1703 Fastening Screws.
 - c. Substitute the G-2323 Aperture Plate for that previously used.
 - d. Reinstall the film trap and align the intermittent sprocket and film guide edge as follows:-
 - (1) Place a straight edge along the guide edge of the film trap and extend to the intermittent sprocket.
 - (2) Loosen the intermittent sprocket fastening screw and slide the sprocket on the shaft as required. until the outboard face of the sprocket is in exact alignment with the straight edge.
 - (3) Tighten the sprocket fastening screw securely.
- 7. Film Trap Door Intermittent Sprocket Tension Shoe Replacement (refer to XL Projector Mechanism Parts Catalogue, page 1-4 and page 2-20 of this manual).
 - a. Remove the P-1676 Tension Shoe Spring Fastening Screw and the tension shoe assembly.
 - b. Replace with the G-2350 Tension Shoe Assembly, making

sure that the curved portion of the shoe is in the same position as shown on Figure 6, and the P-1676 Screw finger tight.

- c. Install the film trap door, close it slowly and adjust the tension shoe assembly until the outboard edge of the shoe and the outboard face of the intermittent sprocket are in exact alignment.
- d. Tighten the P-1676 Screw securely.
- 8. Heat Shield Replacement (refer to XL Projector Mechanism Parts Catalogue, pages 1-14 and 1-28).
 - a. Loosen the G-1909 Spot Sight Box Fastening Screw, remove the P-1758 Spot Sight Box Fastening Nut and the Spot Sight Box (XL Projector Mechanism Parts Catalogue, page 1-28).
 - b. Loosen the two dowser pivot clamp set screws and withdraw the flexible shaft from the hole in the dowser pivot.
 - c. Remove the five P-1557 Rear Cover Fastening Screws and the rear cover.
 - d. Remove the two P-1527 Rear Heat Shield Fastening Screws and the P-1992 Heat Shield.
 - e. Substitute the P-3314 Rear Heat Shield and secure with the two P-1527 Screws.
 - f. Remove the two P-1940 Front Heat Shield Fastening Screws and the P-1982 Heat Shield.
 - g. Substitute the P-3312 Heat Shield and secure with the P-1940 Screws.
 - NOTE: Make certain that the heat shield is installed with the thinner wall toward the nonoperating side.
 - h. Mount the rear cover and fasten with the five P-1557 Screws.
 - i. Slide the flexible shaft into the hole in the dowser pivot. Position the flexible shaft so that the dowser completely covers the aperture in down position and is completely clear of the aperture in the up position and tighten the two clamping screws.
- 9. Spot Sight Box Heat Shield Replacement (refer to XL Projector Mechanism Parts Catalogue, page 1-28).
 - a. Remove the three P-1857 Heat Shield Fastening Screws and the P-1856 Heat Shield.

- b. Substitute the P-3313 Heat Shield and fasten with the P-1857 Screws.
- c. Reinstall the spot sight box.
- 10. Lens Holder Modification (refer to XL Projector Mechanism Parts Catalogue, page 1-20 and Figure 7 of this bulletin) (G-2335 Lens Mounting Kit).
 - NOTE:- Required when a 4" diameter projection lens is used. This modification supports and locates rotationally the 4" Cinemascope lens. A spacer clamp, obtainable from the lens manufacturer, will be required to attach the Cinemascope lens to the projection lens. The spacer clamp will act as a stop ring when 5-1/4 to 5-3/4" projection lenses are used. The regular G-2161 Lens Stop Ring may be used with lenses larger than 5-3/4".
 - a. Remove the projection lens.
 - Loosen The P-1433 Lens Holder Guide Clearance Adjusting Screw.
 - c. Remove the two P-1551 Upper Guide Bracket Fastening Screws and the P-2008 Mounting Bracket (including the P-1549 Upper Lens Holder Guide). Discard P-1549 and P-2008 only.
 - d. Slide the P-3305 Guide Stud into the P-3309 Bracket and fasten with the P-1462 Screw removed under "c" above.
 - e. Slide the P-3307 Support Rod into the P-3309 Bracket and fasten with P-1462 Screw contained in the modification kit.
 - f. Fasten the Bracket Assembly to the Projector with the two P-1551 Bracket Fastening Screws removed under "c" above, and with the bracket as high as possible. Be sure that the P-3305 Guide Stud slides into the guide on the top of the P-1550 Lens Holder.
 - g. Slide the G-2327 Lens Support Ring over the Cinemascope lens to the shoulder and tighten the lock ring fastening screw.
 - h. Using the spacer clamp provided by the manufacturer, attach the Cire mascope lens to the projector lens to be used.
 - i. Slide this lens combination into the XL Lens Holder with the G-2327 Lens Support Ring Roller sliding on the P-3307 Support Rod.
 - j. Loosen the two P-1551 Bracket Fastening Screws and adjust the P-3309 Bracket so that the lens combina-

tion slides in and out of the lens holder as the roller on top of the G-2327 Lens Support Ring is rotated.

- NOTE: It may be necessary to loosen the four P-1551 Lower Lens Holder Bracket Fastening Screws and adjust the positioning of the G-2143 Lower Lens Holder Guide Bracket.
- k. After all adjustments are made and all mounting screws tightened, rotate the lens focusing knob and tighten the P-1433 Screw so that there is smooth, uniform travel throughout the range of adjustment without binding or excessive looseness.

SECTION II

ADJUSTMENTS AND REPLACEMENTS

A. GENERAL

The adjustments are rapidly made and the utmost in simplicity of replacements has been attained by quickly removable units and components.

- B. FOUR TRACK MAGNETIC SOUND MECHANISM (Figure 9).
 - 1. Pad Roller Assembly Replacement.
 - a. Open the Pad Roller, compress the actuating spring so that the small hole in the forked spring guide is accessible and pass a pin (paper clip is satisfactory) through this hole to relieve the spring tension.
 - NOTE:- Before removing the Lower Pad Roller Assembly, remove the Lower Tension Roller Fastening Screw and the Lower Tension Roller.
 - b. Remove the Pad Roller Assembly Fastening Screw and the Pad Roller Assembly.
 - c. Replace parts as necessary, reassemble, remove the pin and adjust the Pad Roller clearance per the following paragraph.
 - 2. Pad Roller Replacement.
 - a. Open the Pad Roller.
 - b. Loosen the Pad Roller Stud Set Screw in the Pad Roller Arm Bracket.
 - c. Remove the Pad Roller Stud and Pad Roller.
 - d. Replace parts as necessary and reassemble.
 - NOTE: Position the Pad Roller Stud so that the Pad Roller rotates freely before tightening the set screw.

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- e. Adjust the clearance between the Pad Roller and Sprocket, as follows:-
 - CAUTION: The Upper and Lower Pad Rollers must be adjusted as described to minimize the possibility of film damage. Under normal operating conditions these pad rollers will not rotate. They should not be adjusted in an attempt to make them rotate.
 - (1) Thread two thicknesses of film on the sprocket and close the Pad Roller.
 - (2) Loosen the Pad Roller Arm Adjusting Screw Locknut and position the Pad Roller Arm Adjusting Screw so that the Pad Roller rotates freely.
 - (3) Tighten the Pad Roller Arm Adjusting Screw Locknut and check the adjustment.
- 3. Sprocket Replacement.
 - a. Open the Pad Rollers.
 - b. Remove the Sprocket Fastening Screw and the sprocket. Be sure that the spring washer and thrust washer behind the sprocket remain on the stud.
 - c. Replace parts as necessary and reassemble.
- 4. Upper or Lower Guide Roller Replacement.
 - a. Remove the Guide Roller Fastening Screw and the Guide Roller. Be sure that the washers behind the Guide Rollers remain on the stud.
 - b. Replace parts as necessary and reassemble, making sure that the Guide Roller rotates freely.
- 5. Upper or Lower Tension Roller Replacement.
 - a. Remove the Roller Fastening Screw and the Roller. Be sure that the washers behind the Tension Rollers remain on the stud.
 - b. Replace parts as required and reassemble, making sure that the Roller rotates freely.
 - c. Adjust per the following paragraph if required.
- 6. Upper and Lower Tension Roller Adjustment.
 - a. With film running through the soundhead, the center of the Upper and Lower Tension Rollers should be equidistant from the center of the Upper and Lower Stabilizer Drum shafts respectively.
 - b. Adjust as follows:-
 - Loosen the Tension Roller Adjustment Locking Screw one quarter turn;

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- (2) Rotate the Tension Roller Adjusting Screw until the Tension Rollers are in proper position and tighten the Tension Roller Adjustment Locking Screw.
- 7. Upper Or Lower Stabilizer Drum Replacement.
 - a. Remove the Flywheel Fastening Screw, Washer and the Flywheel on the non-operating side.
 - b. Remove the Pin, Flat Washer, Spring Washer and Thrust Washer from the shaft.
 - c. Withdraw the Stabilizer Drum and shaft from the operating side carefully in view of the ball bearings at both ends of the shaft.
 - d. Replace parts, as required, and reassemble.
- 8. Magnetic Pickup Head Replacement.
 - a. Remove the Lateral Adjustment Locking Screw and the Lateral Adjusting Knob.
 - b. Disconnect the Cable Connector from the Magnetic Head and slide the Magnetic Head in its Bracket from the mounting stud.
 - c. Remove the four Magnetic Head Mounting Screws and the shield and head from the bracket.
 - d. Replace the head, reassemble and adjust per the following paragraph.
- 9. Magnetic Pickup Head Adjustment.
 - NOTE: Magnetic Soundheads are shipped with the Magnetic Pickup Head precisely adjusted. While the adjustment should be checked at installation, the adjustment procedure below must be followed exactly when a Magnetic Pickup Head is replaced.
 - a. The outputs of all Pre-Amplifiers must be precisely balanced (for each machine and between machines) by adjustment of the Magnetic Pickup Head and the gain of the Pre-Amplifiers. When it is difficult to obtain a balance on the fourth track of either machine, a balance between machines should be obtained.
 - b. The following adjustments apply to the Magnetic Pickup Head, but, since the balancing measurements are made at the output of the Pre-Amplifiers, the gain of each Pre-Amplifier effects individual balancing as well as the balance between machines. Accordingly, gain adjustment of each Pre-Amplifier will usually have to be made in conjunction with the adjustment of the Magnetic Pickup Head.

- c. These adjustments must be precisely made in the order listed and the procedure in paragraph C below also followed to obtained the final exact balancing required.
- d. Visual Preliminary Lateral Adjustment.
 - (1) Thread a four-track magnetic sound film in the soundhead.
 - (2) Loosen the Lateral Adjustment Locking Screw and turn the Lateral Adjusting Screw until track #1 on the film and on the magnetic pickup head are in alignment visually.
 - (3) Tighten the Lateral Adjustment Locking Screw.
- e. Pressure Adjustment.
 - (1) Thread a 1 KC (4-track level balance) test film in the soundhead.
 - NOTE: This film loop is threaded in the normal manner except that it is routed over (instead of under) the Upper Guide Roller and around the Upper Feed Sprocket in the Projector Mechanism.
 - (2) Turn the motor manually, check the running of the film and turn the motor switch ON.
 - (3) Loosen the Pressure Adjustment Locking Screw approximately one-half turn.
 - (4) Rotate the Pressure Adjusting Screw so that the film runs smoothly off the Upper Stabilizer Drum without any tendency to ride up on either of the flanges.
 - (5) Tighten the Pressure Adjustment Locking Screw.
- f. Final Lateral Adjustment.
 - (1) With the 1 KC film loop running, loosen the Lateral Adjustment Locking Screw.
 - Connect an AC voltmeter (1,000 ohms/volt sensitivity or better) across terminals 1 and 2 (output) of each of the four Pre-Amplifiers successively and note the readings.
 - (3) Turn the Lateral Adjusting Screw so that all voltage readings are as nearly uniform as possible.

- NOTE: In some instances, it may be difficult to obtain the same reading on the fourth (effects) track. The output of the fourth track of both machines should then be the same.
- (4) Adjust the gain of each Pre-Amplifier as required, per paragraph C below.
- g. Azimuth Adjustment.
 - (1) Thread an 8 KC (4-track azimuth) test film in the same manner as the 1 KC test film.
 - (2) With the film running, loosen the Azimuth Adjustment Locking Screw approximately one-half turn.
 - (3) Connect an AC voltmeter (1,000 ohms/volt sensitivity or better) across terminals 1 and Z (output) of each of the four Pre-Amplifiers successively and note the readings.
 - (4) Turn the Azimuth Adjusting Screw so that all voltage readings are the same.
 - NOTE:- In some instances, it may be difficult to obtain the same reading on the fourth (effects) track. The output of the fourth track of both machines should then be the same.
 - (5) Adjust the gain of each Pre-Amplifier, as required, per paragraph C below.
 - (6) Tighten the Azimuth Adjustment Locking Screw.
- h. The Lateral and Azimuth adjustments are interacting.

 Paragraphs c and d above should be repeated and paragraph C below followed until all voltage readings are the same on both adjustments.

C. PRE-AMPLIFIER

- Outputs of all Pre-Amplifiers associated with both machines must be balanced. Paragraph B, 9 above describes the adjustments required to equalize the outputs of the Magnetic Soundhead assuming that the Pre-Amplifiers themselves are balanced. Since the gain setting of the Pre-Amplifiers will affect this balancing, the adjustments of the Magnetic Soundhead and of the Pre-Amplifier are interacting and alternate adjustments of both are necessary to obtain exact balancing.
- Initially set each Pre-Amplifier gain control, R-10, in mid-position.

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- 3. With a 1 KC test film running, connect an AC voltmeter (1,000 ohms/volt or better) across the output of each Pre-Amplifier successively and note the reading.
- 4. Adjust R-10 of each Pre-Amplifier so that all readings are the same for all Pre-Amplifiers on both machines.

NOTE: It may be difficult to balance the fourth (effects track) Pre-Amplifier with the other three. In such cases, balance between machines.

D. TRIPLE CHANGEOVER CABINET

- 1. Changeover Switch Removal.
 - a. Depress the Changeover Button and rotate so that the set screw is accessible inside the cabinet.
 - b. Loosen the Set Screw and slide the button from the switch shaft. Retain the spring.
 - c. Through the hole in the Cabinet Cover, remove the Changeover Switch Fastening Nut.
 - d. Remove the Switch from the Bracket and disconnect the wires.
 - Reconnect the wires to the replacing Switch, check the adjustment per the following paragraph and mount the Switch.
- 2. Changeover Switch Adjustment.
 - a. Remove the Switch per the preceding paragraph.
 - b. Loosen the Release Coil Fastening Screw on the Bracket and adjust the position of the Release Coil so that the Latching Spring engages the Latch on the Release Coil Armature with just slight over-travel when the shaft is depressed to its limit. Tighten the fastening screw.
 - NOTE: The Release Coil must be positioned so that all making contacts close with slight follow as the Latching Spring locks up. When the Latching Spring is released by moving the armature toward the coil, all making contacts should have slight follow.
- 3. System Gain Adjustment (AM-202 Only).
 - a. Terminals 0, -6 and -12 provide fixed system gain attenuation in db.
 - b. Set the Volume Control in each Changeover Cabinet in mid-position and reconnect the wire (shipped connected to the -6 db terminal) as required to give normal auditorium volume.

- 4. High Frequency Equalization.
 - a. A Kit of Capacitors, that may be substituted for C1 to C6 inclusive, provide flexible adjustment of the high frequency response.
 - b. Values of these capacitors should be established per paragraph K.

E. POWER AMPLIFIER

- 1. Output Transformer Connection.
 - a. Connect the blue wire to the terminal of T2 in accordance with the following table. The yellow wire should not be moved.

Amplifier Per Channel	Connect to T-2 Terminal	No. of LF Speaker Units
1 AM-1027 1 AM-1027	16 Ohm 8 Ohm	1 2
1 AM-1026	16 Ohm	4
1 AM-1026	8 Ohm	2
1 AM-1026	32 Ohm	4 or 6

- 2. Power Transformer Strapping.
 - a. At T3, the green wire should be connected in accordance with the following table for the average line voltage during operating hours.

Average Line Voltage	Connect to T3 Tap
120-130	125 Volt
110-120	115 Volt (Connection as shipped)
100-110	105 Volt

NOTE: Average line voltage is the average of line voltage readings taken during operating hours. If the average line voltage is above or below the above limits, the cooperation of the Power Company should be requested to bring the voltage within the recommended 105-125 volt limits.

3. Tube Testing.

- a. The meter on the front panel of each amplifier, together with the Selector Switch serves to test the input and output tubes.
- b. On the AM-1026 Amplifier, set the Selector Switch in position "1" to test V-1 and V-2, position "2" to test V-4 and position "3", to test V-5. If the pointer of the meter is outside the green block, a defective tube is indicated and should be replaced immediately.

NOTE:- Normal setting of the Selector Switch is position "1".

c. On the AM-1027 Amplifier, set the selector switch in position "1" to test V-1, position "2" to test V-3 and position "3" to test V-4. If the pointer of the meter is outside the green block, a defective tube is indicated and should be replaced immediately.

NOTE: Normal setting of the Selector Switch is position "1".

4. Replacement.

- a. Disconnect each of the cable form wires from the terminal strip.
- b. Remove the cable clamp.
- c. Withdraw the amplifier until the pivot screws are accessible.
- d. Remove the pivot screws and nuts and spacing washers.
- e. Remove the Amplifier from the cabinet, install the replacing Amplifier and reconnect the wires.

F. PRE-AMPLIFIER POWER SUPPLY

- 1. Power Transformer Strapping.
 - a. At T1, the green wire should be connected in accordance with the following table for the average line voltage during operating hours.

Average Line Voltage	Connect to T3 Tap
120-130 110-120	125 Volt 115 Volt (Connection as shipped)
100-110	105 Volt (Connection as shipped)

NOTE: Average line voltage is the average of line voltage readings taken during operating hours. If the average line voltage is above or below the above limits, the cooperation of the Power Company should be requested to bring the voltage within the recommended 105-125 volt limits.

2. Heater Supply Adjustment.

a. With all Pre-Amplifiers operating, connect a 20,000 ohm/volt voltmeter across terminals "-19V DC" and "+19V DC" and adjust R4 until the reading is exactly 19 volts DC.

ALTEC SERVICE CORPORATION SIMPLEX SOUND EQUIPMENT BULLETIN

3. Replacement.

- a. Disconnect each of the cable form wires from the terminal strip.
- b. Remove the cable clamp.
- c. Remove the four Power Supply Fastening Screws and the Power Supply.
- d. Install the replacing unit and reconnect the wires.

G. CONTROL UNIT

- These units are accurately adjusted at the factory and under normal conditions adjustment should not be necessary. However, the performance should be checked at installation as described below.
- 2. Thread a mixed 1 KC and 12 KC test film in the soundhead in the same manner as described in paragraph B,9,e above.
- 3. Set the Monitor Selector Switch on the Monitor Control Panel in position #4.
- 4. With the film running, listen in the System Monitor for the 1 KC signal followed by a silent interval. Proper operation is indicated by clean starting of the 1 KC signal with no "scratchy" sounds caused by bouncing of the relay contacts. Intervals between the 1 KC signals should be completely "dead" with no audible film noise.
- 5. If adjustment is required, turn R-1 (center hole on the front of the Control Unit) until the operation described in the previous paragraph is obtained.

H. LU-1121 NETWORK

- 1. High Frequency Speaker Matching.
 - a. Strap terminals designated "Strap for 2 HF Units", only when there are two high frequency units in each stage speaker equipment.
 - b. Do not strap for one or four high frequency units.
- 2. High Frequency Speaker Balancing.
 - a. Terminals designed "HF Attenuation db 0-1-2-3-4" provide adjustable attenuation of each group of High Frequency Speakers up to 4 db in one db steps.
 - b. Connect the wire from the HF Speaker Units initially to terminal "2" and determine the final connection per Section II, paragraph K.

- 3. Low Frequency Speaker Matching.
 - a. Connect the wire from the Low Frequency Speakers to terminal "2 LF" when there are two Low Frequency Units in each stage speaker equipment.
 - b. Connect wires from the Low Frequency Units to terminal "1 LF" for 1, 4 or 6 Low Frequency Units.
- I. AM-1054 MONITOR AMPLIFIER AND CONTROL PANEL
 - 1. Emergency Monitor Volume Control Setting.
 - a. Adjustable Resistor R1, provides pre-set monitor speaker volume when the Monitor Amplifier is "OFF" or has been removed and the Monitor Volume Control is not effective.

NOTE: - When the Monitor Amplifier is "OFF", R1 provides pre-set monitor volume automatically.

- b. Turn Monitor Amplifier AC Switch "OFF".
- c. Disconnect wires from "SPKR" and "15 Ohm" terminals.
- d. Strap "SPKR" and "15 Ohm" terminals.
- e. Adjust R1 for satisfactory monitor volume with main System Volume Control at normal setting.
- 2. Monitor Amplifier Removal.
 - a. Turn Monitor AC Switch on panel "OFF".
 - b. Disconnect the Monitor Amplifier cable form wires from the terminal strip.
 - c. Remove the four Monitor Amplifier Mounting Screws and the Amplifier.

NOTE:- Strap terminal "SPKR" and "15 Ohm" for emergency monitor sound until the monitor amplifier is replaced.

- 3. Replacement of Monitor Amplifier and Control Panel.
 - a. Disconnect each one of the cable form wires from the terminal strip.
 - b. Remove the cable clamp.
 - Withdraw the unit until the pivot screws are access-
 - d. Remove the pivot screws, nuts and spacing washers.

e. Remove the unit from the cabinet and install the replacing unit and reconnect the wires.

J. SPEAKER SWITCH KIT

- 1. Matching Transformer Strapping.
 - a. T1 should be strapped in accordance with the tabulation on drawing W-1131, subject to the number and type of auditorium speakers used, as described in the Installation Instructions, Section I, paragraph K.

2. Replacement.

- a. Remove all external wires connected to the terminal strip.
- b. Remove the four terminal strip mounting screws and the four chassis mounting screws in the unit.
- c. Install the replacing unit and reconnect the external wires.

K. STAGE SPEAKER EQUIPMENT

- 1. Make careful listening tests throughout the auditorium and adjust the tilt and angle of each of the three High Frequency Horns to obtain uniform distribution of sound throughout the auditorium.
- 2. Using a suitable test film, move each High Frequency Horn backward and forward in small steps, instantly reversing the connections to the High Frequency Unit in each position.
 - NOTE: Since the reversal of connections must be instantaneous for critical listening, a reversing switch with long leads will be very useful.
- 3. As determined by listening in the auditorium, the best position of each High Frequency Horn is established when the greatest difference in sound quality is observed upon reversal of connections.
- 4. Again reverse the connections, the proper connection being that which fills in the mid-range sound giving best quality. Make this connection permanent.
 - NOTE: When these connections and the position of each High Frequency Horn are correct, screen characters appear to be speaking from the screen rather than behind or in front of it and high frequency sounds are clean and clear.

5. Also listen throughout the auditorium for echoes, dead spots and reflections from the walls and ceiling. Frequently tilting or angling one or more of the high frequency horns with respect to the auditorium or even moving one of the three horn assemblies slightly, will change the reflection pattern so that there will be uniform level and high quality sound over the entire auditorium.

NOTE: - Since the final frequency response adjustment (see the following paragraph) may have some effect on the reflection pattern, this particular adjustment may be deferred until the frequency response has been established.

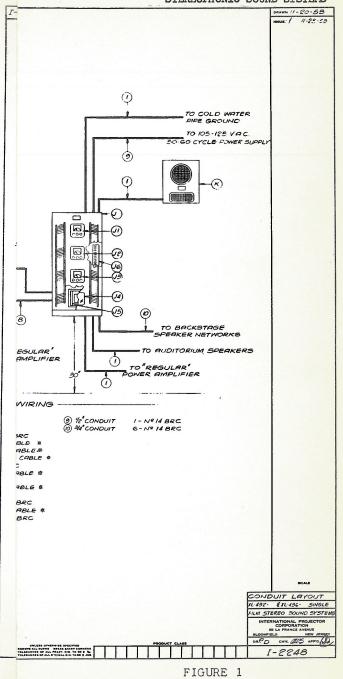
6. After all adjustments have been made, fasten the horn sled to the top of the Low Frequency Horn and make sure that all connections and all fastening bolts and nuts are tight.

L. SYSTEM FREQUENCY RESPONSE

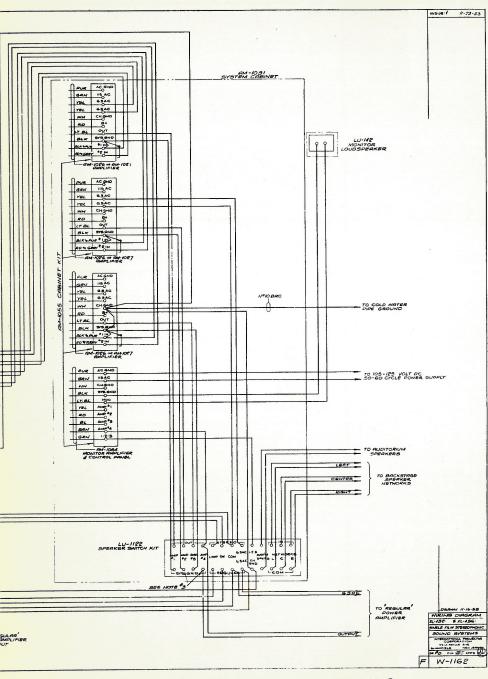
- 1. After the electrical and acoustic phasing have been completed, further listening tests should be made as a preliminary to the adjustment of the frequency response of the system.
- 2. Selection of the frequency response that will give the highest quality sound reproduction in the auditorium is of extreme importance. The acoustic characteristics of auditoriums vary widely and therefore, careful listening tests should be made and the response changed as necessary.
- 3. All High Frequency Response adjustments are made in the AM-202 Triple Changeover and Warping Cabinet by the selection of the values of C1 to C6 inclusive, listed in Figure 8 from the Kit supplied.
- 4. The frequency response of each of the three channels should be the same.



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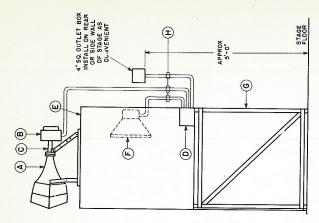


XL432 & XL436 TYPE SINGLE FILM SIMPLEX STEREOPHONIC SOUND SYSTEMS CONDUIT LAYOUT



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	FIGURE 3	
	XL432 & XL436 TYPE SINGLE FILM SIMPLEX STEREOPHONIC SOUND SYSTEMS WIRING DIAGRAM	

40.385 XI-432 & XI-436 SINGLE FILM STEREOPHONIC SOUND SYSTEMS



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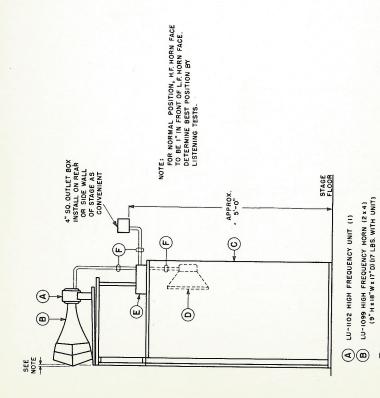
(L) (D) (E)

FIGURE 2A STAGE SPEAKER EQUIPMENT LAYOUT (XL432-38 ONLY) I HIGH FREQUENCY UNIT I LOW FREQUENCY UNIT

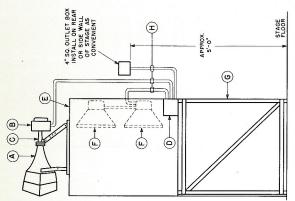
LU-1101 LOW FREQUENCY UNIT (1)

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ALTEC SERVICE CORPORATION SIMPLEX SOUND EQUIPMENT BULLETIN



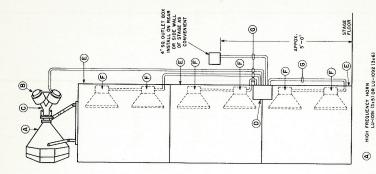
LU-2065 HORN THROAT (LU-1110, LU LU-2066 HORN THROAT (LU-1087)

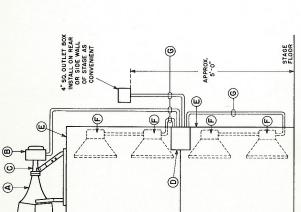
m o o u \bigcirc

I HIGH FREQUENCY UNIT

(

LU-2062 HORN THROAT (LU-1085) LU-2063 HORN THROAT (LU-1086) ∢ \bigcirc \bigcirc \bigcirc





(4)

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STAGE SPEAKER EQUIPMENT LAYOUT
2 HIGH FREQUENCY UNITS
4 LOW FREQUENCY UNITS @ @ @ L @

STAGE SPEAKER EQUIPMENT LA 4 HIGH FREQUENCY UNITS 6 LOW FREQUENCY UNITS

ALTEC SERVICE CORPORATION SIMPLEX SOUND EQUIPMENT BULLETIN

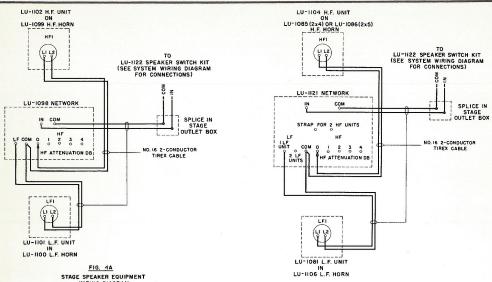
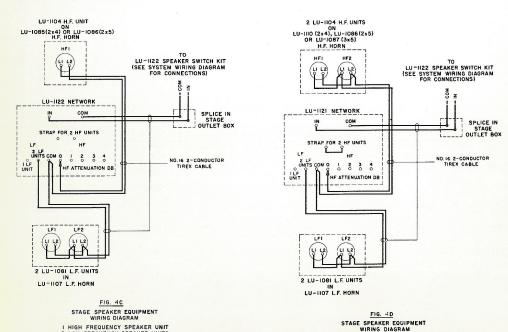


FIG. 4A
STAGE SPEAKER EQUIPMENT
WIRING DIAGRAM
(XL432-38 ONLY) I HIGH FREQUENCY SPEAKER UNIT

I HIGH FREQUENCY SPEAKER UNIT 2 LOW FREQUENCY SPEAKER UNITS

FIG. 4B STAGE SPEAKER EQUIPMENT WIRING DIAGRAM HIGH FREQUENCY SPEAKER UNIT

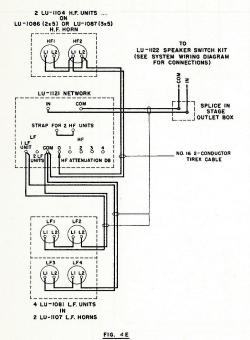
2 HIGH FREQUENCY SPEAKER UNITS 2 LOW FREQUENCY SPEAKER UNITS



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ALTEC SERVICE CORPORATION SIMPLEX

40.385 XL-432 & XL-436 SINGLE FILM SOUND EQUIPMENT BULLETIN STEREOPHONIC SOUND SYSTEMS



STAGE SPEAKER EQUIPMENT WIRING DIAGRAM 2 HIGH FREQUENCY SPEAKER UNITS 4 LOW FREQUENCY SPEAKER UNITS

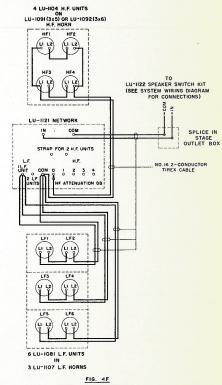
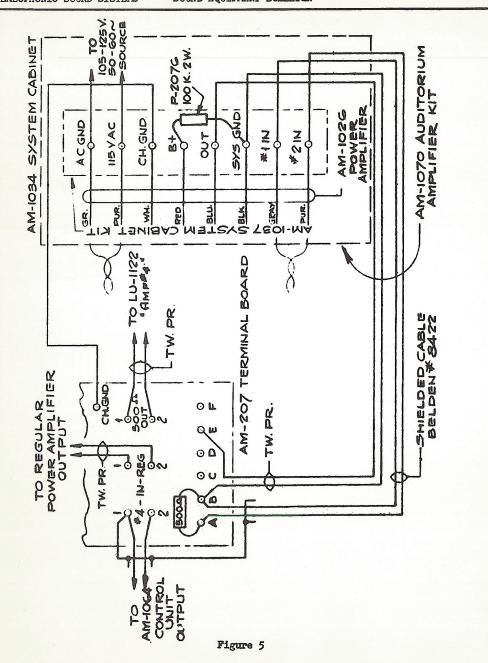


FIG. 4F
STAGE SPEAKER EQUIPMENT
WIRING DIAGRAM
4 HIGH FREQUENCY SPEAKER UNITS
6 LOW FREQUENCY SPEAKER UNITS

ALTEC SERVICE CORPORATION SIMPLEX SOUND EQUIPMENT BULLETIN



AM-1070 AUDITORIUM AMPLIFIER KIT WIRING DIAGRAM

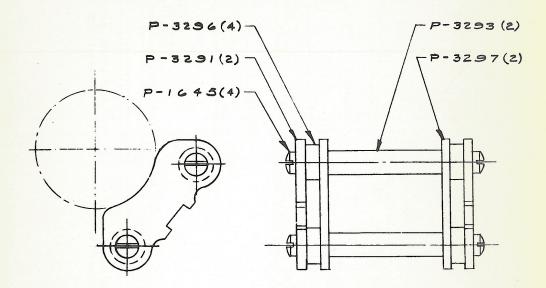


Figure 6

TENSION SHOE ASSEMBLY

ALTEC SERVICE CORPORATION SIMPLEX SOUND EQUIPMENT BULLETIN

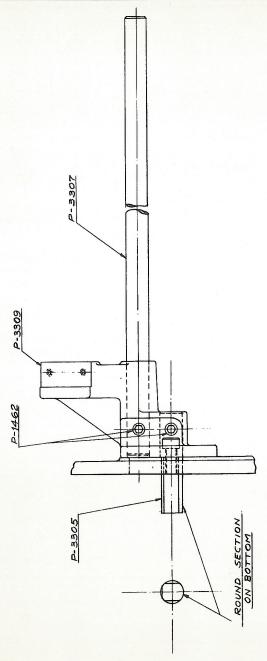


Figure 7

SUPPORT FOR 4" CINEMASCOPE LENS ASSEMBLY

40.385 XL-432 & XL-436 SINGLE FILM STEREOPHONIC SOUND SYSTEMS

(c) (b)

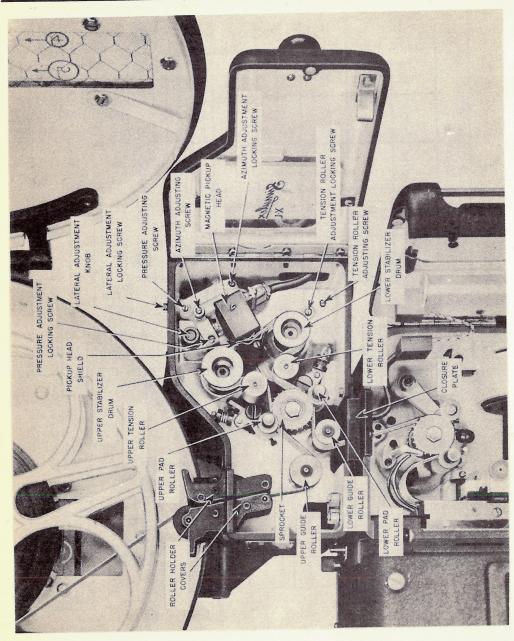
8000 3°5 0 0 -10 7 8 RESPONSE-1000 CYCLE REFERENCE-Odb CYCLES PER SECOND (c) 3 90 7000 6.5 0 0 3 SERIES FIG. 3 0 R C3 0009 -5°5 0.8. 0 C1, CZ 2 5000 -2°0 ~5°0 -7.0 0 5 009~ 0 53 3000 -1.0 -2.5 0 0 RELATIVE 4 C5 90 2000 " ° 5 1.0 PARALLEL FIG. 2 0 C2, C4 OR െ 2 C3STRAP AS PER FIG. C1, 50-1-200 ADJ. Refer to Drawings W-1128 and W-1133. RESPONSE AS SHIPPED.
Typical Response. Tolerance ±1 db. Signal Source-Oscillator with 10 megohms in series. CABINET 0.03 15 CHANGEOVER C1,C3 & C5 MF EA. 03 C5 90 0db -6db g R TRIPLE R OPEN FIG. 1 SYS. GAIN ADJ. SC4 C1, C2, AM-202

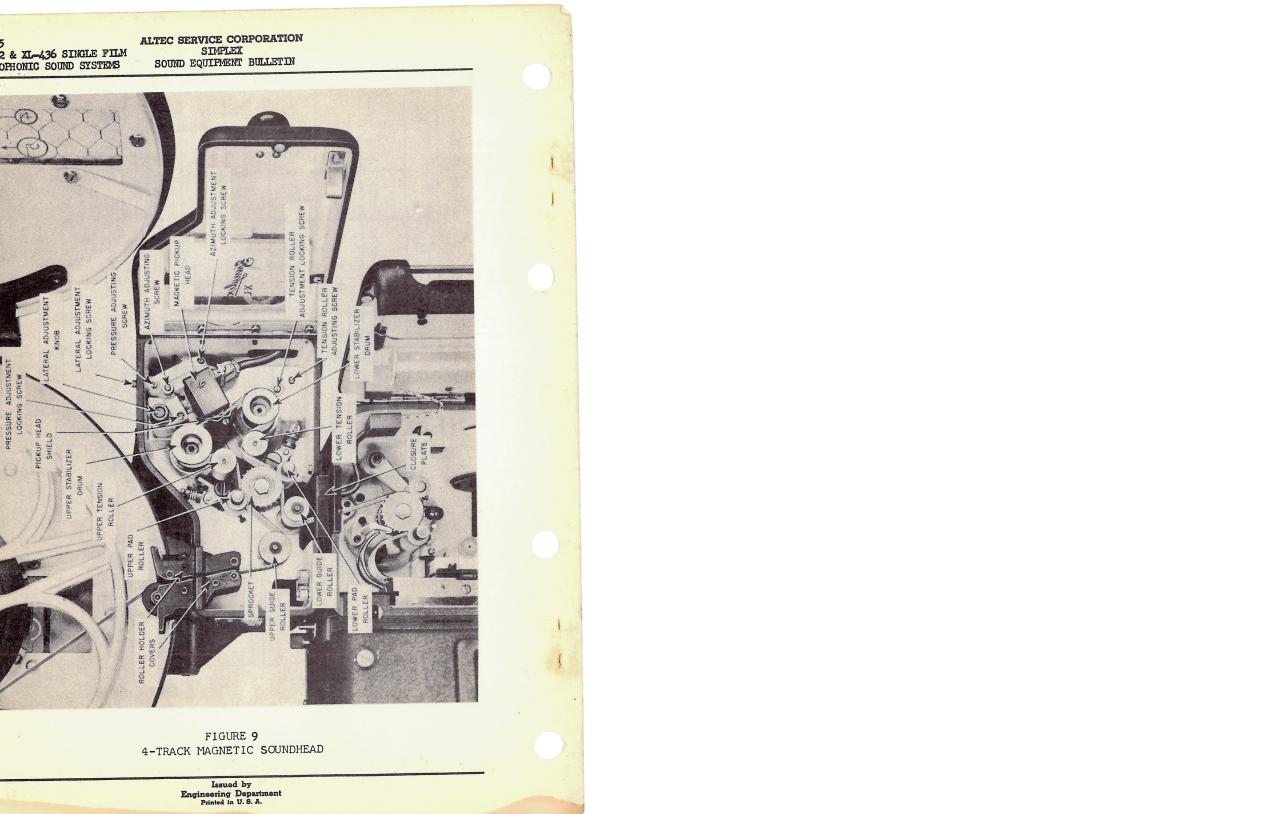
> FIGURE 8 SIMPLEX XL STEREOPHONIC SOUND SYSTEMS HIGH FREQUENCY RESPONSE

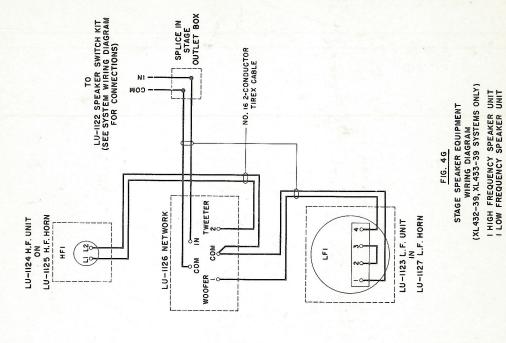
H-4

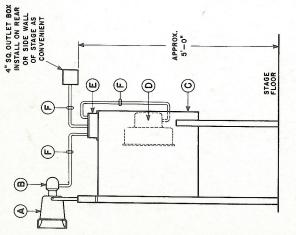
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LU-II25 HIGH FREQUENCY HORN (9½"H x 18½"W x 14½"D) (14 LBS WITH UNIT) LU-1124 HIGH FREQUENCY UNIT 4 **@**

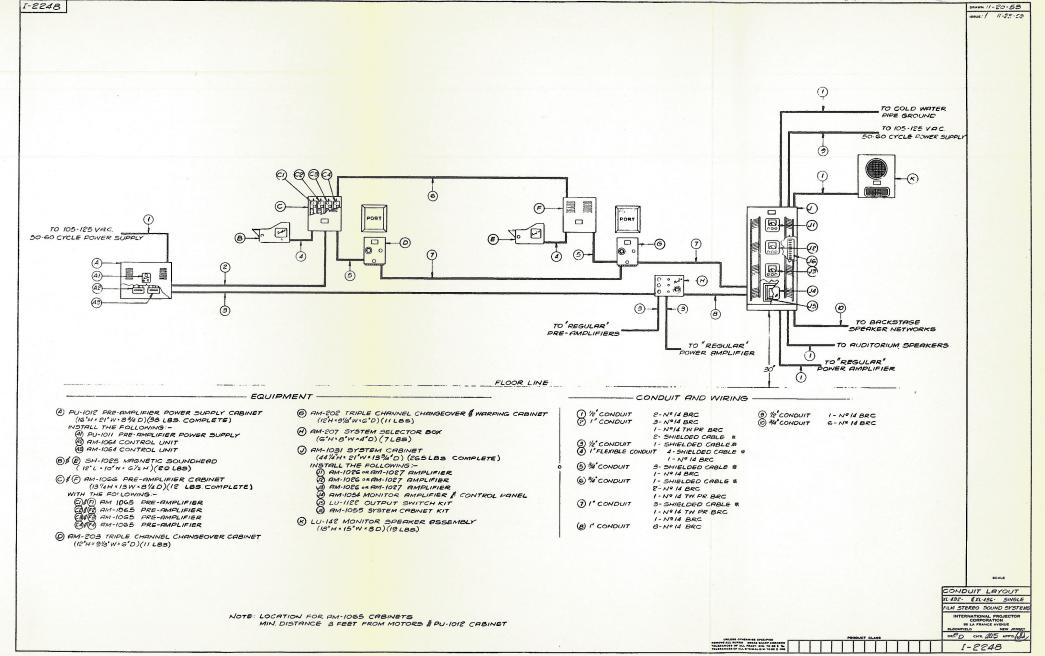
LU-1127 LOW FREQUENCY HORN (60"Hx 48"Wx 26"D) (124 LBS WITH UNIT)

0

FIGURE 2G
STAGE SPEAKER EQUIPMENT LAYOUT
(XL432-39,XL433-39 SYSTEMS ONLY)
I HIGH FREQUENCY UNIT
I LOW FREQUENCY UNIT NO.16 2-CONDUCTOR TIREX CABLE (a) (u) (u)

e

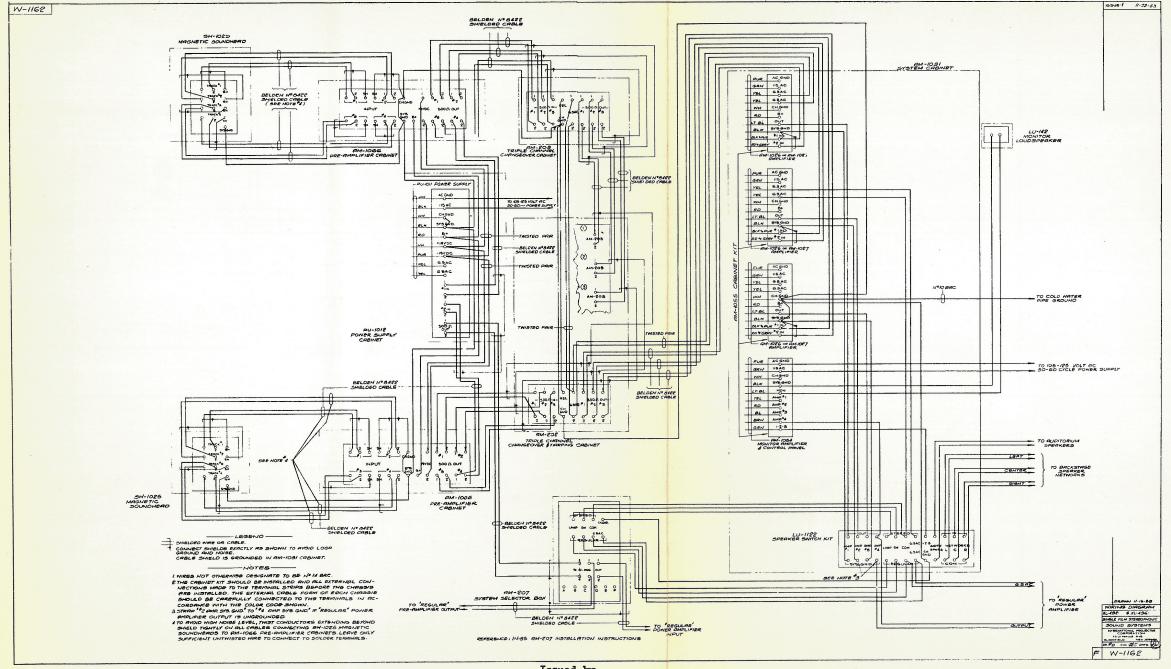




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FIGURE 1

XL432 & XL436 TYPE SINGLE FILM SIMPLEX STEREOPHONIC SOUND SYSTEMS CONDUIT LAYOUT



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FIGURE 3

XL432 & XL436 TYPE SINGLE FILM
SIMPLEX STEREOPHONIC SOUND SYSTEMS
WIRING DIAGRAM

- 1. PURPOSE To call attention to certain errors in Issue #1 of this bulletin dated February 1, 1954 and
 - Note These corrections also apply to information contained in the temporary Stereophonic Data Sheets Pages 63-66.

40.385

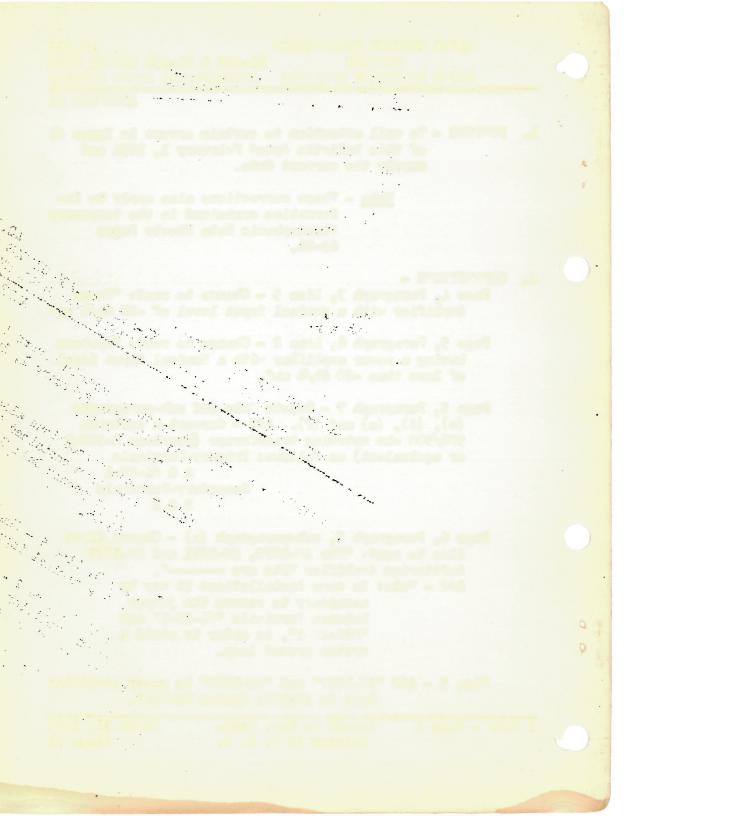
ADDENDUM #1

2. CORRECTIONS -

1

- Page 4, Paragraph 3, Line 5 Change to read: "Power Amplifier with a nominal input level of -20 db/6 mw".
- Page 5, Paragraph 6, Line 2 Change to read: "Systems having a power amplifier with a Nominal Input Level of less than -20 db/6 mw".
- Page 5, Paragraph 7 Delete Note and sub-paragraphs (c), (d), (e) and (f). Add - Connect a suitable 500/500 ohm matching transformer (Peerless E-372-Q or equivalent) as follows: Primary-Terminals A & #4-IN-1 Secondary-Terminals B & E
- Page 6, Paragraph 8, sub-paragraph (a) Change first line to read: "The AM-1070, AM-1071 and AM-1073 Auditorium Amplifier Kits are ----". Add - Note: In some installations it may be necessary to remove the jumper between 'Terminals "#4-IN-1" and "REG-IN-1", in order to avoid a system ground loop.
- Fig. 5 Add "AM-1027" and "AM-1080" to power amplifier type in AM-1034 System Cabinet.

March 31, 1954 1 Page - Page 1 Issued by Eng. Dept. Printed in U. S. A. Issue #1



ALTEC SERVICE CORPORATION SIMPLEX SOUND EQUIPMENT BULLETIN

40.385 SIMPLEX XL600 SOUND SYSTEMS HIGH FREQUENCY RESPONSE ADJUSTMENTS

SIMPLEX XL600 SOUND SYSTEM HIGH FREQUENCY RESPONSE ADJUSTMENTS

REFERENCE DRAWINGS:

W-1198 AM-1151 Cabinet Kit, Wiring Diagram W-1207 XL600 Sound System, Schematic

1. The AM-1151 Cabinet includes a warping network for use when the regular optical system does not provide for adjustment of the high frequency response. The network is adjusted in accordance with the following table.

	AM-11	51 Cal	inet K	it Ad	justme	nts	Relative Response-1000 Cycle Reference-ODB Cycles per Second (d)										
Curve Desig.	C-1 MF	C-2 MF	C=3 MF	C-4 MF	R-1 Ohms	NOTE REF.	2000	2500	3000	Cy 3500	cles p	sr Secor	nd (d) 6000	7000	8000		
							2000	2300	3000	3300	4000						
HI	0.03	0.03	0.03	0.03	120	(a)	+1.0	+2.3	+3.9	+4.7	+3.9	-0.6	-4.5	-8.0	-11.5		
на	Open	0.03	Open	0.03	120	-	+1.2	+2.5	+4.1	+4.7	+3.7	-0.4	-5.0	-9.3	-13.0		
нз	0.03	0.03	0.03	0.03	470	(a)	-1.0	-1.0	-0.7	0	-0.1	-4.6	-8.0	-10.7	-13.5		
H4	0.03	0.03	0.03	0.03	Open	(a)	-1.0	-1.5	-1.9	-2.6	-3,6	-6.1	-8.7	-12:0	-15.0		
н5	Open	0.03	Open	0.03	470	-	-0.8	-0.8	-0.7	0	-0.6	-4.1	-8.5	-11.7	-15.0		
н6	Open	0.03	Open	0.03	Open	(b)	-0.7	-1.0	-1.9	-2.8	-4.1	-6.6	-10.0	-13.0	-16.5		
Н7	0.03	0.03	0.03	0.03	120	(c)	+1.8	+3.0	+4.3	+4.5	+2.9	-2.1	-7.5	-12.0	-16.0		
н8	0.03	0.03	0.03	0.03	470	(c)	-0.5	-0.5	-0.4	0	-1.1	-6.6	-11.0	-15.0	-18.5		
н9	0.03	0.03	0.03	0.03	Open	(c)	-0.7	-1.2	-1.9	-3.0	-4.6	-8,.3	-12.5	-16.8	-20.3		
н10	Open	0.1	Open	0.1	120	-	+2.3	+3.0	+4.1	+3.5	+0.9	-6.6	-12.5	-17.0	-21.5		
н11	Open	0.1	Open	0.1	470	-	-0.5	-0.6	-0.8	-1.1	-3.6	-10.6	-15.7	-19.5	-24.0		
H12	Open	0.1	Open	0.1	Open	- `	-1.8	-2.0	-2.6	-4.5	-7.1	-12.6	-17.5	-21.5	-25.0		

NOTES

- (a) Connect C1, C2 and C3, C4 in series as follows:-
 - Remove the strap between right terminals of C1 and C2 and the left terminals of C3 and C4.
 - (2) Strap the left terminal of C1 to the right terminal of C2.
 - (3) Strap the right terminal of C3 to the left terminal of C4.
- (b) Response as shipped.

- (c) Connect C1, C2 and C3, C4 in parallel as follows:-
 - (1) Strap the left terminals of C1 and C2.
 - (2) Strap the right terminals of C3 and C4.
- (d) The SMPTE-Motion Picture Research Council Test Film ASFA-2 was used in obtaining all data. If other test films are used, some differences are to be expected.

ALTEC SERVICE CORPORATION

SIMPLEX XLEGO SOUND SYSTEM HIGH FREQUENCY RESPONSE ABJUSTMENTS

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7.01-										
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	1.25-		\$ 1000						7.400	
									#549 ·	

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	SIMPLEX THREE CHANNEL MAGNETIC STEREOPHONIC / OFTICAL SOUND SYS (EQUIPMENT REQUIREMENTS FOR CONVERSION OF AN EXISTING XL OPTICAL SOUND SYSTEM TO AN XL 500 3 CHANNEL STEREOPHONIC SYSTEM)	HANNEL MAG REMENTS FO AN XL 500	MAGNETIC STER FOR CONVERSI 500 3 CHANNEL	REOPHONIC / ON OF AN E STEREOPHO	COPHONIC / OFTICAL SOLON OF AN EXISTING XL COSTEREOPHONIC SYSTEM)	SOUND SYSTEM (L OPTICAL EM)	M	
COMPONENT	DESCRIPTION	XL2-11 T0 532-311	XL2-12 T0 532-312	XL4-12 T0 532-312	XL4-22 T0 532-322	XL6-12 T0 536-312	XL6-22 T0 536-322	XL6-24 T0 536-324
			JS T	SPECIFY XL-5 LESS THE FOL	FY XL-500 SYSTEM REQUIRE THE FOLLOWING COMPONENTS	REQUIRED—		<u> </u>
AM-1027	POWER AMPLIFIER	1	1	2	2	1 -	-	1 -
AM-1026 LU-143	STÄGE SPEÄKER EQUIP.	1 4	1 -	ı le		⊣ I ₹	- I	- 1
LU-144 LU-145	=	1 1	⊣ 1	→ 1	a	I	1 -1	1 1
LU-146	= =	1	ı	1	1	1	ı	П
AM-1028 AM-1031	PRE-AMPLIFIER SYSTEM CABINET (4 PLACE)	-	e e	пп.	пп	ਜਜ-	-	
AM-1054 LU-142	MONITOR AMP & CONTROL PANEL MONITOR SPEAKER CERAINER METAMORY ASSY		- -	-			ਰ ਰ ਜ	તન.
LU-1121	OFFERNER NEIWORN AGGI.	4		ADDITIONAL E	EQUIPMENT R	REQUIRED	,	1
AM-1092	XL OPTICAL CONVERSION KIT	Ţ	7	٦	_		1	1
AM-1064 AM-1065	FOR FOUR CHANNEL INSTALLATION ADD: CONTROL UNIT PRE-AMPLIFIER		ΑН.	ਰਜ	нн	н -1	तस	пп
P-3257	TRANSFORMER		1	1	I	1	1	1
LU-150 LU-151	AUDI IORIUM SPEAKEK	 		AS R	REQUIRED—	LII		
			MEN 3. C	MENT REQUIREMENTS FOR A COMPLETE 3 CHANNEL MAGNETIC STEREOPHONIC	FOR A CON	_		W
COMPONENT	DESCRIPTION	532-38	532-39 	532-311 FY XL-5(THF FOLL	532-312 E	536–312 EQUIRED	536-322	536-324
AM-1026	XL-500 NEW THEATRE EQUIP. KIT FOR FOUR CHANNEL INSTALLATION ADD: POWER AMPLIFIER	, I	, l		*1 	i	T T	ਜ਼ ਜ਼
AM-1027 AM-1037 AM-1037	SYSTEM CABINET (4 PLACE) SYSTEM CABINET KIT			4न ल ∶		लन	ıade	नन
AMF1091 LU-150 LU-151	AL-300 4 th CHANNEL KII AUDI TORIUM SPEAKER			AS R	REQUIRED —			1
	*FOR FOUR CHANNEL INSTALLATION ORDER AM-1093 OPTICAL KIT LESS ONE (1) AM-1034	R AM-1093	OPTICAL KI	T LESS ONE	(1) AM-10	40		
	6/23/55							

40.385 SIMPLEX XL SINGLE FILM MAGNETIC SOUND SYSTEM SERIES XL500

ALTEC SERVICE CORPORATION SIMPLEX SOUND EQUIPMENT BULLETIN

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		LEX THREE C R MODERNIZA										
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XL536 -322	. 2	∞।ननन-	4 I W H H	ਜ਼।ਜ	IΙα	X I I I	6 1	⊣ 1	- 1-	1	11	
XL 536 -312	2 - 2 -	ल।सनस≂	1 1 1 1 1 1 1	п. п	16/1	111	8 1	п 1	न।त	1	H 1	
XL532 -312	5 2 2	। लननन	1 1 6 4 4	1 - 1	اسا	1 1 1	8 1	н 1		1	j 4	
xL532	2 2	। ललन्नन	11644	र्न्। न	w 1 1	1 1 1	W 1	- I	I	AS REQUIRED	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
xL532 -39	2 1 2 1	। ललना ।	нмнн	п I П	111	l I m		- (a e !	1 AS	1 1 T	
XL532 -38	2 1 2 1	W	нмн н	न।न	111	١٣١	1 1	٦ ١		-	1 4	
XL101	1004		124+	ਜਿਜ।		1 1 1	- 1	1.2	T 1 1	1	1	
DESCRIPTION	MAGNETIC SOUNDHEAD (MIXER TYPE) FOUR CHANNEL CHANGEOVER CAB. WARPING UNIT	POWER AMPLIFIER PRE-AMPLIFIER SYSTEM CABINET (4 PLACE) WANTOR AMPL & CONTROL PANEL	JOSE CABINET NITE AS SYSTEM CAB. KIT PRE-AMPLIFIER CABINET SYSTEM CONTROL CABINET SYSTEM CONTROL CABINET	PRE-AMPLIFIER POWER SUPPLY POWER SUPPLY CABINET	STAGE SPEAKER EQUIPMENT		SPEAKER NETWORK ASSEMBLY SYSTEM SELECTOR BOX	MONITOR SPEAKER POWER SUPPLY DUMMY LOAD	SPARE TUBE KIT	FOR FOUR CHANNEL INSTALLATION ADD: AM-1091 XL500 4th CHANNEL KIT LU-150 AUDITORIUM SPEAKER	POWER AMPLIFIER EQUIPMENT IS DESIRED, ADD: AUDITORIUM AMP. KIT	SOLD ONLY WITH COMPLETE SOUND SYSTEM 61,23155
COMPONENT	SH-1025 SH-1026 AM-211	AM-1026 AM-1027 AM-1028 AM-1031 AM-1054	AM-1065 AM-1065 AM-1066 AM-1089	PU-1011 PU-1012 PU-1014	LU-143 LU-144 LIL-145	10-146 10-148 11-160	LU-1121 AM-207	LU-142 PU-1013	AM-1063 AM-1067 AM-1068	WNEL INSTA *AM-1091 LU-150	FOURTH CHANNEL AM-1070 AM-1071	*SOLD ONLY
	REPRODUCER EQUIPMENT	AMPLIFIER	EQU! PMENT	- NO	- 010	SPEAKER EQUIPMENT	ACCESSORY	EQUI PMENT	EMERGENCY TUBE KITS	FOR FOUR CHA	IF NEW FOURT	

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SIMPLEX XL MAGNETIC STEREOPHONIC/OPTICAL SOUND KITS

AM-1070 AMPLIFIER KIT

1 - AM-1026 1 - AM-1034 1 - AM-1037 1 - P-2076	Power Amplifier System Cabinet (Single Place) Cabinet Kit Resistor
	AM-1071 AMPLIFIER KIT
1 - AM-1027 1 - AM-1034 1 - AM-1037 1 + P-2076	Power Amplifier System Cabinet (Single Place) Cabinet Kit Resistor
	AM-1091 XL500 ATH CHANNEL KIT
1 - AM-1064 1 - AM-1065 1 - P-3257	Control Unit Pre-Amplifier Transformer
	AM-1092 XL500 OPTICAL CONVERSION KIT
1 - AM-1034 1 - AM-1050 1 - AM-1081 1 - G-2474	System Cabinet (Single Place) Cabinet Kit Monitor Control Panel Network Box
AM-1093	XL500 NEW THEATRE EQUIPMENT KIT
1 - AM-1034 2 - SH-1007 or	System Cabinet (Single Place) Sound Head Assembly (60 Cycle)
2 - SH-1008 2 - SH-1009	m m n (50 Gycle) Motor Assembly (60 Cycle)
or 2 - SH-1010 1 - SH-1011 1 - PU-1009 or	% # (50 Cycle) Sound head Accessory Kit Power Unit (60 Cycle)
1 - PU-1010	" " (50 Cycle)
1 - AM-1050	Cabinet Kit

MITS SERVED IN REPORTS
RETURNS OFFICE OF THE CONTROL OF THE CONTROL OFFICE OF THE CONTROL OF THE

ALVALO SERVICE CONTROL NO NO CONTROL NO CONTROL CONTRO

SIMPLEX XL MAUNETIC STERESPRONIC/OPTICAL SOLAN NOTES

AMA-1070 AND STORM ACCIDENT AMA-1074 Species stations (Single Flace) 1 - 24-1074 Seal storm AMA-1071 AND STORM AMA-1071 AN

THE TRANSPORT CONTRACTOR WITH CONTRACTOR FROM LAND

Motor Assembly (60 Optio)	

40.385 SIMPLEX X-L SOUND SYSTEMS TEST DATA

				590V -150V -185V	140MA			AT	385V -165V	170MA	20 03	4MA	0		55MA	1	6MA	W C	вма	100	Q.T	er Unit	14.VDC 12.5VDC 11.0VDC	17.5VAC	1.0000	rrockiton 1. f 2 Pages
Other Walters Date	Total Dieta Current	local		Junction R32 and L1 Junction R25 and C7 Junction R25 and C6	rent		193		Junction L1 and C10 Junction R25 and C7	Total Plate Current (See Note: 5)	3	Total Plate Current	(200, 1000)	YI	Total Plate Current (See Note: 7)		Total Plate Current (See Note: 8)	13	Total Plate Current (See Note: 9)		Terminal B+ 300V DC	PU-1009, PU-1010 Power Unit (See Notes: 1 and 4)	Junction CRI and L1 Junction L1 and L2 Junction L2 and C2	T1 SS	OO GOTOSI Odd I MINOIT MAG	INIERINALIONAL FROUECION CONFORMITION BLOOMFIELD, N. J. 1-55 Page 1 of 2 Pages
	Tribo Can	Inpe cap		111	585		ě.					1 1	1				• •				11				Tint	1-55
o.		Fin # 10		111		1	E . 3 VH						0		111		10		110				Ina I MA	8	er.	rt .
	01 -10	Pin #9											0	,	1 4 1		HM 3AC		63 1.5 0		• •		m B+ term sert 0-10	strap from V3, Pin #8 0-100 MA DC meter.	MA DC met	between and inse
101 S	Din 48	FIII %O	and 2)	8 8 8. O O O			88	and 2)	SAS O O			6.0		es 1 and 2]	3AC 18	e: 1)	1 0 3AC	te: 1)	1 3.5	(i : 1)	370 370		Disconnect wire from B+ terminal on Soundhead and insert 0-10 MA DC meter.	t strap fr t 0-100 MA	R3 and insert 0-10 MA DC meter.	Disconnect Red wire between Pl and T2, terminal 1, and insert 0-10 MA DC meter.
X-L SOUND SYSTEMS VOLTAGE AND CURRENT TEST DATA Vacuum Tube Voltages	The All	un #	Notes: 1	3AC 3AC 0AC 0AC	38.1111	K. K.	e Notes: 1	3AC H H		AM-1028 PEC AMPLIFIER (See Notes:	G3 0.9	(See Not	3AC H 3AC K	(See N	0.4 K1	PRE-AMPLIFIER (See Note: 1)	40 0 K1	PU-1011 POWER SUPPLY (See Note: 1)	11			Disconnect and insert	R3 and in	Disconnection and TZ, to C-10 MA D		
	e voltages	0	AM-1026 Amplifier (See Notes:	lifier (See	### 9000111	720AC 720AC	FIER (See	E E E	490AC	LIFIER (-	3AC H 2A	в.0		120 G1 0 G1 RE-AMPLIFIER	-AMPLIFIE	265 G1 0 G1 POWER SUPPI	450AC 450AC		ဖိ	. «	;	6			
AND CURR	1	Fin #0	26 Amp11:	X			P1	AM-1027 AMPLIFIER	K1 -25	p1 490	PEC AMP	h	0.1	TON I TOR	KI KI	-1	P1 120	AM-1065 FRE-	P1 26	1011 POW	P1 450		ifler plyare 1026 or	010 Power	10 110	rom L1 DC meter
VOL TAGE	20 -10	Pin #3	AM-10	P1 90	H SAC	P 150	3 1 1	AM-10	P1 155	G1 -25 G1 -25	AM-1028	63 0.9	0	AM-1029 1	P1 110 G1 0	AM	H1 3AC	AM-	H2 12 0 0	-DA	11	NOTES	PEC Ampleater supom the AM	and PU-1	lamps.	B1 wire f 0-250 MA
.0		Pin #4		61 61 61 -10	K K		PZ 720AC		22	G2 300 G2 300 P2 490AC		G2 25			G1 0 G2 260	4	HZ 3AC		H1 19 H2 12 0		P2 450AC P2 450AC		The AM-1028 PEC Amplifier plate and heater supply are obtained from the AM-1026 or AM-1027 Amplifier.	The PU-1009 and PU-1010 Power Unit data were obtained with	two exciter lamps.	Disconnect Bl wire from Ll and insert O-250 MA DC meter.
Qa 8		Pin #3		KZ 80 KZ -30	300	1			K2 0.9	370	0	P 52			K2 0.8 P 300		K2 1.7		K 1.5 K2 1.0		1-1		ຕໍ່	4		ຕໍ
-0	-	Pin #2		P2 205 H P2 205 H P2 300 H	300	0			300	3AC F		3AC	9AC	9.5	PZ 110 K		GZ 0 F		G2 0 N		370		specified.	60 cycle AC	4 AM- 1029	ained
		Pin #1			O C	1	1 1 1		G2 - 10 F	1 1 1		H O HS	3AC		G2 0		PZ 150 G	100	G1 0 P2 55 G	7	1 1		are:- otherwise ground,	•	AM-1027 an	ta were obt
101,1		Vacuum Tube		(6SL7GT) (6SL7GT) (6SN7GTA)	(#807)	(VR-150)	(VR-150) (5R4GY) (5R5GY)	1	(6SL7GT) (6SL7GT)	(616G) (616G)	(IDEAC)	-	P1(Connector)		(65L7GT) (6L6G)		VI (12AT7) F	£	V1 (#5879) G V2 (12AT7) F P1 (Connector)		(5Y3GT) (5Y3GT)		A p	de With a 115 volt power supply.		Amplifier data were obtained without load.
Page	=	_		222	2,5	9	588	_	2 22	2 4 5	3		ued	_	222	3	24		222		22		:		2	195

40.385 SIMPLEX X-L SOUND SYSTEMS TEST DATA

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X-L SOUND SYSTEMS TRANSFORMER AND REACTOR RESISTANCE-OHMS

COMPONENT	PR IMAI	RY all alles	SECONDA	RY
Rece sh a	TERMINALS	OHMS	TERMINALS	OHMS
100000000000000000000000000000000000000	AM-1026 AMP	LIFIER	8 6 8 8	94
T1 (Input)	P=P	22	S-S	2230
T2 (Output)	P= P	156	0-8 0-16 0-32	0.8 1.1 1.5
T3 (Power)	C-125	1.1	5-5 6.3-6.3 HV-HV CT-BT	0.1 0.1 145 14
L1	-	60		3 -
134 35	AM-1027 AMPL	IFIER	1	31
T1 (Input)	P-P	22	S-S	2230
T2 (Output)	P- P	246	0-8 0-16	1. 1.3
T3 (Power)	C-125	2.2	5-5 6-3-6.3 HV-HV CT-BT	0.1 0.1 175 21
L1	=	100	-	-
	AM-1028 PRE-	AMPLIFIER	L	Train in
T1 (Output)	P= P	1400	S-S	25
83 : S78 II.	AM-1029 MONI	TOR AMPLIFIER	E 23 5 5 2 2 6	
T1 (Output)	P-P	440	0-4 0-8 0-16	0.6 0.8 1.1
T2 (Power)	0-125	7.3	5=5 6.3=6.3 HV=HV	0.2 0.2 360
	PU-1009, PU-	1010 POWER UN	IIT	
T1 (Power) L1 and L2	P-P	1.1 0.2 Max.	S-S	0.2

NOTES

 All resistance measurements are to be made with all vacuum tubes removed and the cable form wires disconnected from the associated terminal strip.

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SIMPLEX XL SINGLE FILM MAGNETIC SOUND SYSTEM SERIES XL500

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1. GENERAL

The XL500 System consists of the following components:

1.1 Magnetic

- 2 SH-1025 Magnetic Soundheads
- 2 AM-211 Changeover Cabinets
- 1 AM-1089 System Control Cabinet 1 AM-1064 Control Unit
- 1 AM-1066 Cabinet
- 4 AM-1065 Preamplifiers
- 1 PU-1014 Cabinet
- 1 PU-1011 Power Supply

- 1 AM-1031 System Cabinet
 3 AM-1026 or AM-1027 Power Amplifiers
 1 AM-1054 Mon. Amplifier and Control Fanel

1.2 Optical

- 2 SH-1007 Reproducers 1 AM-1028 Preamplifier (mounted in AM-1089 System Control Cabinet)
- 1 AM-1031 System Cabinet
- 1 AM-1026 or AM-1027 Power Amplifier
- 1 PU-1009 Power Unit
- 2. SH-1025 MAGNETIC SOUND MECHANISM File reference 40.385, XL-101, Page 1, Par. 3.1
- 3. MAGNETIC PICKUP HEAD ADJUSTMENT File reference 40.385, XL-432 and XL-436, Page 20, Par. B9
- 4. AM-1065 PREAMPLIFIER
 - a. Initially set each preamplifier gain control, R-10, in mid-position.
 - b. Terminate each of the stereophonic power amplifiers in a resistive load after disconnecting the stage speaker load.
 - c. Set the system selector switch on the AM-1089 system control cabinet on STEREO and the EMERGENCY switch on NORMAL.
 - d. Depress the button on the AM-211 Changeover Cabinet associated with the operating
 - e. With a 1 KC test film running, connect an AC voltmeter (1,000 ohms/volt or better) across the output of the preamplifier in channel #1 and note the reading.
 - f. Interchange the preamplifiers in channels #1 and #2, and adjust R-10 so that the voltmeter reading is the same as in the previous paragraph.
 - g. Substitute the other two preamplifiers for that in channel #1 and adjust R-10 of each so that the voltmeter reading is the same.
 - h. Paragraph 3 above describes the adjustments required to equalize the outputs of the magnetic soundhead after the AM-1065 preamplifiers have been set for equal gain.

5. AM-1089 SYSTEM CONTROL CABINET

5.1 Stereophonic System Gain Adjustment

- a. Potentiometers R7 to R12 inclusive, provide flexible adjustment of the system gain and also equalize the output of machines. Set in full clockwise position initially.
- b. Set the SYSTEM VOLUME control in mid-position and adjust each potentiometer, as required, to give normal auditorium volume and the same output level from each channel and each machine.

5.2 Stereophonic System High Frequency Equalization

- a. A kit of capacitors, that may be substituted for C7 to C18 inclusive, provide flexible adjustment of the high frequency response.
- b. Values of these capacitors, and the strapping required, should be established per

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5.3 AM-1064 Control Unit

- a. This unit was accurately adjusted at the factory and under normal conditions adjustment should not be necessary. However, the performance should be checked at installation as described below.
- b. Thread a mixed 1 KC and 12 KC test film in the soundhead.
- c. Set the monitor selector switch on the monitor control panel in position #4.
- d. Set the system selector switch on the AM-1089 system control cabinet on STEREO and the EMERGENCY switch on NORMAL.
- e. Depress the button on the AM-211 changeover cabinet associated with operating machine.
- f. Set R-1 (center hole on the front of the control unit) in extreme counter-clockwise position initially.
- g. With the film running, rotate R-1 clockwise slowly until a clean 1 KC signal is heard in the monitor speaker.
- h. Rotate R-1 1/8 turn further clockwise for final positioning.

CAUTION: Do not rotate R-1 clockwise any further than required to fulfill the above.

5.4 AM-1028 Preamplifier

- a. This unit includes a gain control and low frequency equalization for optical reproduction. The following adjustments, relating to the sound mechanism, should be made first.
 - (1) Establish the same exciter lamp current for each machine.
 - (2) Adjust potentiometers R-41 and R-42 to obtain the same nominal PEC voltage for each machine. Then readjust R-41 and R-42, as necessary, to obtain the same level from each machine at the output of the preamplifier.
 - NOTE: For XL Sound Mechanisms, the nominal PEC voltage should be 70. measured across terminals "+" and "S GND." with a vacuum tube voltmeter. When used with Sound Mechanisms such as the Simplex Four Star which contain a PEC polarizing resistor, it should be removed.
- b. <u>Gain Adjustment</u> Compare the levels of the optical and stereophonic systems at the output of the center channel power amplifier. Readjust R-14, as required, so that the level of the optical system is the same as the stereophonic system. If additional gain is necessary in the optical system, change the GRN-WH wire from the -12 db terminal to the 0 db terminal and readjust R-14.
- c. <u>Low Frequency Optical Equalization</u> A kit of resistors and capacitors that may be substituted for R-l and C-l is supplied to provide flexible adjustment of the low frequency response. Establish the values per paragraph 12.

5.5 High Frequency Optical Equalization

a. A kit of resistors and capacitors, that may be substituted for R-1, C-1 to C-4, provides flexible adjustment of this response. Establish the values per paragraph 12.

5.6 Non-Synchronous Attachment Matching

- a. Terminals Rx and Ry are provided for the insertion of resistors and/or capacitors to match the attachment to the input of the AM-1028 Preamplifier and to adjust the gain or frequency response.
- b. Determine the output impedance, output level and frequency characteristics of the attachment.
- c. Insert resistors and/or capacitors, as needed, for quality results.

5.7 Matching the Fourth Channel Output to the Input of the Auditorium Speaker Amplifier

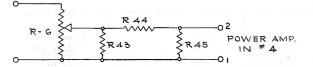
a. Transformer T-1 is provided to match the 500 ohm output of the AM-1064 Control Unit to the input of the auditorium speaker amplifier when it is other than an AM-1026 and AM-1027. The strapping for typical power amplifiers is described below.

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- b. Power amplifier with a 500 ohm input, one side grounded, nominal input level -20 db/omw.
 - (1) No strapping is required.
- c. Simplex Four Star power amplifier and other amplifiers, that work from a 10,000 to 20,000 ohm line, one side grounded, nominal input level -20 db/omw.
 - (1) Remove the wire from the slider of the AUDITORIUM VOLUME control, R6, and connect to T-1, terminal #1.
 - (2) Connect the slider of R6 to T-1, terminal #7.
- d. Power amplifier having a nominal input level of less than -20 db/6mw.
 - (1) Determine the attenuation required so that normal setting of the auditorium volume control will be approximately in mid-position, select the resistors from the table and connect per the schematic below.

Attenuation	R43 and R45	R44
db	Ohms	Ohms
-10	1,000	750
-20	620	2,400
-30	510	7,500
-40	510	24,000



- e. Balanced or Ungrounded Input
 - NOTE: A 500/500 ohm matching transformer (Peerless Type E-372-Q or equivalent) furnished by the customer is required.
 - (1) Mount this transformer in the cabinet in which the amplifier is housed.
 - (2) Connect one winding of this transformer to the PUWER AMP IN #4 terminals in the AM-1089 System Control Cabinet and the other winding to the input of the amplifier.
- 6. P-3257 AUDITORIUM SPEAKER MATCHING TRANSFORMER
 - a. Connect to and strap the primary to match the output of the power amplifier driving the auditorium speakers per the table below.
 - b. Initially connect to and strap the secondary per the table below so that the power available in the line of the auditorium speakers is the rated power of the amplifter or the next higher power if the rating is in between the powers listed in the table. For example: If the rated power is 40 watts, strap for 64 watts.

	Primary	-		Seconda	ary	
Impedance Ohms	Connect	Strap	Impedance Ohms	Connect	Strap	Power in 70 Volt Line-Watts
16	7 and 12	9 to 10	625	1 and 6	3 to 4	8
12	7 and 11	9 to 10	470	1 and 5	3 to 4	- 11
8	8 and 11	9 to 10	312	2 and 5	3 to 4	16
4	7 and 12	7 to 10 9 to 12	156	1 and 6	1 to 4 3 to 6	32
Maria Porter	8 and 11	8 to 10 9 to 11	78	2 and 5	2 to 4 3 to 5	64

c. Determine the normal volume level per paragraph 10 below and, if necessary, revise the connections to change the power available.

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- 7. AM-1026 OR AM-1027 POWER AMPLIFIER File reference 40.03.
- 8. FU-1011 FOWER UNIT File reference 40.31 FU-1011 Power Unit, also 40.385 XL-101, Page 4, Paragraph 3.4
- 9. AM-1054 MONITOR AMPLIFIER AND CONTROL PANEL
- 9.1 Emergency Monitor Volume Control Setting
 - a. Adjustable resistor Rl, provides pre-set monitor speaker volume when the monitor amplifier is "OFF" or has been removed and the monitor volume control is not effective.

NOTE: When the monitor amplifier is "OFF", Rl provides pre-set monitor volume automatically.

- b. Turn monitor amplifier AC switch "OFF".
- c. Disconnect wires from "SPKR" and "15 Chm" terminals.
- d. Strap "SPKR" and "15 Chm" terminals.
- e. Adjust RI satisfactory monitor volume with main System Volume Control at normal setting.
- 10. LU-150 AND LU-151 AUDITORIUM SPEAKERS
 - a. Determine the normal number of watts per speaker by dividing the wattage rating of the power amplifier driving the Auditorium Speakers by the number of speakers.
 - b. Initially strap the primary of each transformer per the table below.

Primary	Connect		Power From
Impedance	to	Strap	70 Volt Line
10,000 ohms	1 - 6	3 to 4	1/2 Watt
7,500 ohms	1 - 5	3 to 4	2/3 Watt
5,000 ohms	2 - 5	3 to 4	1 Watt
2,500 ohms	1 - 6	1 to 4 & 3 to 6	2 Watts
1,250 ohms	2 - 5	2 to 4 & 3 to 5	4 Watts

- c. Normal auditorium speaker volume should be obtained with the AUDITORIUM VOLUME control in the AM-1089 System Control Cabinet in mid-position. If the setting is near either end, changes in the strapping of the secondary of the P-3257 matching transformer (Paragraph 6) and of the matching transformer in each auditorium speaker may be necessary.
- d. In some instances, it may be necessary to change the primary strapping of some auditorium speaker transformers to reduce the level of individual speakers.
- e. <u>LU-150 Matching Transformer Strapping</u> Strap secondary terminals 9 and 10 and connect terminals 8 and 11 (8 ohms impedance) to the voice coil of the speaker.
- f. LU-151 Matching Transformer Strapping Connect secondary terminals S1 and S2 (8 ohms impedance) to the voice coil of the speaker.
- 11. STAGE SPEAKER EQUIPMENT File reference 40.385 XL-432, Page 28, Paragraph K.
- 12. SYSTEM FREQUENCY RESPONSE
 - a. After electrical and acoustic phasing have been completed, further listening tests should be made as a preliminary to adjustment of the system frequency response.
 - b. Selection of the frequency response that will give the highest quality sound reproduction in the auditorium is of extreme importance. The acoustic characteristics of auditoriums vary widely. Careful listening tests should be made and the response changed as necessary.
 - c. Optical and magnetic high frequency response adjustments are made in the AM-1089 system control cabinet by strapping and selection of resistors and capacitors. (File reference 40.15). Optical low frequency response adjustments are made in the AM-1028 preamplifier. (See X-L Installation Manual).
 - d. The frequency response of each of the three stereophonic channels should be the same.

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- 13. UPFER AND LOWER MAGAZINE MODIFICATIONS File reference 40.385, XL-432 and XL-436, Pages 10-12, Paragraph M.
- 14. XL OR FOUR STAR SOUND MECHANISM MODIFICATION File reference 40.385, XL-432 and XL-436, Pages 12-13, Paragraph N.
- 15. XL PROJECTOR MECHANISM MODIFICATION File reference 40.385, XL-432 and XL-436, Pages 13-18, Paragraph 0.

ASSOCIATED DRAWINGS

Schematic	Wiring <u>Diagram</u>		
W-1172	W-1171	AM-211	Four Channel Changeover Cabinet
WD-1085	WE-1094	AM-1026	Power Amplifier
WD-1086	WE-1092	AM-1027	Power Amplifier
W-1126	W-1125	AM-1054	Monitor Amplifier and Control Panel
	G-2289	AM-1055	System Cabinet Kit
W-1142	G-2353	AM-1062	Monitor Panel and Cabinet Kit
W-1156	W-1157	AM-1064	Control Unit
W-1150	W-1155	AM-1065	Pre-Amplifier
	G-2401	AM-1066	Pre-Amplifier Cabinet
W-1215	W-1214	AM-1089	System Control Cabinet
W-1153	W-1152	PU-1011	Pre-Amplifier Power Supply
	G-2386	PU-1012	Pre-Amplifier Power Supply Cabinet
	W-1216	XL-532-5	36 Sound System
1-2311		AM-1089	Simplified Block Schematic
IN-130		AM-1089	Stereo HF Adjustments
IN-131		AM-1089	Optical HF Adjustments



EQUIPMENT INSTRUCTIONS - PICKUP ELIMINATION PARTS

AM-2168 (A-15 TYPE SYSTEM)
AM-2169 (A-30,B-30 TYPE SYSTEM)
AM-2170 (B-60,C-60 TYPE SYSTEM)
AM-2171 (THIRD PROJECTOR)

1. DESCRIPTION

A. Use. In A-15, B-30, B-60 and C-60 Type systems to reduce extraneous pickup. A 16 M.H. reactor is connected in the input circuit of both Volume Control Amplifiers. In each Amplifier, the 5000 ohm fixed cathode resistor is bypassed, with a .0005 MFD capacitor. In the AM-2069 N.S.-ANN. Switching Attachment, 2.5 M.H. reactors are placed in the "Mic." and "N.S." input circuits. A 2.5 M.H. reactor is added in each AM-1001 input. In the network, a series reactor and a .1 MFD capacitor in shunt are connected in the input circuit. Gain and frequency characteristics remain the same.

B. List of Parts.

Number Required

Number Description	Part		Two Pr	ojector S	ystems	Third Projec- tor
SN-512 Capacitor, .0005 MFD 2 4 4 2 SN-611 Terminal Strip 1 2 4 SN-674 Nut, #6-32 2 2 2 1 SN-683 Nut, #8-32 1 1 1 SN-684 Lockwasher, #1106 2 2 2 2 2 SN-685 Lockwasher, #1108 1 1 SN-952 Screw, #8-32 x 1 1 1 1 SN-956 Screw, #6-32 x 1 1 1 1 SN-956 Screw, #6-32 x 1 1 1 1 SN-1035 Capacitor, .1 MFD 1 1 1 SN-1500 Reactor, 16 M.H. 2 2 2 1 SN-1503 Screw, Brass, #4-40 x 1 2 2 2 1 SN-1504 Reactor, 2.5 M.H. 3 4 6 SN-1525 Lockwasher, #1104 4 4 1 SN-1525 Spacer 1 1 1 SN-1526 Mounting Plate 2 2 1		Description	AM-2168	AM-2169	AM-2170	AM-2171
	SN-512 SN-611 SN-674 SN-683 SN-684 SN-956 SN-956 SN-1500 SN-1500 SN-1503 SN-1523 SN-1523	Capacitor, .0005 MFD Terminal Strip Nut, #6-32 Nut, #8-32 Lockwasher, #1106 Lockwasher, #1108 Screw, #8-32 x 12 Screw, #6-32 x 2 R.H.I.M. Capacitor, .1 MFD Reactor, 16 M.H. Screw, Brass, #4-40 x 1" Reactor, 2.5 M.H. Lockwasher, #1104 Spacer Mounting Plate	1212112122341	14221211212244124	14421211212264124	1

AM-2168	
AM-2169	ALTEC SERVICE CORPORATION
AM-2170	SIMPLEX
AM-2171	SOUND EQUIPMENT BULLETIN

- (3) Connect SN-1035 Capacitor from other terminal of reactor to terminal of VS-1 to which Wh-Yel or Blk wires are connected.
- (4) Strap same terminal of reactor, (3) above, to P-1 terminal, to which Wh-Bl or Bl wire is connected.

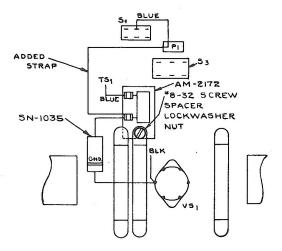


FIGURE #5

40.386

SIMPLEX SOUND SYSTEMS

EQUIPMENT INSTRUCTION - AM-2173 PICKUP ELIMINATION PARTS "E" SYSTEM

1. DESCRIPTION.

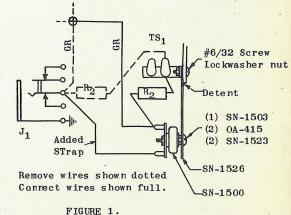
A. Use. To reduce extraneous pickup in Type "E" Systems. A 16 M.H. reactor is placed in the input circuit of the AM-141 Amplifier and the first tube cathode resistor is bypassed with .02 and 10 MFD. Capacitors. In the second stage, the cathode resistor is increased and tapped for the grid return. High frequency equalization is obtained by bypassing the total cathode resistance. The same gain, frequency, and equalization characteristics are obtained with this revised circuit. A 2.5 M.H. reactor is placed in the AM-142 Amplifier input circuit, and a series reactor and shunt condenser (.1 MF) in the output circuit.

B. List of Parts.

1 - AM-2172 Reactor Assembly 1 - SN-1130 Resistor, 2,000 ohms, Resistor, 25,000 ohms, 2 watt 1 - SN - 5401 watt, WW 1 - SN-611 Terminal Strip 1 - SN-1500 Reactor, 16 M.H. 2 - SN-674 Nuts., 6-32 1 - SN-1503 Screws, Brass 4-40 2 - SN-684 Lockwashers, #1106 1 - SN-1506 Reactor, 2.5 M.H. 1 - SN-688Resistor, 50,000 ohms, 2 watt 1 - SN-1523 Iockwasher, #1104. 1 - SN - 769Resistor, 3,000 ohms, 1 watt WW 1 - SN-1524 Screw, 10-32 x 12" 2 - SN - 788Capacitors, .01 MFD - 600 V. 1 - SN-1525 Spacer, 1" x 1/4" ID 2 - SN - 956Screws, 6-32 x 1/4" 1 - SN-1526 Mounting Plate 1 - SN-1035 Capacitor, .1 MFD, 400 V. 2 - 0A-415 Nuts, Brass 4-40

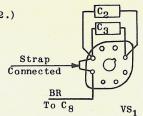
2. INSTALLATION.

- A. Reactor in AM-141 Input Circuit (WD-158 and Figure #1).
 - (1) Remove rivet holding TS₁.
 - (2) Fasten SN-1526 Mounting Plate and TS₁ to chassis with one #6-32 x 1/4" R.H.I.M.S., nut and lockwasher supplied.
 - (3) Mount SN-1500 Reactor on SN-1526, using a #4-40 x 1" R.H. Brass M.S. and nut.
 - (4) Disconnect VS₁ grid lead and R₂ at J₁ and connect to one terminal of reactor.
 - (5) Strap J_1 terminal (from which grid lead and R_2 were removed) to other terminal of reactor.



SIMPLEX SOUND SYSTEM

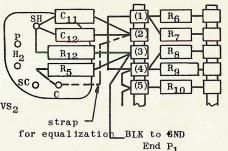
- B. Changes in VT₁ Circuit of AM-141 (WD-158 and Figure 2.)
 - (1) Connect \mathbf{C}_2 and \mathbf{C}_3 to cathode and suppressor terminal $\widetilde{\mathbf{V}}\mathbf{T}_1$.
 - (2) Disconnect brown wire from ${\rm VT}_2$ cathode, remove from cable, and connect to cathode and suppressor ${\rm VT}_1$.



- C. Changes in VT₂ Circuit of AM-141 (WD-158 and Figure 3.)
 - (1) Remove resistors R7, R8, and R5.

FIGURE 2.

- (2) Remove straps from terminals "1" to "4" on left hand resistor mounting strips.
- (3) Connect strap from R6 to R9.
- (4) Replace R₇ (SN-540 supplied.) Connect right side to same terminal and left side to R₆, leaving terminal "2" vacant.
- (5) Replace R₈ (SN-688 supplied.) Connect right side to same terminal and left side to R₉, leaving terminal "3" vacant.
- (6) Disconnect black wire to P_1 from SH terminal (VS $_2$) and connect to terminal "3" on left hand resistor strip.
- (7) Connect ${\rm C}_{11}$ and ${\rm C}_{12}$ (SN-788 supplied) from SH terminal VS $_2$ to terminal "2" on left hand resistor strip.
- (8) Connect R₁₂ (SN-769 supplied) from SH terminal (VS₂) to terminal "3" on left hand resistor strip.
- (9) Connect R₅ (SN-1130 supplied) from terminal "3" on left resistor strip to "C" terminal VS₂.



NOTE:

After the above changes C_{11} and C_{12} are used for high frequency equalization instead of C_2 and C_3 as specified in the Tuning-Up Instructions. Referring to drawing SC-43, "Frequency Response characteristics with AM-141 and AM-142", the upper set of curves will be obtained by adjustment of the warping circuit with C_{11} and C_{12} strapped to VS $_2$ cathode. The lower set of curves will be obtained by adjustment of the warping circuit with this strap omitted.

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strap qualization BLK to 6ND End P1	
FIGURE 3.	
d for high frequency equal- Tuning-Up Instructions. characteristics with AM-141 ained by adjustment of the cathode. The lower set of	

#6/32 Screw

SN-611

-SN-1506

0 0

shielded wire

Lockwasher Nut

L Input Cable

D. Mounting Reactor in AM-142 Input Circuit (WD-159 and Figure 4.)

- (1) Remove shielded input cable from R₁₁.
- (2) Remove rivet from lower right hand resistor strip and mount an SN-611 terminal strip on chassis using a 6-32 x 1/4 R.H.M.I.S., lockwasher and nut supplied.
- (3) Connect input cable to top lug of SN-611.

(4) Connect a 2.5 M.H. reactor

- (SN-1506) between top lug of from TS $_1$ FIGURE 4.
- E. Reactor in AM-142 Output Circuit (WD-159 and Figure 5).
 - (1) Remove screw from lower left hand side of T_1 (output transformer).
 - (2) Mount AM-2172 Reactor using a #10-32 x 1½" R.H.I.M.S. spacer, lockwasher, and the tapped hole from which screw was removed in (1) above.
 - (3) At T₁, remove blue wire (other end connected to TS₁ output) and connect to one terminal of reactor.
 - (4) Connect an SN-1035 Capacitor (.1 MF) from same terminal of reactor to T_3 (junction of R_{15} and black wire to R_{17}).
 - (5) Strap other terminal of reactor to T_1 (24 ohm terminal).

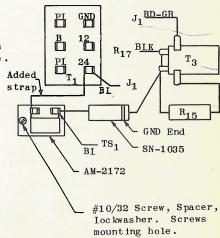


FIGURE 5.



AM-2174

SIMPLEX SOUND SYSTEMS

EQUIPMENT INSTRUCTIONS - MODIFICATION AND NOISE PICKUP REDUCTION PARTS
FOR SYSTEMS HAVING AM-170 N. S. AMPLIFIER -

AM-2174 A-15 SYSTEM
AM-2175 A-30, B-30 SYSTEM
AM-2176 B-60, C-60 SYSTEM

DESCRIPTION.

A. Use. AM-2174, AM-2175, AM-2176, parts are used in systems having an AM-170 N.S. Amplifier, to reduce extraneous pickup and maintain constant AM-1001 input impedence. In each AM-1001, a reactor is placed in the input circuit and the value of the VT₁ grid resistor is changed according to the type system A series reactor and a capacitor in shunt are connected in the input of the network. Gain and frequency characteristics remain the same.

B. List of Parts.

f Parts.		NI	JMBER REQUIRE	ED
Part Number	Description	AM-2174	AM-2175	AM-2176 1
AM-2172 SN-517	Reactor Assembly Resistor, 2 Meg.			4
SN-683	Nut, 8-32	1	1	1
SN-685	Lockwasher, #1108 Screw, 8-32 x 1-3/4"	1	1	1
sn-952	R.H.I.M.	1	1	1
SN-1035	Capacitor, .1 MFD Resistor, 1 Meg.	1	2	1
SN-1478 SN-1506	Resistor, 2.5 M.H.	1	2	4
SN-1525	Spacer	1	GRI	O VT1
LON				

INSTALLATION.

- A. Change in each AM-1001 (WD-113 and Figure #1)
 - (1) Remove $\mathbf{C_1}$ and $\mathbf{C_2}$ in each AM-1001 Amplifier.
 - (2) Mount SN-1506 Reactor in place of C1 and C2.
 - (3) Remove R₁ in A-30, B-30, B-60, C-60 Systems and replace with value in following table:

 Value of Grid

Number of AM-1001 in Parallel	Type System	Resistor (R ₁) VT ₁ AM-1001 REI
1	A-15	.5 Meg (Std)
2	A-30, B-30	1 Meg (SN-1478)
4	B-60, C-60	2 Meg (SN-517)

REMOVE CONDENSERS

SHIELDED CABLE
TS INPUT
FIGURE #1

SN 1506

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October 29, 1 Issue 40:386 AM-2174

ALTEC SERVICE CORPORATION

AM-2175 AM-2176

SIMPLEX SOUND SYSTEMS

B. Reactor in Network (Figure #2)

- (1) Mount reactor assembly below chassis by means of 8-32 x 1-3/4" R.H.I.M. screw and spacer using hole in chassis slightly above and to the left of socket VS1.
- (2) Wiring change:
 - a. LU-1003-X (WD-200), LU-1026 (WD-124). At S₁, remove blue wire (other end connects to TS₁, input) and connect to one of the reactor terminals.
 - b. LU-1002 (WD-116), LU-1003 (WD-117). At J₁, remove blue wire (other end connects to TS₁ input) and connect to one of the reactor terminals.
- (3) Connect SN-1035 Capacitor from other terminal of reactor to terminal of ${\rm VS}_1$ to which black wires are connected (Gnd).
- (4) Strap same terminal of reactor, (3) above, to P₁ terminal, to which blue wire is connected.

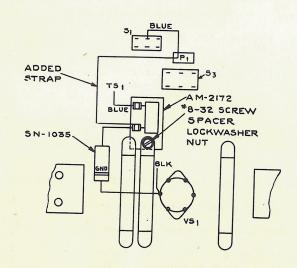


FIGURE #2

40.41 Changeover Switch

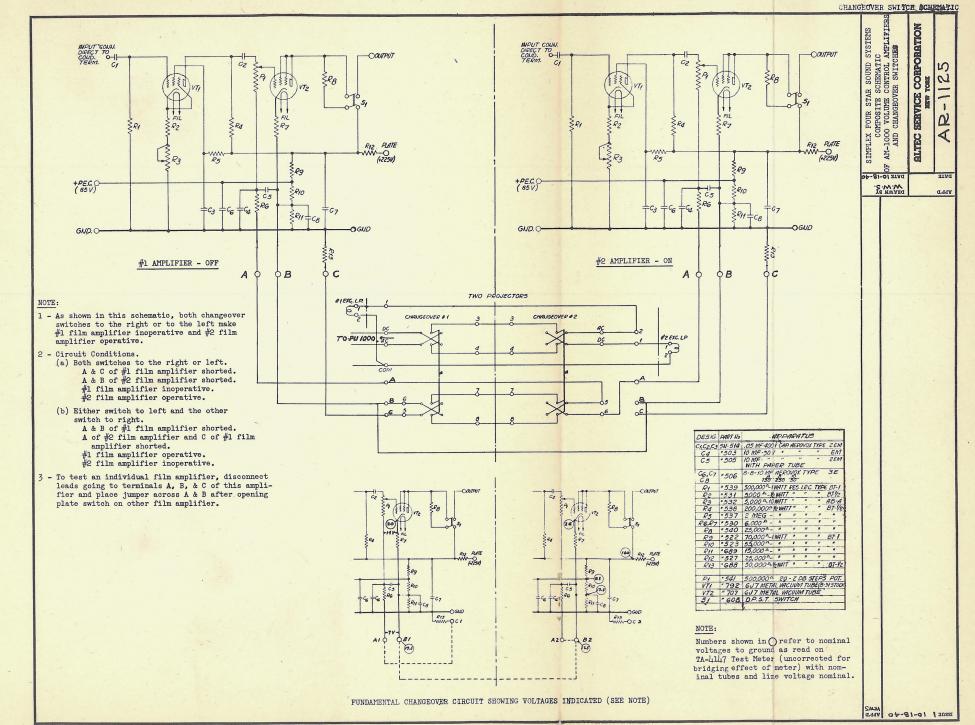
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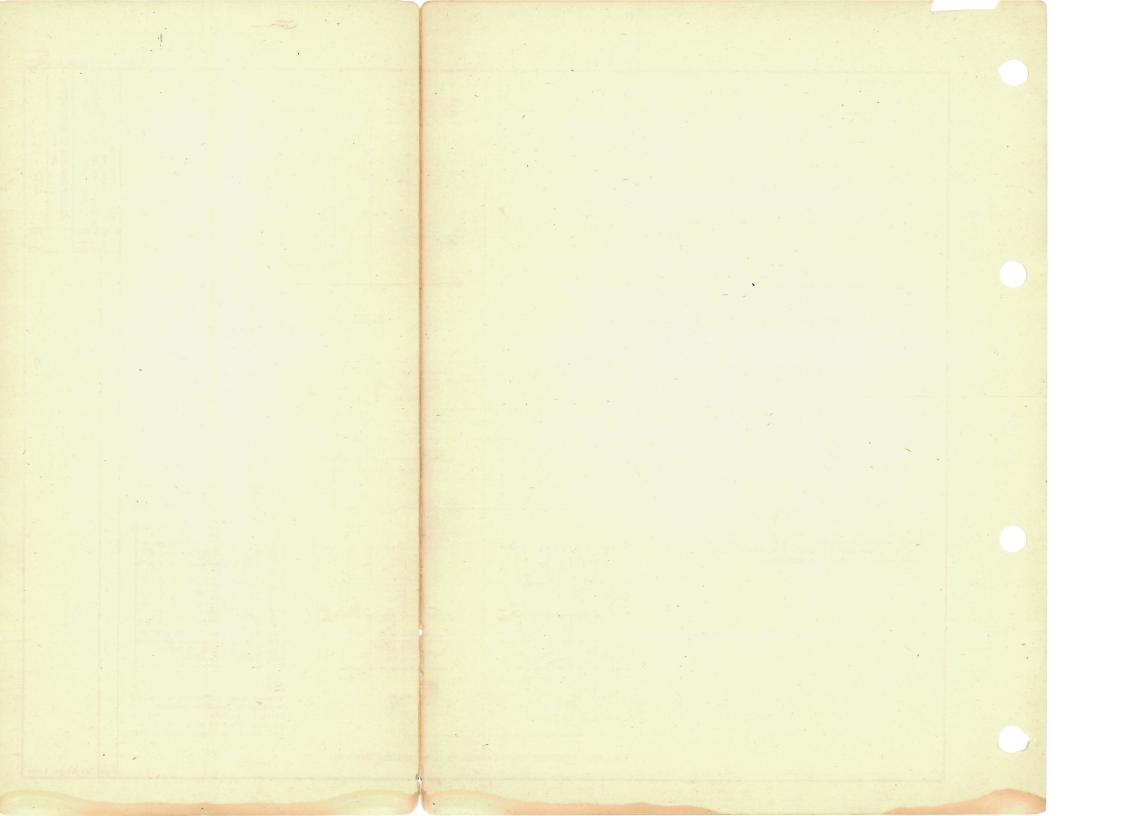
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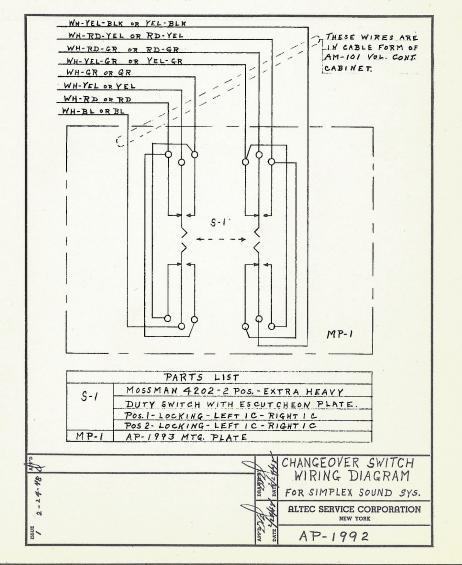


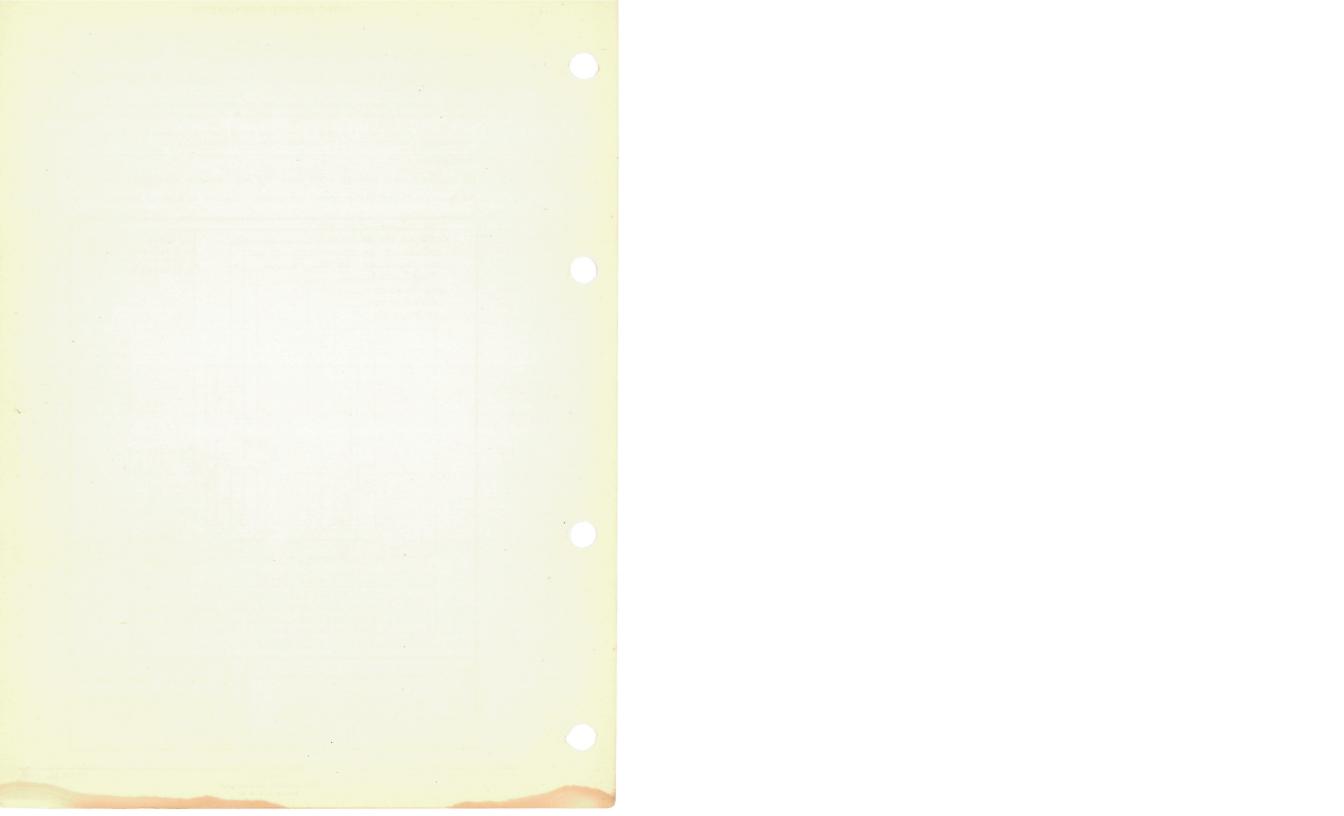
SIMPLEX

SOUND EQUIPMENT BULLETIN

CHANGEOVER SWITCH, AP-1992

- SUBJECT Replacement changeover switch for the Simplex AM-2065 and AM-2245 used in the AM-101 Volume Control Cabinet.
- 2. GENERAL When our present stock of AM-2065 and AM-2245 Switches is depleted, the AP-1992 Switch will be furnished for use as the changeover switch in the Simplex AM-101 Volume Control Cabinets
- 2.1 The AP-1992 Switch consists of a Mossman 4202 Extra Heavy Duty Lever Switch complete with escutcheon plate and mounted on an AP-1993 Mounting Plate.
- 3. INSTALLATION.
 - (a) Disconnect cable form wiring and remove old switch assembly and mounting plate.
 - (b) Mount new AP-1992 Switch; strap, and connect cable form as shown on Drawing AP-1992.





AM-2013 SWITCH

40.41

1. DESCRIPTION

Type - Three-position amplifier selector switch assembled on bracket with cable for interconnections and terminal strip for external connections.

Use - For emergency switching when 2 or more AM-1001 Amplifiers operate in parallel.

Settings

Mid Position - All system amplifiers in parallel.

Left Position - Amp. #1 or Amp. #1 and #3 operate. Amp. #2 or Amp. #2 and #4 are disconnected.

Right Position- Amp. #2 or Amp. #2 and #4 operate. Amp. #1 or Amp. #1 and #3 are disconnected.

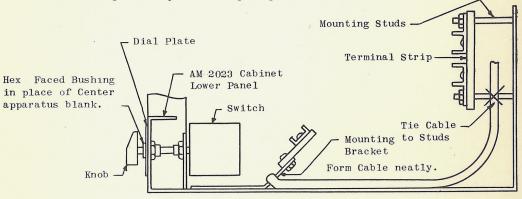
Accessories - Dial plate and knob.

Dimensions $-4-1/4^n$ high x $2-1/2^n$ wide x 9^n deep.

Weight - 2 lbs.
Associated Dwg. - WD-111.

2. INSTALLATION

The AM-2013 should be installed in the bottom of the AM-2023 Cabinet in place of the center apparatus blank per the sketch below, and connections made per the system wiring diagram.



A. Grounding of Shielded Wires. The shields of the five shielded wires are bonded together at the switch, but are not grounded. To avoid loop grounds and noise, the shields should be grounded, during installation, only at the amplifier to which the cold water pipe ground wire is connected.

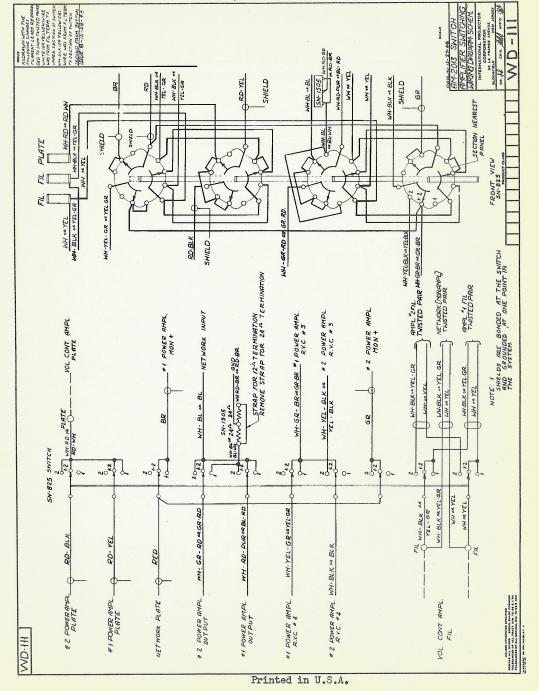
3. OPERATION

- A. Normal. Set switch "1-2" (mid) position.
- B. Emergency. If #1 (or #3) Amplifier fails, set switch in position "2" (right). If #2 (or #4) Amplifier fails, set switch in position "1" (left).

ALTEC SERVICE CORPORATION
SIMPLEX
SOUND EQUIPMENT BULLETIN

40.41

AM-2013 Switch





SIMPLEX AM-2047 Switch Printed in U.S.A. Issue #2



SOUND EQUIPMENT BULLETIN SIMPLEX

AM-2049 SWITCH

1. DESCRIPTION

Type - Two-position amplifier selector switch assembled on bracket with cable for interconnections and terminal strip for external connections.

Use - For emergency switching of AM-1001 Amplifiers.

Settings Left

Right

- Regular amplifier connected - output, external heater, plate circuits and "warping" circuit of emergency amplifier disconnected.

- Emergency amplifier connected and same circuit of regular amplifier disconnected. Input is not disconnected, allowing for testing and servicing while sound system is in operation.

Accessories - Dial plate and knob.

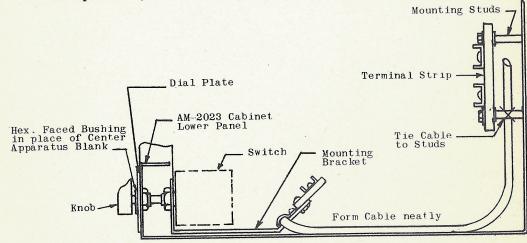
Dimensions $-3-1/4^{n}$ high x $2-1/2^{n}$ wide x 9^{n} deep.

Weight - 2 lbs.

Associated Dwg. - WD-110 Schematic & Wiring.

2. INSTALLATION

The AM-2049 should be installed in the bottom of the AM-2023 Cabinet in place of the center apparatus blank per the sketch below, and connections made per the system wiring diagram.



A. Grounding of Shielded Wires. The shields of the five shielded wires are bonded together at the switch, but are not grounded. To avoid loop grounds and noise, the shields should be grounded, during installation, only at the amplifier to which the cold water pipe ground wire is connected.

3. OPERATION

A. Normal. Set switch in "Reg." (left) position.

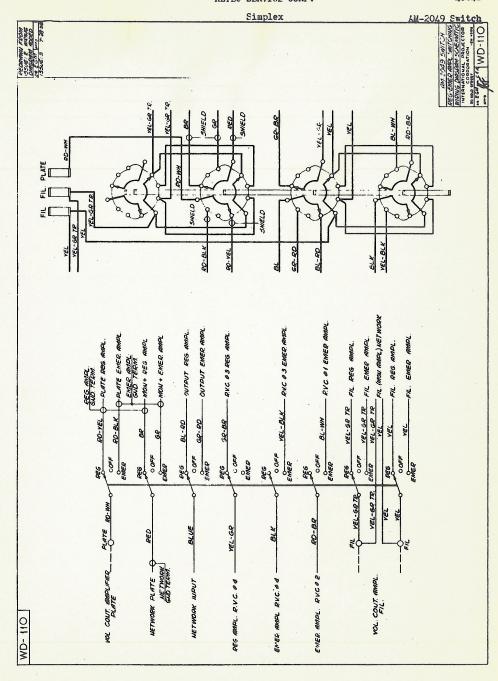
B. Emergency. Set switch in "Emerg." (right) position.

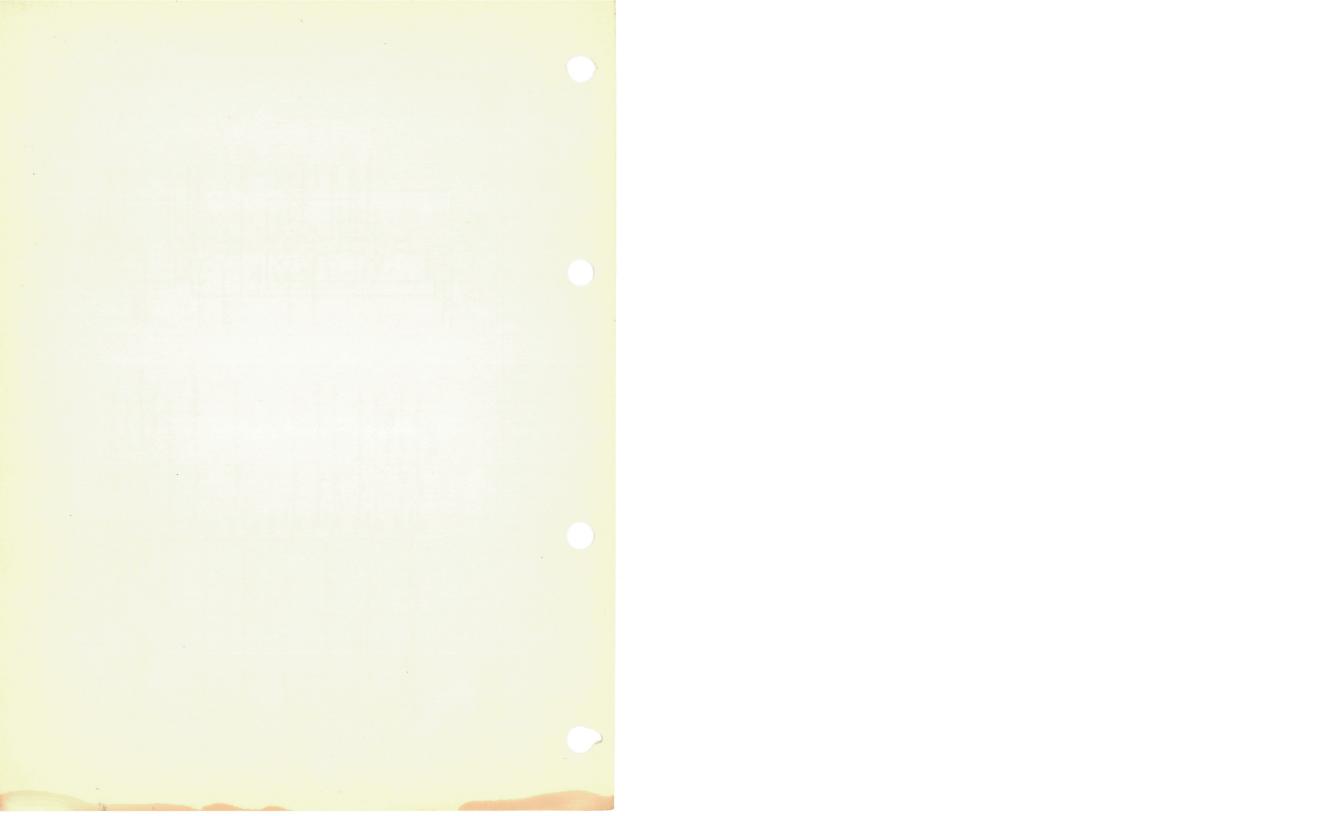
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Printed in U.S.A.

Issue #1
June 30, 1941











SOUND EQUIPMENT BULLETIN SIMPLEX

AM-2102 SWITCH (SPECIAL)

1. DESCRIPTION

- Three-position special input selector switch assem-Type bled on bracket terminal strips for external connections.

- For selective switching of three inputs - Film, Microphone, or Phonograph.

Settings

Use

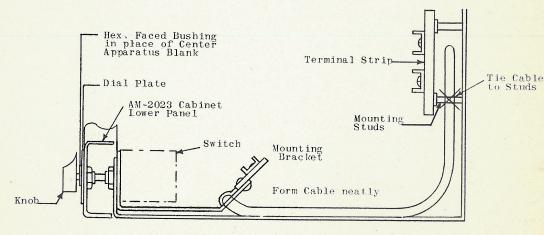
Middle - Film Right - Phonograph Left - Microphone

Accessories - Dial plate and knob.

Dimensions -3-1/4" high x 7" wide x 9" deep. Associated Dwg. - WD-169 Schematic & Wiring.

2. INSTALLATION

The AM-2102 Switch should be installed in the bottom of the AM-2023 Cabinet in place of the center apparatus blank per the sketch below, and connections made per the system wiring diagram.



A. Grounding of Shielded Wires. The shields of the 7 shielded wires are bonded together at the switch, but are not grounded. To avoid loop grounds and noise, the shields should be grounded, during installation, at one point only in accordance with the system wiring diagram.

3. OPERATION

- A. Film Reproduction. Set the selector switch in "FILM" (mid) position. System operation is normal, and the special inputs are disconnected.
- B. Microphone or Phonograph Reproduction. Set the selector switch in "MICRO" (left) or "PHONO" (right) position respectively.



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SOUND EQUIPMENT BULLETIN SIMPLEX

AM-2122 SWITCH SPECIAL

1. DESCRIPTION

Type

- Three-position amplifier selector switch assembled on bracket with cable for interconnections and terminal strip for external connections. Also provided with three pairs of filament terminals for individual supply to filaments of three volume control amplifiers.

- For emergency switching when 2 or more AM-1001 Amplifiers operate in parallel and separate volume control amplifier filament supplies are required.

Settings

Use

Mid Position - All system amplifiers in parallel.

Left Position - Amp. #1 or Amp. #1 and #5 operate. Amp. #2 or Amp. #2 and #4 are disconnected. Right Position - Amp. #2 or Amp. #2 and #4 operate. Amp. #1 or Amp. #1 and #3 are disconnected.

Accessories

- Dial plate and knob.
- 3-1/4" high x 7" wide x 9" deep. Dimensions

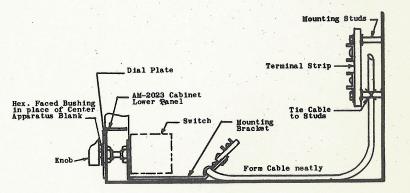
- 2 lbs. Weight

Associated Dwg. - WD-170 - Schematic & Wiring Diagram.

2. INSTALLATION

The AM-2122 should be installed in the bottom of the AM-2023 Cabinet in place of the center apparatus blank per the sketch below, and connections made per the system wiring diagram.

When four amplifiers are installed, amplifiers #1 and #3 inputs are permanently paralleled, and amplifiers #2 and #4 are similarly connected. Inoperative amplifier(s) (output, external heater and plate and the warping circuits) may therefore be disconnected and the system operated on the remaining amplifier(s). Only one warping circuit is used at a time. The inputs are not disconnected in order that the inoperative amplifier(s) may be tested and serviced while the system is operating.



A. Grounding of Shielded Wires. The shields of the 6 shielded wires are bonded together at the switch, but are not grounded. To avoid loop grounds and noise, the shields should be grounded, during installation, at one point only in accordance with the system wiring diagram.

OPERATION

- A. Normal. Set switch in "1-2" (mid) position all system amplifiers operate in parallel.
- B. Emergency. If #1 (or #3) amplifier fails, set switch in position "2" (right). If #2 (or #4) amplifier fails, set switch in position "1" (left).



		ALMEC SERVICE CORP. SIMPLEX	40.41 AM-2122 Switch
	1880E: 7	NOTE: SHIELDS ARE BONDED AT THE SWITCH AND GROUNDED AT ONE POINT IN THE SYSTEM.	MM-2122 SWITCH WIRING DIAGRAM & SCHEMATIC INTERNATIONAL PROJECTOR TO GOLD STREET ON JULY SINGE
	073IHS 073 JTHS 073 JTHS 074 JTHS 075 JTHS 076 JTHS 077 JTHS	+ NOW - 100 PM	#1 POWER BL-RD BL RD BL-RD BL-
	18-ON SHIELDS SHIEDS	3LV7d _{NTB-QV}	ALATE ALATE ALATE AMPL AMPL AMPL AMPL AMPL AMPL AMPL AMPL
	89 -171	TOWN AS IN THE PROPERTY OF THE	12, F1L-2 RUC. #4 RMPL. #4 PRIPLE #4 PRI
		Printed in U,S.A.	



AM-2197 SWITCH

1. DESCRIPTION.

The AM-2197, supplied when one or two AM-1019 Amplifiers are used, is a three-position amplifier selector switch assembled on a bracket and provided with a terminal strip for external connections. A dial plate and knob are supplied.

When one AM-1019 Amplifier is employed, the switch is normally set in position #1. In case the amplifier becomes defective, the switch is set in position #2 and the system operates from the driver amplifier.

When two AM-1019 Amplifiers are used, the switch is normally set in mid-position and the two amplifiers operate in parallel. In case amplifier #1 becomes inoperative, the switch is set in position #2 and in like manner is set in position #1 if #2 amplifier becomes inoperative, thereby disconnecting the inoperative amplifier.

2. INSTALLATION.

The AM-2197 should be installed in the bottom of the AM-2023 Cabinet in place of the right hand apparatus blank per the sketch below and connections made per the system wiring diagram.

When one AM-1019 Amplifier is used, terminals 2 and 5 should be strapped and when two of these amplifiers are used, terminals 3 and 6 should be strapped.

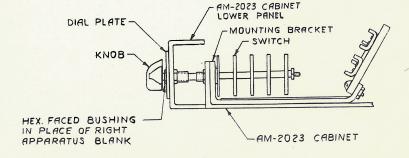
3. OPERATION.

A. Normal.

- (1) One AM-1019 Amplifier used. Set switch in position "1".
- (2) Two AM-1019 Amplifiers used. Set switch in position

B. Emergency.

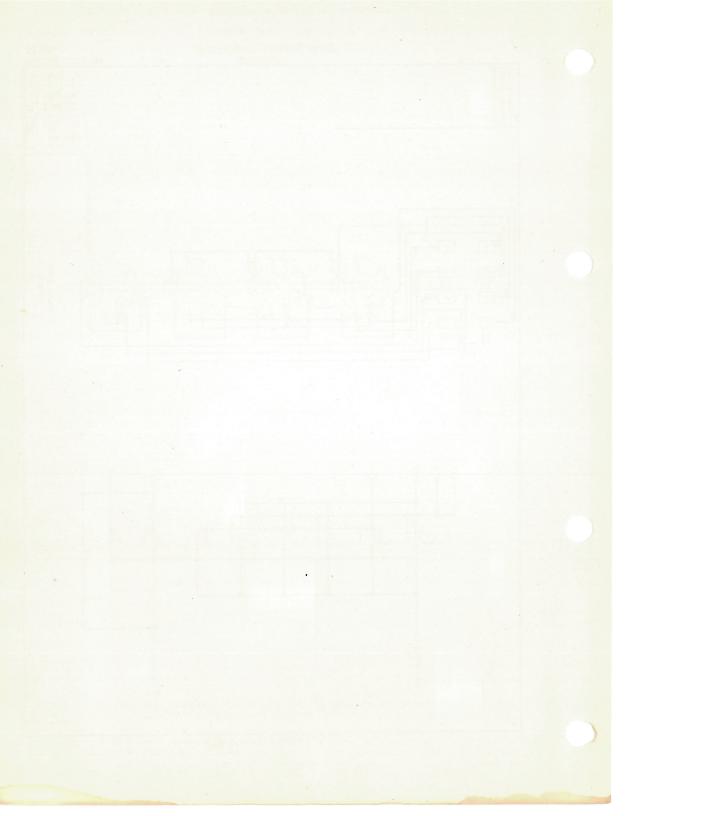
- (1) One AM-1019 Amplifier used. Set in position "2". The AM-1019 is disconnected and operation continues on the driver amplifier.
- (2) Two AM-1019 Amplifiers used. If #1 emplifier fails, set switch in position "2". If #2 emplifier fails set switch in position "1". The defective amplifier is disconnected and operation continues on the other amplifier.



4. ASSOCIATED DRAWING. WC-1021 AM-2197 Switch, Schematic and Wiring Diagram.



	ALTEC SERVICE CORPORATION SIMPLEX AM-2197 SWITC SIMPLEX AM-2193 SWITC SUPERING AMAZINE E MILE AMAZINE AMAZINE E MILE AMAZINE E MILE AM
	SOUND THE PROPERTY OF THE PAREST PANEL
	Printed in U.S.A.



ALTEC SERVICE CORPORATION

SOUND EQUIPMENT BULLLIN

40.41 SWITCHES LU-1022-1044-1063 L. S. TESTING

1. DESCRIPTION

CODE NUMBER	DESCRIPTION	USE
LU-1022	Consists of two 3-position selector switches with external cable form, two dial plates, and two resistors.	Provides for individual testing of two H.F. and two L.F. speakers.
rn-10/1/1	Consists of two 3-position selector switches with external cable form, two dial plates, and two resistors.	Provides for individual testing of two L.F. speakers, or four L.F. speakers in groups of two, and in- dividual testing of two H.F.speaker
LU-1063	Consists of one 3-position and one 5-position selector switch with external cable form, two dial plates and two resistors.	Provides for individual testing of two H.F. and four L.F. speakers.

ASSOCIATED DRAWINGS: LU-1022

WD-131 Schematic & Wiring WD-143 " " "

LU-1044 WD-143 LU-1063 WD-168

2. INSTALLATION

The two switches and dial plates should be installed on the panel of the network in place of the apparatus blanks as shown on the associated drawing. The cable should run beneath the chassis, be formed neatly and connected to TS2 or TS3 in the network. The two resistors should be installed underneath the chassis, connected to TS2 or TS3 and the following wiring changes made in the network (see Network Dwgs.):

A. On TS2 remove straps between terminals "1 & 2", "5 & 6", and "6 & 7" when using LU-1003 Network, and on TS2 remove straps between terminals "1, 2 & 3" and "7, 8, 9, 10 & 11" when using LU-1026 Network.

3. OPERATION

A. Normal. (LU-1022 & LU-1044 Switches) Set "HF" and "LF" selector switches in position "1-2", and the lower "HF" and "LF" switches on the panel in "ON" position. The two high frequency units then operate in parallel across the high frequency leg of the network, and the two low frequency units in parallel across the low frequency leg of the network. Where 4 L.F. units are installed they will be operating in series parallel across low frequency leg of network.

Normal (LU-1063 Switch). Set "HF" and "LF" selector switches in position "1-2" and "1-4" respectively. Set the lower "HF" and "LF" switches on the panel in "0N" position. The two high frequency units then operate in parallel across the high frequency leg of the network, and the four low frequency units operate in series parallel across the low frequency leg of the network.

B. $\frac{\text{Individual Loudspeaker Testing.}}{\text{replaced.}}$ Each speaker may be tested as follows, and defective units

H.F. Speakers (LU-1022 & 1044 & 1063 Switches). Set the lower "LF" switch in "OFF" position, and the upper "HF" selector switch successively in positions "1" and "2". Position "1" tests speaker #1 and disconnects speaker #2. Position "2" tests speaker #2 and disconnects speaker #1. When using the LU-1022 Switch an 18 ohm resistor is substituted for the disconnected speaker to maintain constant impedance and prevent overloading of the speaker under test. When using the LU-1044 Switch this resistor is 24 ohms, and when using the LU-1063 Switch it is 20 ohms.

If either unit is defective, set lower "HF" switch in "OFF" position, and the lower "LF" switch in "ON" position. The network and high frequency speakers are disconnected, and the system may be operated temporarily on two low frequency speakers.

L.F. Speakers (LU-1022 Switch). Set the lower "HF" switch in "OFF" position, and the upper "LF" selector switch successively in positions "1" and "2". Position "1" tests speaker #1 and disconnects speaker #2. Position "2" tests speaker #2 and disconnects speaker #1. A 12-ohm resistor is substituted for the disconnected speaker to maintain constant impedance and prevent overloading of the speaker under test. If either speaker is defective, set the "LF" selector switch in position to use the operative speaker, and the lower "HF" switch in "0N" position. The system may be operated temporarily on one low frequency and two high frequency speakers in an emergency.

L.F. Speakers (LU-1044 Switch). Set the lower "HF" switch in "OFF" position and the upper "LF" selector switch successively in positions "1" and "2".

With four LU-1010 Speakers, position "1" tests speakers #1 and #2 in series, and disconnects speakers #3 and #4. Position "2" tests speakers #3 and #4 in series, and disconnects

40.41 SWITCHES LU-1022-1044-1063 L. S. TESTING

speakers #1 and #2. A 12-ohm resistor is substituted for the disconnected speakers to maintain constant impedance and prevent overloading of the speakers under test.

With two LU-1010 Speakers, position "1" tests speaker #1 and disconnects speaker #2. Position "2" tests speaker #2 and disconnects speaker #1. A 6-ohm resistor is substituted for the disconnected speaker to maintain constant impedance and prevent overloading of the speaker under test.

If either speaker or group of speakers is defective, set the "LF" selector switch in position to use the operative speaker(s), and the lower "HF" switch in "ON" position. The system may then be operated temporarily on one low frequency speaker or group of low frequency speakers and two high frequency speakers.

L.F. Speakers (LU-1063 Switch). Set the lower "HF" switch in "OFF" position and the upper "LF" selector switch successively in positions "1", "2", "3" and "4". Position "1" tests speaker #1 and disconnects speaker #2, #3, and #4. Similarly positions "2", "3" and "4" test like numbered speakers individually and disconnect all other speakers. An L-Pad is substituted for the disconnected speakers to maintain constant impedance and prevent overloading of the speakers under test.

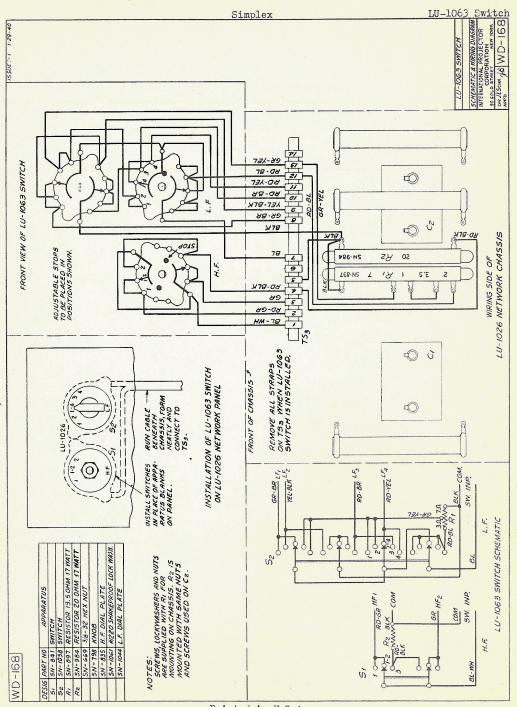
If one of the speakers is defective, set the "LF" selector switch to use an operative speaker and the lower "HF" switch in "ON" position. The system may then be operated temporarily on one low frequency speaker and two high frequency speakers.

,	ALTEC SERVICE CORP. Simplex	40.4 LU-1022 Switch
86 61-17 1 50800		LU-1022 SWTCH CAPACITIC (WINDERTOR PROCESTOR WITERMANNIA TRACESTOR FOR STATE CAPACITIC CAPACITIC (WINDERTOR FOR STATE OF THE TORS F
1056 ANT IN ADDRAGIUS 51,52 59-841 SWITCH RP	REALLS REMOVE STRADS SHOWN DOTTED SULFS WHEN LU-1022 SWITCH IS WELLS REALS REA	SOTTOM WIEW OF SOS
MD-131 WD-131 WD-131	80 80 - 101 - 1003 - 25 - 150 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	CAN CARLE BENEATH CANSOS, FORM HEATT CANSOS, FORM HEATT CANSOS, FORM HEATT CANSOS, FORM HEATT CANSOS, METWORK PARIEL. ON LU-1003 NETWORK PARIEL.

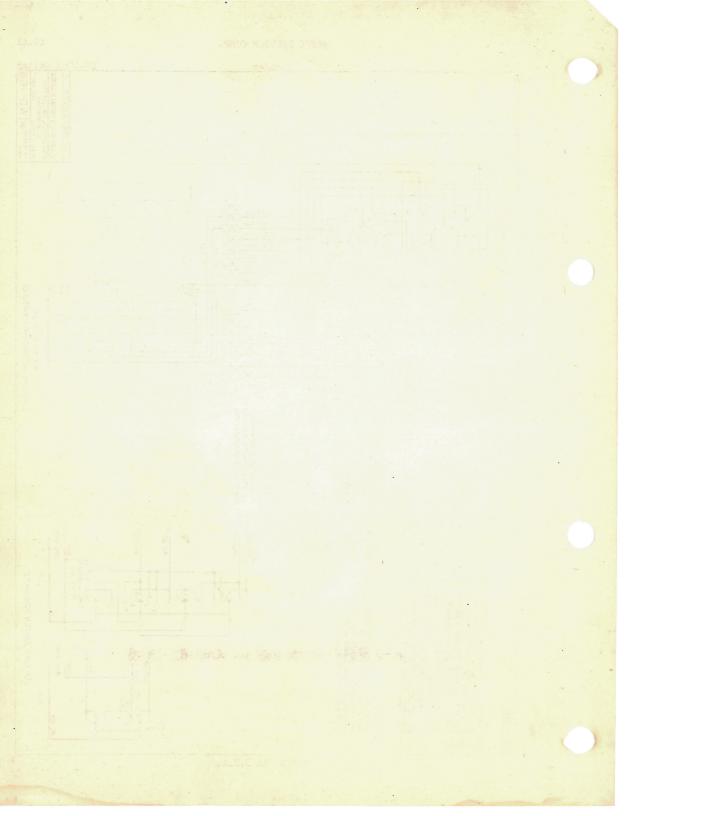


			ALTEC SERVIC	E CORP.		LU-1044	40.4
155UE'Y 4-24-39	S	5 ARE VINGON TH SAME C2.	Simple	ADD THIS STRAP WWEY TWO LLY/ORD LOW FRE- OURNCY SPEAKER WINTS ARE USED ON THE STRGE.		TO-1044 SMITCH	SCHEMATIC (WRING DIRECTION CONTROLL PROJECTOR CORPORATION WAY WORK OF SCHOOL STREET OF SCHOOL SCHOOL STREET OF SCHOOL STREET
	DESIGN PARTIN APPARATUS	NOTE:- SUPPLIED WITH RY FOR MOUNTING ON CHASSIS, R2 IS MOUNTED WITH SAME NUTS AND SCREWS USED ON C2.	NEL-BLK NEL				BOTTOM WEW OF LU-1026 NETWORK CHASSIS
		7.57A 7.69 7.608	78 (295 8 78 78 78 78 78 78 78 78 78 78 78 78 78 7		8 K		-07
FRONT VIEW OF LU-1044 SWITCH		79-03 778-03 778 379	Vy 52 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	SCHEMATIC	2 m-1026	RUN CABLE BENGATH CHASSIS, FORM NEAT- LS ABLO CONNECT TO W	INSTALLATION OF LU-104d SWITCH ON LU-1026 NETWORK PANEL.
WD-143	AOJUSTABLE STOPS TO BE PLACED IN POSITIONS SHOWN		Sp. Const. No. W.Y. Co. G.C. Co. Co. Co. Co. Co. Co. Co. Co. Co.	5.04	MUSTALL SWITCH AND PARAGE OF THE STANKEL BURNES ON PANNEL		NSTALLATV ON LU-1026
			Printed in U	.S.A.			





Printed in U.S.A.



1. DESCRIPTION.

The SN-1087 is a 10 ampere, four-way (double pole, double throw) reversing toggle switch. When mounted in an SN-1088 Outlet Box $(\frac{1}{4}-\frac{1}{8}$ " high x 2- $\frac{1}{8}$ " wide x 1- $\frac{7}{8}$ " deep) with an SN-1089 cover, it is used as an exciter lamp changeover switch with the PU-1005 Power Unit.

2. INSTALLATION.

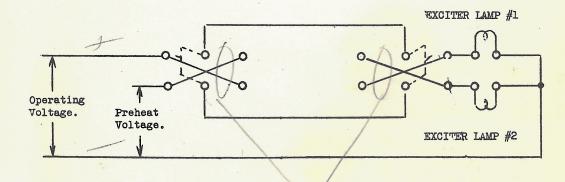
One outlet box, switch and cover should be installed on the front wall of the Projection Room, at the right of each projection port, as shown on the system conduit layout. Connections should be made per the system wiring diagram.

3. OPERATION.

Connections to the SN-1087 Switch are made so that changeover may be made at either projector location, regardless of the projector in operation.

Set the switch so that the projector being threaded is inoperative (exciter lamp dim) to prevent disturbances reaching the audience. Changeover is then made, when the incoming machine is up to speed, by operating either switch.

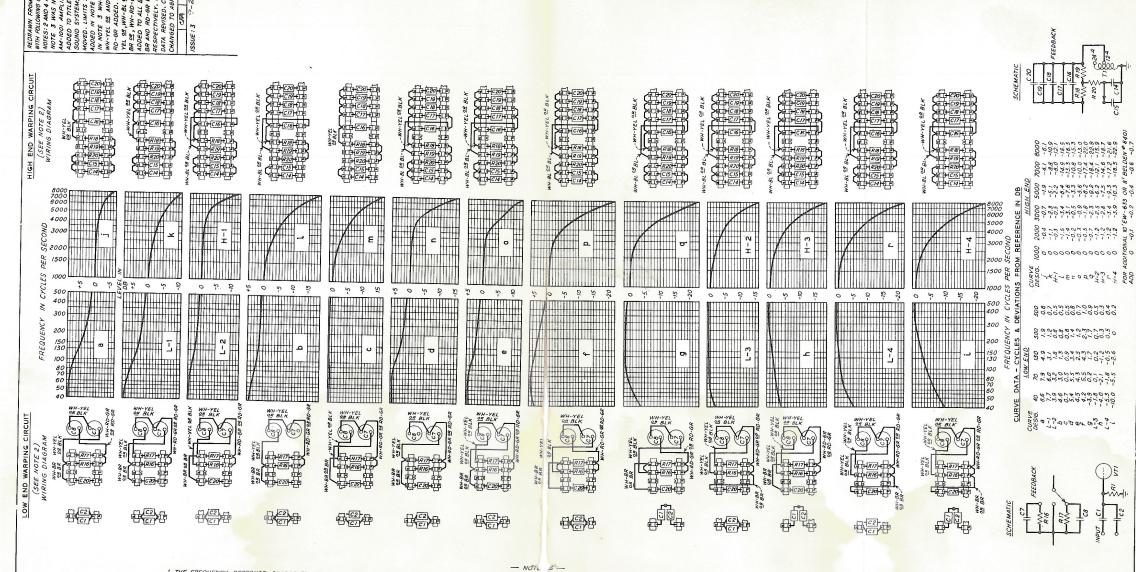
The changeover schematic is shown below. When one projector is in operation (exciter lamp bright), the other exciter lamp is preheated by low voltage current to eliminate thermal lag in the filament and provide instantaneous changeover.



Add this strapping at installation



TESTING PROCEDURES GENERAL



1. THE FREQUENCY RESPONSE CHARACTERISTIC CURVES SHOWN (LIMITS ± 1DB) ARE OBTAINED BY ADJUSTMENT OF THE WARPING CIRCUIT IN THE AM-1001 AMPLIFIER (SEE DRAWING WD-113). CURVES L-1 TO L-4 AND H-1 TO H-4 ARE STANDARD. OTHER CURVES ARE FOR USE ONLY WHEN UNUSUAL ACOUSTIC CONDITIONS ARE ENCOUNTERED. ANY LOW END CURVE MAY BE ASSOCIATED WITH ANY HIGH END CURVE.

2. THE CURVES INCLUDE SCANNING LOSS, AND WERE OBTAINED USING ED-35 TEST FILM, 6 FEI T OF SH-2100 COAXIAL USING ED-35 TEST FILM, 6 FEI T OF SH-2100 COAXIAL CABLE (CAPACITY 8 MMF PER TOOT), AM-101 TYPE VOLUME CONTROL AMPLIFIER AND 15 FE PHONE CABLE, CAPACITY 26% EW-633 PLASTIC MICROPHON

T BELDEN # 8401 MICRO-PER FOOT, (20 FEET CABLE OPTIONAL).

3. THE FIGURE, ASSOCIATED WITH EACH CURVE, SHOWS THE WARRING CIRCUIT STRAPPING REQUIRED TO OBTAIN THE CURVE. RECONNECT STRAPS, AS NECESSARY, AND REMOVE OTHER EXISTING STRAPS, NOT SHOWN IN THE FIGURE. THE WH-BL 98 BL AND WH-YEL 98 BLK WIRES FROM TI AND THE WILLDING OF ORD AS WINGS EDRAK TOLS WINDS THE WH-RD-GR TD-GR WIRE FROM TS1 SHOULD REMAIN CONNECTED TO RIP, CI4 AND RIG RESPECTIVELY AS SHOWN ON DRAWING WD-113.

4. THE AMPLIFIER IS SHIPPED STRAPPED FOR THE L-2, H-2 CURVE.

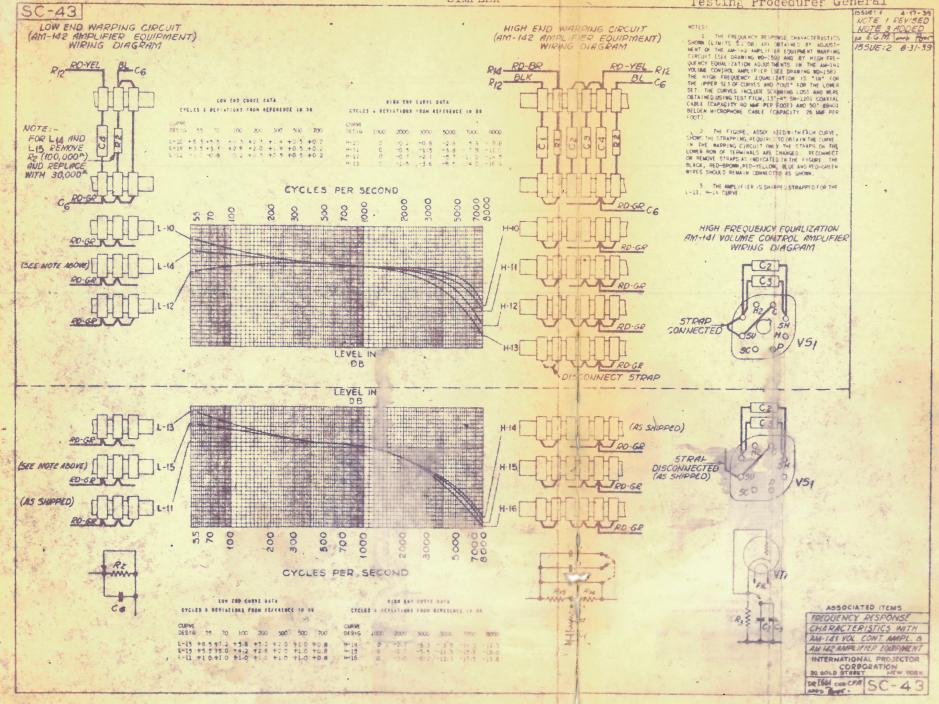
AM-1001 AMPLIFIER FREQUENCY RESPONSE CHARACTERISTICS

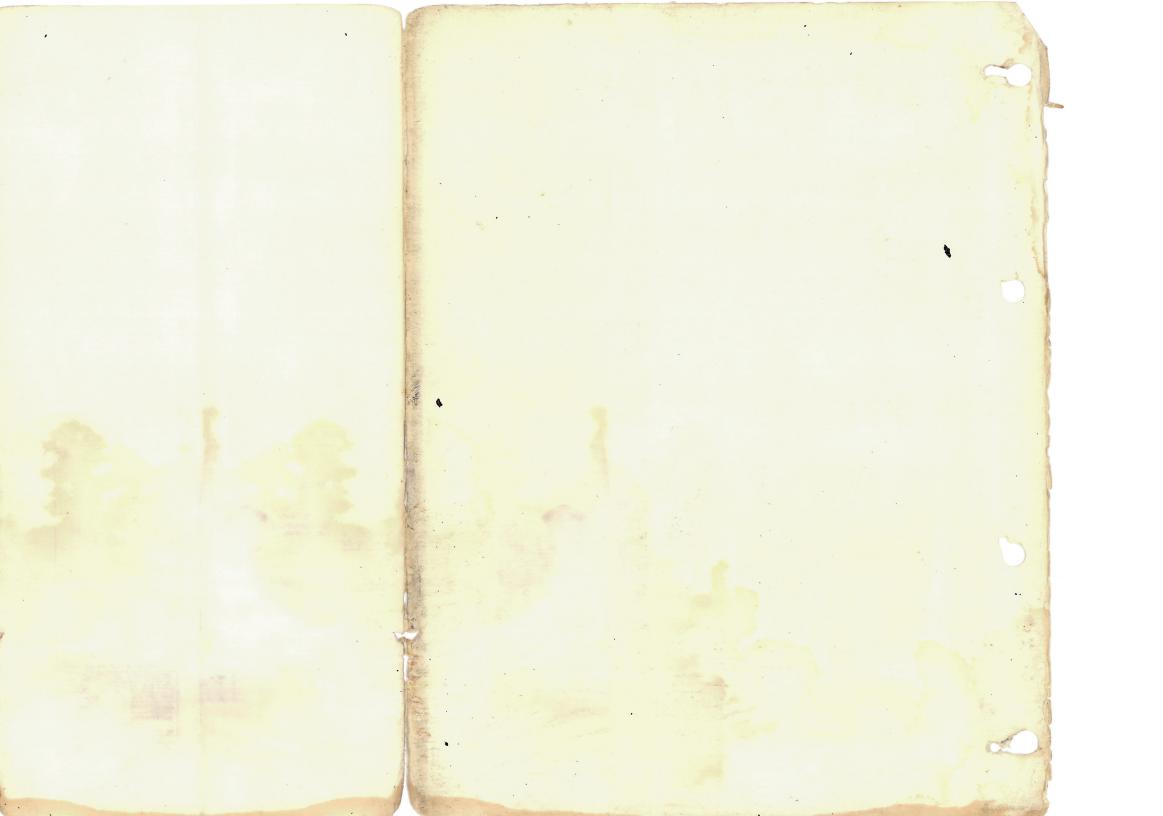
INTERNATIONAL PROJECTOR
CORPORATION
SS LA FRANCE AVENUE
BLOOMPIELD NEW JERSEY
DR. CH'K CFA APP'D. F"

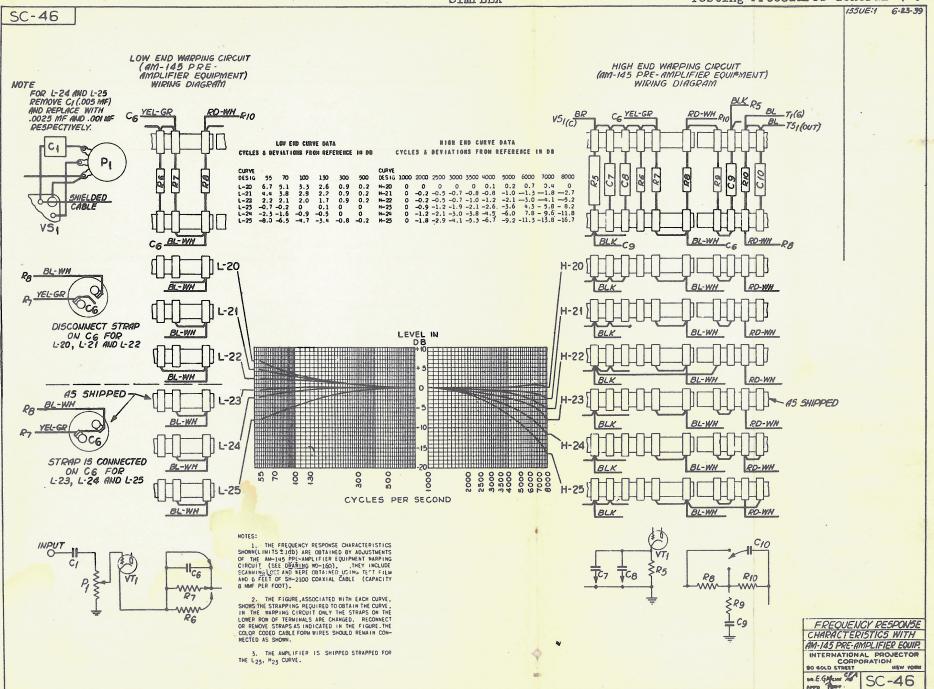
SC-21

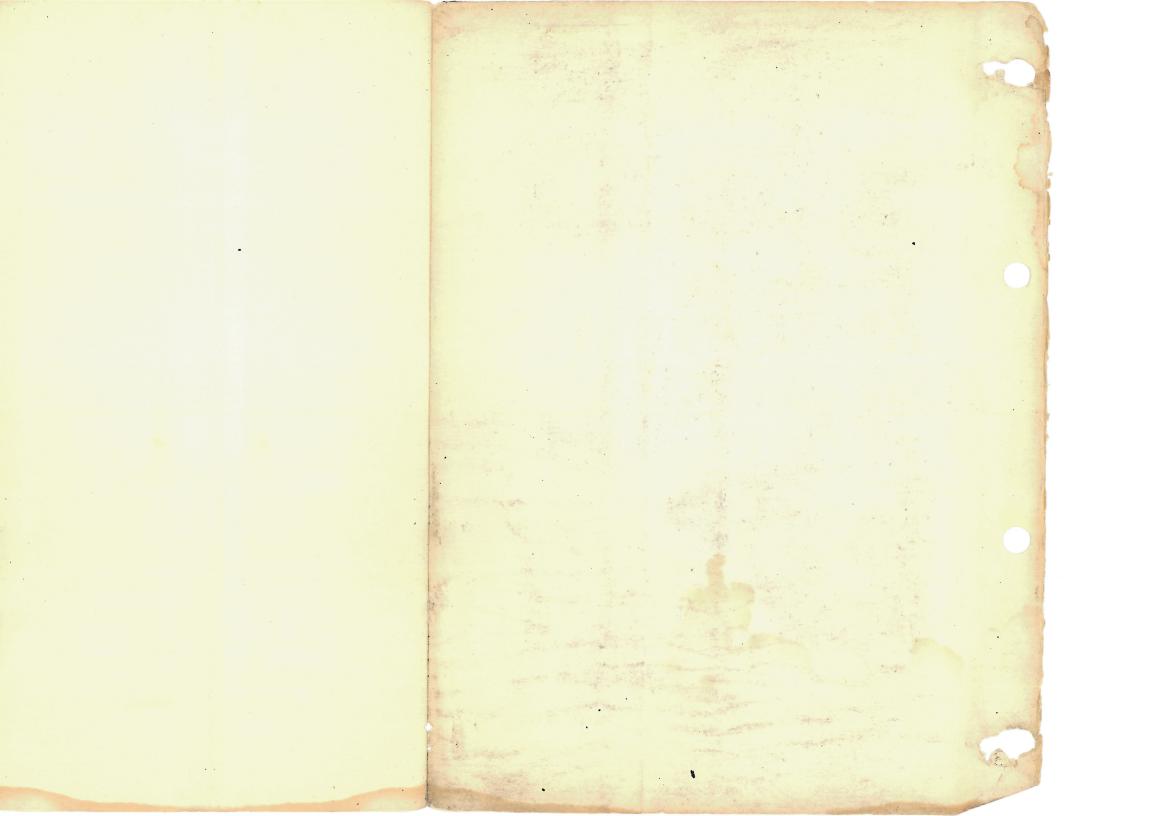


Testing Procedures General









ALTEC SERVICE CORPORATION SIMPLEX
XL SOUND SYSTEMS

VOLTAGE - CURRENT TEST DATA; IMPEDANCES; TRANSFORMER AND REACTOR RESISTANCES

	Other Voltage Data	Total Plate Current		Junction R32 and L1 590 V Junction R25 and C7 -150 V Junction R25 and C6 -185 V	Total Plate Current 140 MA (See Note: 5)	5,		ction Ll and ClO 385 V	Junction R25 and C6 -165 V	otal Plate Current 170 MA See Note: 5)		Total Plate Current 4 MA (See Note: 6)		Total Plate Current 55 MA (See Note: 7)	PU-1009, FU-1010 Power Unit	(See Notes: 1 and 4)	-	Junction L2 and G2 11.0 V DC T1 SS 17.5 V AC	Amplifier Impedance-Ohms	Code Imput Output	
-	Oth	Tube Cap Tot	1000		585 - (Se				1			Tot		Tote (See	PU-		Junc	ounc	Amp	ن	Alv
		Pin #8		н 3AС н 3AС		F 600		1	MA MA			ж м 16°9		н К 18		wer	with 4 of two	and		rmi-	3
		Pin #7		н жес	111	11		шш	HH 340	:		H 3AC H 3AC	and 2)	H 3AC		The PU-1009 and PU-1010 Power		Disconnect Bl wire from Ll	DC meter.	Disconnect wire from B+ termi-	Le cina tinoct
		5 Pin #6	1 and 2)	K1 0.6 K1 -30.6		P1 720AC P1 720AC	1 and 2)	K1 0.9		P1 490AC	s 1 and 3)	3AC	-	K1 0.8 P1 310AC		U-1009 and	Unit data were obtained amperes flowing to each exciter lamps.	nnect Bl w	insert 0-250 MA DC meter.	unect wire	0-10 MA DC meter.
	nube Voltages	Pin #5	See Notes:	P1 9	P 150	11	e Notes:	P1 155 P1 300	G - 25	1	(See Notes	G3 160 G3 160	FIER (See	P1 110		4. The P	amper	5. Disco	inser	6. Disco	0-10
İ		1n #4	L FIER (60 61 61 61 61 61 61 61 61 61 61 61 61 61	M 1	P2 720AC P2 720AC	AMPLIFIER (See Notes:	01- 15	G2 300		AMPLIF IER	G2 25 G2 160	ITOR AMPLI	G1 0 G2 260 P2 310AC	NOTES						
	Vacu		AM-1026 AMP	K2 90 K2 90	15	1 1	AM-1027 AMI	2-2	P 370		AM-1028 PEC	P 52	AM-1029 MONITOR AMPLIFIER (See Notes:	K2 0.8 P 300			spec1-	hm/volt	60 cycle		4M-1029
		Pin #2			RESTA	F 560		F2 155	H ZAC H		A	н 3АС	A	P2 110 H 3AC F 335		are:-	fied. To system ground.	Taken with a 1000 ohm/volt		gnal.	4M-1027 and
		Pin #1		G2 50 G2 50 G2 -10	H 3AC	1 1		G2 -10	1 1	•		SH 0 SH 0	Service Services	G2 0 -			fied. To system	Taken with	AC power supply,	With no signal,	The AM-1026, AM-1027 and AM-1029
	4	Vacuum Tube				(5R4GY) (5R4GY)		(6S17GT) (6S17GT)	(616G) (616G)	(SR4GY)		(617) (617) (connector)	- F. S.	(6217GT) (616G) (5Y3GT)		1. All	ູ້ _ດ	ů,	ð	Φ.	2. The
L		Vac		4422	ERE	200		427	E A	75		72 (P1 (422							

INTERNATIONAL PROJECTOR CORPORATION BLOOMFIELD, N. J.

Disconnect strap from V_3 , Pin #8 and insert 0-100 MA DC meter,

The AM-1026, AM-1027 and AM-1029 Amplifier data were obtained without load.

The AM-1028 PEC Amplifier plate and heater supply are obtained from the AM-1026 or AM-1027 Amplifier.

40.64 VOLTAGE- CURRENT TEST DATA; IMPEDANCES; TRANSFORMER AND REACTOR RESISTANCES

ALTEC SERVICE CORPORATION SIMPLEX XL SOUND SYSTEMS SOUND EQUIPMENT BULLETIN

COMPONENT	PRIMA	RY	SECONDAI	RY
	TERMINALS	OHMS	TERMINALS	OHMS
	AM-1026 AM	APLIFIER		A STATE OF THE STA
Tl (Input)	P-P	22	S-S	2230
T2 (Output)	- P-P	156	0-8 0-16 0-32	0.8 1.1 1.5
T3 (Power)	C-125	1.1	5-5 6.3-6.3 HV-HV CT-BT	0.1 0.1 145 14
Ll	-	60		-
	AM-1027 AM	PLIFIER		
Tl (Input)	P-P	22	S-S	2230
T2 (Output)	P-P	246	0-8 0-16	1.3
T3 (Power)	C-125	2.2	5-5 6.3-6.3 HV-HV CT-BT	0.1 0.1 175 21
L1	- 4	100		
Maria Cara	AM-1028 PF	RE-AMPLIFIER		
Tl (Output)	P-P	1400	S-S	25
	AM-1029 MC	NITOR AMPLIF	IER	ast, h
Tl (Output)	« P-P	440	0-4 0-8 0-16	0.6 0.8 1.1
T2 (Power)	0-125	7.3	5-5 6.3-6.3 HV-HV	360
	PU-1009, PU	-1010 POWER	UNIT	
Tl (Power) Ll and L2	P-P	1.1 0.2 Max.	S-S	0.2

· NOTES

1. All resistance measurements are to be made with all vacuum tubes removed and the cable form wires disconnected from the associated terminal strip.

INTERNATIONAL PROJECTOR CORPORATION BLOOMFIELD, N. J.

40.64 VOLTAGE - CURRENT TEST DATA; IMPEDANCES; TRANSFORMER AND REACTOR RESISTANCES

ance-Ohma Output 8,16,32 8,15 500 4,8,15 14. V DC. 12.5 V DC. 11.0 V DC. MA 444 PU-1009, FU-1010 Power Unit (See Notes: 1 and 4) MA 1,65 55 Junction Ll and Glo Junction R25 and G7-Junction R25 and G6-Fotal Plate Current (See Note: 5) 150 64 17 Voltage Data Plate Current Total Plate Current (See Note: 6) LZ LZ GZS GZS Total Plate Current (See Note: 7) Total Plate Curre (See Note: 5) Junction GRI and Junction L1 and L2 Junction L2 and C3 T1 SS R32 R25 R25 o Amplifier Code AM-1026 AM-1027 AM-1028 AM-1028 Junction Junction Junction Other 1 1859 1 3AC 3AC 3AC 600 16.9 24C 24C 0°3 85 84 18 18 340 म् म 田田区区市 The FU-1009 and FU-1010 Power Unit data were obtained with 4 ampores flowing to each of two exciter lamps. Disconnect wire from B+ terminal on Soundhead and insert 0-10 MA DC meter. HMF AAAC IIII 3AC 3AC 285 Disconnect Bl wire from Ll insert 0-250 MA DC meter. BARRA. 3AC Disconnect strap from V3, Pin #8 and insert 0-100 MA meter. шш 田田 P1 720AC 0.0 -25 -25 -490AC Notes 160 0 Notes: Pl 155 Pl 300 Gl -25 Gl -25 MM EH ER 3 9 TETER (See d. 10 d. 20 d P2 G1 G2 P2 P2 VOTT 28 PEC 150 0 29 MONI 300 888881111 3402 11 volteges are:

10 unless otherwise speci11 dd.

10 system ground.

12 rem with a 1000 chm/volt

With a 115 volt, 60 cycle
AC power supply.

With no signal. The AM-1026, AM-1027 and AM-1029 Amplifier data were obtained without load. The AM-1028 PEC Amplifier plate and heater supply are obtained from the AM-1026 or AM-1027 Am-N CO HHE F H F ΗН 340 09111 011 325 SH 25

DATA X-L SCUND SYSTEMS VOLTAGE AND CURRENT TEST

INTERNATIONAL PROJECTOR CORPORATION BLOOMFIELD, N. J.

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40,64 VOLTAGE- CURRENT TEST DATA; IMPEDANCES; TRANSFORMER AND REACTOR RESISTANCES

ALTEC SERVICE CORPORATION , SIMPLEX XL SOUND SYSTEMS SOUND EQUIPMENT BULLETIN

	ANODO			
COMPONENT	PRIMA	SA	SECONDAR	Y
	TERMINALS	OHMS	TERMINALS	OHMS
	AM-1026 AM	PLIFIER		
Tl (Input)	P-P	22	S-S	2230
T2 (Output)	P-P	156	0-8 0-16 0-32	0.8 1.1 1.5
T3 (Power)	G-125	1.1	5-5 6.3-6.3 HV-HV CT-BT	0.1 0.1 145 14
Ll		60	-	-
	AM-1027 AM	MPLIFIER		
Tl (Input)	P-P	22	S-S	2230
T2 (Output)	P-P	246	0-8 0-16	1.3
T3 (Power)	C-125	2.2	5-5 6.3-6.3 HV-HV CT-BT	0.1 0.1 175 21
Ll	- V	100	-	-
The state of the s	AM-1028 P	RE-AMPLIFIER		
Tl (Output)	P-P	1400	S-S	25
	AM-1029 M	ONITOR AMPLI	TIER	ALC: N
Tl (Output)	A P-P	440	0-4 0-8 0-16	0.6 0.8 1.1
T2 (Power)	0-125	7.3	5-5 6-3-6-3 HV-HV	360
	PU-1009, P	U-1010 POWER	UNIT	
Tl (Power) Ll and L2	P-P	1.1 0.2 Max.	S-S	0.2

NOTES

 All resistance measurements are to be made with all vacuum tubes removed and the cable form wires disconnected from the associated terminal strip.

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